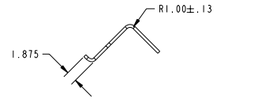
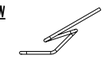
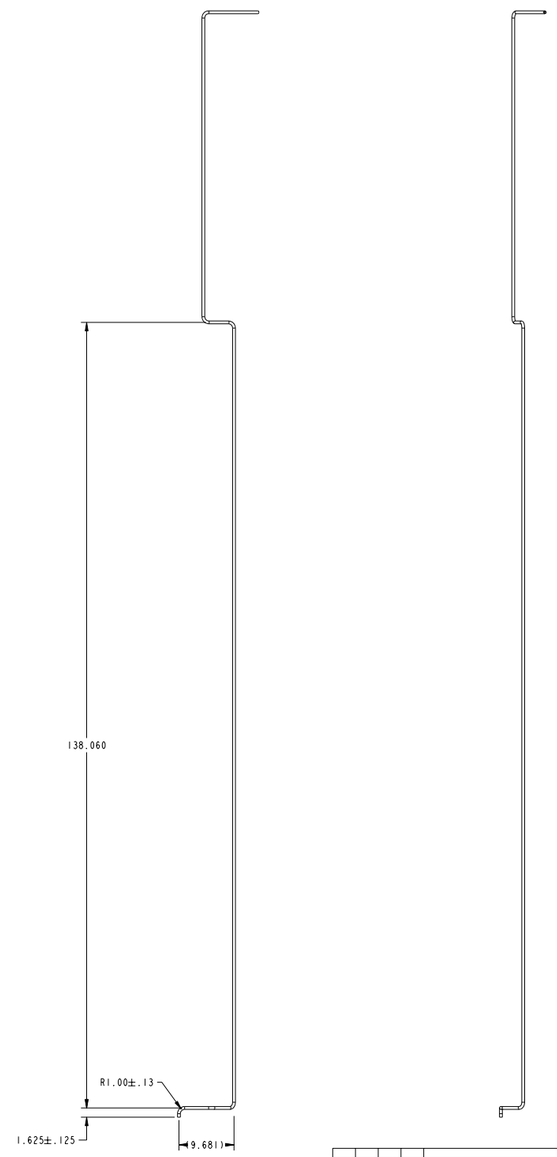


AUXILLARY VIEW



PLAN VIEW



SIDE VIEW
SCALE 0.125

PICTORIAL VIEW
SCALE 0.141

NOTES

1. INTERPRET DRAWING PER GLOBAL ENGINEERING DOCUMENTS DRAWING REQUIREMENTS MANUAL.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M.
3. DIMENSIONS ARE IN INCHES.

4	1		107030600M8E8700A209-1	CONNECTING TUBE DETAIL	SEAMLESS 304 SST x 0.035" WALL	ASTM A269	1
103070600M 8E8700A000	-1	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
			NEXT ASSEMBLY		PARTS LIST		

QUALITY VERIFICATION
MECHANICAL AND STRUCTURAL
REFERENCE SNS-TS-G002

QV CLAUSE	DOCUMENTS REQUIRED	APPLICABLE TO PART NO *
303	MATERIAL MILL TEST REPORT	-
325	MATERIAL SELLER CERT	-
326	SPECIAL MATERIAL INSPECTION REPORT	-
205	MANUFACTURING, INSPECTION, AND TEST PLAN	-
312	FIELD INSPECTION AND TEST PLAN	-
321	WELD AND BRAZE INSPECTION REPORT	-
322	HEAT TREAT REPORT (BICHART)	-
310	LEAK TEST REPORT	-
315	CLEANING CERT	-
318	DEVIATION REQUEST	-
319	NONCONFORMANCE PROCESS	-
323	DIMENSIONAL REPORT	-
330	FUNCTIONAL TEST REPORT	-
100	DOCUMENTATION	-

* SYMBOL X INDICATES APPLICABLE TO ALL PARTS OR ITEMS

QA REP ..... DATE .....

RPE

REV. XX DATE XX/XX/XX

107030600M8E8700A209

PRELIMINARY

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

THIS DOCUMENT CONTROLLED BY CHANGE CONTROL SYSTEM 3
SNS PROCEDURE SNS-TS-G001

REV	CHANGE TYPE	CHANGE CONTROL	ASSIGN. SYMBOL	DESCRIPTION	BY	CHK	SECT	DEPT	DATE	PE	REQ	DOE	PJ
00A	—	3	—	ISSUE FOR COMMENT AND INFORMATION	SMR				11/01				

REVISION OR ISSUE PURPOSE — REVISION APPROVALS

SCALE AS NOTED

TOLERANCES UNLESS OTHERWISE SPECIFIED
FRACTIONS
XX DECIMALS ±.01
XXX DECIMALS ±.005
ANGLES ±0°15'
BREAK SHARP EDGES .06 MAX
FINISH 125 RMS UNLESS OTHERWISE SPECIFIED

DES	DMW/MEP	11/01
DRW	M.E.PHILLIPS	11/01
CHK		
L3		
L2		
	T.E. FORNEK	11/01

DRAWING APPROVALS — DATE

ornl Oak Ridge National Laboratory
operated for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725
Oak Ridge, Tennessee

Spallation Neutron Source

SPALLATION NEUTRON SOURCE PROJECT
SINGLE & MULTI CORE VESSEL INSERT
CONNECTING TUBE DETAIL

BLDG	FL	SHT	OF	CLASS
8700	1ST	1	1	U

107030600M8E8700A209 — REV 00A