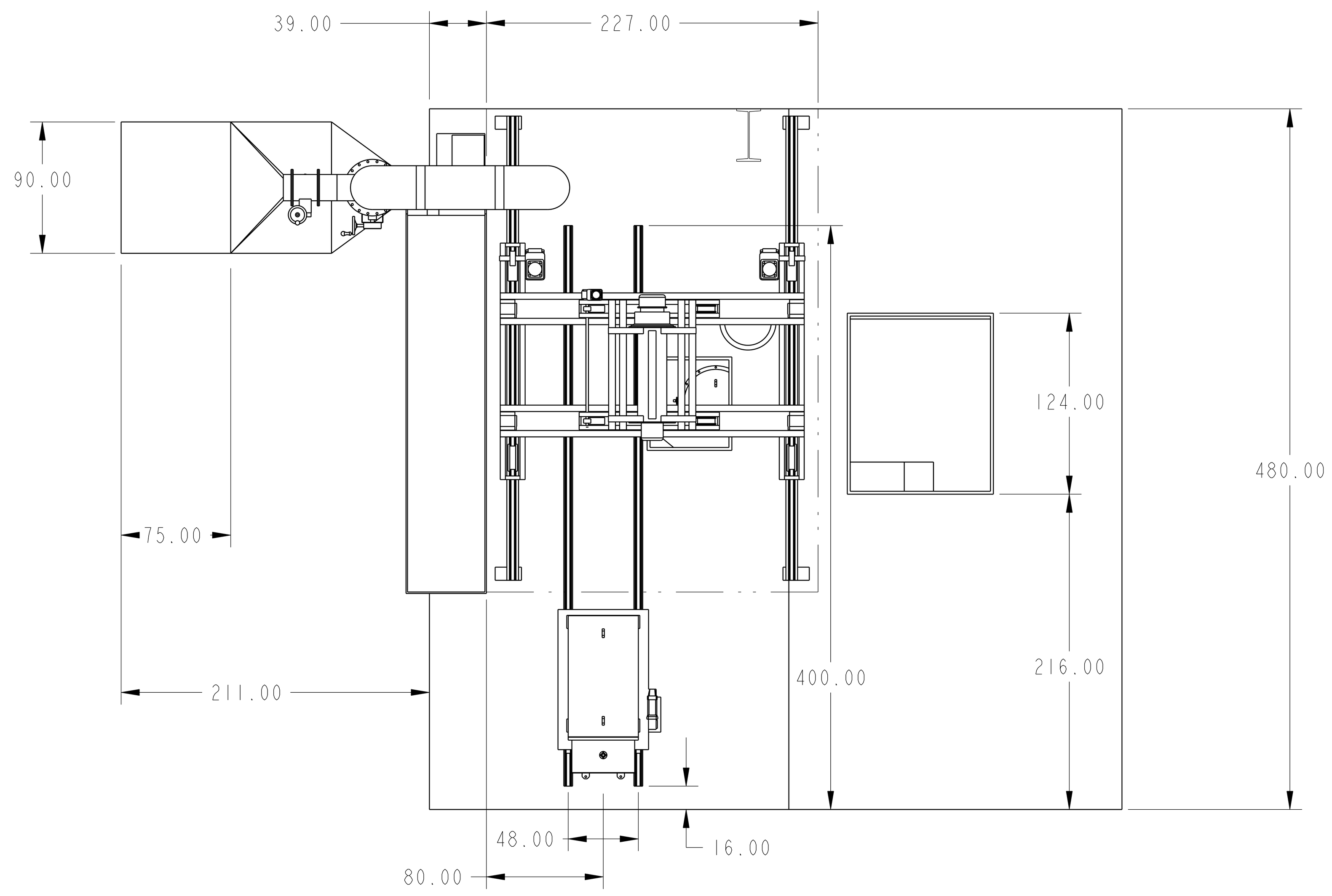
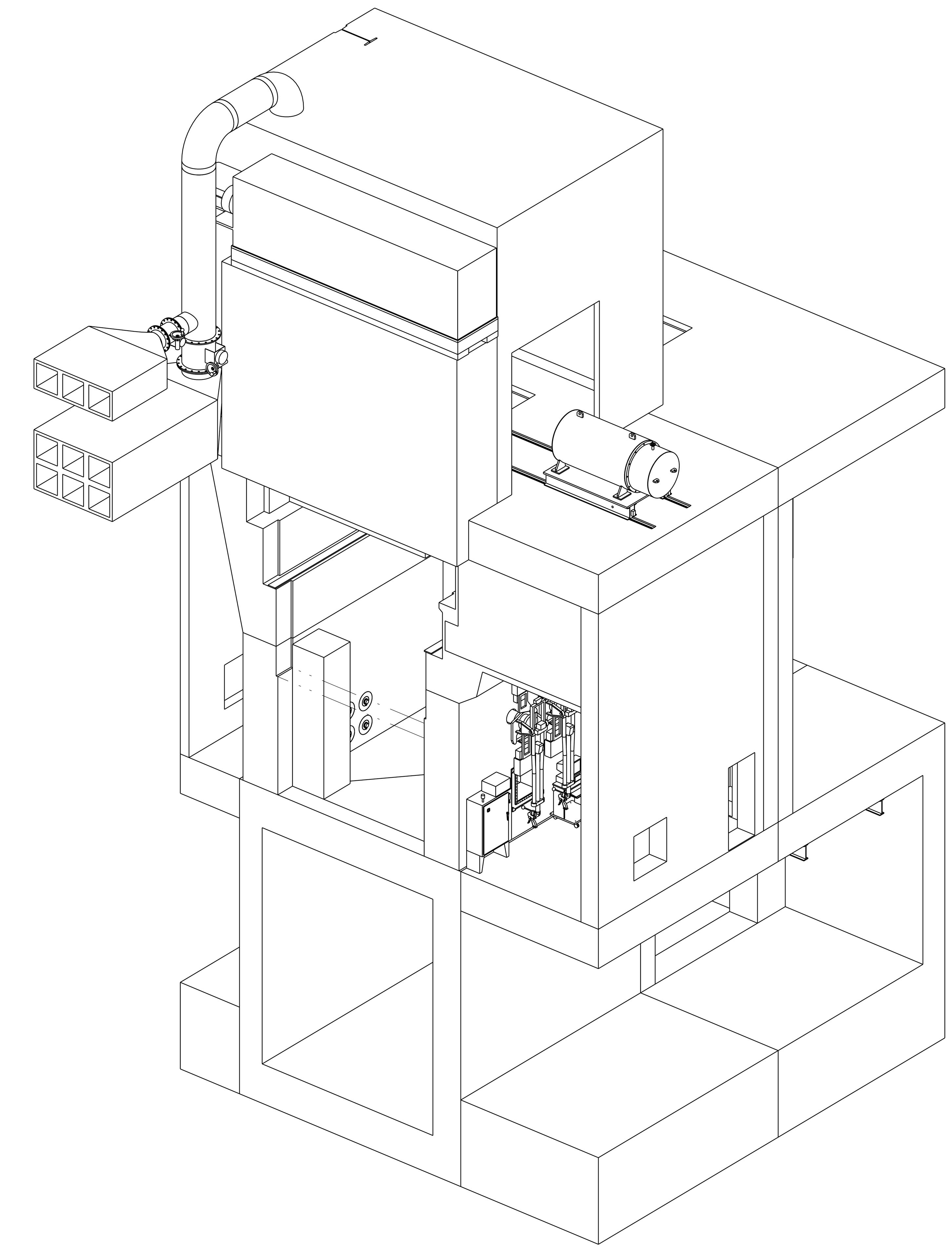
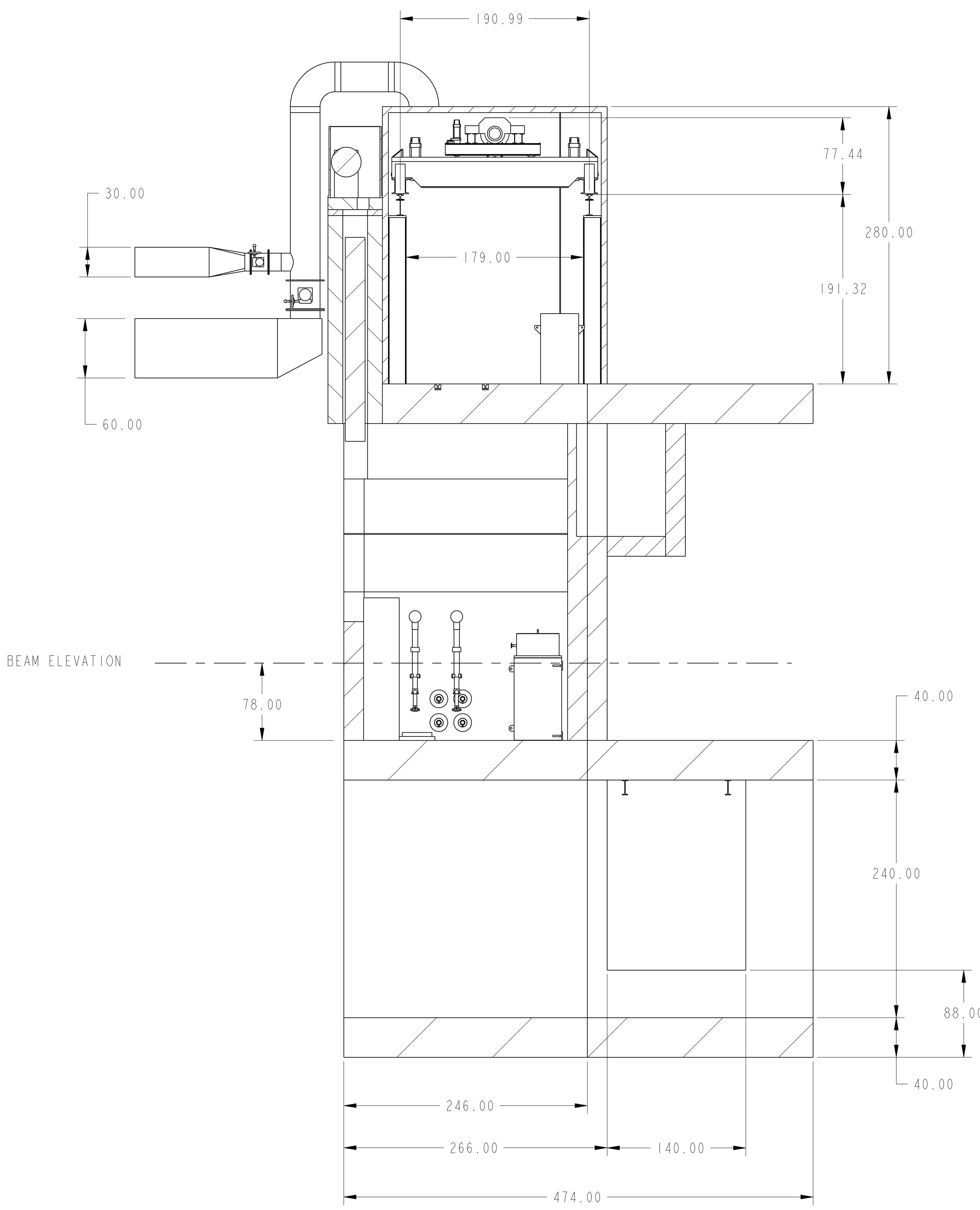
NEXT ASS'Y: FINAL ASS'Y:



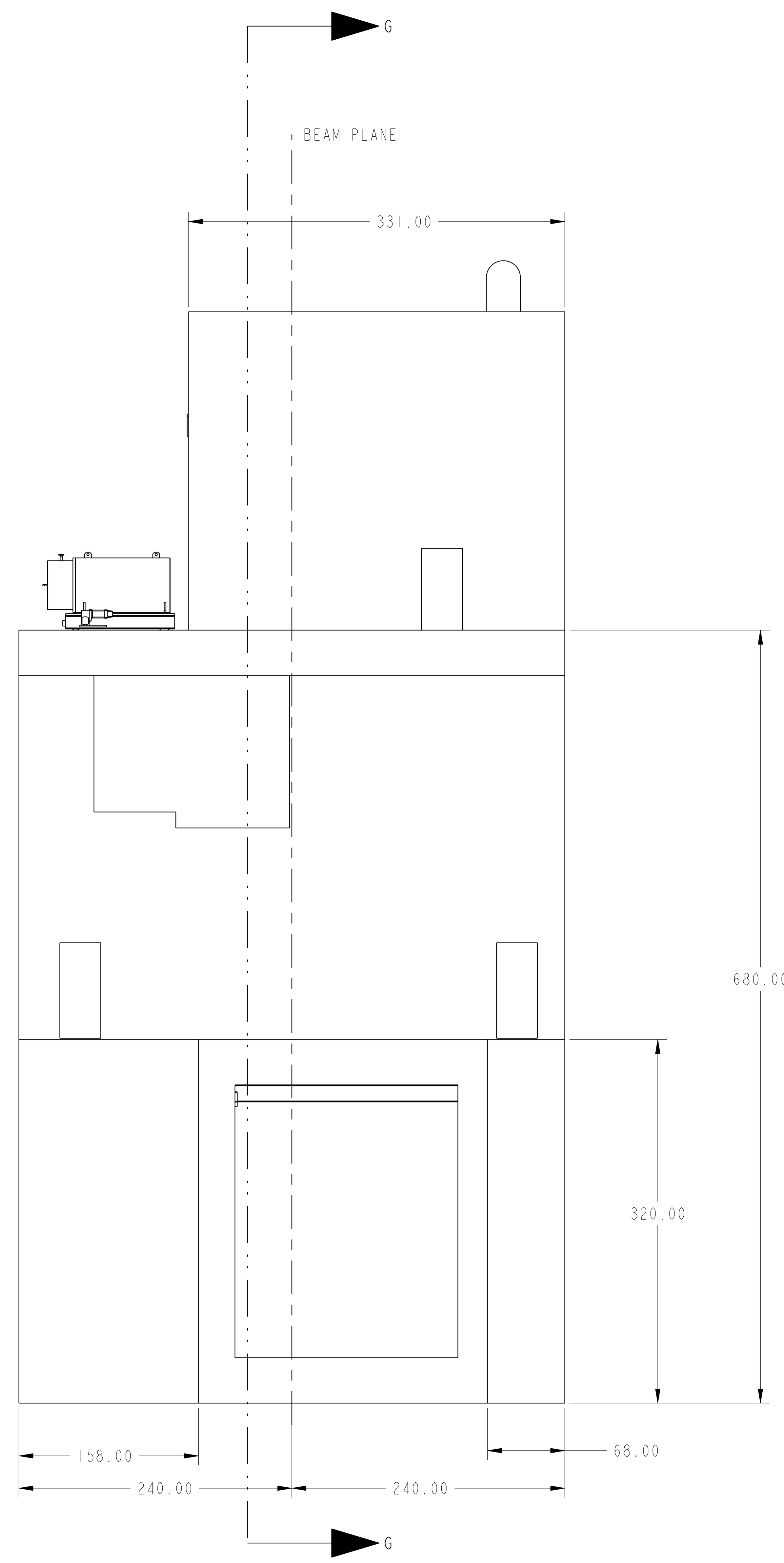
NOTES

1. INTERPRET DRAWING PER MECHANICAL ENGINEERING DRAFTING STANDARD ES-3.1-2.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M.
3. DIMENSIONS ARE IN INCHES.





SECTION G-G



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P THIS DRAWING PRODUCED ON PRO-ENGINEER

THIS DOCUMENT CONTROLLED BY
CHANGE CONTROL SYSTEM 3
ENGINEERING PROCEDURE EP-C-18

REV	CHANGE TYPE	CHANGE CONTROL SYSTEM	CHANGE REQUEST NUMBER	DESCRIPTION	A-E	BY	CHK	SECT	DEPT	DATE	PE	REQ	DATE	LM-ES	DATE	DOE	DATE	QA	CV	EC	EE	EM	IE	M	PD	SE	ST	XAD	PES
0	-	3	-	GENERAL ISSUE		AVS																							

REVISION OR ISSUE PURPOSE — REVISION APPROVALS — SQUAD CHECK

SCALE 0.015

TOLERANCES UNLESS OTHERWISE SPECIFIED
FRACTIONS :
XX DECIMALS ±.01
XXX DECIMALS ±.005
ANGLES ±0°15'
BREAK SHARP EDGES .06 MAX
FINISH .125 UNLESS OTHERWISE SPECIFIED

DES A. SMIRNOV
DRW A. SMIRNOV
CHK :
SECT :
DEPT :
PE :
CR :
PJ :
REQ :

DRAWING APPROVALS — DATE

LOCKHEED MARTIN — LOCKHEED MARTIN ENERGY SYSTEMS, INC.
operated for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC-05-84OR21400
Oak Ridge, Tennessee • Paducah, Kentucky

PROJECT NAME
SNS TARGET SYSTEM

MAINTENANCE SYSTEMS
TRANSFER BAY

1	48	49	50	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
3	M	E	U	:	:	:	1	2	:	:

51	52	53		REV
:	:	:	M3E087000H-500	0

M3E087000H-500

NEXT ASS'Y:

FINAL ASS'Y:

NOTES

1. INTERPRET DRAWING PER MECHANICAL ENGINEERING DRAFTING STANDARD ES-3.1-2.
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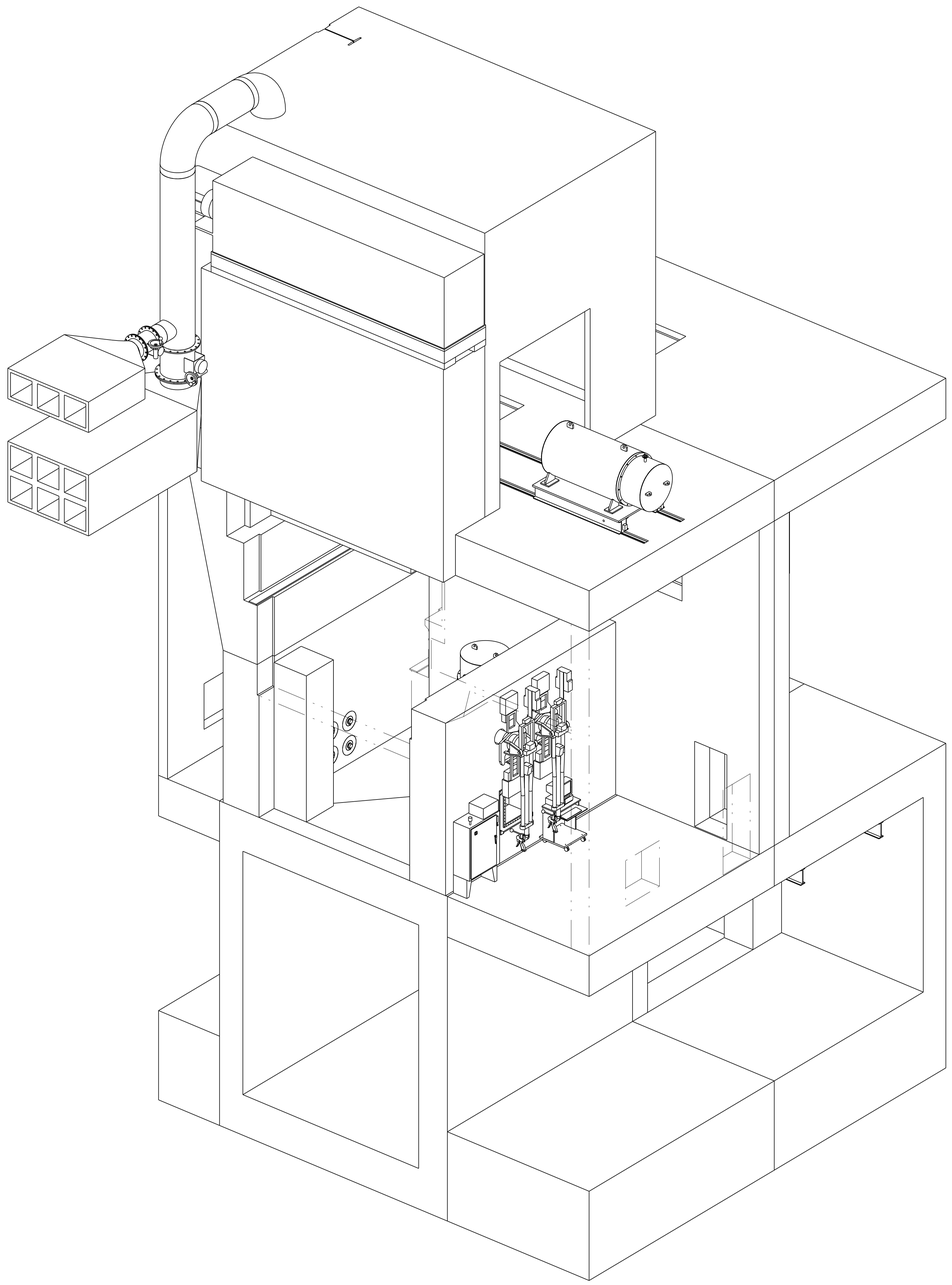

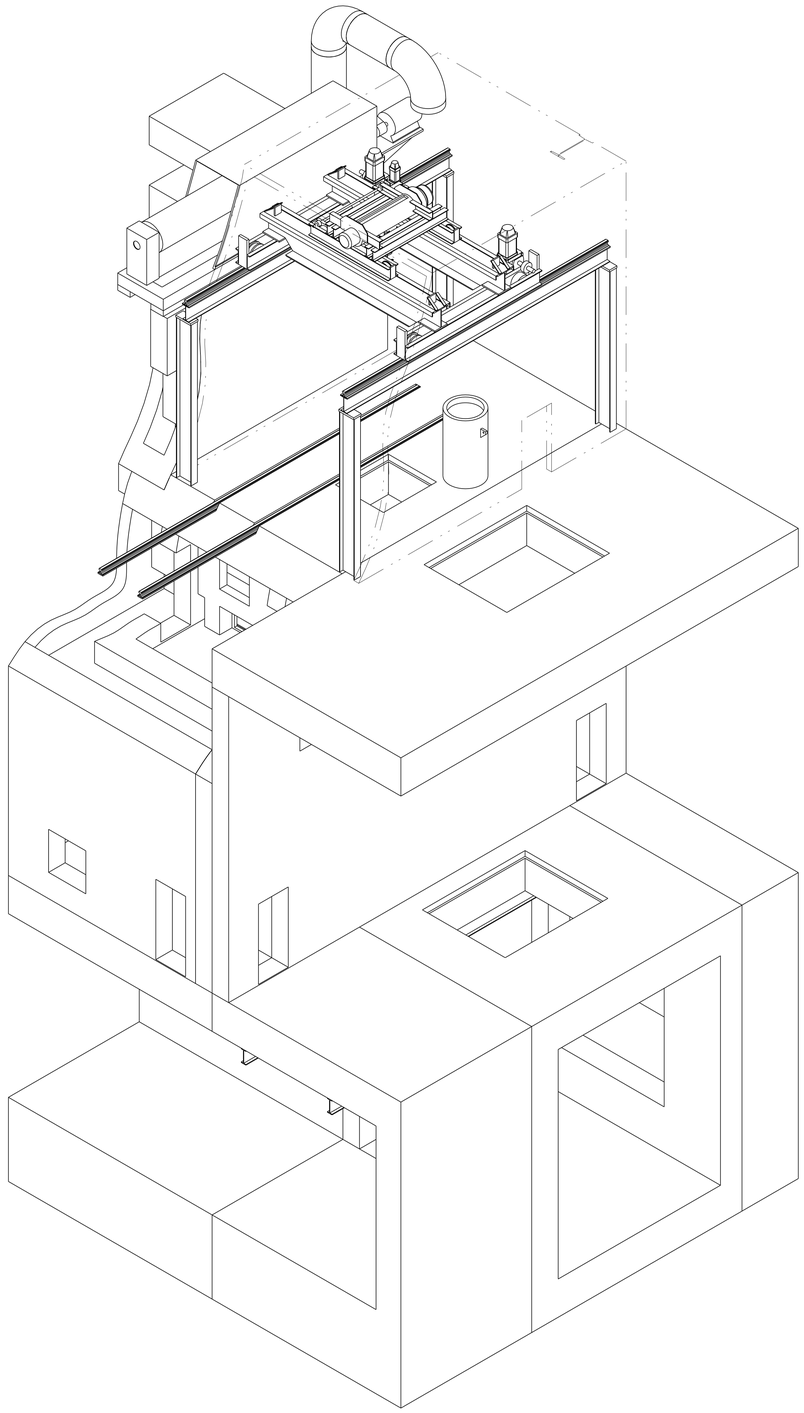

SECTION CUT

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

THIS DOCUMENT CONTROLLED BY
CHANGE CONTROL SYSTEM 3
ENGINEERING PROCEDURE EP-C-18

REV	CHANGE TYPE	CHANGE CONTROL SYSTEM	CHANGE NOTICE NUMBER	DESCRIPTION	A-E	BY	CHK	SECT	DEPT	DATE	PE	REQ	DATE	LM-ES	DATE	DOE	DATE	QA	CV	EC	EE	EM	IE	M	PD	SE	ST	XAD	PES
0	-	3	-	GENERAL ISSUE		AVS																							

REVISION OR ISSUE PURPOSE — REVISION APPROVALS — SQUAD CHECK

SCALE 0.015

TOLERANCES UNLESS OTHERWISE SPECIFIED

FRACTIONS ±
XX DECIMALS ±.01
XXX DECIMALS ±.005
ANGLES ±0°15'
BREAK SHARP EDGES .06 MAX
FINISH .125 UNLESS OTHERWISE SPECIFIED

DES	A.SMIRNOV	:
DRW	A.SMIRNOV	:
CHK	:	:
SECT	:	:
DEPT	:	:
PE	:	:
CR	:	:
PJ	:	:
REQ	:	:
	:	:
	:	:
	:	:
	:	:
DRAWING APPROVALS		DATE

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SNS TARGET SYSTEM

MAINTENANCE SYSTEMS
TRANSFER BAY
:

1	48	49	50	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
3	M	E	U	:	:	:	2	2	:	:

51	52	53	
:	:	:	M3E087000H-500

REV 0

M3E087000H-500