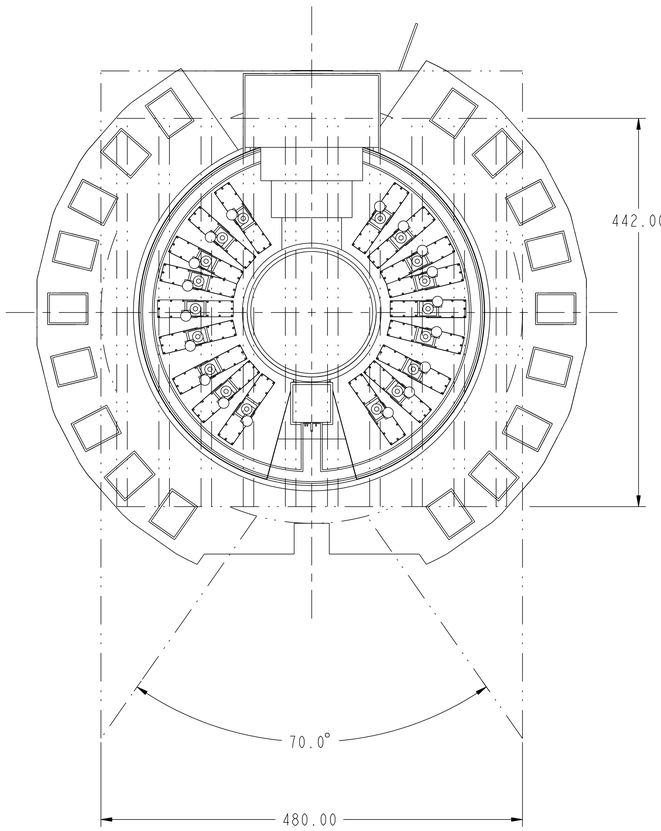
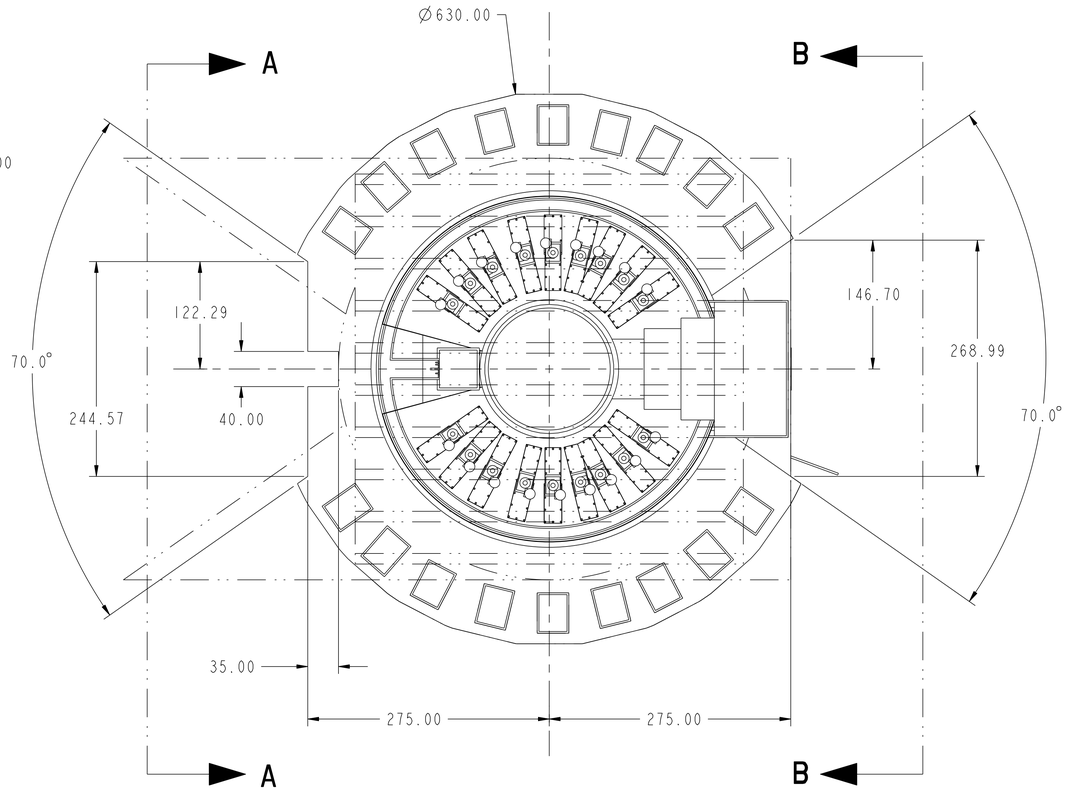
NEXT ASS'Y:

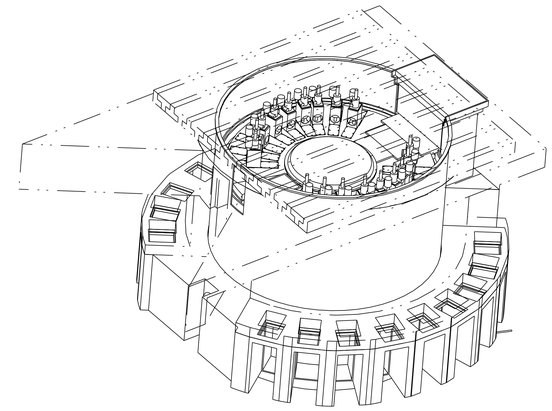
FINAL ASS'Y:

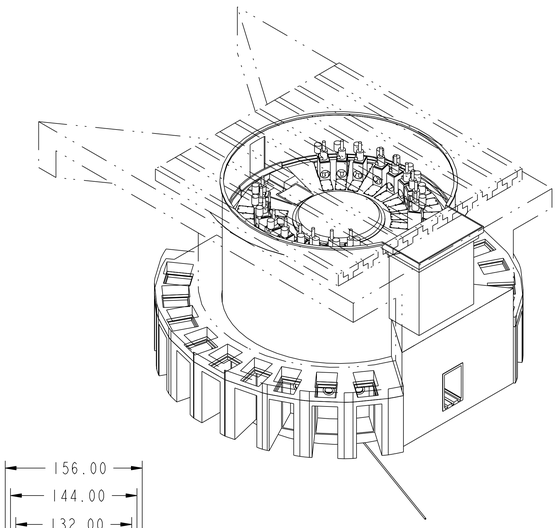
NOTES

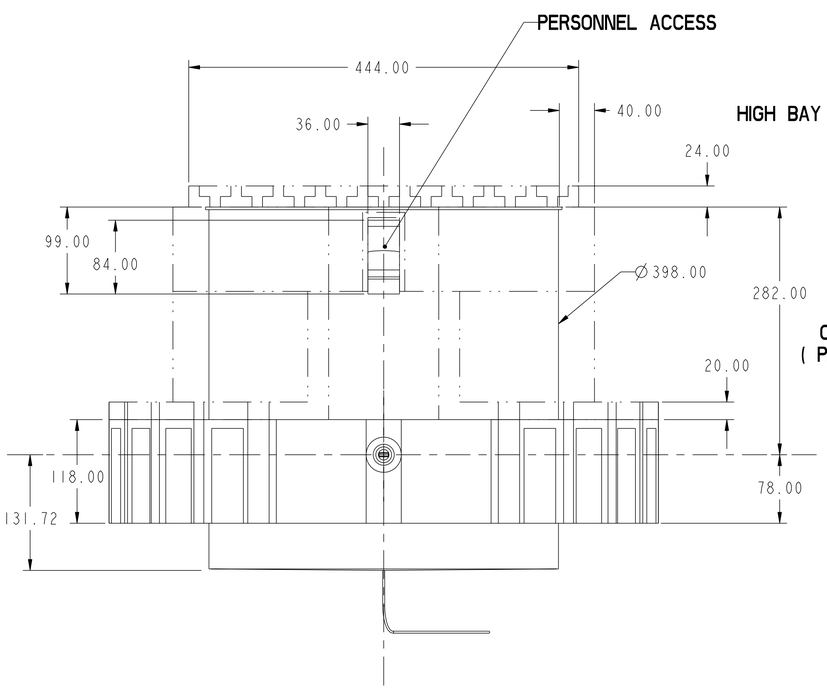
1. INTERPRET DRAWING PER MECHANICAL ENGINEERING DRAFTING STANDARD ES-3.1-2.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M.
3. DIMENSIONS ARE IN INCHES.



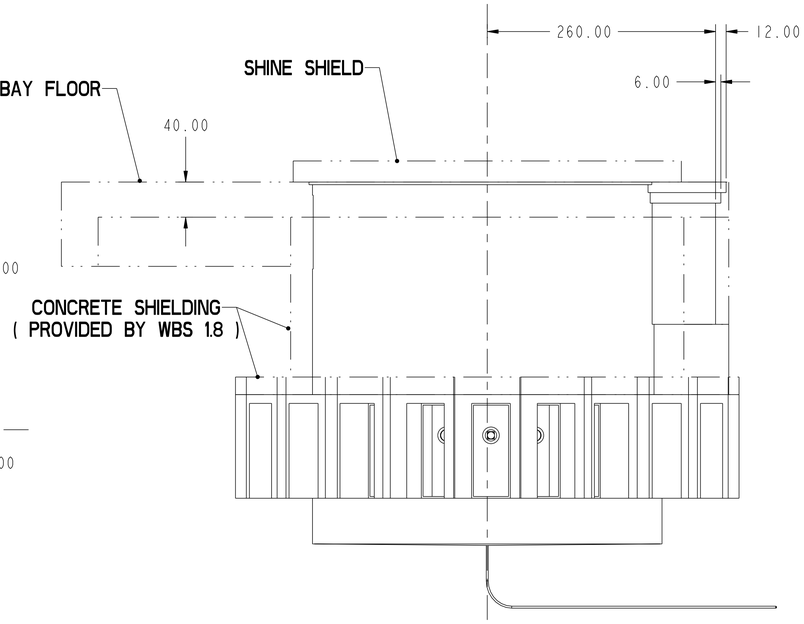


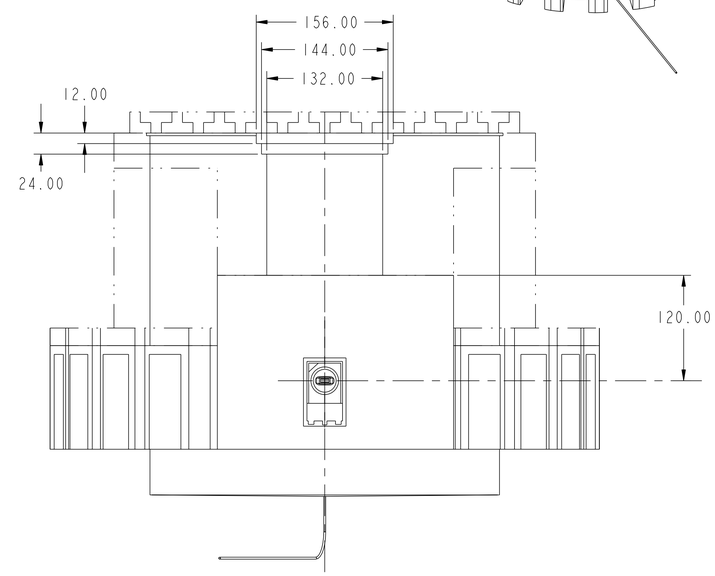






VIEW A-A
ROTATED 90°





VIEW B-B
ROTATED 90°

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

THIS DOCUMENT CONTROLLED BY
CHANGE CONTROL SYSTEM___XXXX___
ENGINEERING PROCEDURE___XXXX___

REV	CHANGE TYPE	CHANGE CONTROL SYSTEM	CHANGE REQUEST NUMBER	DESCRIPTION	A-E	BY	CHK	SECT	DEPT	DATE	PE	REQ	DATE	LM-ES	DATE	DOE	DATE	QA	CV	EC	EE	EM	IE	M	PD	SE	ST	XAD	PES
				REVISION OR ISSUE PURPOSE					REVISION APPROVALS									SQUAD CHECK											

SCALE

TOLERANCES UNLESS OTHERWISE SPECIFIED
FRACTIONS :
XX DECIMALS ±.01
XXX DECIMALS ±.005
ANGLES ±0°15'
BREAK SHARP EDGES .06 MAX
FINISH 125 UNLESS OTHERWISE SPECIFIED

DRAWING APPROVALS		DATE
DES	R. HUERTO	8/2/99
DRW		8/2/99
CHK	:	:
SECT	:	:
DEPT	:	:
PE	:	:
CR	:	:
PJ	:	:
REQ	:	:

LOCKHEED MARTIN — LOCKHEED MARTIN ENERGY SYSTEMS, INC.
operated for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC-05-84OR21400
Oak Ridge, Tennessee • Paducah, Kentucky

PROJECT NAME
SNS

TARGET SYSTEMS SHIELDING AND CONVENTIONAL FACILITIES INTERFACE

1	48	49	50	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
3	M	E	U				1	1		
51		52		53	M3E087000F002					REV

M3E087000F002