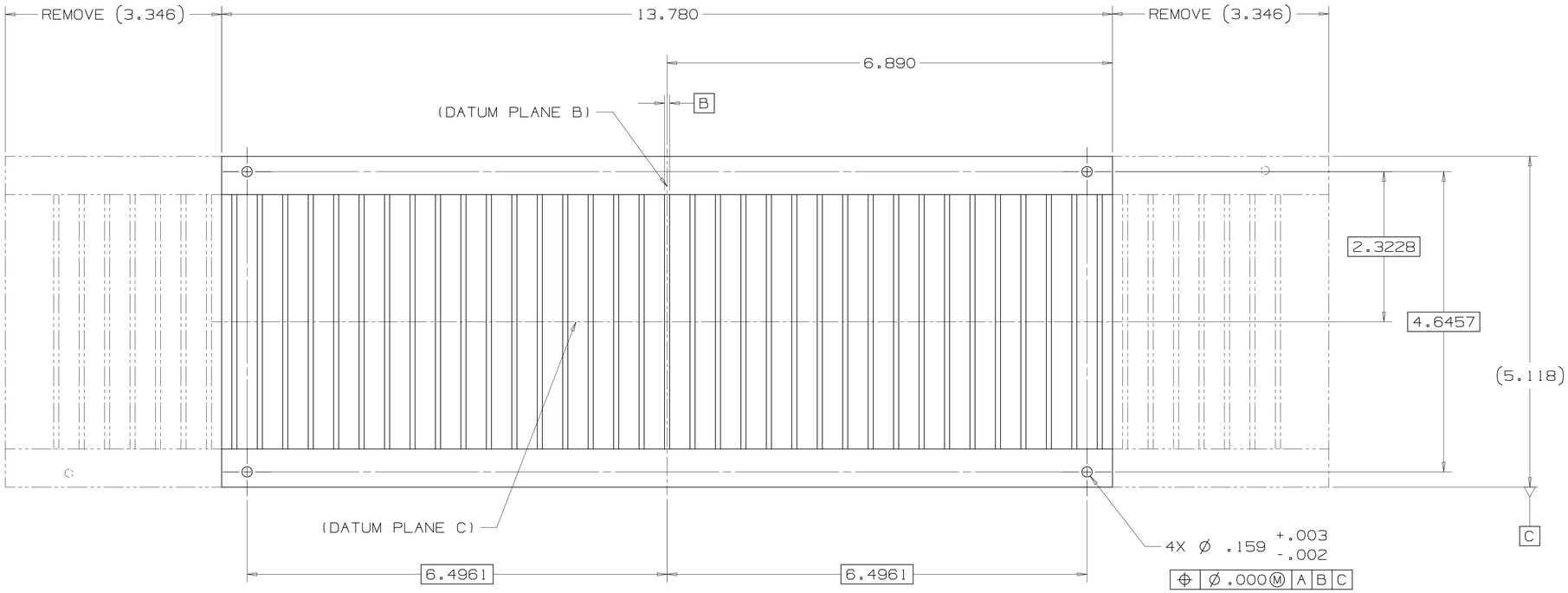
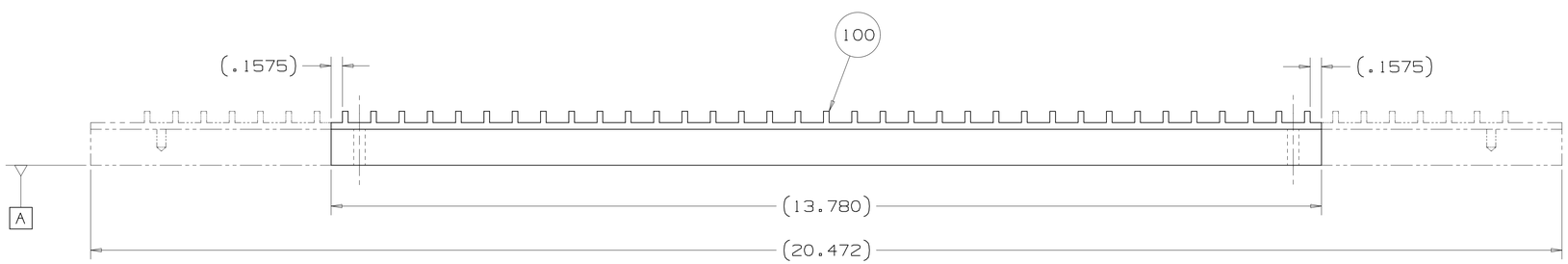
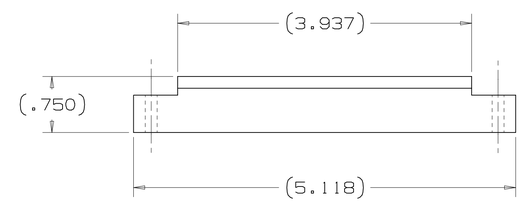
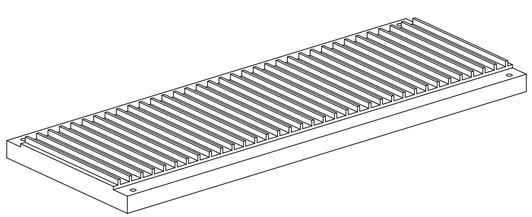
PARTS LIST		
PART NUMBER	NUMBER REQD	DESCRIPTION
100	1	EPOXY BONDING FIXTURE PROTOTYPE CHOPPER, LANL DRAWING NUMBER 95Y-225659 D1









7. SURFACE TEXTURE PER ANSI/ASME B46.1-1995.
6. WELDING SYMBOLS PER ANSI/AWS A2.4-98.
5. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
4. CSK 82° X .030 DEEP ALL DRILLED HOLES.
3. CSK 82° ALL TAPPED HOLES TO MAJOR DIAMETER.
2. BREAK ALL SHARP EDGES.
1. ALL DIMENSIONS ARE IN INCHES.

GENERAL NOTES: (UNLESS OTHERWISE NOTED)

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REVISION LETTER	CLASS REVIEW	REVISIONS	DATE	CHANGED BY	CHECKED BY	APPROVED BY
A	FES	DRAWING NUMBER WAS 95Y-225822.	2-8-02	RJR		FES
	FES	ORIGINAL ISSUE	—	—	—	—

Los Alamos
Los Alamos National Laboratory
Los Alamos, New Mexico 87545

/aot1sns1/chopper/chopper_final/155y520002d01.prt

CLASSIFICATION OF DRAWING: UNC
PART: UNC TITLE BLOCK: UNC

TITLE
EPOXY BONDING FIXTURE

-SNS CHOPPER-

	SIGNATURE	DATE	GROUP
DRAWN	RJ ROYBAL	06-21-01	LANSCE-1
CHECKED	LEDFORD	06-21-01	LANSCE-1
PHYSICS			LANSCE-1
PROJ. ENGR.			LANSCE-1
RELEASED	F SIGLER	06-21-01	LANSCE-1

TOLERANCE-(UNLESS OTHERWISE NOTED)
X=± --- 0.XX =± .02 ANGULAR=± 0.5°
0.X=± --- 0.XXX=± .005 FINISH = 63

SCALE	TOTAL SHEETS	DRAWING NO.	SIZE	SHEET NO.
1/1	1	155Y520002	D	1

PLOT DATE 02-15-02