

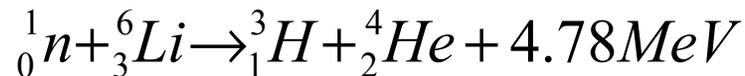
# Optical Readout for Imaging Neutron Scintillation Detectors

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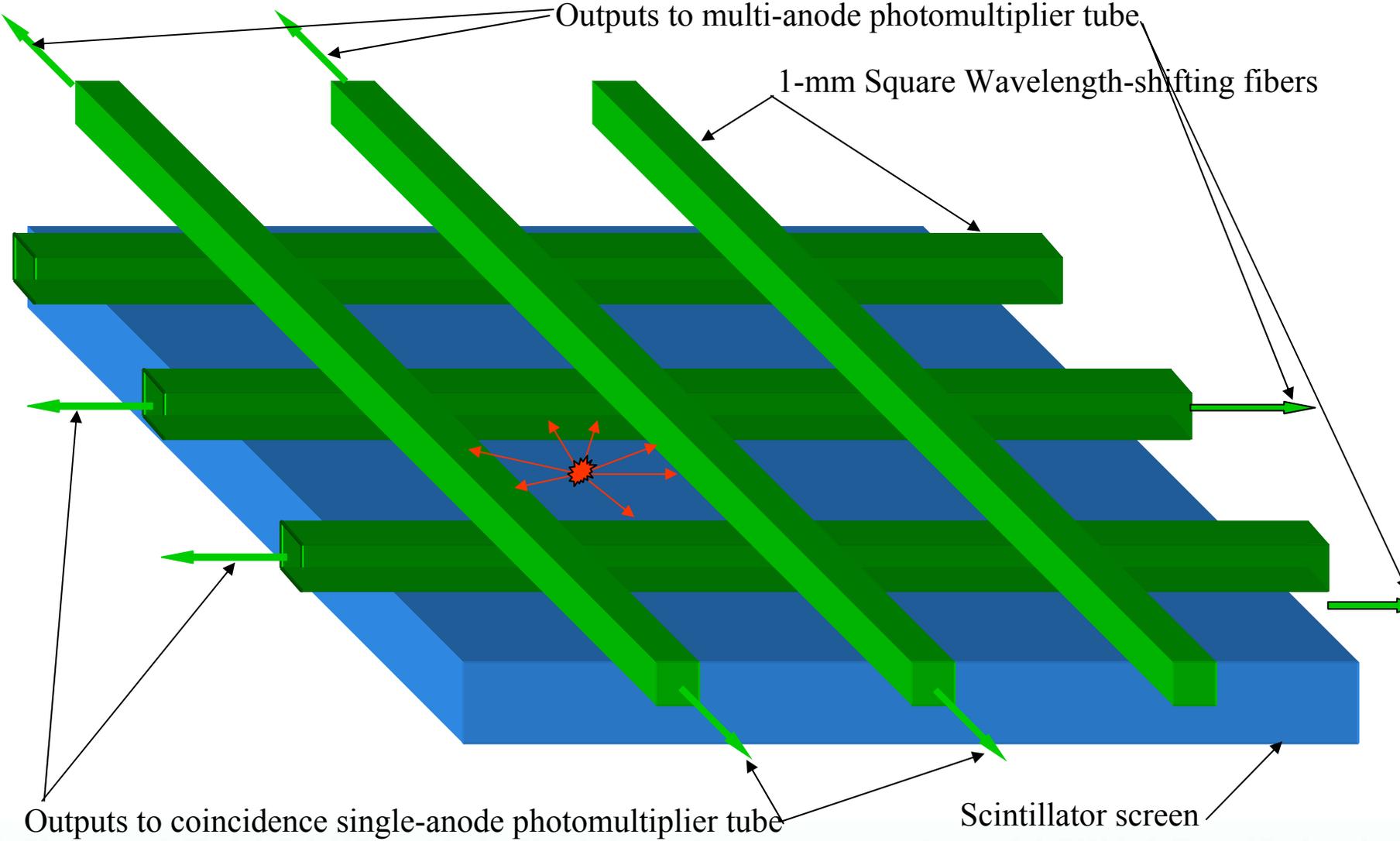
# Neutron Detector Screen Design

The scintillator screen for this 2-D detector consists of a mixture of  ${}^6\text{LiF}$  and silver-activated  $\text{ZnS}$  powder in an epoxy binder. Neutrons incident on the screen react with the  ${}^6\text{Li}$  according to the equation



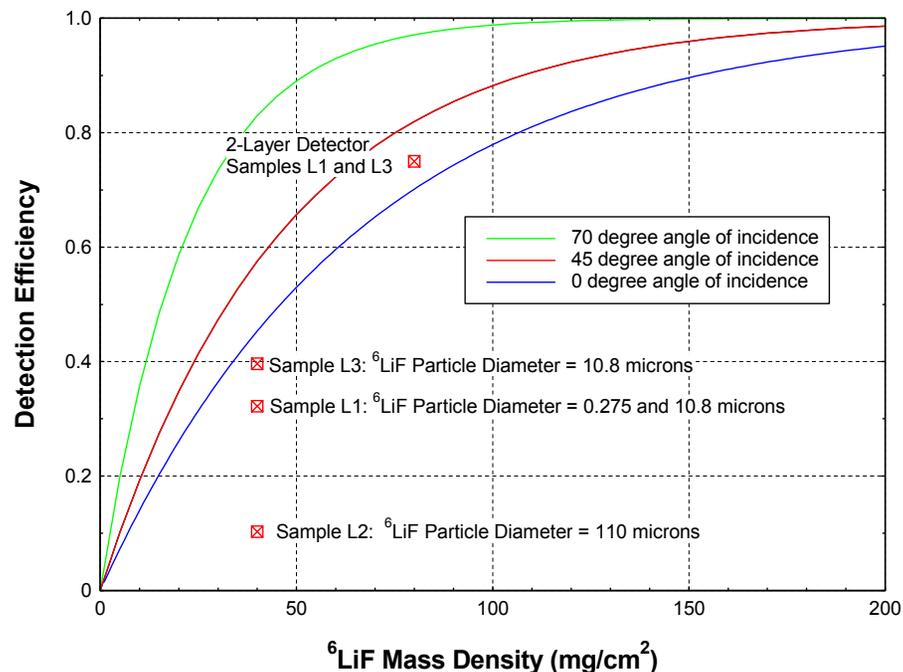
to produce a triton and an alpha particle. Collisions with these charged particles cause the  $\text{ZnS}(\text{Ag})$  to scintillate at a wavelength of approximately 450 nm. The 450 nm photons are absorbed in the wavelength-shifting fibers where they converted to 520 nm photons emitted in modes that propagate out the ends of the fibers. The optimum mass ratio of  ${}^6\text{LiF}:\text{ZnS}(\text{Ag})$  was determined to be 1:3. The screen is made by mixing the powders with uncured epoxy and pouring the mix into a mold. The powder then settles to the bottom of the mold before the binder cures. After curing the clear epoxy above the settled powder mix is removed by machining. A mixture containing 40  $\text{mg}/\text{cm}^2$  of  ${}^6\text{LiF}$  and 120  $\text{mg}/\text{cm}^2$  of  $\text{ZnS}(\text{Ag})$  is used in this screen design. This mixture has a measured neutron conversion efficiency of over 90%.

# Principle of Crossed-Fiber Position-Sensitive Scintillation Detector

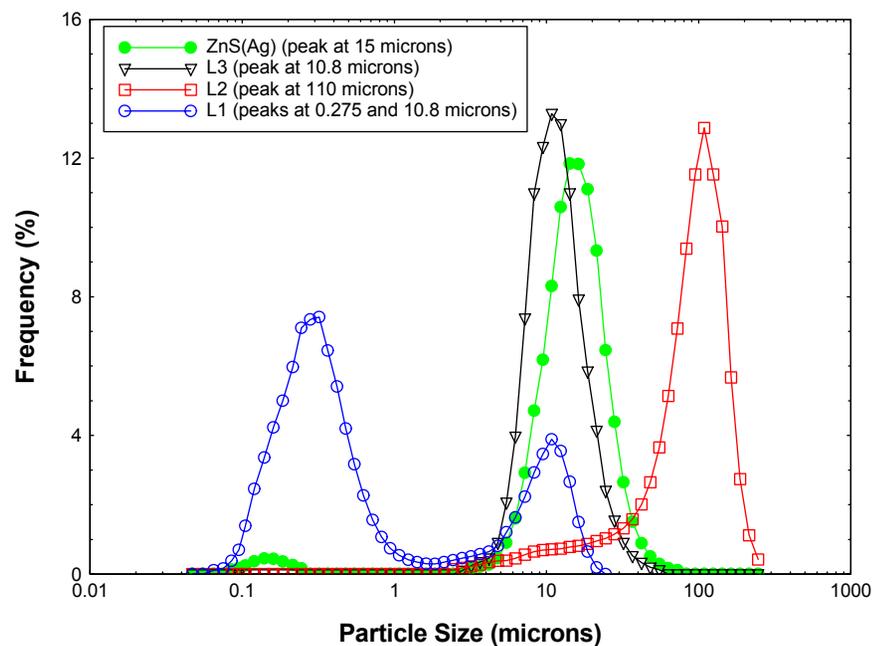


# The particle size of the ${}^6\text{LiF}$ and $\text{ZnS(Ag)}$ powders must be Optimized for efficient detection.

Measured and Calculated Detection Efficiency versus  ${}^6\text{LiF}$  Particle Size  
 ${}^6\text{LiF}:\text{ZnS(Ag)}$  Ratio = 1:3 by weight  
 $E_n = 0.056 \text{ eV}$



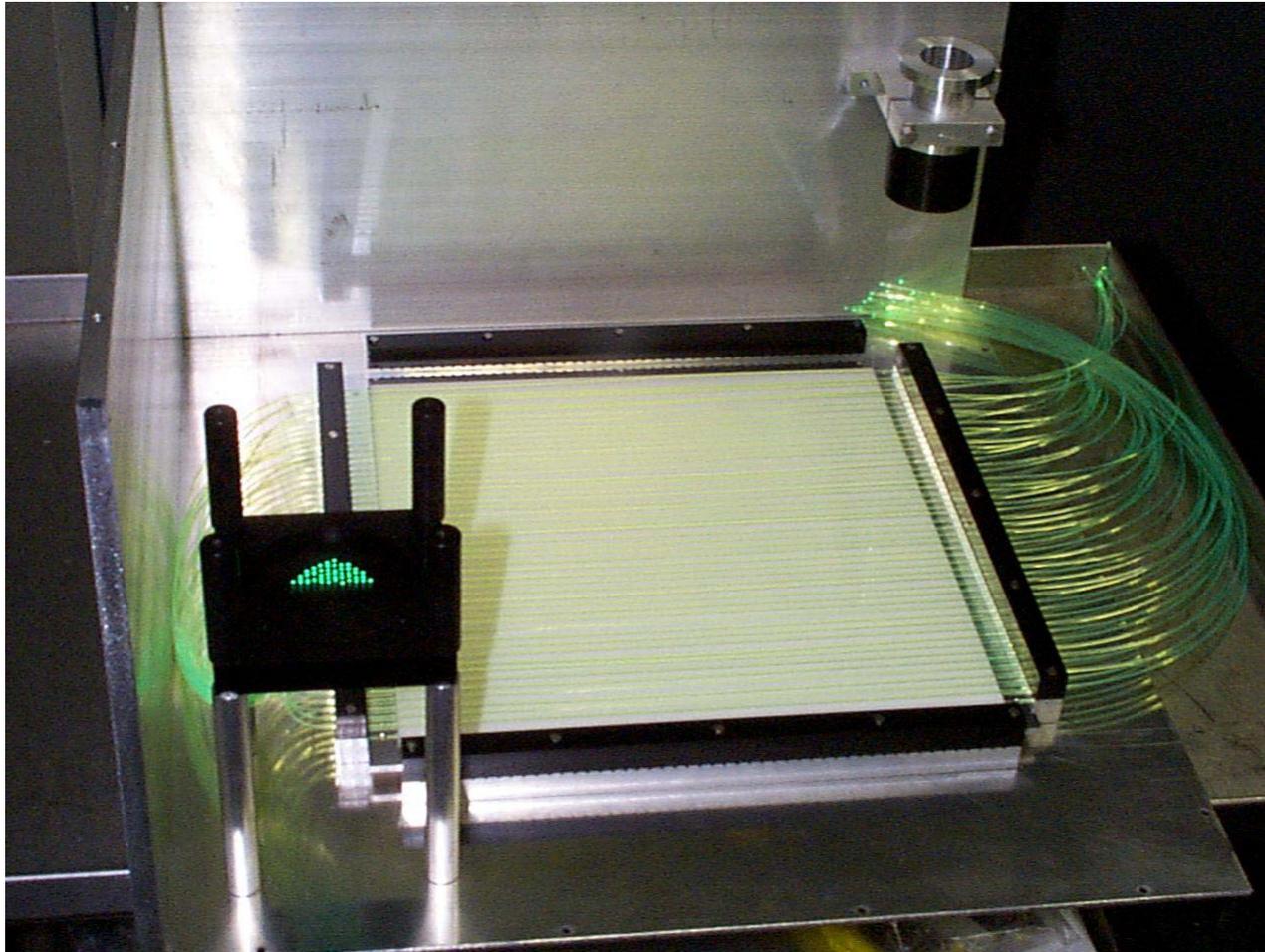
Particle Size Comparison of  ${}^6\text{LiF}$  and  $\text{ZnS(Ag)}$  Powders



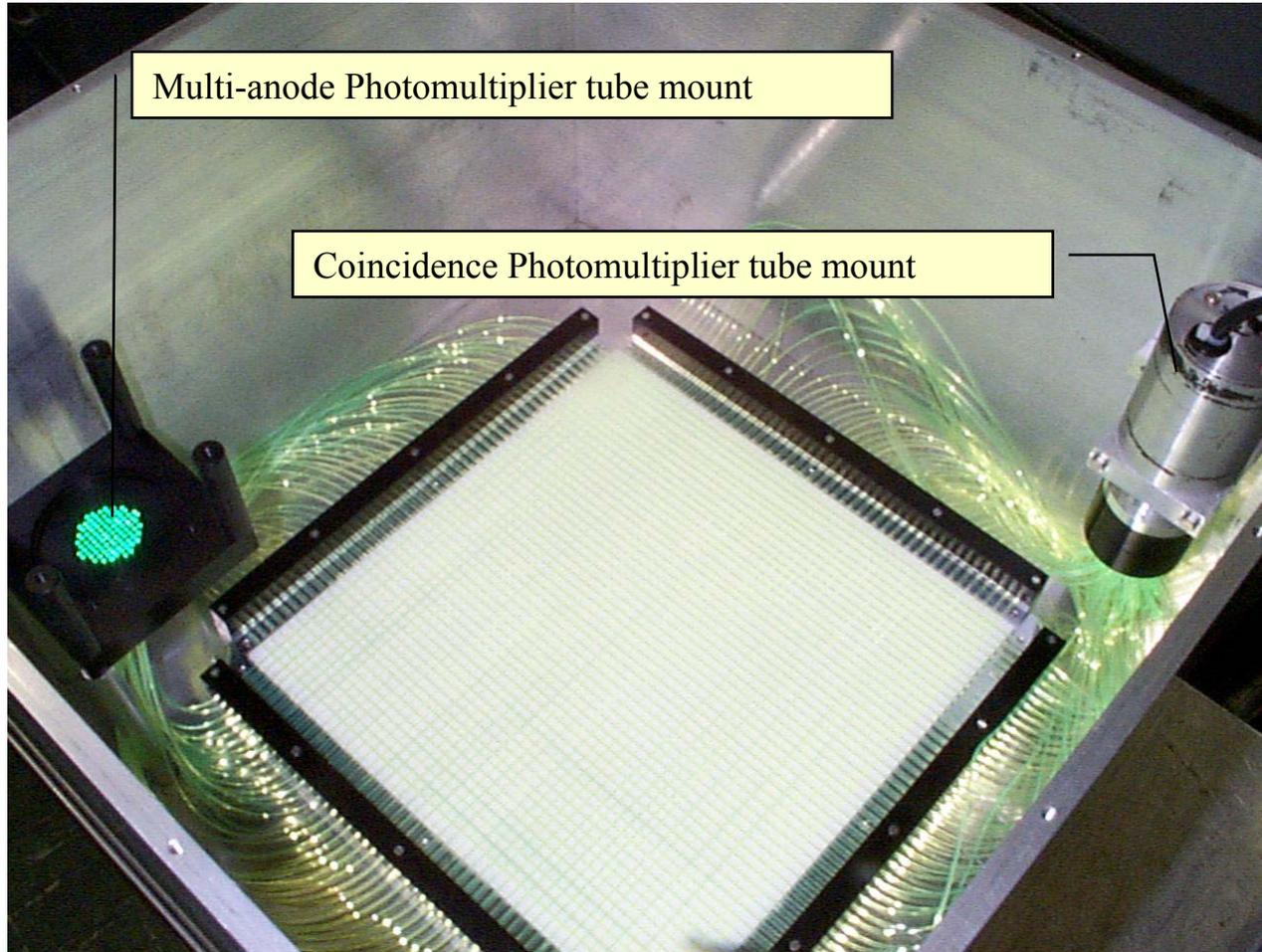
# Crossed-Fiber Scintillation Prototype Detector Characteristics

- Size: 25-cm x 25-cm
- Thickness: 2-mm
- Number of fibers: 48 for each axis
- Multi-anode photomultiplier tube: Phillips XP1704
- Coincidence tube: Hamamastu 1924
- Resolution: < 5-mm
- Shaping time: 300 nsec
- Count rate capability: ~ 1 MHz
- Time-of-Flight Resolution: 1  $\mu$ sec

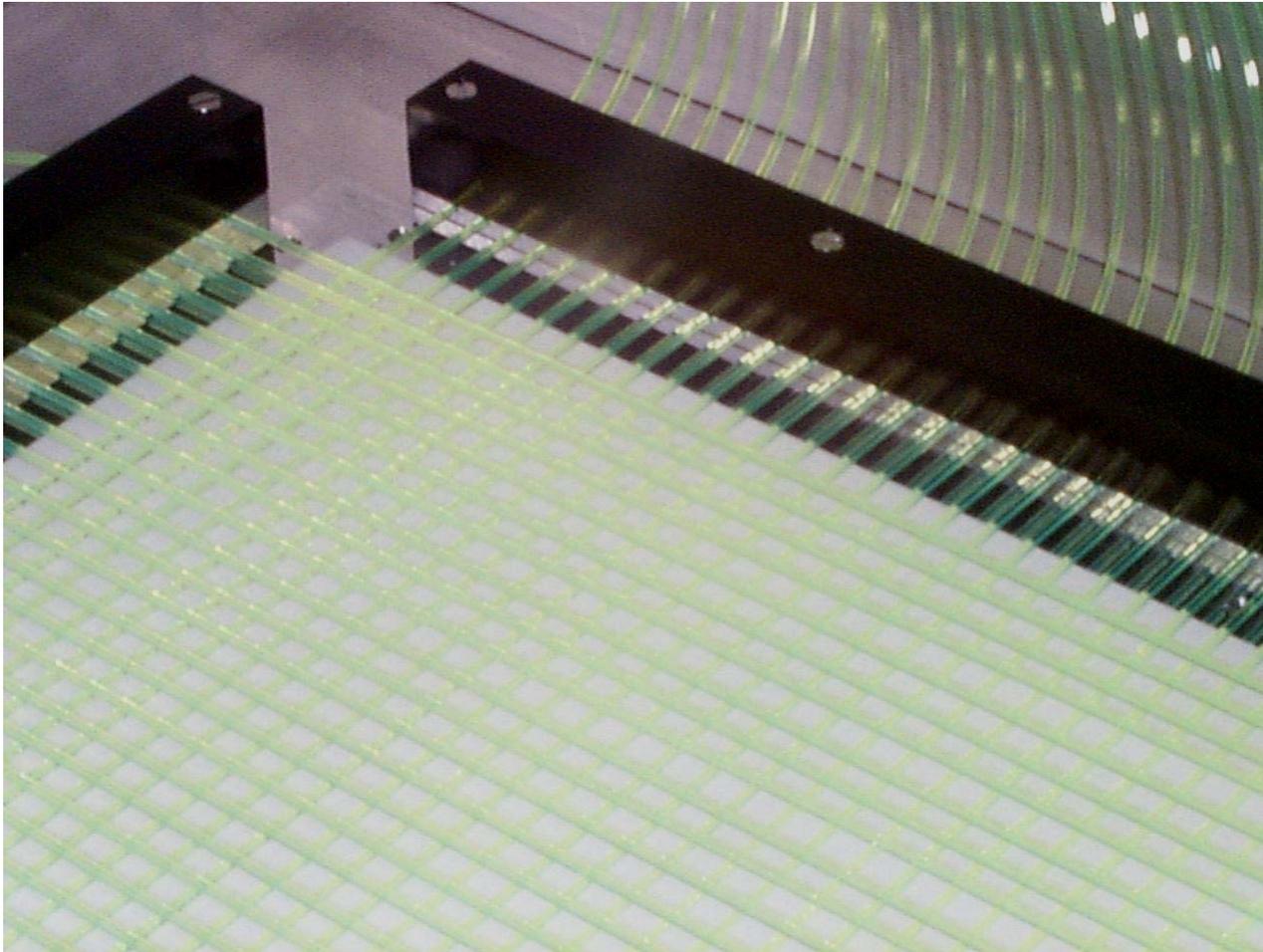
## Crossed-fiber detector with Y-Axis fibers installed

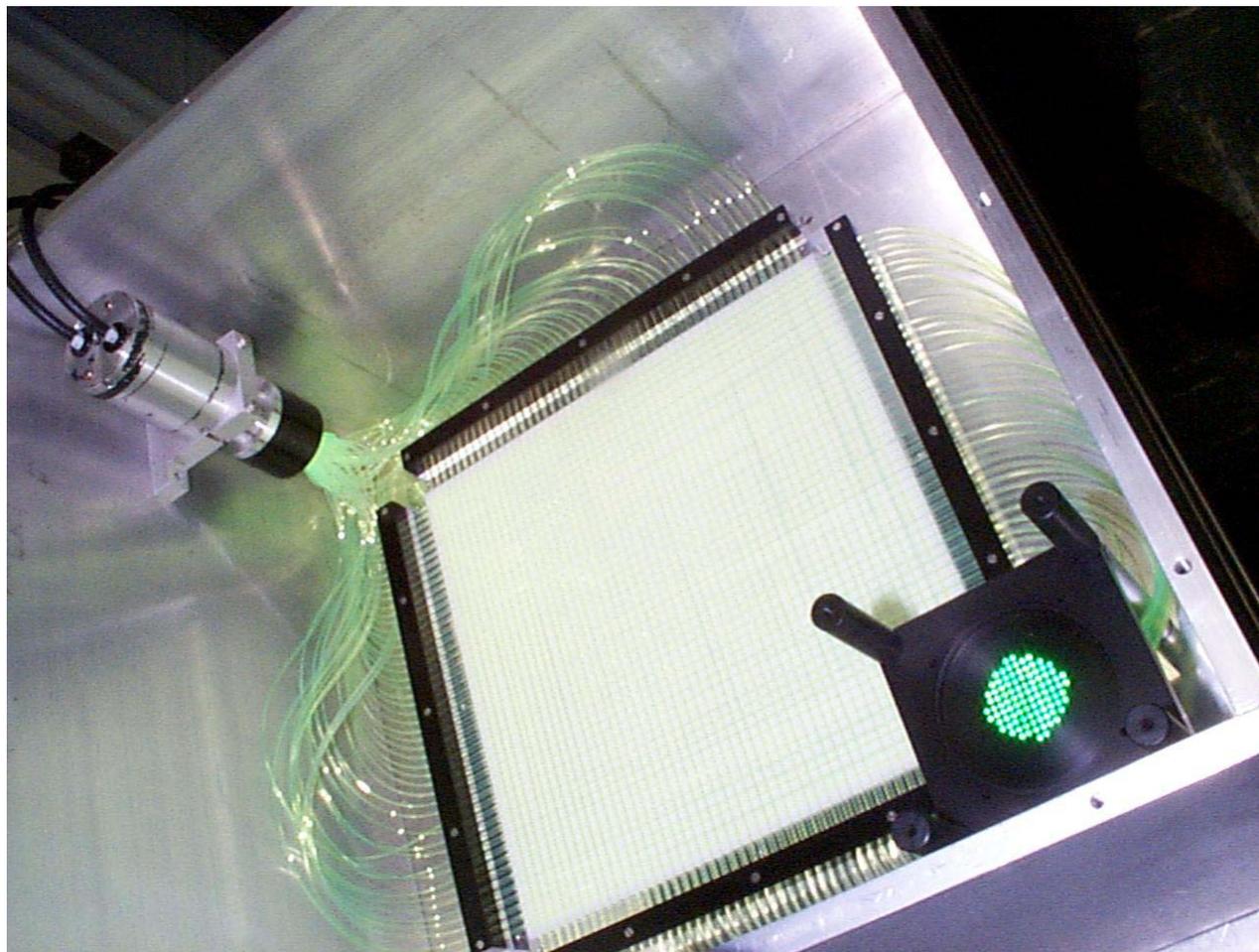


The scintillator screen uses an array of 48 fibers for each axis for position detection.

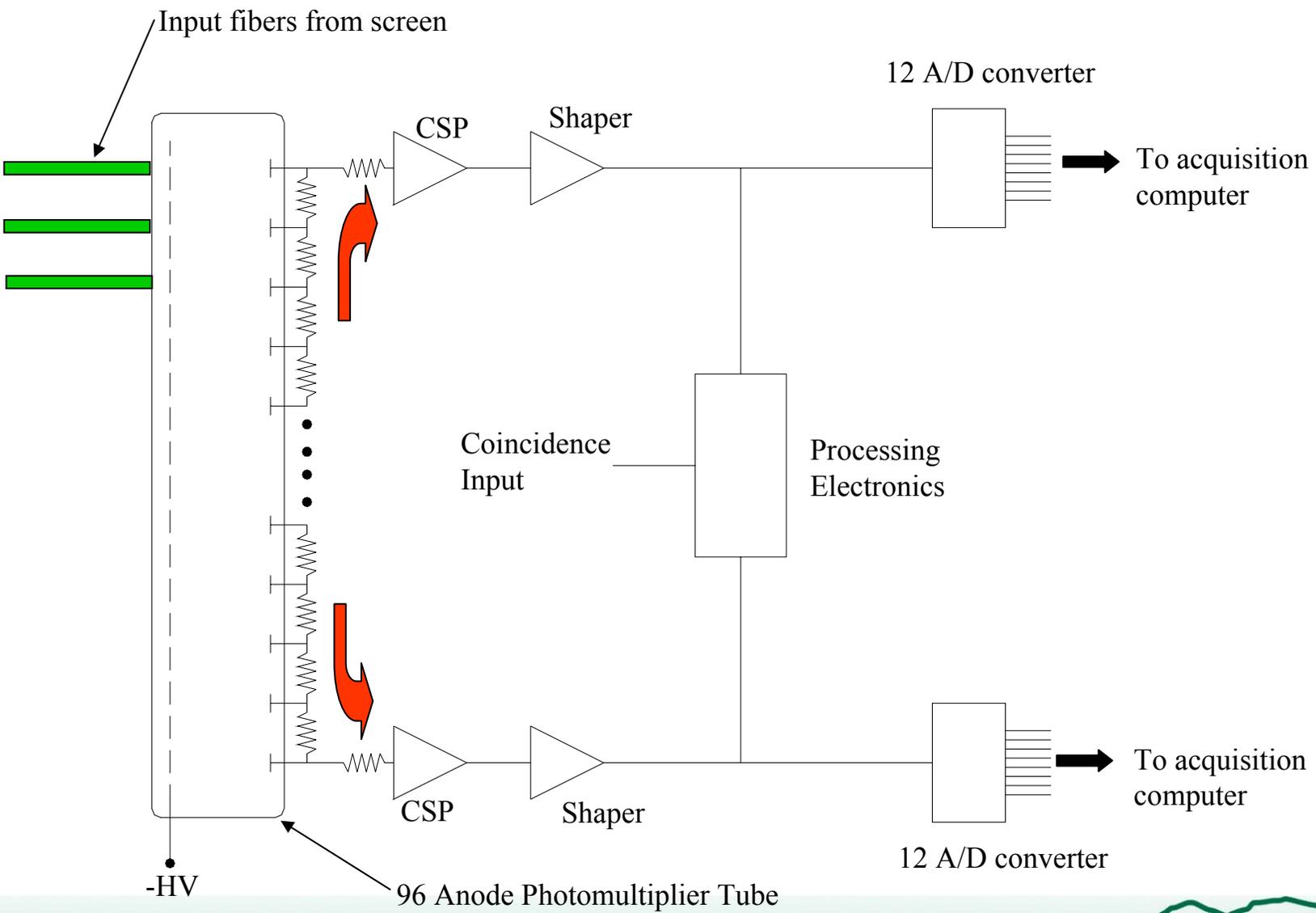


## Close-up view of fibers and scintillator





# Electronics Scheme for Crossed-Fiber Scintillation Detector

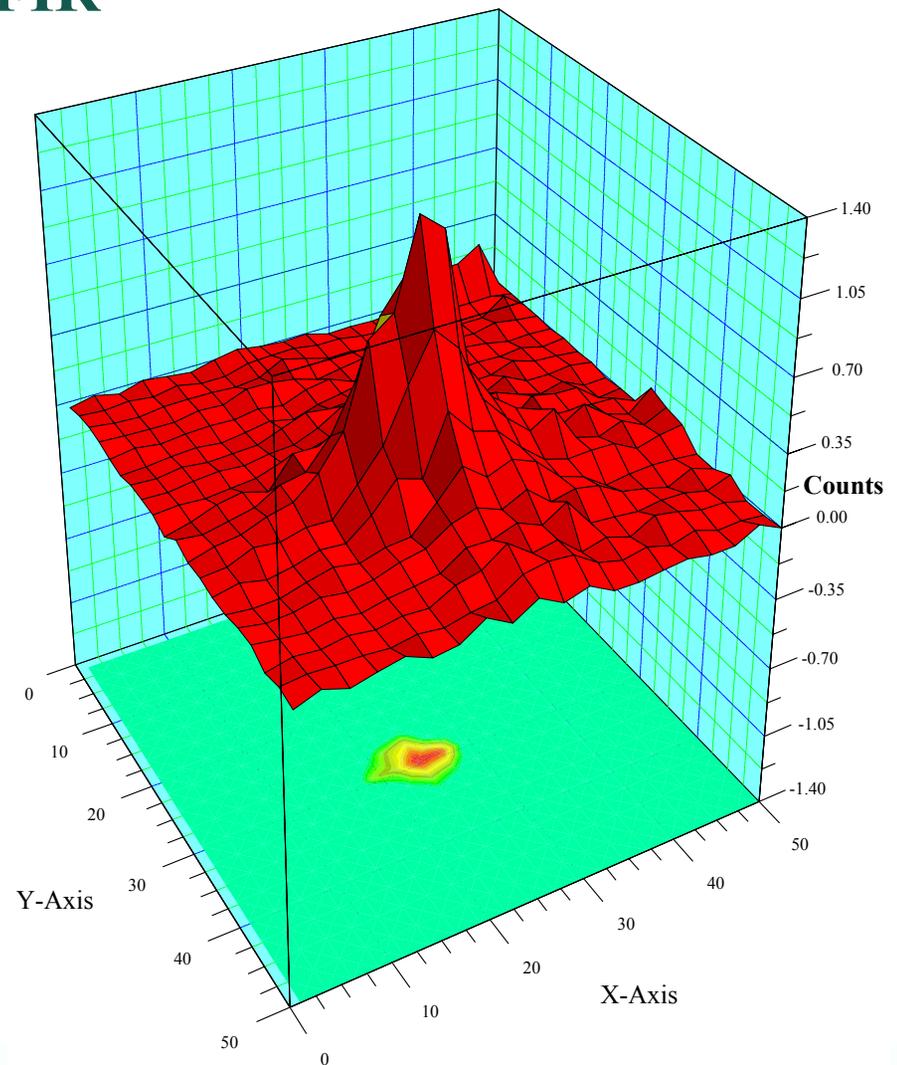




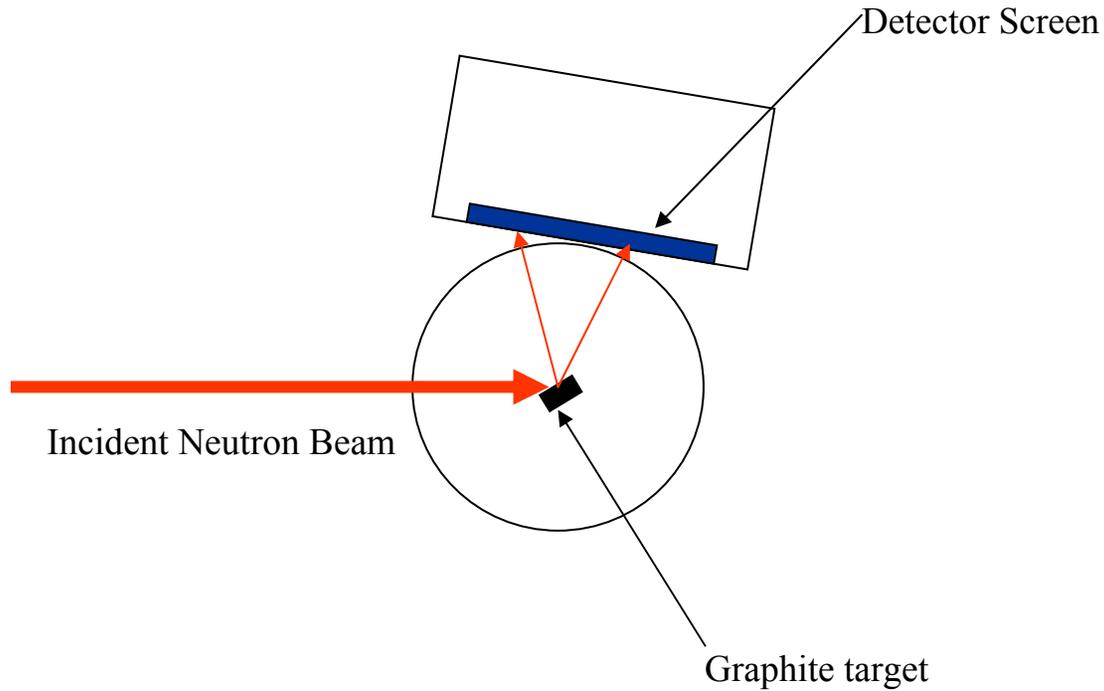
# Neutron Scattering from Germanium Crystal Using the Crossed-fiber Detector on HFIR

Scattering Data from Germanium Crystal

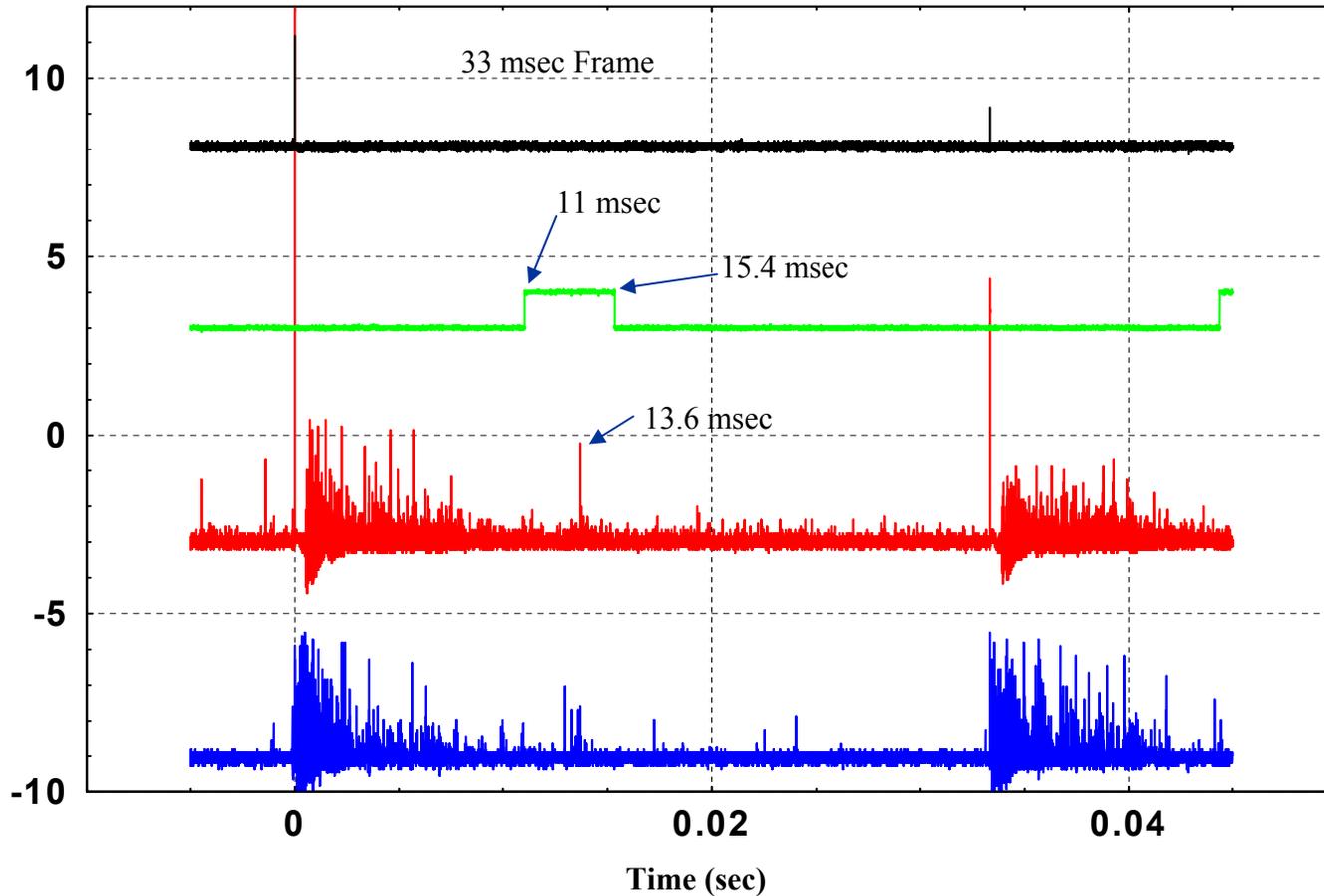
- Normalized scattering from 1-cm high germanium crystal
- $E_n \sim 0.056$  eV
- Detector 50-cm from crystal



# Neutron Scattering Geometry for First Test on IPNS



# Experimental Timing With Graphite Target



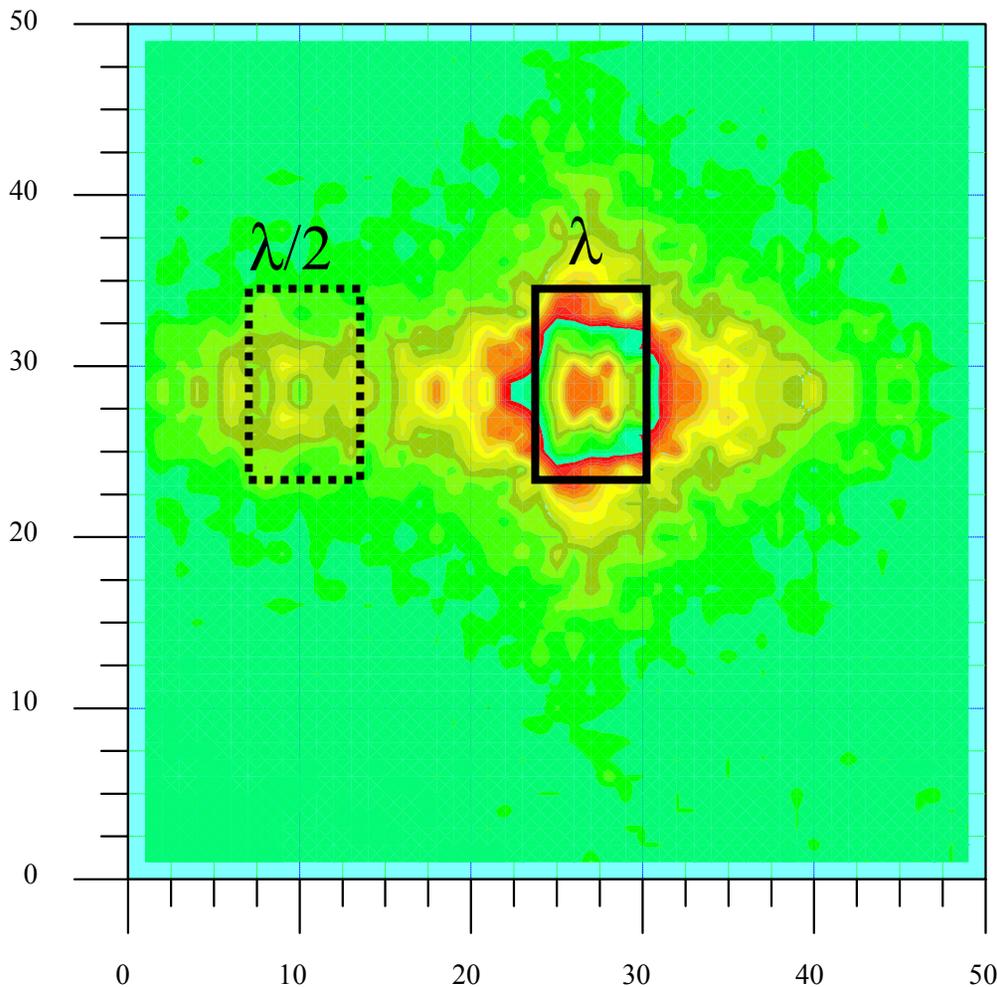
IPNS Timing Pulse

Gating Pulse

Coincidence Tube

2-D Tube

# Measurements on IPNS With Graphite Target



**Neutron Image for**  
 **$\delta t = 11-15.4$  msec**  
**Velocity = 714-1000 m/sec**  
**( $\lambda = 5.54\text{\AA}$  to  $3.956\text{\AA}$ )**  
**With graphite target**

**Note: Data folded about horizontal axis to improve statistics**

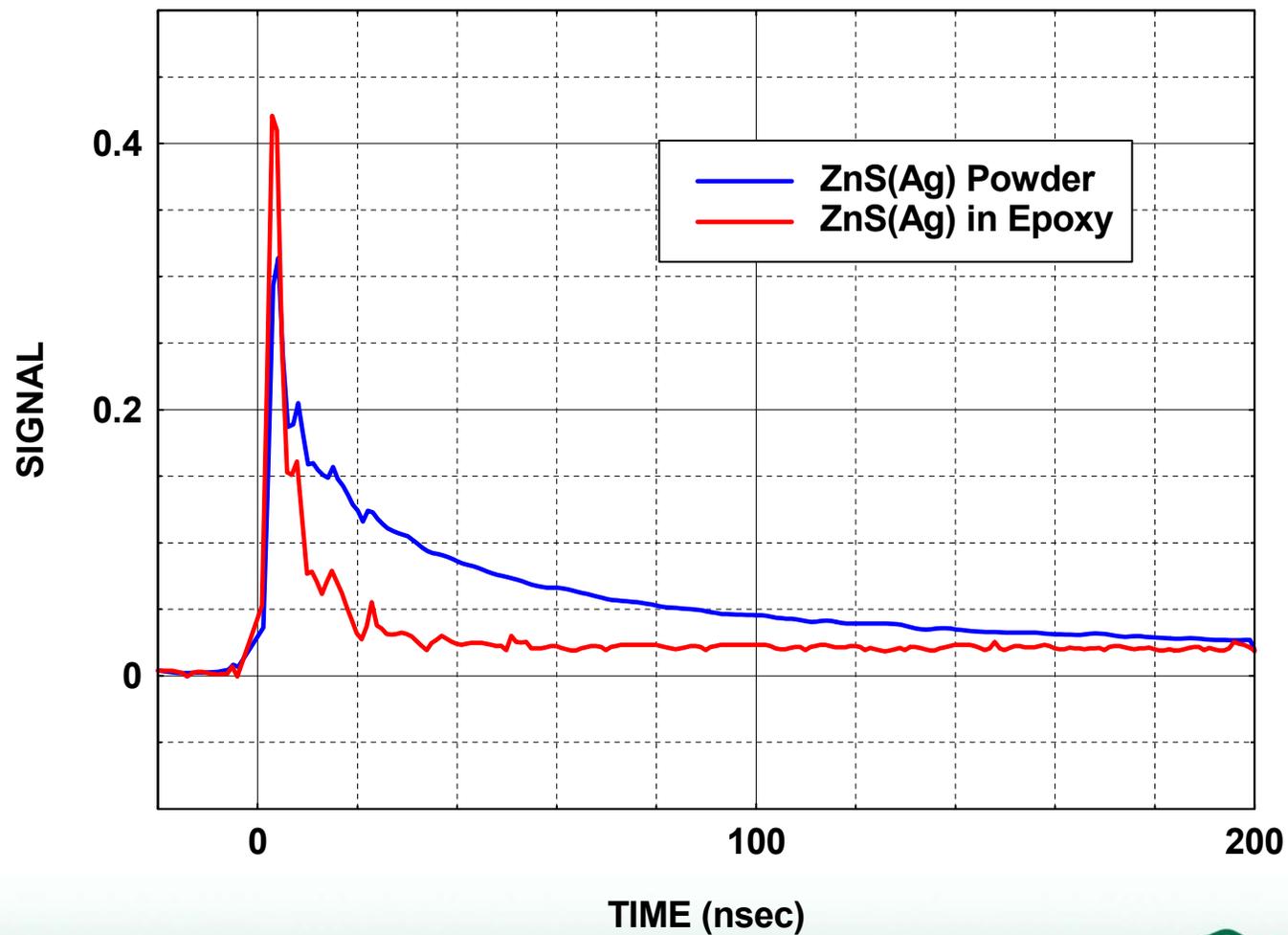
# Needed Improvements Identified

- **Shielding**
  - $B_4C$  enclosure around detector
- **Dynamic range**
  - Front end amplifiers have a limited voltage range
  - Parallel A/D Converters
    - Simultaneous low and high voltage capture
- **Software**
  - Increase array size for better statistics
    - Change to “C” code
- **Examine need for coincidence tube**
  - Current architecture appears to be overly restrictive
  - Data appears to be under-sampled by 3-way coincidence requirement—reduces effective efficiency of detector

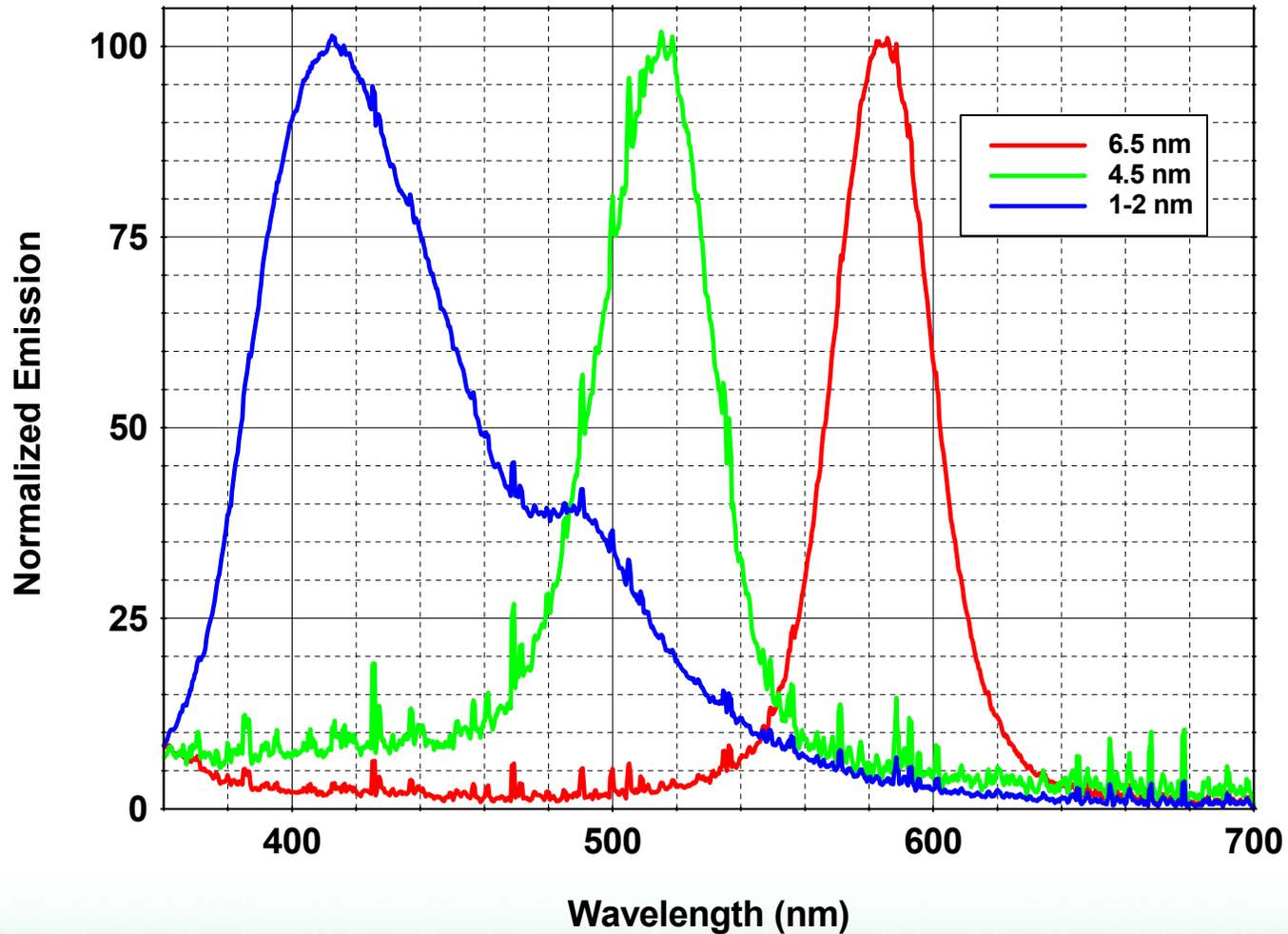
# Future Directions

- **Improved scintillator screens**
  - **ZnS(Ag) Nanocrystal scintillators**
    - **Emission wavelength may be “tuned”**
    - **Faster decay time**
    - **Transparent matrix to combine neutron converter with scintillator**

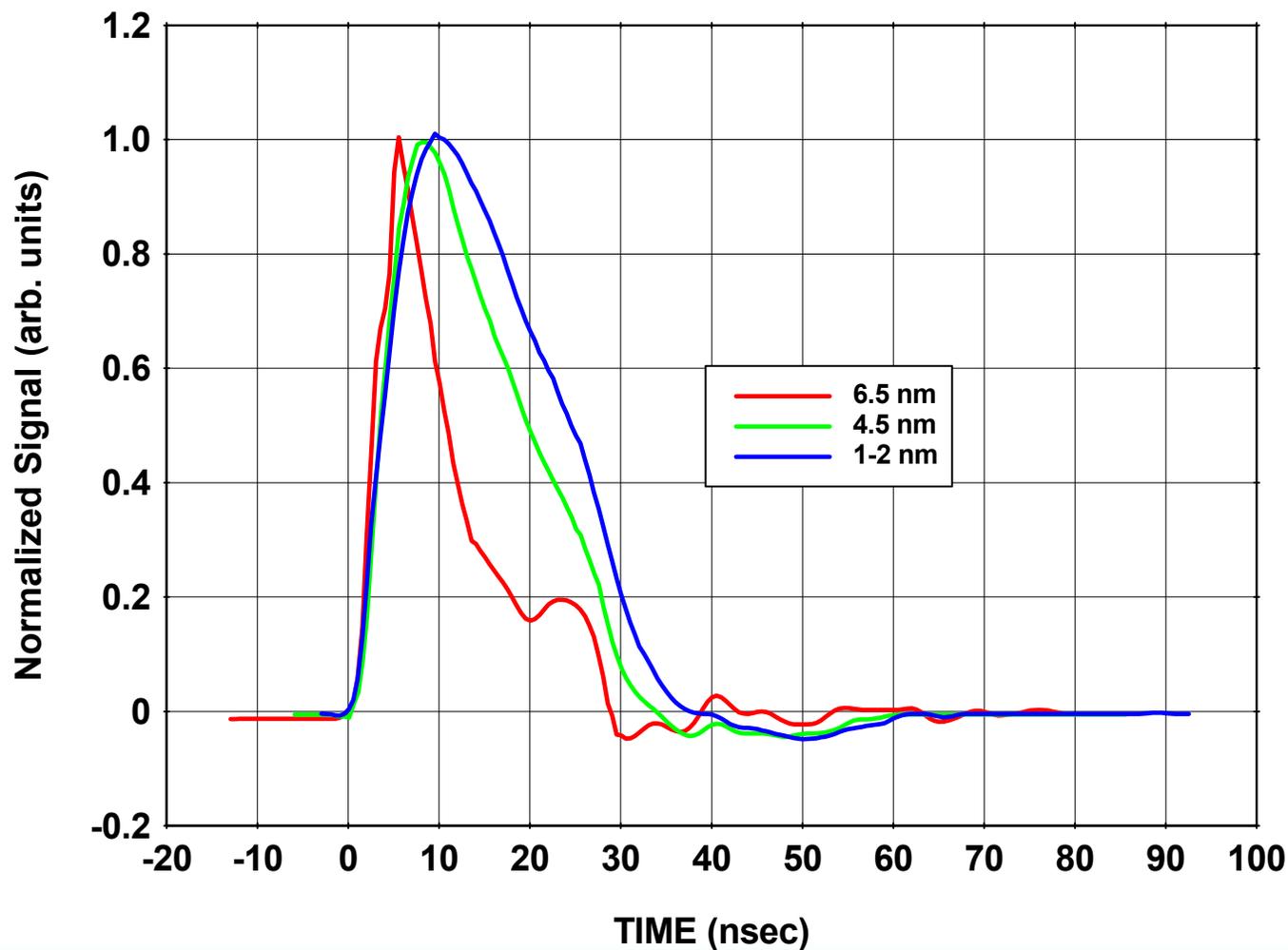
### ZnS(Ag) Scintillator Emission from UV Laser Excitation Visible spectrum (360-1000 nm)



The normalized emission for three ZnS(Ag) nanocrystal particle sizes can be controlled by selecting the appropriate physical particle diameter.

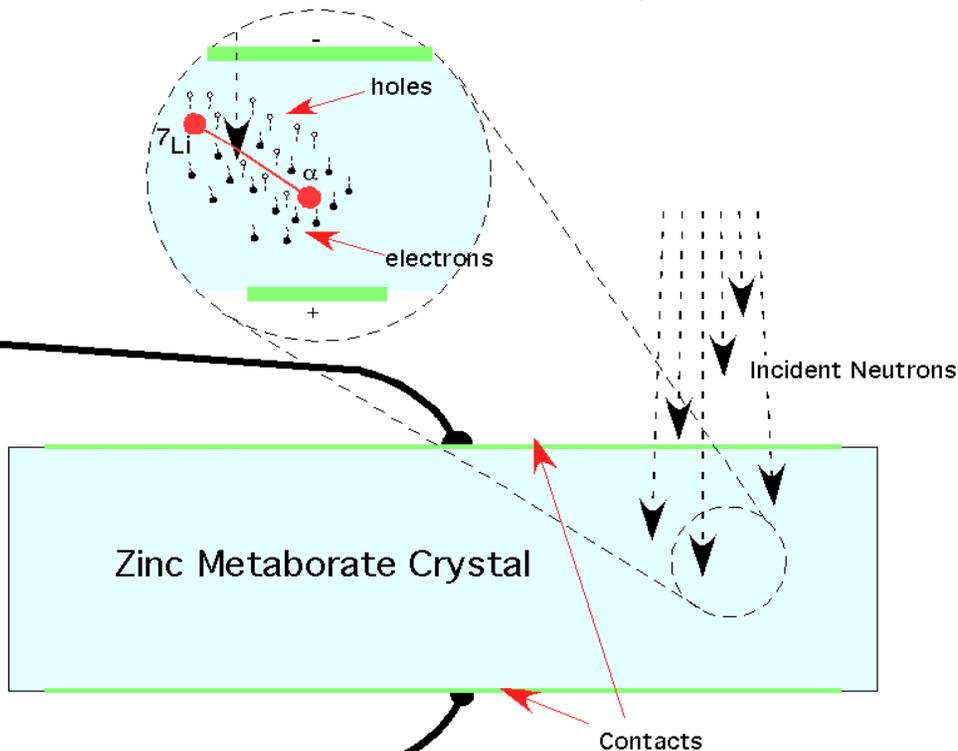


All three nanocrystal samples exhibit a decay time of less than 30 nsec when excited by a 1-nsec pulsed N<sub>2</sub> laser.



# Single Crystal Zinc Metaborate Neutron Detectors

Featuring -- Position Sensitivity, Large Area, High Efficiency, High Speed,  
Gamma Rejection, Mechanical Ruggedness, and Low-Cost



## Technical Tasks

- Repeatably grow electronic grade crystals
- Demonstrate crystal doping
- Characterize crystal charge transport properties
  - Electron Beam Induced Current
  - Transmission Ellipsometry for Internal Electric Field Measurement
  - Electrical Property Characterization
  - Optical Band Measurements
- Develop prototype detector
- Characterize detector performance

## Milestones

- |           |  |
|-----------|--|
| 1 year    | Repeatably High Quality Crystal Growth |
| 2 years   | Detector Grade Semiconducting Crystals |
| 2.5 years | Prototype Detector System              |

Annual Cost - \$275,000/year

Total Cost - \$687,500

## Team

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