

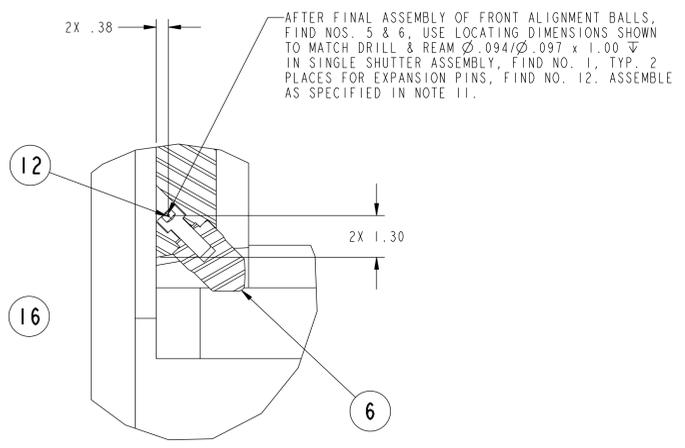


# PRELIMINARY

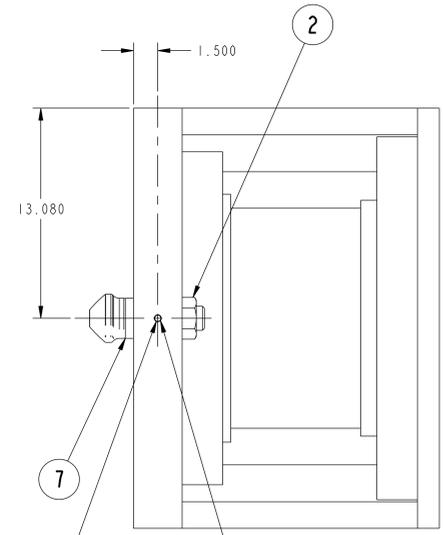
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**P** THIS DRAWING PRODUCED ON PRO-ENGINEER

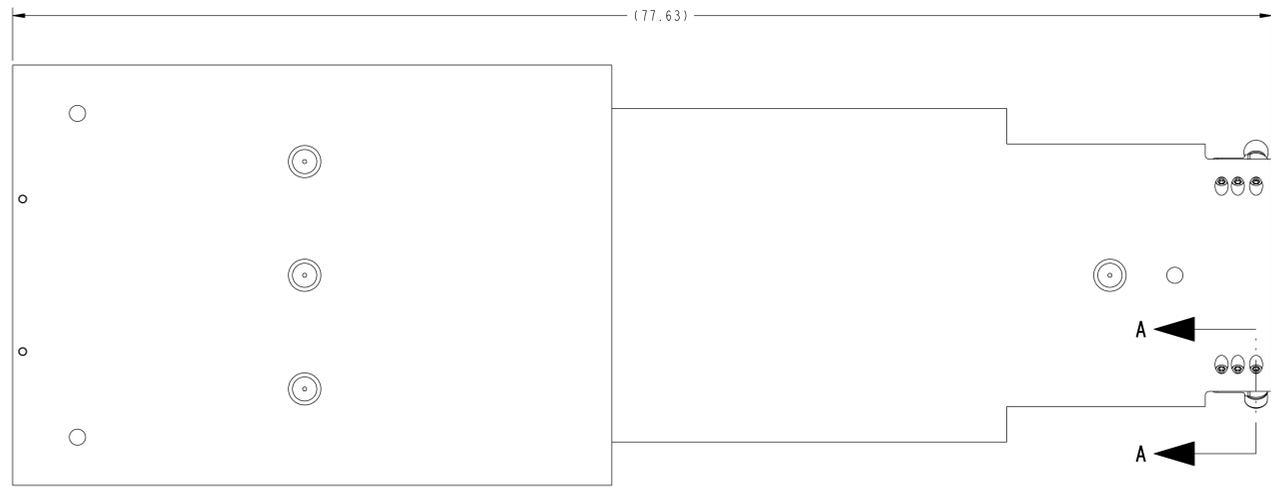
SCALE AS NOTED		 Oak Ridge National Laboratory operated for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 Oak Ridge, Tennessee	
TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONS : XX DECIMALS ±.01 XXX DECIMALS ±.005 ANGLES ±0°15' BREAK SHARP EDGES .06 MAX FINISH 125 RMS UNLESS OTHERWISE SPECIFIED		Spallation Neutron Source <b>SPALLATION NEUTRON SOURCE PROJECT</b> <b>FACILITY SHUTTER INTERFACE</b> <b>TYP MULTI SHUTTER INSERT ASSEMBLY</b>	
BLDG	FL	SHT	OF
8700	1ST	2	2
107030600M8E8700A301			CLASS U REV 00A



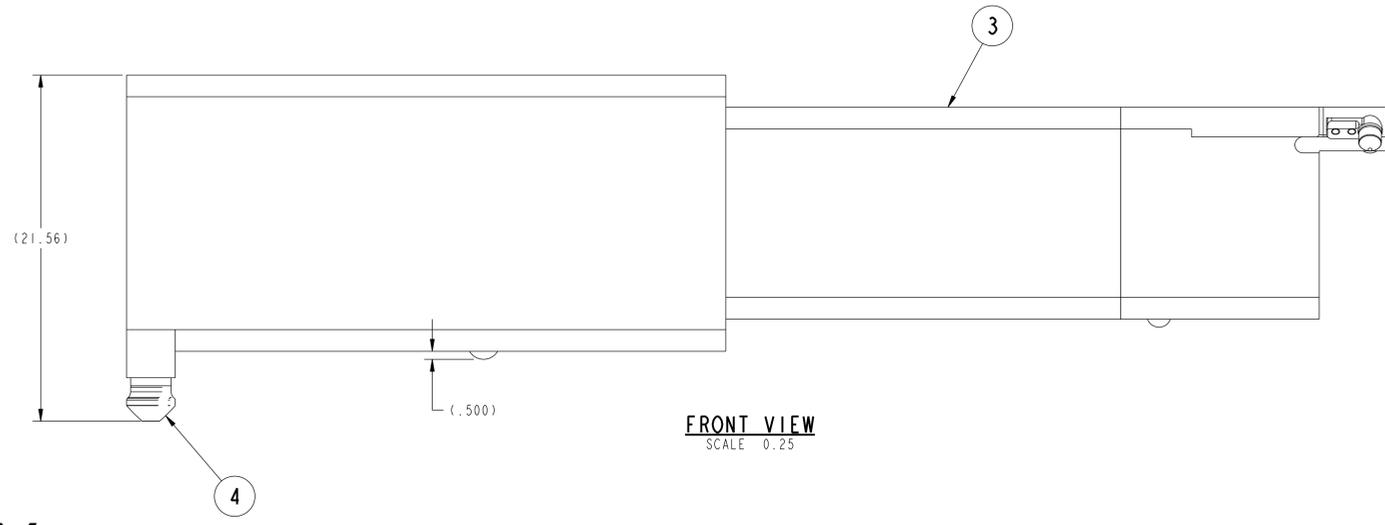
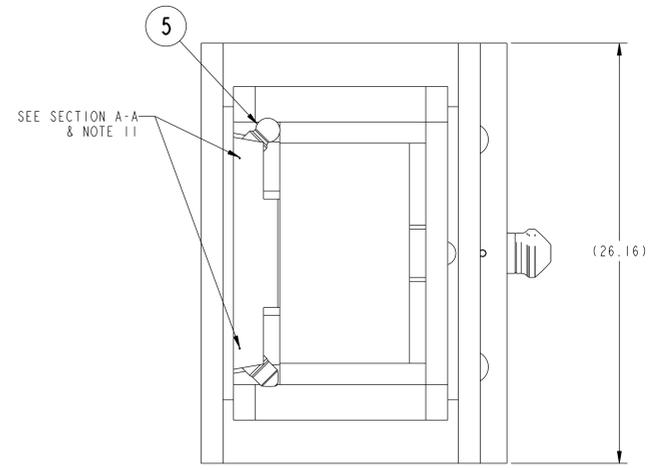
**SECTION A-A**  
SCALE 0.500



AFTER FINAL ADJUSTMENT OF REAR ALIGNMENT BALL, FIND NO. 4, MATCH DRILL AND REAM TYP. MULTI SHUTTER ASSEMBLY, FIND NUMBER 1, AND REAR ALIGNMENT BALL, FIND NUMBER 4, Ø .4375 X 3.25 Ψ FOR PRESS FIT WITH DOWEL PIN, FIND NUMBER 11, AT ASSEMBLY AS SPECIFIED IN NOTE 10.



**FRONT VIEW**  
SCALE 0.25



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