

SECTION 08211
FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Solid-core doors with wood-veneer and medium-density overlay, faces.
 - 2. Factory finishing flush wood doors.
 - 3. Factory fitting flush wood doors to frames and factory machining for hardware.

1.3 SUBMITTALS

- A. Product Data: For each type of door. Include details of core and edge construction and trim for openings. Include factory-finishing specifications.
- B. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; location and extent of hardware blocking; and other pertinent data.
 - 1. Indicate dimensions and locations of mortises and holes for hardware.
 - 2. Indicate dimensions and locations of cutouts.
 - 3. Indicate requirements for veneer matching.
 - 4. Indicate doors to be factory finished and finish requirements.
 - 5. Indicate fire ratings for fire doors.
- C. Samples for Verification:
 - 1. Factory finishes applied to actual door face materials, approximately 8 by 10 inches, for each material and finish. For each wood species and transparent finish, provide set of three samples showing typical range of color and grain to be expected in the finished work.
 - 2. Corner sections of doors, approximately 8 by 10 inches, with door faces and edgings representing typical range of color and grain for each species of veneer and solid lumber required.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain flush wood doors through one source from a single manufacturer.
- B. Quality Standard: Comply with NWWDA I.S.1-A, "Architectural Wood Flush Doors."
- C. Fire-Rated Wood Doors: Doors complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to NFPA 252.
 - 1. Temperature-Rise Rating: At exit enclosures, provide doors that have a temperature-rise rating of 450 deg F maximum in 30 minutes of fire exposure.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of referenced standard and manufacturer's written instructions.
- B. Package doors individually in plastic bags or cardboard cartons.
- C. Mark each door on top and bottom rail with opening number used on Shop Drawings.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install doors until building is enclosed, wet work is complete, and HVAC system is operating and will maintain temperature and relative humidity at occupancy levels during the remainder of the construction period.

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form, signed by manufacturer, Installer, and Contractor, in which manufacturer agrees to repair or replace doors that are defective in materials or workmanship, have warped (bow, cup, or twist) more than 1/4 inch (6.4 mm) in a 42-by-84-inch (1067-by-2134-mm) section, or show telegraphing of core construction in face veneers exceeding 0.01 inch in a 3-inch (0.25 mm in a 75-mm) span.
 - 1. Warranty shall also include installation and finishing that may be required due to repair or replacement of defective doors.
 - 2. Warranty shall be in effect during the following period of time from date of Substantial Completion:
 - a. Solid-Core Interior Doors: Life of installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Algoma Hardwoods Inc.
 - 2. Buell Door Company.
 - 3. Eggers Industries; Architectural Door Division.
 - 4. Ideal Wood Products, Inc.

2.2 DOOR CONSTRUCTION, GENERAL

- A. Doors for Transparent Finish:
 - 1. Grade: Premium, with Grade A faces.
 - 2. Species and Cut: Maple, plain sliced.
 - 3. Match between Veneer Leaves: Book match.
 - 4. Assembly of Veneer Leaves on Door Faces: Balance match.
 - 5. Pair and Set Match: Provide for doors hung in same opening or separated only by mullions.
 - 6. Stiles: Same species as faces.

2.3 SOLID-CORE DOORS

- A. Particleboard Cores: Comply with the following requirements:
 - 1. Particleboard: ANSI A208.1, Grade LD-2.
 - 2. Blocking: Provide wood blocking in particleboard-core doors as needed to eliminate through-bolting hardware.
 - a. 5-inch (125-mm) top-rail blocking, in doors indicated to have closers.
 - b. 5-inch (125-mm) bottom-rail blocking, in exterior doors and doors indicated to have kick, mop, or armor plates.
 - c. 5-inch (125-mm) midrail blocking, in doors indicated to have exit devices.
- B. Interior Veneer-Faced Doors:
 - 1. Core: Particleboard .
 - 2. Construction: Five plies with stiles and rails bonded to core, then entire unit abrasive planed before veneering.
- C. Fire-Rated Doors:

1. Construction: Construction and core specified above for type of face indicated or manufacturer's standard mineral-core construction as needed to provide fire rating indicated.
2. Blocking: For mineral-core doors, provide composite blocking with improved screw-holding capability approved for use in doors of fire ratings indicated as needed to eliminate through-bolting hardware.
 - a. 5-inch top-rail blocking.
 - b. 5-inch bottom-rail blocking, in doors indicated to have protection plates.
 - c. 5-inch midrail blocking, in doors indicated to have armor plates.
 - d. 4-1/2-by-10-inch lock blocks, in doors indicated to have exit devices.
3. Edge Construction: Provide edge construction with intumescent seals concealed by outer stile matching face veneer, and laminated backing at hinge stiles for improved screw-holding capability and split resistance.
4. Pairs: Provide fire-rated pairs with fire-retardant stiles matching face veneer that are labeled and listed for kinds of applications indicated without formed-steel edges and astragals. Provide stiles with concealed intumescent seals.

2.4 FABRICATION

- A. Fabricate doors in sizes indicated for Project-site fitting.
- B. Factory fit doors to suit frame-opening sizes indicated, with the following uniform clearances and bevels, unless otherwise indicated:
 1. Comply with clearance requirements of referenced quality standard for fitting. Comply with requirements in NFPA 80 for fire-rated doors.
- C. Factory machine doors for hardware that is not surface applied. Locate hardware to comply with DHI-WDHS-3. Comply with final hardware schedules, door frame Shop Drawings, DHI A115-W series standards, and hardware templates.
 1. Coordinate measurements of hardware mortises in metal frames to verify dimensions and alignment before factory machining.
- D. Openings: Cut and trim openings through doors to comply with applicable requirements of referenced standards for kind(s) of door(s) required.
 1. Light Openings: Trim openings with moldings of material and profile indicated.

2.5 FACTORY FINISHING

- A. General: Comply with AWI's "Architectural Woodwork Quality Standards Illustrated" for factory finishing.
- B. Finish doors at factory.
- C. Transparent Finish:
 1. Grade: Premium.
 2. Finish: AWI System TR-4 conversion varnish.
 3. Staining: Match Architect's sample .
 4. Effect: Open-grain finish.
 5. Sheen: Satin.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine doors and installed door frames before hanging doors.
 1. Verify that frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
 2. Reject doors with defects.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Hardware: For installation, see Division 8 Section "Door Hardware."
- B. Manufacturer's Written Instructions: Install doors to comply with manufacturer's written instructions, referenced quality standard, and as indicated.
 - 1. Install fire-rated doors in corresponding fire-rated frames according to NFPA 80.
- C. Job-Fitted Doors: Align and fit doors in frames with uniform clearances and bevels as indicated below; do not trim stiles and rails in excess of limits set by manufacturer or permitted for fire-rated doors. Machine doors for hardware. Seal cut surfaces after fitting and machining.
 - 1. Clearances: Provide 1/8 inch (3.2 mm) at heads, jambs, and between pairs of doors. Provide 1/8 inch (3.2 mm) from bottom of door to top of decorative floor finish or covering. Where threshold is shown or scheduled, provide 1/4 inch (6.4 mm) from bottom of door to top of threshold.
 - a. Comply with NFPA 80 for fire-rated doors.
 - 2. Bevel non-fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) at lock and hinge edges.
 - 3. Bevel fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) at lock edge; trim stiles and rails only to extent permitted by labeling agency.
- D. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.
- E. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

3.3 ADJUSTING

- A. Operation: Rehang or replace doors that do not swing or operate freely.
- B. Finished Doors: Replace doors that are damaged or do not comply with requirements. Doors may be repaired or refinished if work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION 08211