

SECTION 08110
STEEL DOORS AND FRAMES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Steel doors.
 - 2. Steel door frames.
 - 3. Sidelight frames
 - 4. Borrowed-light frames.
 - 5. Fire-rated door and frame assemblies.
- B. Related Sections:
 - 1. Division 4 Section "Unit Masonry Assemblies" for installing anchors and grouting frames in masonry construction.
 - 2. Division 8 Section "Flush Wood Doors" for wood doors installed in steel frames.
 - 3. Division 8 Section "Door Hardware" for door hardware and weather stripping.
 - 4. Division 9 Section "Gypsum Board Assemblies" for spot-grouting frames installed in steel-framed gypsum board partitions.
 - 5. Division 9 Section "Painting" for field painting factory-primed doors and frames.

1.3 DEFINITIONS

- A. Steel Sheet Thicknesses: Thickness dimensions, including those referenced in ANSI A250.8, are minimums as defined in referenced ASTM standards for both uncoated steel sheet and the uncoated base metal of metallic-coated steel sheets.

1.4 SUBMITTALS

- A. Product Data: For each type of door and frame indicated, include door designation, type, level and model, material description, core description, construction details, label compliance, sound and fire-resistance ratings, and finishes.
- B. Shop Drawings: Show the following:
 - 1. Elevations of each door design.
 - 2. Frame details for each frame type including dimensioned profiles.
- C. Door Schedule: Use same reference designations indicated on Drawings in preparing schedule for doors and frames.

1.5 QUALITY ASSURANCE

- A. Steel Door and Frame Standard: Comply with ANSI A 250.8, unless more stringent requirements are indicated.
- B. Fire-Rated Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on testing according to NFPA 252.
 - 1. Temperature-Rise Rating: Where indicated, provide doors that have a temperature-rise rating of 450 deg F maximum in 30 minutes of fire exposure.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver doors and frames cardboard-wrapped or crated to provide protection during transit and job storage. Provide additional protection to prevent damage to finish of factory-finished doors and frames.
- B. Inspect doors and frames on delivery for damage, and notify shipper and supplier if damage is found. Minor damages may be repaired provided refinished items match new work and are acceptable to Construction Manager. Remove and replace damaged items that cannot be repaired as directed.
- C. Store doors and frames at building site under cover. Place units on minimum 4-inch- high wood blocking. Avoid using nonvented plastic or canvas shelters that could create a humidity chamber. If door packaging becomes wet, remove cartons immediately. Provide minimum 1/4-inch spaces between stacked doors to permit air circulation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Steel Doors and Frames:
 - a. Ceco Door Products; a United Dominion Company.
 - b. Curries Company.
 - c. Kewanee Corporation (The).
 - d. Republic Builders Products.
 - e. Steelcraft; a division of Ingersoll-Rand.

2.2 MATERIALS

- A. Hot-Rolled Steel Sheets: ASTM A 569/A 569M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.
- B. Cold-Rolled Steel Sheets: ASTM A 366/A 366M, Commercial Steel (CS), or ASTM A 620/A 620M, Drawing Steel (DS), Type B; stretcher-leveled standard of flatness.
- C. Metallic-Coated Steel Sheets: ASTM A 653/A 653M, Commercial Steel (CS), Type B, with an A40 zinc-iron-alloy (galvannealed) coating; stretcher-leveled standard of flatness.

2.3 DOORS

- A. General: Provide doors of sizes, thicknesses, and designs indicated.
- B. Interior Doors: Provide doors complying with requirements indicated below by referencing ANSI 250.8 for level and model and ANSI A250.4 for physical-endurance level:
 - 1. Level 2 and Physical Performance Level B (Heavy Duty), Model 2 (Seamless) 1-3/4 inch thick, 0.042 inches (18 gauge) door face thickness.
- C. Exterior Doors: Provide doors complying with requirements indicated below by referencing ANSI A250.8 for level and model and ANSI A250.4 for physical-endurance level:
 - 1. Level 3 and Physical Performance Level A (Extra Heavy Duty), Model 2 (Seamless) 1-3/4 inch thick, 0.053 inches (16 gauge) door face thickness.
- D. Personal Protection System (PPS) Doors: Provide PPS doors complying with requirements indicated below by referencing ANSI A250.8 for level and model and ANSI A250.4 for physical-endurance level:
 - 1. Level 4 and Physical Performance Level A (Maximum Duty), Model 2 (Seamless), minimum 0.067 inches metal thickness (14 gauge), 1-3/4 door thickness.

- E. Door Louvers: Provide louvers for doors, where indicated, that comply with SDI 111C, with blades or baffles formed of 0.020-inch- thick, cold-rolled steel sheet set into 0.032-inch- thick steel frame.
 - 1. Sightproof Louvers: Stationary louvers constructed with inverted V-shaped or Y-shaped blades.
 - 2. Fire-Rated Automatic Louvers: Louvers constructed with movable blades closed by actuating fusible links and listed and labeled for use in fire-rated door assemblies of type and fire-resistance rating indicated by the same testing and inspecting agency that established fire-resistance rating of door assembly.
- F. Vision Lite Systems: Manufacturer's standard kits consisting of glass lite moldings to accommodate glass thickness and size of vision lite indicated.

2.4 FRAMES

- A. General: Provide steel frames for doors, transoms, sidelights, borrowed lights, and other openings that comply with ANSI A250.8 and with details indicated for type and profile. Conceal fastenings, unless otherwise indicated.
- B. Frames of 0.053-inch- (16 gauge) thick steel sheet for:
 - 1. Level 2 steel doors.
 - 2. Wood doors.
- C. Frames of 0.067-inch- (14 gauge) thick steel sheet for:
 - 1. Door openings wider than 48 inches.
 - 2. Level 3 steel doors, where indicated.
 - 3. Level 4 steel doors.
- D. Door Silencers: Except on weather-stripped frames, fabricate stops to receive three silencers on strike jambs of single-door frames and two silencers on heads of double-door frames.
- E. Plaster Guards: Provide 0.016-inch- thick, steel sheet plaster guards or mortar boxes to close off interior of openings; place at back of hardware cutouts where mortar or other materials might obstruct hardware operation.
- F. Supports and Anchors: Fabricated from not less than 0.042-inch- thick, electrolytic zinc-coated or metallic-coated steel sheet.
 - 1. Wall Anchors in Masonry Construction: 0.177-inch- diameter, steel wire complying with ASTM A 510 may be used in place of steel sheet.
- G. Inserts, Bolts, and Fasteners: Manufacturer's standard units. Where zinc-coated items are to be built into exterior walls, comply with ASTM A 153/A 153M, Class C or D as applicable.
- H. Nonshrink, Nonmetallic Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107. Provide grout specifically recommended by manufacturer for interior and exterior applications.

2.5 FABRICATION

- A. General: Fabricate steel door and frame units to comply with ANSI A250.8 and to be rigid, neat in appearance, and free from defects including warp and buckle. Where practical, fit and assemble units in manufacturer's plant. Clearly identify work that cannot be permanently factory assembled before shipment, to assure proper assembly at Project site.
- B. Exterior Door Construction: For exterior locations and elsewhere as indicated, fabricate doors, panels, and frames from metallic-coated steel sheet. Close top and bottom edges of doors flush as an integral part of door construction or by addition of 0.053-inch- thick, metallic-coated steel channels with channel webs placed even with top and bottom edges.
- C. Interior Door Faces: Fabricate exposed faces of doors and panels, including stiles and rails of nonflush units, from the following material:

1. Cold-rolled steel sheet.
 - D. Core Construction: One of the following manufacturer's standard core materials that produce a door complying with SDI standards:
 1. Resin-impregnated kraft/paper honeycomb.
 2. Polyurethane.
 3. Vertical steel stiffeners.
 - E. Clearances for Non-Fire-Rated Doors: Not more than 1/8 inch at jambs and heads, except not more than 1/4 inch between pairs of doors. Not more than 3/4 inch at bottom.
 - F. Clearances for Fire-Rated Doors: As required by NFPA 80.
 - G. Single-Acting, Door-Edge Profile: Beveled edge.
 - H. Tolerances: Comply with SDI 117, "Manufacturing Tolerances for Standard Steel Doors and Frames."
 - I. Fabricate concealed stiffeners, reinforcement, edge channels, louvers, and moldings from either cold- or hot-rolled steel sheet.
 - J. Exposed Fasteners: Unless otherwise indicated, provide countersunk flat or oval heads for exposed screws and bolts.
 - K. Sound-Rated (Acoustical) Assemblies: Where shown or scheduled, provide door and frame assemblies fabricated as sound-reducing type, tested according to ASTM E 1408, and classified according to ASTM E 413.
 1. Unless otherwise indicated, provide acoustical assemblies with STC sound ratings of 33 or better.
 - L. Hardware Preparation: Prepare doors and frames to receive mortised and concealed hardware according to final door hardware schedule and templates provided by hardware supplier and Owner. Comply with applicable requirements in ANSI A250.6 and ANSI A115 Series specifications for door and frame preparation for hardware.
 - M. Frame Construction: Fabricate frames to shape shown.
 1. Fabricate frames with mitered or coped and welded corners and seamless face joints.
 2. Provide welded frames with temporary spreader bars.
 - N. Reinforce doors and frames to receive surface-applied hardware. Drilling and tapping for surface-applied hardware may be done at Project site.
 - O. Locate hardware as indicated on Shop Drawings or, if not indicated, according to ANSI A250.8.
 - P. Glazing Stops: Manufacturer's standard, formed from 0.032-inch- thick steel sheet.
 1. Provide nonremovable stops on outside of exterior doors and on secure side of interior doors for glass, louvers, and other panels in doors.
 2. Provide screw-applied, removable, glazing stops on inside of glass, louvers, and other panels in doors.
 - Q. Astragals: As required by NFPA 80 to provide fire ratings indicated.
- 2.6 FINISHES
- A. Prime Finish: Manufacturer's standard, factory-applied coat of rust-inhibiting primer complying with ANSI A250.10 for acceptance criteria.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Install steel doors, frames, and accessories according to Shop Drawings, manufacturer's data, and as specified.
- B. Placing Frames: Comply with provisions in SDI 105, unless otherwise indicated. Set frames accurately in position, plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is completed, remove temporary braces and spreaders, leaving surfaces smooth and undamaged.
 - 1. Except for frames located in existing walls or partitions, place frames before construction of enclosing walls and ceilings.
 - 2. In masonry construction, provide at least three wall anchors per jamb unless otherwise scheduled; install adjacent to hinge location on hinge jamb and at corresponding heights on strike jamb. Acceptable anchors include masonry wire anchors and masonry T-shaped anchors.
 - 3. In metal-stud partitions, provide at least three wall anchors per jamb; install adjacent to hinge location on hinge jamb and at corresponding heights on strike jamb. Attach wall anchors to studs with screws.
 - 4. Install fire-rated frames according to NFPA 80.
 - 5. Grout Filled Door Frames: Completely fill frames for PPS door frames.
 - 6. For openings 90 inches or more in height, install additional anchors at hinge and strike jambs as required by Section 08711.
- C. Door Installation: Comply with ANSI A250.8. Fit hollow-metal doors accurately in frames, within clearances specified in ANSI A250.8. Shim as necessary to comply with SDI 122 and ANSI/DHI A115.1G.
 - 1. Fire-Rated Doors: Install within clearances specified in NFPA 80.

3.2 ADJUSTING AND CLEANING

- A. Prime-Coat Touchup: Immediately after installation, sand smooth any rusted or damaged areas of prime coat and apply touch up of compatible air-drying primer.
- B. Protection Removal: Immediately before final inspection, remove protective wrappings from doors and frames.

END OF SECTION 08110