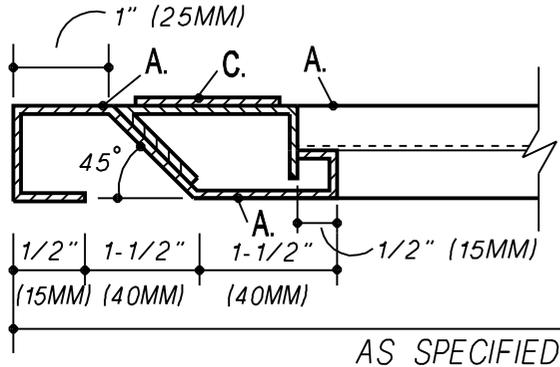


SECTION 1



AS SPECIFIED

SECTION 2

- A. CONSTRUCT INTERIOR AND EXTERIOR FRAME OF 18 GA. (1.2MM) S/S ALL FLUSH WELDED AND POLISHED. TACK WELD INTERIOR AND EXTERIOR TOGETHER TACK WELD 18 GA. (1.2MM) S/S BLADES IN POSITION, GRIND SMOOTH AND POLISH.
- B. HEAVY-DUTY S/S SLIP JOINT HINGE COMPONENT HARDWARE GROUP R74-9000 (R.H.) OR R74-9001 (L.H.) SET IN FLUSH WITH SURFACE OF DOOR AND JAMB AND WELDED IN PLACE.
- C. COMPONENT HARDWARE GROUP M32-2401 MAGNETIC CATCH MOUNTED FLUSH IN CUT OUT ON 1" (25MM) TURN DOWN. PROVIDE TOP AND BOTTOM CATCHES ON DOORS OVER 24" H X 24" W (610MM H X 610MM W).
- D. STEEL PLATE FOR MAGNETIC CATCH TACK WELDED TO INTERIOR DOOR PAN.

APPROVED: 08-01-01