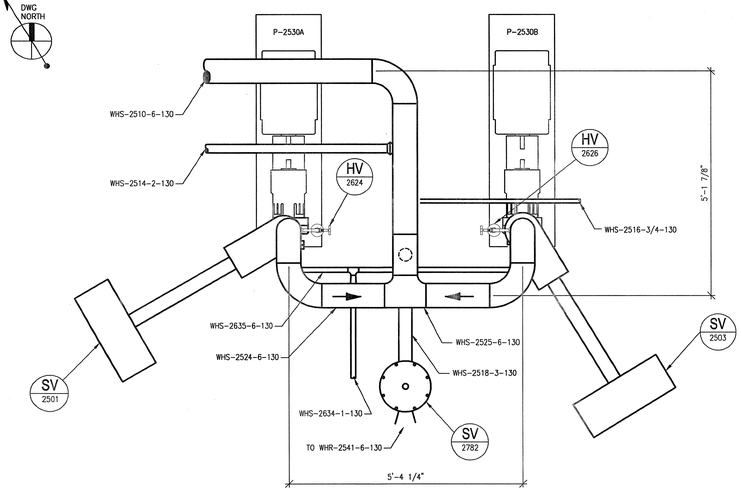
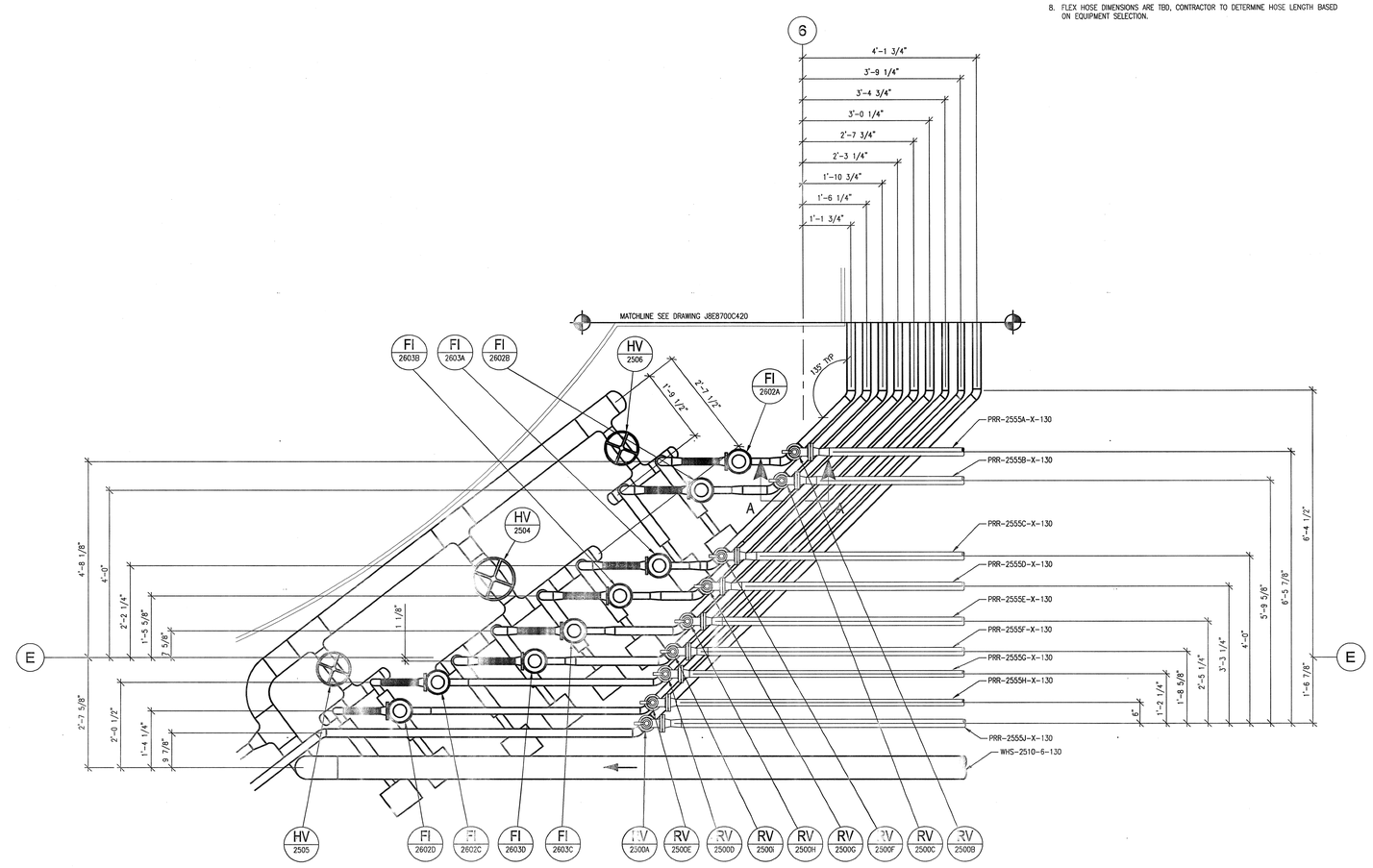


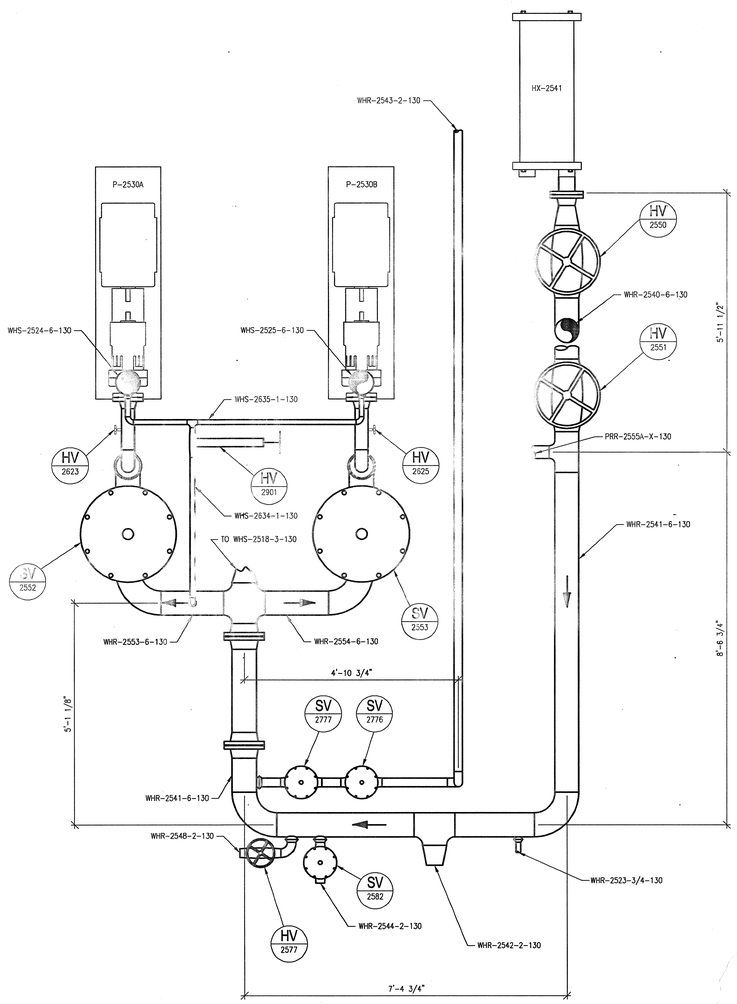
1 J8E8700C400 **SUPPLY PIPING PLAN - HWS #4**
SCALE: 3/4"=1'-0"

GENERAL NOTES

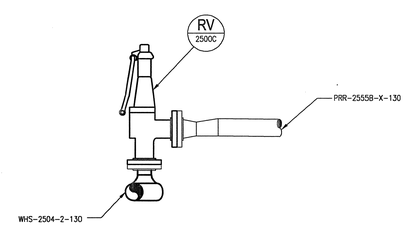
1. SEE SPECIFICATION 15130 FOR ACTIVATED COOLING WATER PIPE SYSTEM INSTALLATION, TESTING AND ASSEMBLY REQUIREMENTS.
2. DIMENSION & ELEVATIONS ARE TO CENTERLINE OF PIPE UNLESS OTHERWISE NOTED.
3. SEE DRAWING Nos J8E8700G080 AND J8E8700G081 FOR PIPE SUPPORT DETAILS.
4. SEE DRAWING No. P3.B1.43 FOR OTHER FACILITY PIPING IN THE AREA.
5. PIPE SUPPORTS ARE SHOWN IN GENERAL LOCATIONS. CONTRACT TO SUBMIT DIMENSIONED LOCATIONS FOR APPROVAL PRIOR TO FABRICATION & ASSEMBLY.
6. MINIMUM SLOPE IS 1/8" PER FT.
7. BUILDING BACKGROUND AND PIPE SUPPORTS HAVE BEEN OMITTED FOR CLARITY.
8. FLEX HOSE DIMENSIONS ARE TBD, CONTRACTOR TO DETERMINE HOSE LENGTH BASED ON EQUIPMENT SELECTION.



3 J8E8700C400 **DISCHARGE PIPING PLAN - HWS #4**
SCALE: 3/4"=1'-0"



2 J8E8700C400 **RETURN PIPING PLAN - HWS #4**
SCALE: 3/4"=1'-0"



SECTION A-A
SCALE: 1 1/2"=1'-0"

SCALE 1/2" = 1'-0"

DEVICE DESIGNATOR SEE DWG J8E8700A001 FOR ABBREVIATION LIST
XX XXXX
DEVICE NUMBER (PER P&ID)

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD, OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF ANY INFORMATION, APPARATUS, METHOD, OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

NUMBER OF SECTION OR DETAIL
DRAWING ON WHICH SECTION OR DETAIL IS SHOWN OR TAKEN
SECTION AND DETAIL KEY

THIS DOCUMENT CONTROLLED BY
CHANGE CONTROL SYSTEM 3
ENGINEERING PROCEDURE SNS-TS-G001

REV	CHANGE TYPE	CHANGE CONTROL SYSTEM	CHANGE REQUEST NUMBER	DESCRIPTION	DSN	CHK	DEPT	DATE	PE	DATE	PJ	DATE	REQ	DATE	UTB	DATE	RPE	RPE NO	DATE	ST	CV	EC	EE	EM	IE	M	PD	SE	AR
0				CERTIFIED FOR CONSTRUCTION - 1/18/02	JJD	TP												100946	1/18/02	GPR			HG	TP					MBB

REVISION OR ISSUE PURPOSE — REVISION APPROVALS — SQUAD CHECK

RPE		
DSN	J.J. DAVIDSON	12/06/01
DRW	J.J. DAVIDSON	12/06/01
CHK	T. PROFFITT	01/10/02
DEPT		
PE		
PJ		
REQ		1/22/02
UTB		1/22/02

REV. 0 DATE 1/18/02 — DRAWING APPROVALS

106060000-J8E-8700-C403

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managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725
UT-BATTELLE, LLC. ⊕ Oak Ridge, Tennessee

PROJECT NAME:
SPALLATION NEUTRON SOURCE
ACTIVATED COOLING WATER SYSTEM
HEAVY WATER STATION #4
SECTIONS & DETAILS

1	48	49	50	PLANT	BLDG	FL	SH.	OF	TYPE	CLASS
3	J	X	X	8	8700		1	1	D	U

51	52	53	WBS		REV
NC	NA		106060000	J8E8700C403	0

P:\9G618\DRAWINGS\ISSUED\MECH\8700\1.8\02-01-18 (DFC)\J8E8700C403SNWN-2002 11:12 towneejh