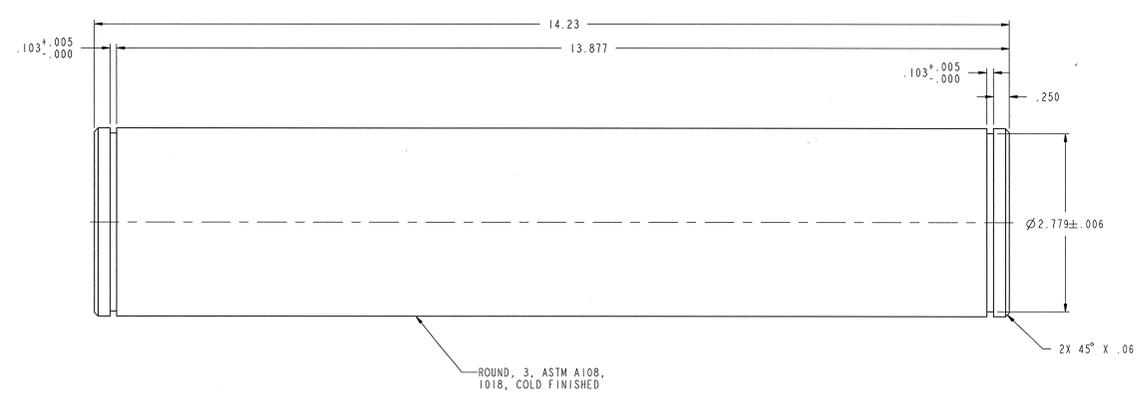
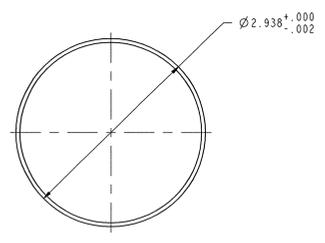
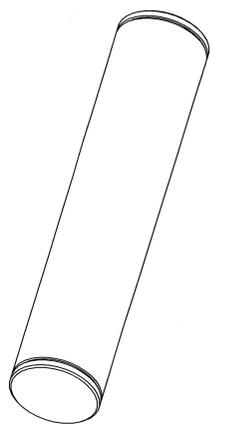


GENERAL NOTES:
 1) DIMENSIONS AND SYMBOLS ARE AMERICAN NATIONAL STANDARD UNLESS OTHERWISE SPECIFIED.
 2) ROUGHNESS AVERAGE EQUALS 125 MICROINCHES UNLESS OTHERWISE SPECIFIED.
 3) DIMENSIONS AND TOLERANCES ARE IN INCHES.
 4) BREAK ALL SHARP EDGES.
 5) TOLERANCES:
 DECIMALS: .X = ±.060
 .XX = ±.030
 .XXX = ±.010
 FRACTIONS: ±1/16
 ANGULAR: ±1°



NOTES:
 1. THIS COMPONENT IS SUBJECT TO THE REQUIREMENTS SET FORTH IN SECTION 15065.

SCALE: 1/1

108030700-J8E-8700-A200

Knights/Jacobs
 Knights/Jacobs Jerald Venturo
 701 Scarborough Road, MS 8253
 Oak Ridge, TN 37830
 865-241-9453
 Fax 865-241-3400

MERRICK
 Engineers & Architects

PROJECT NAME:		UT-BATTELLE	
SPALLATION NEUTRON SOURCE		Oak Ridge National Laboratory, managed by UT-Battelle, LLC, for the U.S. Dept. of Energy under contract DE-AC05-00OR22725	
TARGET BUILDING		CASK CART	
TRANSLATION IDLING AXLE DETAIL			
1	48	49	50
3	J	X	X
8	8700	FL	SH
IN	1.8.3.7	J3.60.39	REV 0

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

THIS DOCUMENT CONTROLLED BY CHANGE CONTROL SYSTEM...3... ENGINEERING PROCEDURE SMS-ENG-6001

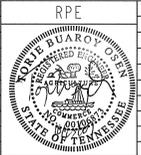
REV	DATE	DESCRIPTION	DSN	CHK	DEPT	DATE	PE	DATE	PJ	DATE	REQ	DATE	UTB	DATE	RPE	RPE NO	DATE	ST	CV	EC	EE	EM	IE	M	PD	SE	AR	
0		CERTIFIED FOR CONSTRUCTION - 10/26/01	NHL	TBD			WJ	11/14/01	ABD	11/14/01		WJ	11/14/01	TBD	108873	10/26/01												

RPE

DSN: M. J. ...
 DRW: P. ...
 CHK: R. ...
 DEPT: ...
 PE: M. ...
 PJ: R. ...

REV: 0 DATE: 11/14/01

UTB: J. ...
 DATE: 11/14/01



13-60-39