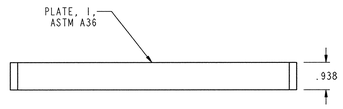
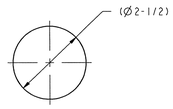
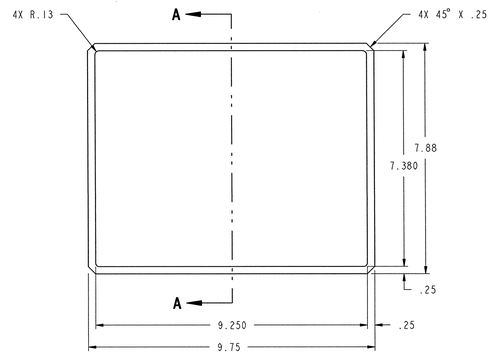
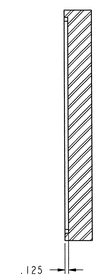
GENERAL NOTES:
1) DIMENSIONS AND SYMBOLOGY ARE AMERICAN NATIONAL STANDARD UNLESS OTHERWISE SPECIFIED.
2) ROUGHNESS AVERAGE EQUALS 125 MICROINCHES UNLESS OTHERWISE SPECIFIED.
3) DIMENSIONS AND TOLERANCES ARE IN INCHES.
4) BREAK ALL SHARP EDGES.
5) TOLERANCES:
DECIMALS: .X = ±.060
.XX = ±.030
.XXX = ±.010
FRACTIONS: ±1/16
ANGULAR: ±1°



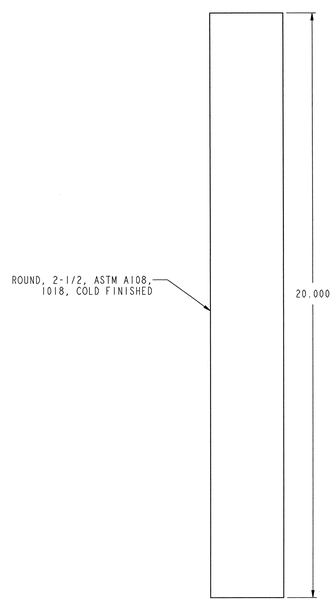




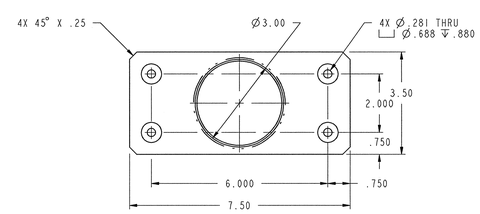


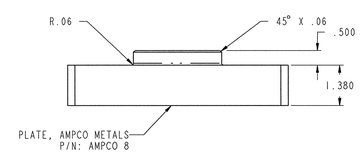
SECTION A-A

ACTUATOR INSTALLATION/REMOVAL PLATE



ACTUATOR INSTALLATION/REMOVAL COLUMN





UPPER DOOR AXIAL RESTRAINT

NOTES:

1. THESE COMPONENTS ARE SUBJECT TO THE REQUIREMENTS SET FORTH IN SECTION 15065.

SCALE: 1/2

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

P THIS DRAWING PRODUCED ON PRO-ENGINEER

THIS DOCUMENT CONTROLLED BY
CHANGE CONTROL SYSTEM 3
ENGINEERING PROCEDURE SNS-ENG-G001

REV	CHANGE	CHANGE SYSTEM	CHANGE REQUEST	DESCRIPTION	DSN	CHK	DEPT	DATE	PE	DATE	PJ	DATE	REQ	DATE	UTB	DATE	RPE	RPE NO	DATE		ST	CV	EC	EE	EM	IE	M	PD	SE	AR
0				CERTIFIED FOR CONSTRUCTION - 10/26/01	PCD	TBO				11/26/01	RDD	11/26/01				11/29/01	TBO	106873	10/26/01											

REVISION OR ISSUE PURPOSE — REVISION APPROVALS — SQUAD CHECK

RPE

REV. 0 DATE 11/30/01

DSN	P. Dodd	10/30/01
DRW	P. Dodd	10/30/01
CHK	T. Gean	11/30/01
DEPT		
PE	H. Jones	11/30/01
PJ	R. O'Dean	11/30/01
REQ		
UTB	M. Fraven	11/30/01

DRAWING APPROVALS

108030700-J8E-8700-A181

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PROJECT NAME:
SPALLATION NEUTRON SOURCE
TARGET BUILDING
UPPER ROTATING IN-CELL
SHIELD DOOR DETAILS

I	48	49	50	PLANT	BLDG	FL	SH.	OF	TYPE	CLASS
3	J	X	X	8	8700		1	1	G	U

51	52	53	WBS		REV
NC	NA	IN	1.8.3.7	J3.52.34	0

J3-52-34