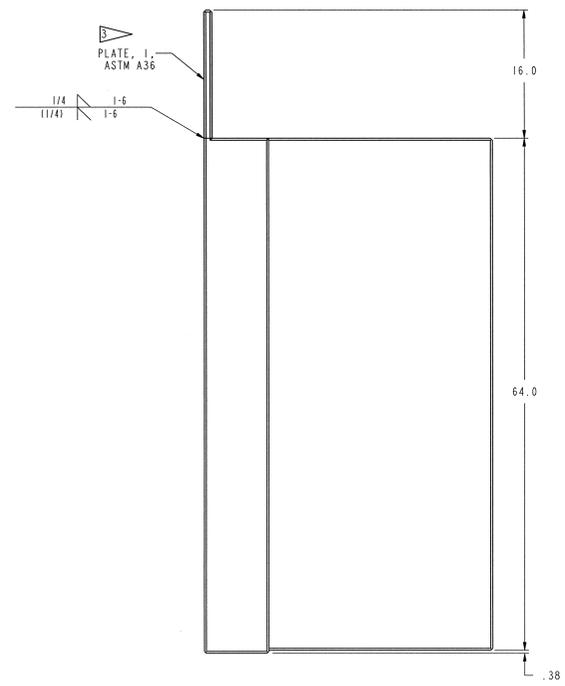
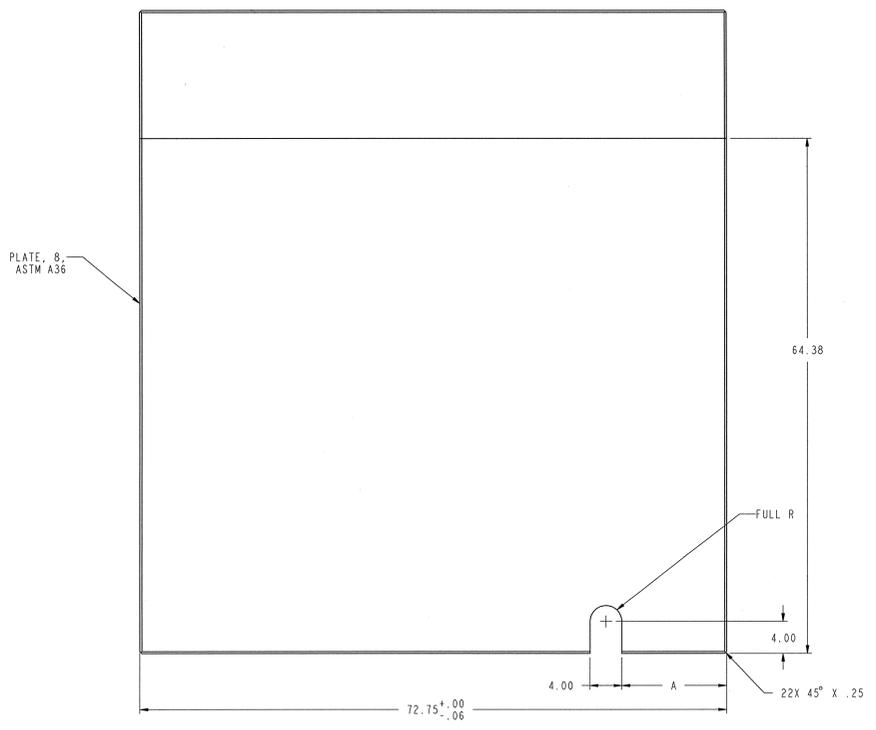
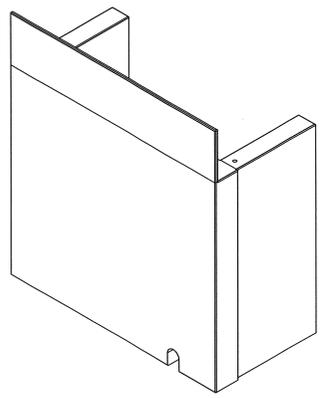
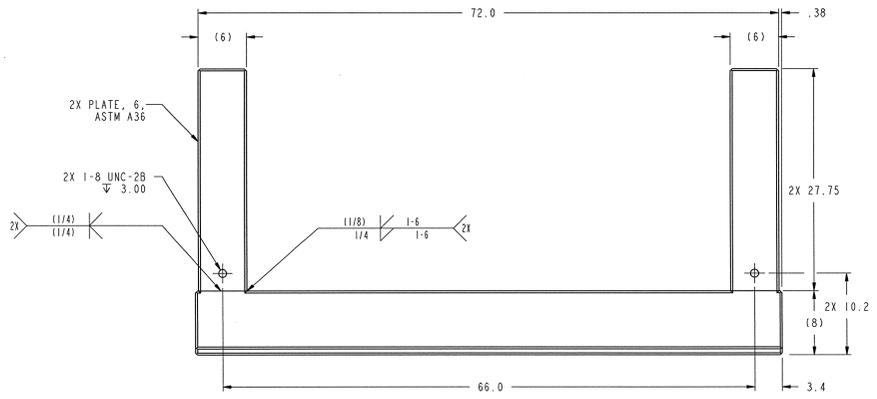


8

GENERAL NOTES:
 1) DIMENSIONS AND SYMBOLS ARE AMERICAN NATIONAL STANDARD UNLESS OTHERWISE SPECIFIED.
 2) ROUGHNESS AVERAGE EQUALS 125 MICROINCHES UNLESS OTHERWISE SPECIFIED.
 3) DIMENSIONS AND TOLERANCES ARE IN INCHES.
 4) BREAK ALL SHARP EDGES.
 5) TOLERANCES:
 DECIMALS: .X = ± .060
 .XX = ± .030
 .XXX = ± .010
 FRACTIONS: ± 1/16
 ANGULAR: ± 1'

DASH NO	A	PLATE
J3-52-31.1	-1	N
J3-52-31.2	-2	Y



- NOTES:
- THIS COMPONENT IS SUBJECT TO THE REQUIREMENTS SET FORTH IN SECTION 15065.
 - THIS COMPONENT SHALL BE PAINTED IN ACCORDANCE WITH SECTION 09960.
 - VERTICAL 1 INCH PLATE ONLY REQUIRED FOR DASH NO. 2 INSTANCE. THE DASH NO. 2 INSTANCE WILL BE USED AROUND THE ACTUATOR IN THE SOUTH WALL.
 - COMPONENT WEIGHT: 16931 LBS.

SCALE: 1/8

108030700-J8E-8700-A178

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MERRICK
 Engineers & Architects

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PROJECT NAME:
 SPALLATION NEUTRON SOURCE
 TARGET BUILDING
 ACTUATOR CAVITY
 SUPPLEMENTAL SHIELDING

REV	DATE	BY	CHK	APP	DESCRIPTION
0					CERTIFIED FOR CONSTRUCTION - 10/26/01
1	08/29/01	JX	X	X	PLANT
3	JX	X	X	X	BLDG
51					FL
52					SH
53					OF
					TYPE
					CLASS
NC	NA	IN	1.8.3.7	J3.52.31	0

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

THIS DOCUMENT CONTROLLED BY CHANGE CONTROL SYSTEM. 3

ENGINEERING PROCEDURE SNS-ENG-0001

REV	DATE	DESCRIPTION	DSN	CHK	DEPT	DATE	PE	DATE	PJ	DATE	REG	DATE	UTB	DATE	RPE	RPE NO	DATE	ST	CV	EC	EE	EM	IE	M	PD	SE	AR
0		CERTIFIED FOR CONSTRUCTION - 10/26/01	PCD	TBO		11/14/01	APD	11/26/01																			

RPE

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REV. 0 DATE 10/26/01

DATE 11/26/01