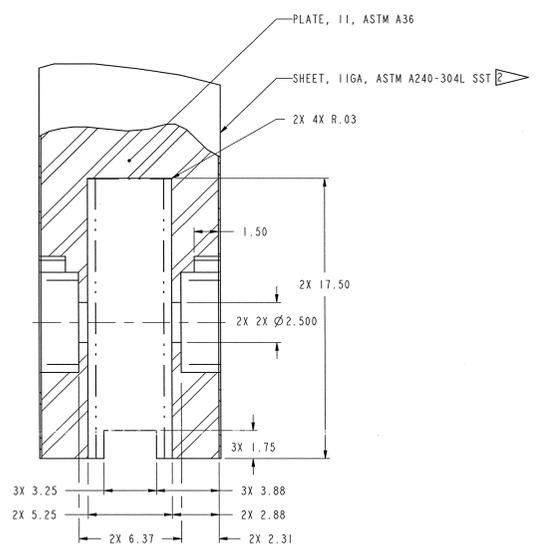
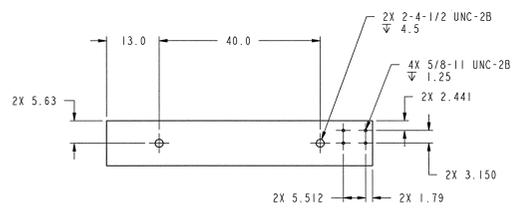
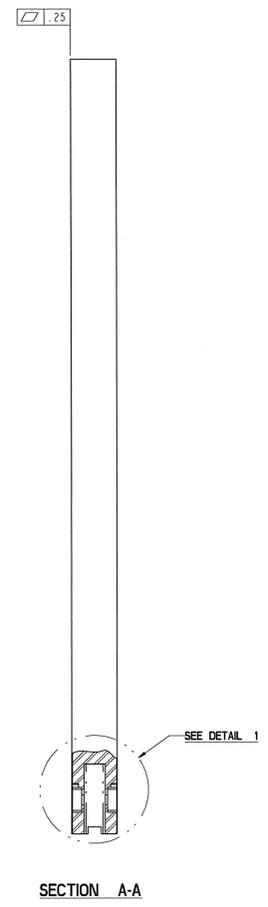


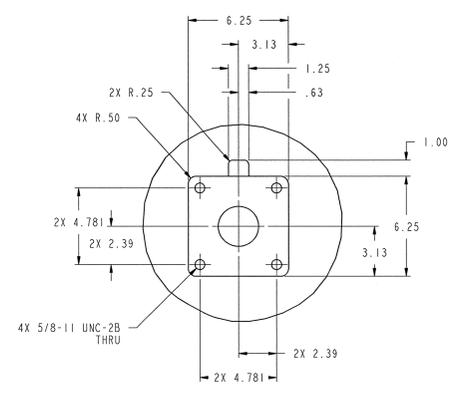
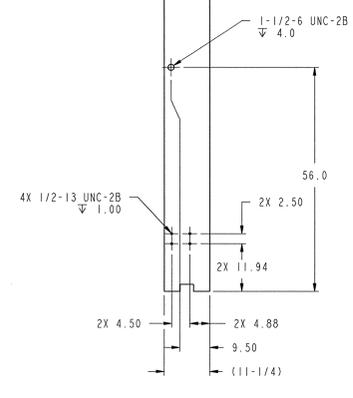
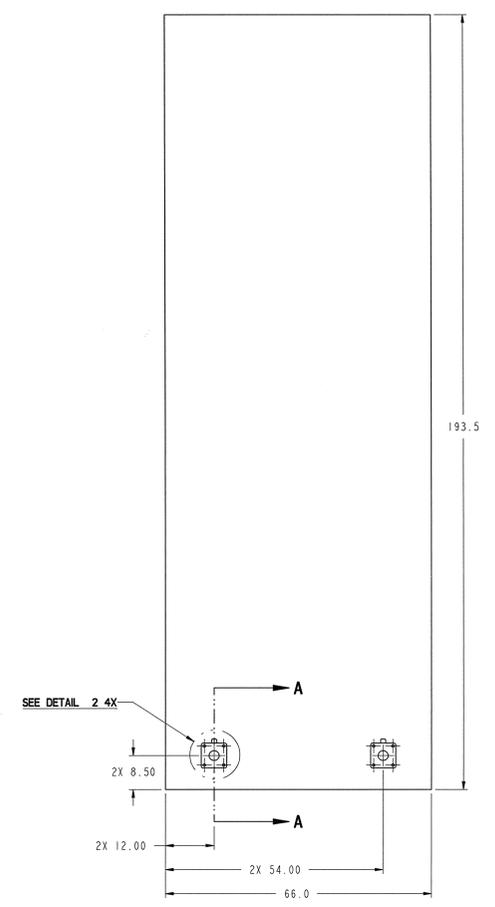
GENERAL NOTES:
 1) DIMENSIONS AND SYMBOLY ARE AMERICAN NATIONAL STANDARD UNLESS OTHERWISE SPECIFIED.
 2) ROUGHNESS AVERAGE EQUALS 125 MICROINCHES UNLESS OTHERWISE SPECIFIED.
 3) DIMENSIONS AND TOLERANCES ARE IN INCHES.
 4) BREAK ALL SHARP EDGES.
 5) TOLERANCES:
 DECIMALS: .X = ±.060
 .XX = ±.030
 .XXX = ±.010
 FRACTIONS: ±1/16
 ANGULAR: ±1°



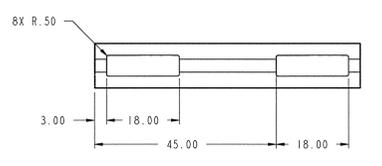
DETAIL 1
SCALE: 1/4



SECTION A-A



DETAIL 2
SCALE: 1/4



- NOTES:
- THIS COMPONENT IS SUBJECT TO THE REQUIREMENTS SET FORTH IN SECTION 15065.
 - CLAD ALL EXPOSED CARBON STEEL SURFACES USING 11GA, 304L SST. ALL SEAMS SHALL BE CONTINUOUSLY WELDED WITH ALL WELDS GROUND AND POLISHED TO A #4 FINISH. IN ADDITION PLUG WELD ALL LARGE FLAT 11GA. PANELS TO CS PLATE USING 1/4" PLUG WELDS ON 24" CENTERS.
 - BOTTOM OF DOOR, WHEEL CAVITIES, AND BEARING CAVITIES DO NOT NEED TO BE CLADDED. INSTEAD PAINT UNCLADDED CARBON STEEL IN ACCORDANCE WITH SECTION 09960. MASK BEARING MOUNTING SURFACES AND TAPPED HOLES.
 - COMPONENT WEIGHT: 39633 LBS.

SCALE: 1/16

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

P THIS DRAWING PRODUCED ON PRO-ENGINEER
 THIS DOCUMENT CONTROLLED BY CHANGE CONTROL SYSTEM...
 ENGINEERING PROCEDURE SMS-ENG-0001

| REV | DATE | DESCRIPTION | DSN | CHK | DEPT | DATE | PE | DATE | PJ | DATE | REG | DATE | UTB | DATE | RPE | RPE NO | DATE | ST | CV | EC | EE | EM | IE | M | PD | SE | AR |
|---------------------------|------|---------------------------------------|-----|-----|------|------|----|------|----|------|-----|------|-----|------|-----|--------|------|----|----|----|----|----|----|---|----|----|----|
| 0 | | CERTIFIED FOR CONSTRUCTION - 10/26/01 | | | | | | | | | | | | | | | | | | | | | | | | | |
| REVISION OR ISSUE PURPOSE | | | | | | | | | | | | | | | | | | | | | | | | | | | |

RPE
 DSN P. D. D.
 DRW P. D. D.
 CHK P. D. D.
 DEPT P. D. D.
 PE P. D. D.
 P. D. D.
 REV 0 DATE 10/26/01

108030700-J8E-8700-A239

PROJECT NAME:
 SPALLATION NEUTRON SOURCE
 TARGET BUILDING
 ROLLING DOOR
 WELDMENT

REV 0 DATE 10/26/01

| | | | | | | | | | | |
|----|----|----|----|---------|----------|----|----|----|------|-------|
| 1 | 48 | 49 | 50 | PLANT | BLDG | FL | SH | OF | TYPE | CLASS |
| 3 | J | X | X | 8 | 8700 | | I | I | G | U |
| 51 | | 52 | 53 | WBS | | | | | | |
| NC | NA | IN | | 1.8.3.7 | J3.51.37 | | | | | 0 |