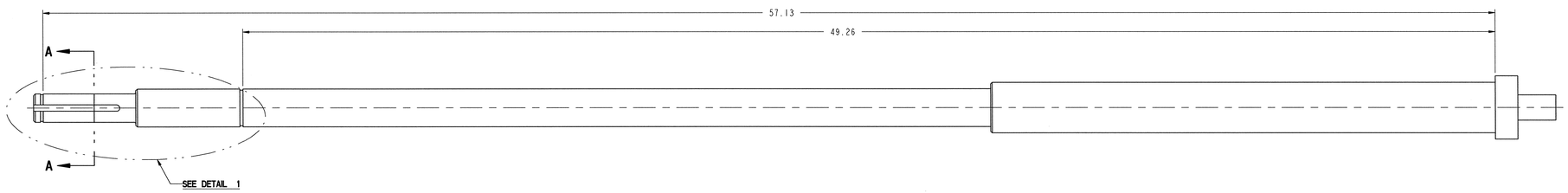
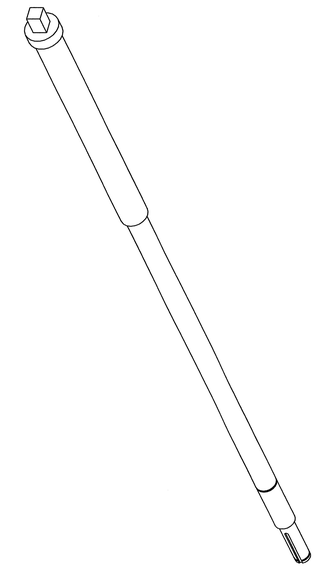
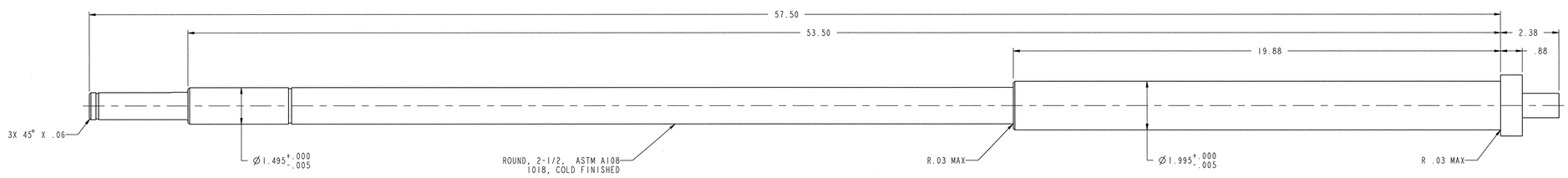
NEXT ASS'Y:

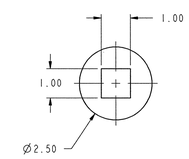
FINAL ASS'Y:

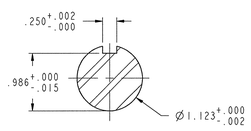
GENERAL NOTES:
1) DIMENSIONS AND SYMBOLOGY ARE AMERICAN NATIONAL STANDARD UNLESS OTHERWISE SPECIFIED.
2) ROUGHNESS AVERAGE EQUALS 125 MICROINCHES UNLESS OTHERWISE SPECIFIED.
3) DIMENSIONS AND TOLERANCES ARE IN INCHES.
4) BREAK ALL SHARP EDGES.
5) TOLERANCES:
DECIMALS: .X = ±.060
.XX = ±.030
.XXX = ±.010
FRACTIONS: ±1/16
ANGULAR: ±1°



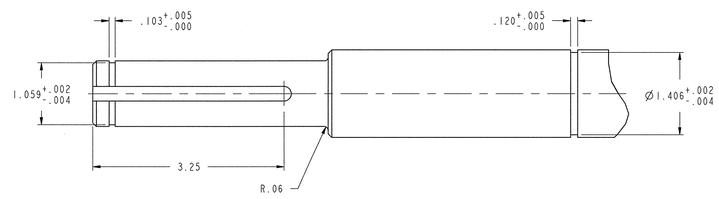








SECTION A-A
SCALE 1/1



DETAIL 1
SCALE 1/1

NOTES:

1. THIS COMPONENT IS SUBJECT TO THE REQUIREMENTS SET FORTH IN SECTION 15065.

SCALE: 1/2

J3-27-33

108030700-J8E-8700-A157

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865-241-9433
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MERRICK Engineers & Architects

UT-BATTELLE — Oak Ridge National Laboratory, managed by UT-Battelle, LLC, for the U.S. Dept. of Energy under contract DE-AC05-00OR22725

PROJECT NAME:
SPALLATION NEUTRON SOURCE
TARGET BUILDING
CASK DOCKING TEE
VENTILIATION GATE SHAFT

1	48	49	50	PLANT	BLDG	FL	SH.	OF	TYPE	CLASS
3		X	X	8	8700		1	1		U
51		52		53	WBS					REV
NC		NA		IN	1.8.3.7	J3.27.33				0

REV	CHANGE TYPE	CHANGE CONTROL SYSTEM	CHANGE REQUEST NUMBER	DESCRIPTION	DSN	CHK	DEPT	DATE	PE	DATE	PJ	DATE	REQ	DATE	UTB	DATE	RPE	RPE NO	DATE	ST	CV	EC	EE	EM	IE	M	PD	SE	AR
0				CERTIFIED FOR CONSTRUCTION - 10/26/01	PCD	TBO			RDJ	11/13/01	RMP	11/12/01			MH	11/12/01	TBO	106873	10/26/01										

REVISION OR ISSUE PURPOSE — REVISION APPROVALS — SQUAD CHECK

RPE — OREBUARO, OREGON, INDIVIDUAL ENGINEER, STATE OF TENNESSEE

REV. 0 DATE 10/23/01

DRAWING APPROVALS

DSN	P. Dodd	10/23/01
DRW	P. Dodd	10/23/01
CHK	Tiden	10/23/01
DEPT		
PE	T.A. Hansen	11/13/01
PJ	R. Rabeen	11/12/01
REQ		
UTB	T.A. Hansen	11/12/01

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

THIS DOCUMENT CONTROLLED BY CHANGE CONTROL SYSTEM 3
ENGINEERING PROCEDURE SNS-ENG-G001