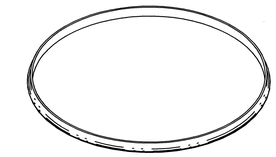
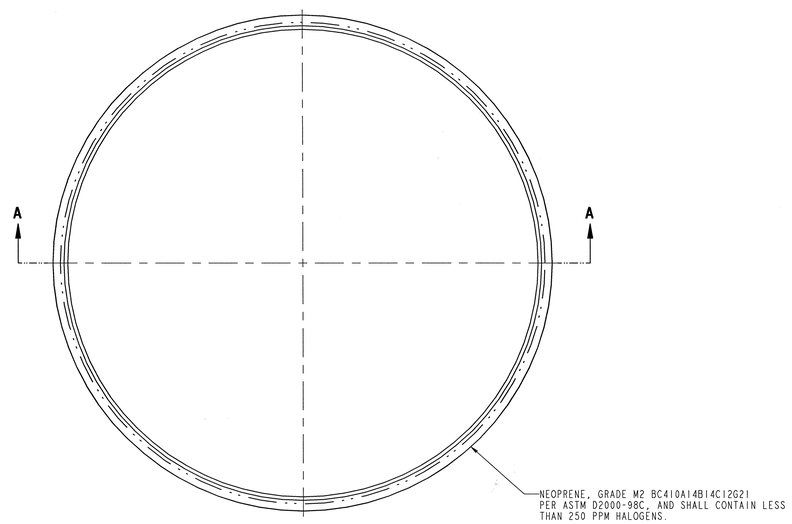
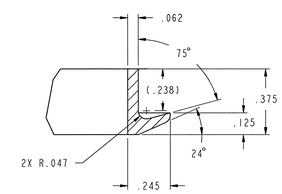
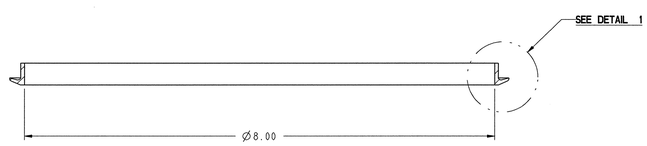
GENERAL NOTES:
1) DIMENSIONS AND SYMBOLOGY ARE AMERICAN NATIONAL STANDARD UNLESS OTHERWISE SPECIFIED.
2) ROUGHNESS AVERAGE EQUALS 125 MICROINCHES UNLESS OTHERWISE SPECIFIED.
3) DIMENSIONS AND TOLERANCES ARE IN INCHES.
4) BREAK ALL SHARP EDGES.
5) TOLERANCES:
DECIMALS: .X = ±.060
.XX = ±.030
.XXX = ±.010
FRACTIONS: ±1/16
ANGULAR: ±1°







DETAIL 1
SCALE 3/1



SECTION A-A

NOTES:

1. THIS COMPONENT IS SUBJECT TO THE REQUIREMENTS SET FORTH IN SECTION 15065.

SCALE: 1/1

J3-15-34

108030700-J8E-8700-A136

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Oak Ridge, TN 37830
865-241-9433
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MERRICK Engineers & Architects

UT-BATTELLE
Oak Ridge National Laboratory, managed by UT-Battelle, LLC, for the U.S. Dept. of Energy under contract DE-AC05-00OR22725

PROJECT NAME:
SPALLATION NEUTRON SOURCE
TARGET BUILDING
HEPA FILTER
SEAL

1	48	49	50	PLANT	BLDG	FL	SH.	OF	TYPE	CLASS
3	J	X	X	8	8700		1	1	G	U

51	52	53	WBS		REV
NC	NA	IN	1.8.3.7	J3.15.34	0

REV	CHANGE TYPE	CHANGE SYSTEM	CHANGE NUMBER	DESCRIPTION	DSN	CHK	DEPT	DATE	PE	DATE	PJ	DATE	REQ	DATE	UTB	DATE	RPE	RPE NO	DATE	ST	CV	EC	EE	EM	IE	M	PD	SE	AR
0				CERTIFIED FOR CONSTRUCTION - 10/26/01	PCD	TBO			PJD	11/19/01	RAP	11/12/01			MJ	11/12/01	TBO	106873	10/26/01										

REVISION OR ISSUE PURPOSE — REVISION APPROVALS — SQUAD CHECK

RPE
TORIE BUAROY OSEN
REGISTERED ENGINEER
AGRICULTURE
COMMERCE
NO. 0010873
STATE OF TENNESSEE
REV. 0 DATE 10/23/01

DSN	P. David	10/23/01
DRW	P. David	10/23/01
CHK	T. Osen	10/23/01
DEPT		
PE	R A Dean	11/15/01
PJ	R A Dean	11/12/01
REQ		
UTB	M Fawson	11/12/01

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ENGINEERING PROCEDURE SNS-ENG-G001