



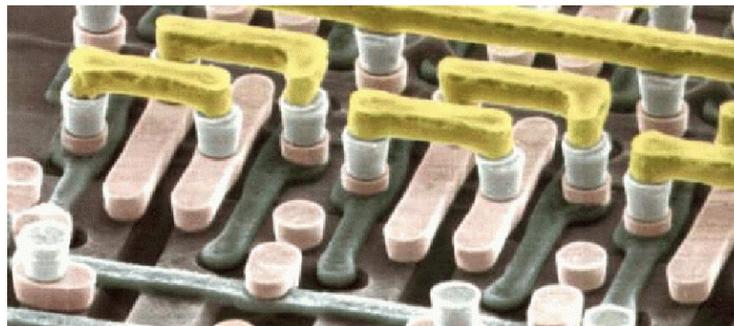
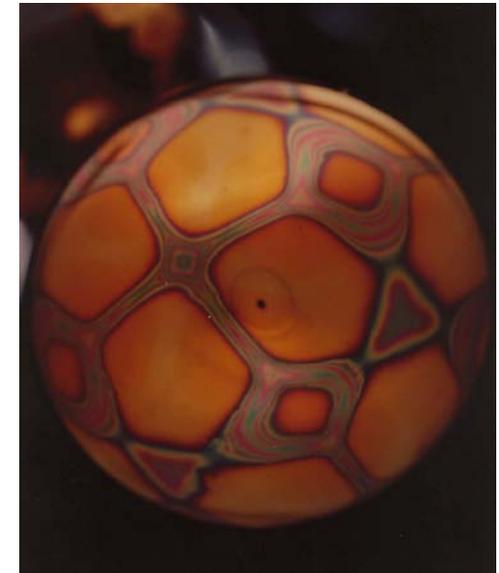
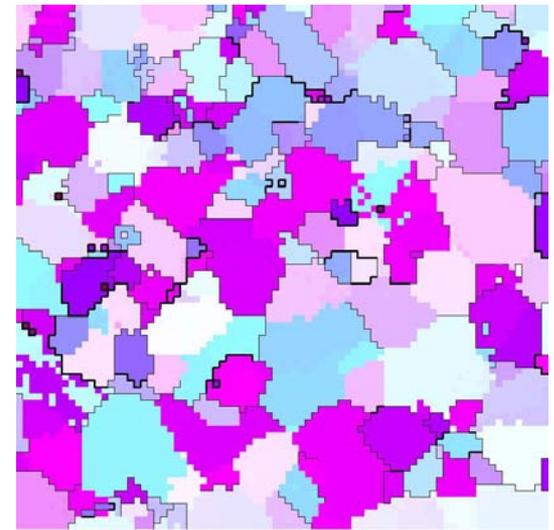
Two words

Spatial Resolution

Spatial resolution essential!

- **Most materials *polycrystalline* (0.1-50 μm)**
 - Anisotropic
 - Heterogeneous
 - Plastic/elastic deformation/ diffusion/ oxidation/

- **Even *within* single and “perfect” crystal:**
 - Strain
 - Defects
 - Spontaneously organize to reduce energy

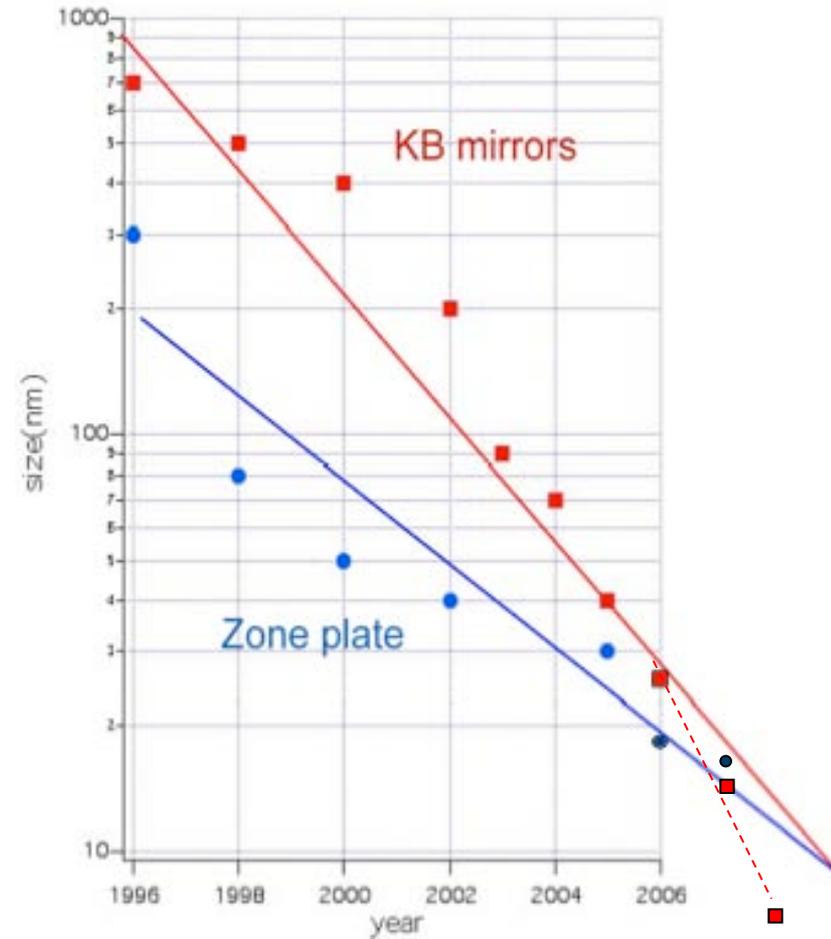
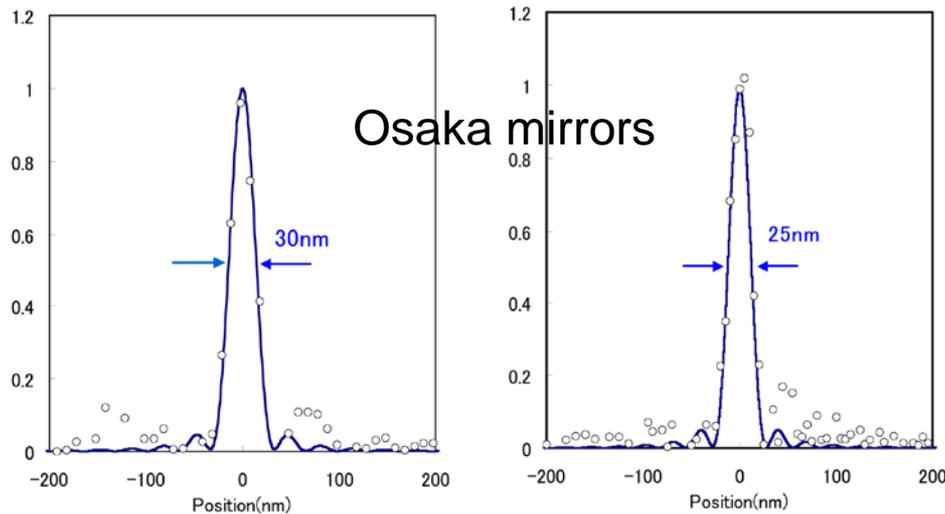


Spatial resolution essential for most advanced energy systems



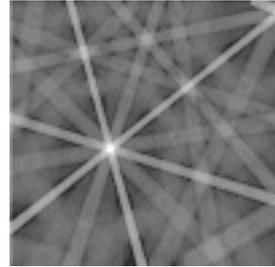
Optics improving rapidly

- Both chromatic and achromatic <math><20\text{ nm}</math>
- New choices
 - Mirrors
 - Zone plates
 - Laue zone plates
 - Compound refractive optics

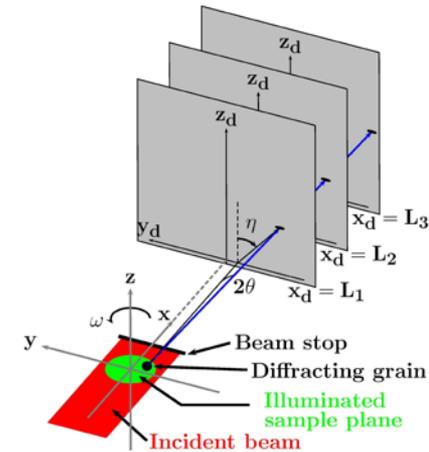


Diffraction mapping emerging area in electron and x-ray microscopy

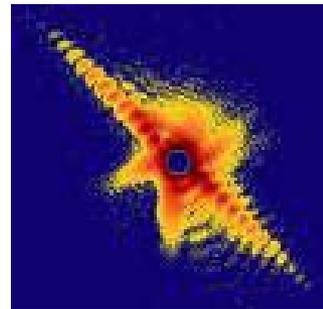
- EBSD-transformed study of polycrystals
 - Surface phase
 - Surface orientation
 - FiB-3D mesoscale structure



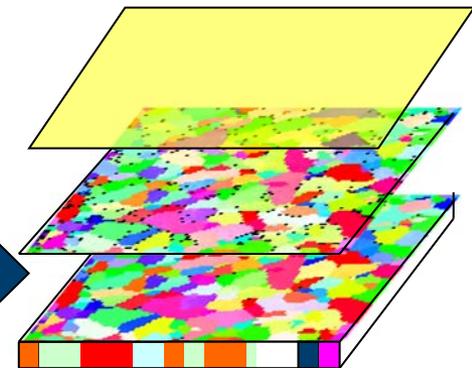
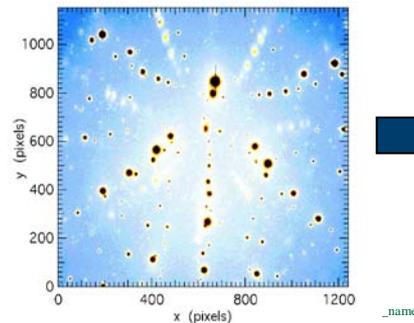
- 4D X-ray microscopy Lienert et al.
 - Time resolved
 - Deep penetration



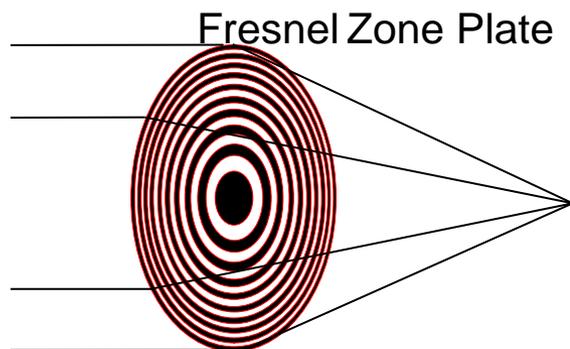
- Coherent X-ray Diffraction (Robinson et al.)
 - Simple structures



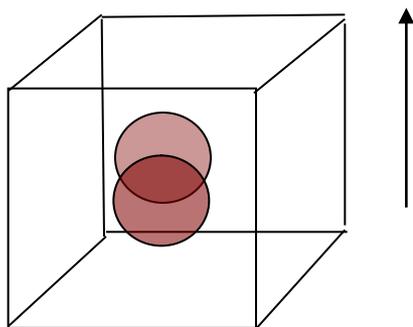
- Polychromatic X-ray microdiffraction
 - Phase/texture/**strain**
 - **Nondestructive**
 - **Submicron**



Monochromatic micro crystallography probes simple crystal systems

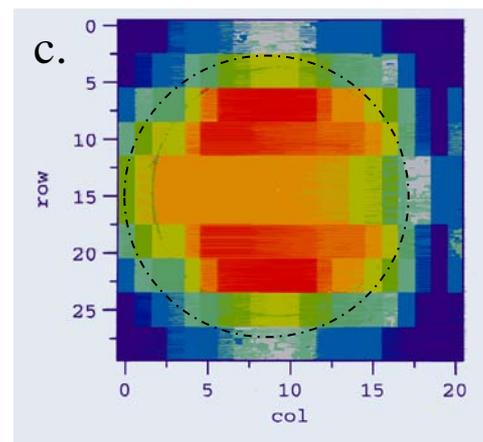
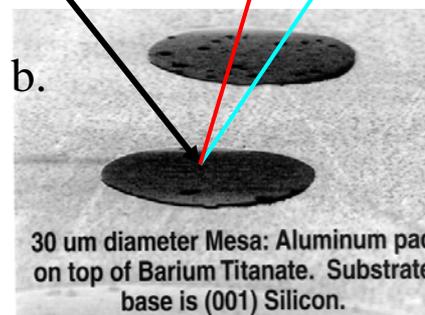
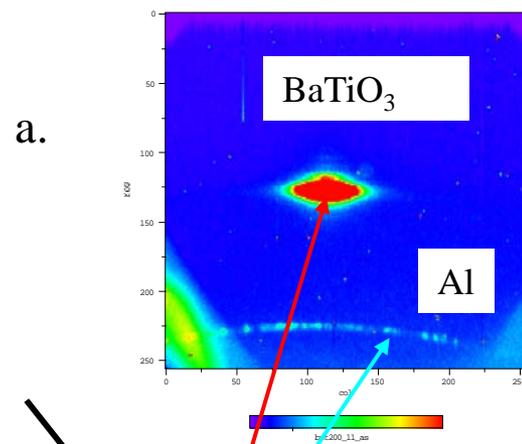


Wide-range of focusing choices

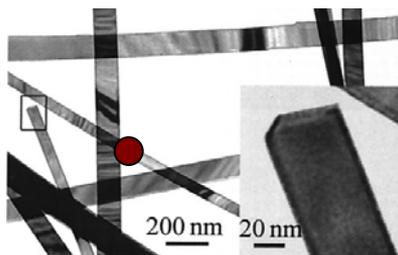


Ferroelectrics ideal samples

Thompson et al. Study domain growth/switching etc.

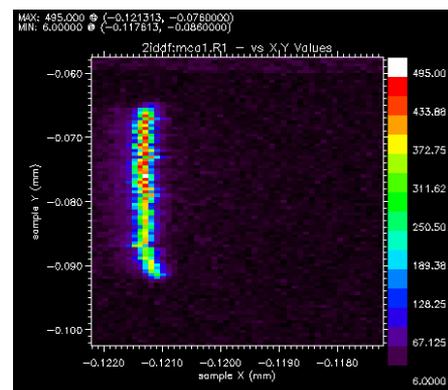


Cai et al. and others study ultra-small nanocrystalline volumes with existing microbeams

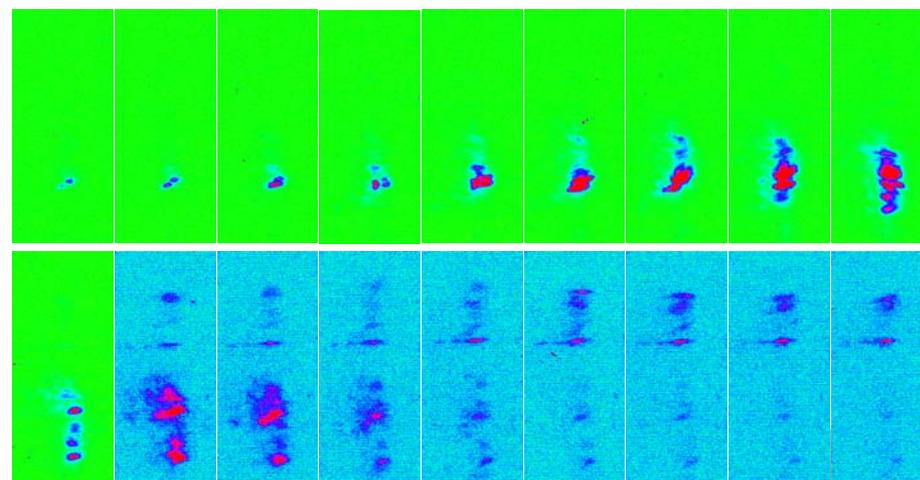
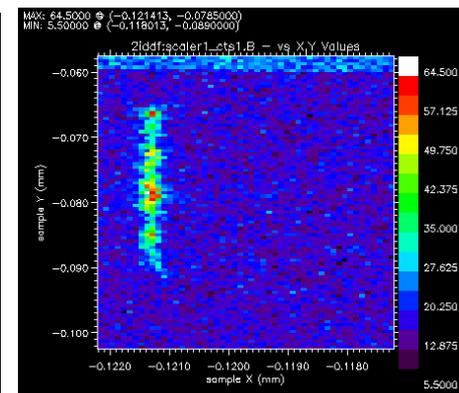


•150 nm beam resolves crystalline substructure in individual Sn₂O₃ nanobelts

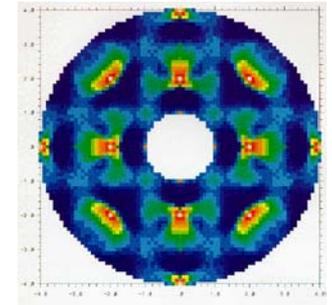
Fluorescence map



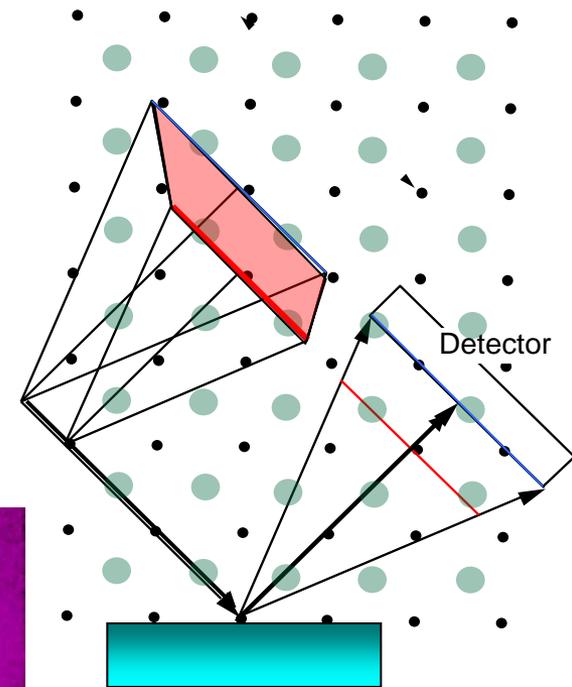
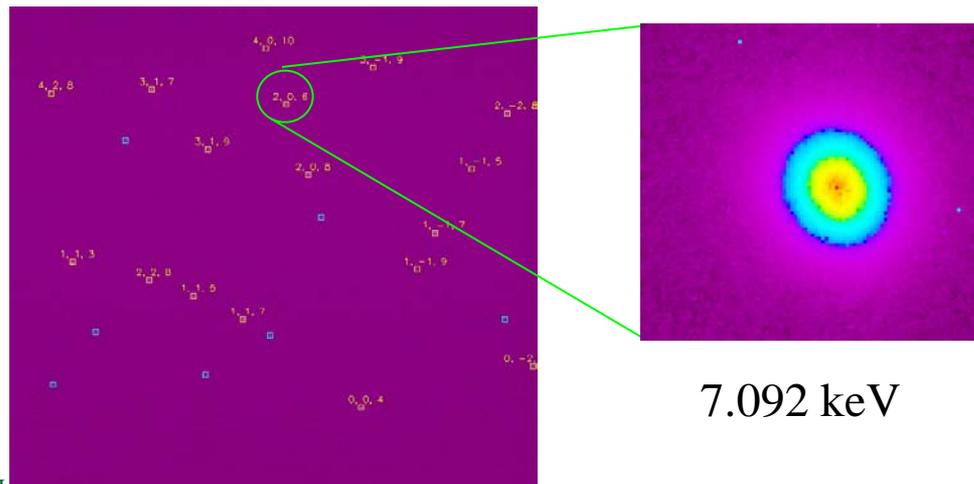
Diffraction map



Short-range chemical order heterogeneity magnetically annealed crystal now accessible



- **6 orders of magnitude weaker than Bragg scattering**
- **Area detector integrates over plane in reciprocal space**



APS Nanoprobe- opens new opportunities for spatially resolved

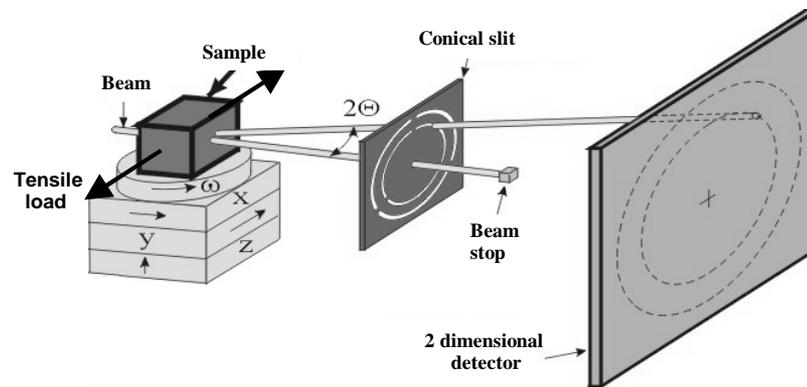
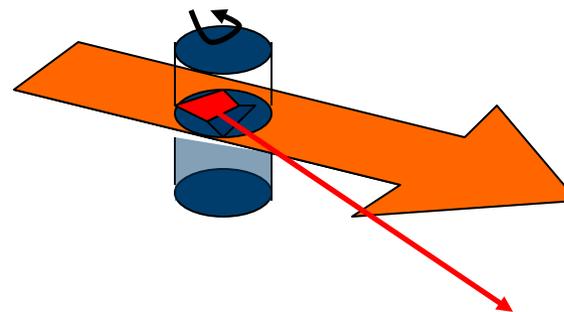
- **Diffraction proposals compelling**
- **Physics of small**
- **Integrated circuit materials**



**~30 nm target/ <10 nm possible in near future/
NSLSII ~1 nm!**

4DXRD Microscope emerging tool for studying mesoscale dynamics-single rotations

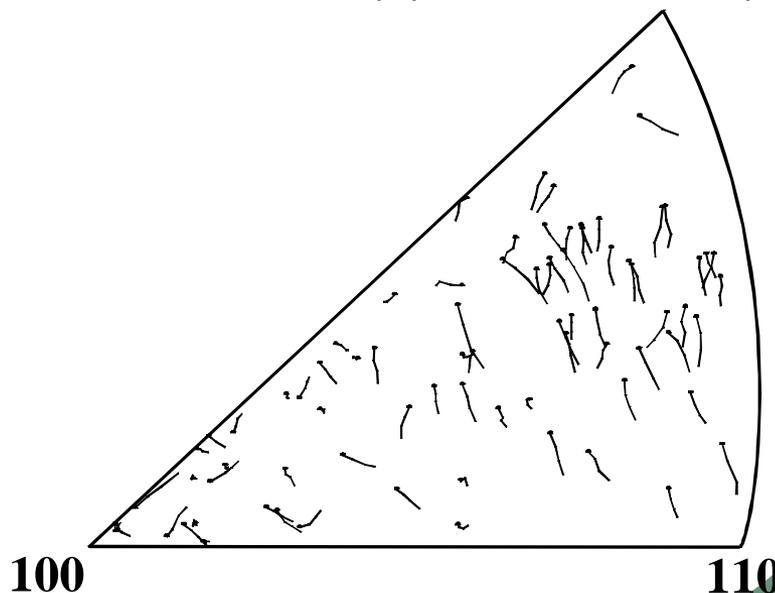
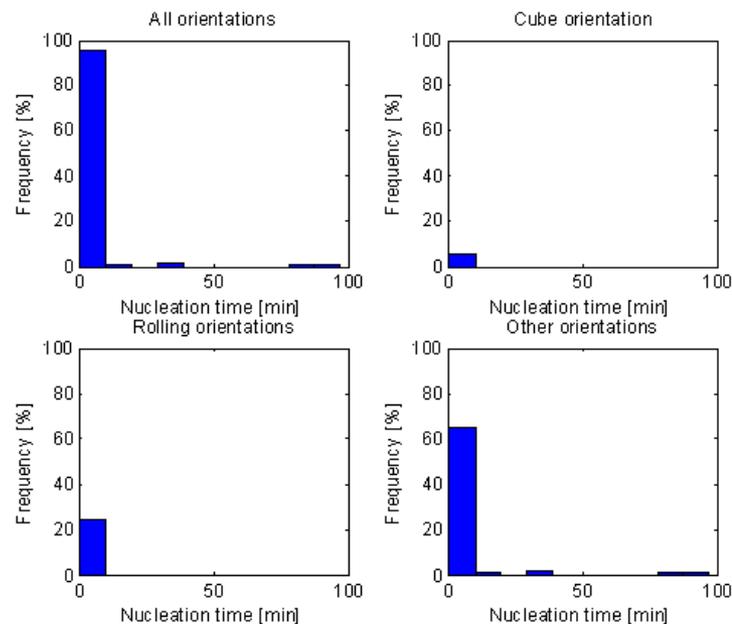
- **Singly focused monobeam illuminates numerous grains**
 - Bragg condition satisfied by single rotation
 - *Time resolution! (4D)*
- **Grain outline determined**
 - Ray tracing
 - conical slit
 - Back-projection tomography
- **$E > 50$ keV allows deep measurements**



Best with high-energy beams/Beamline 1 at APS

4DXRD Microscope powerful dynamics probe

- **Recrystallization growth individual grains-deep**
 - **E. M. Lauridsen, D. Juul Jensen, U. Lienert and H.F. Poulsen (2000). *Scripta Mater.*, 43, 561-566**
- **Rotations/texture evolution individual grains during deformation**
 - **Tests deformation models**
 - **L. Margulies, G. Winther and H.F. Poulsen, *Science* 291, 2392-2394 (2001).**



4DXRD Microscope provides additional powerful capabilities

- **Grain boundary mapping in coarse grained materials-5 μ m**

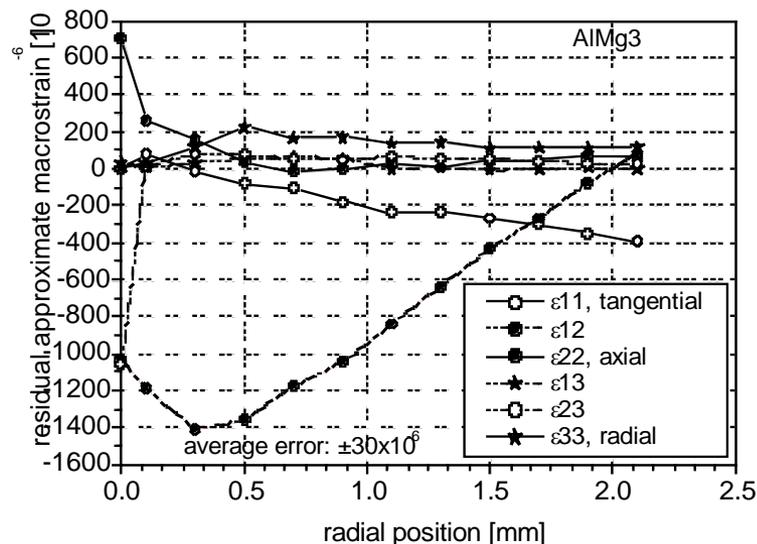
- Poulsen et al. J. Appl. Cryst. 34 751-756 (2001)



- **Single crystal refinement for polycrystals**

- **Macro/microstrain**

Ideal for neutrons! But needs high-resolution detectors!



Strain tensor elements in torsion sample

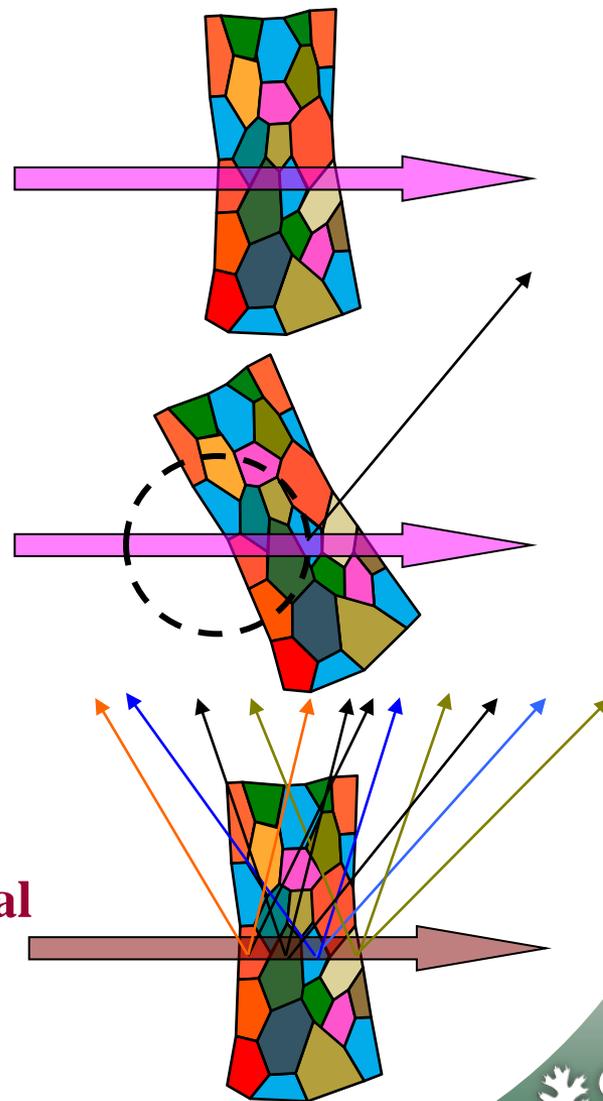
Polychromatic simplifies microdiffraction

Solves intrinsic problem with conventional microdiffraction-

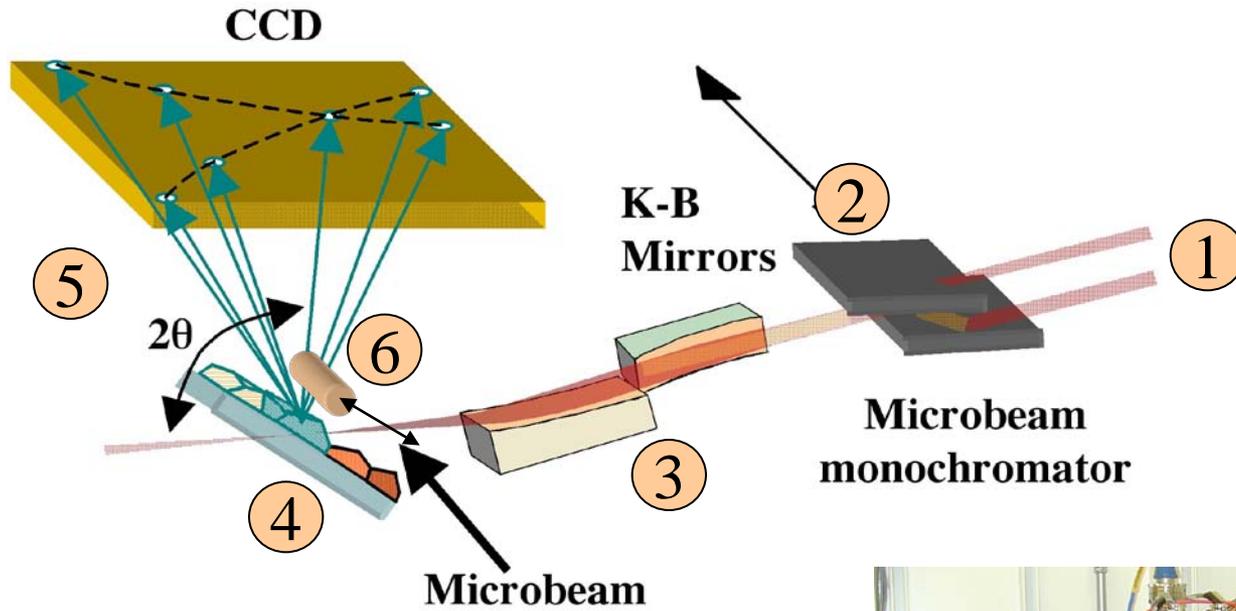
-Sample does not need to be rotated!

Special software required- Can index polycrystalline samples

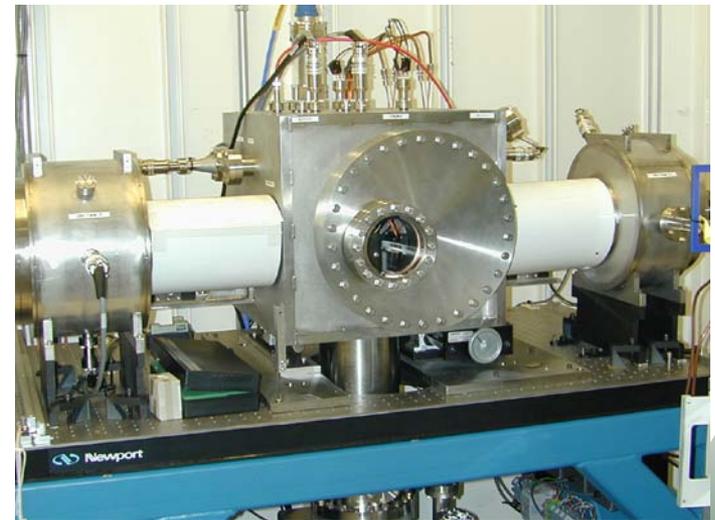
3D nondestructive probe of stress/strain/crystal structure!



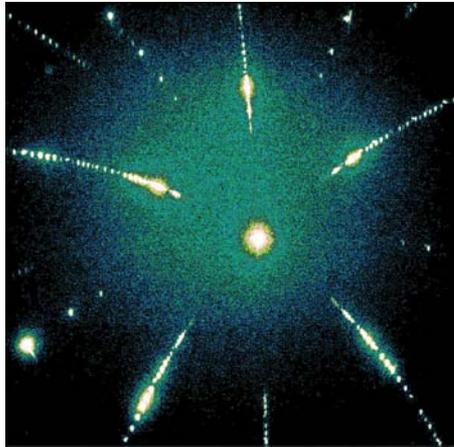
3-D X-ray Crystal Microscope has 6 key Elements



$<0.3 \times 0.3 \times 0.5 \mu\text{m}^3$
strain $\sim 10^{-4}$ - 10^{-5}

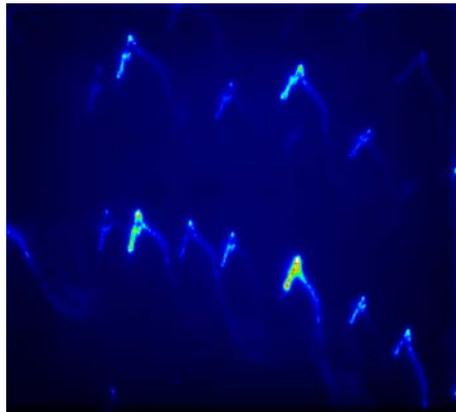
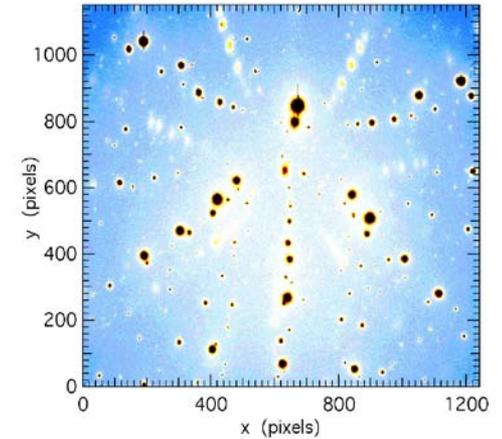


MicroLaue patterns depend on internal structure/orientation



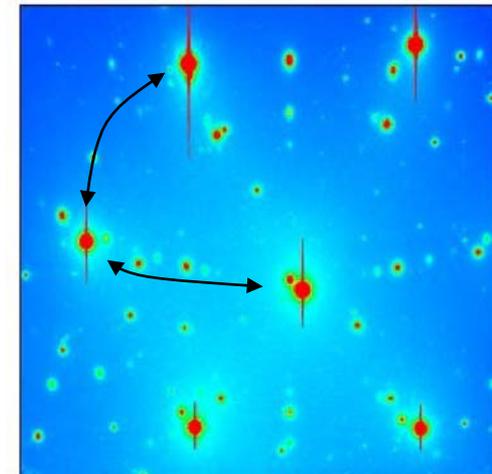
Phase/phase boundaries

Texture (0.01°)/grain boundaries

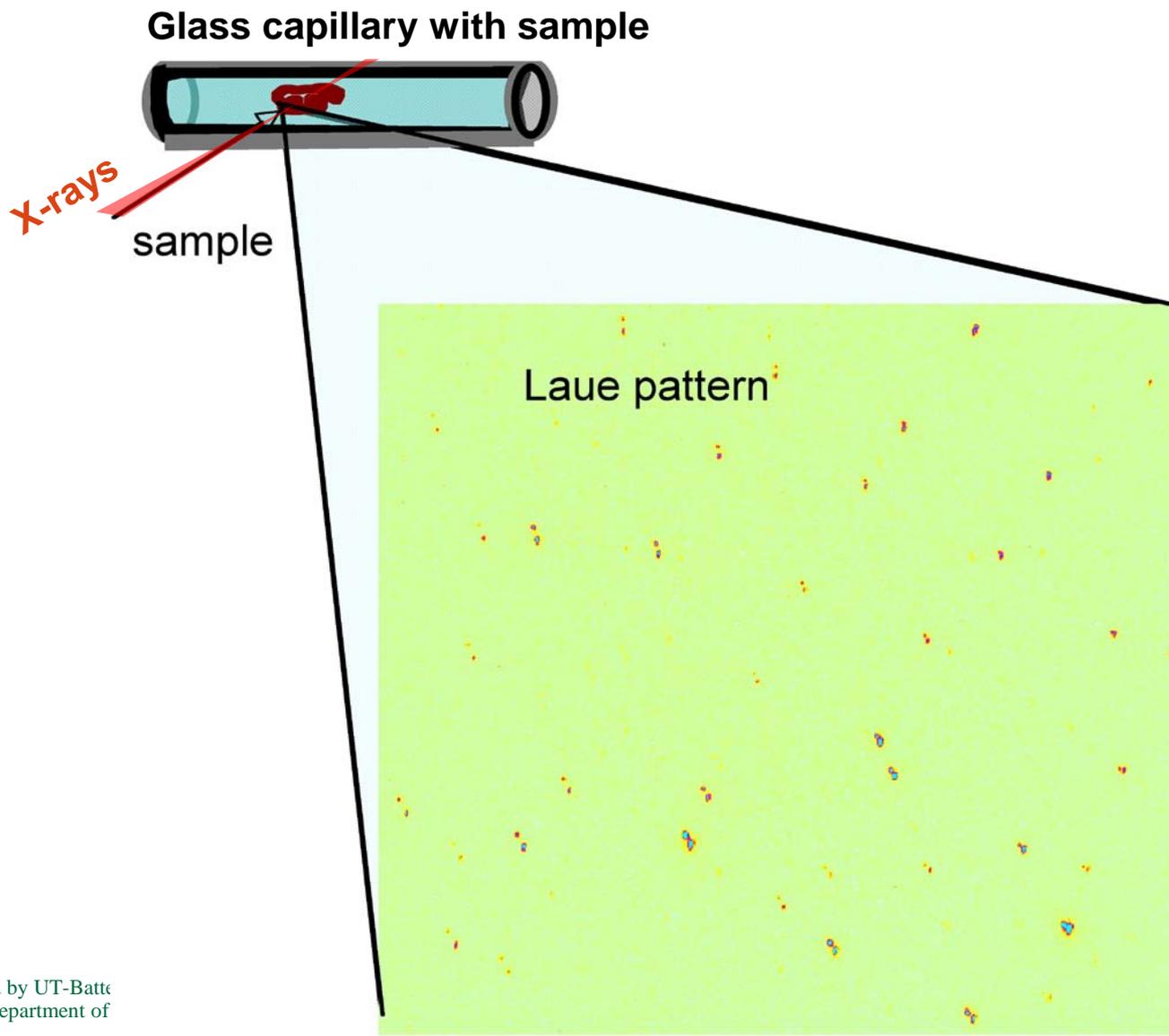


Elastic strain tensor (1×10^{-4})

Dislocation Tensor



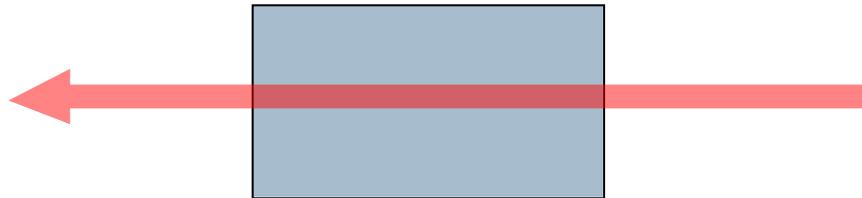
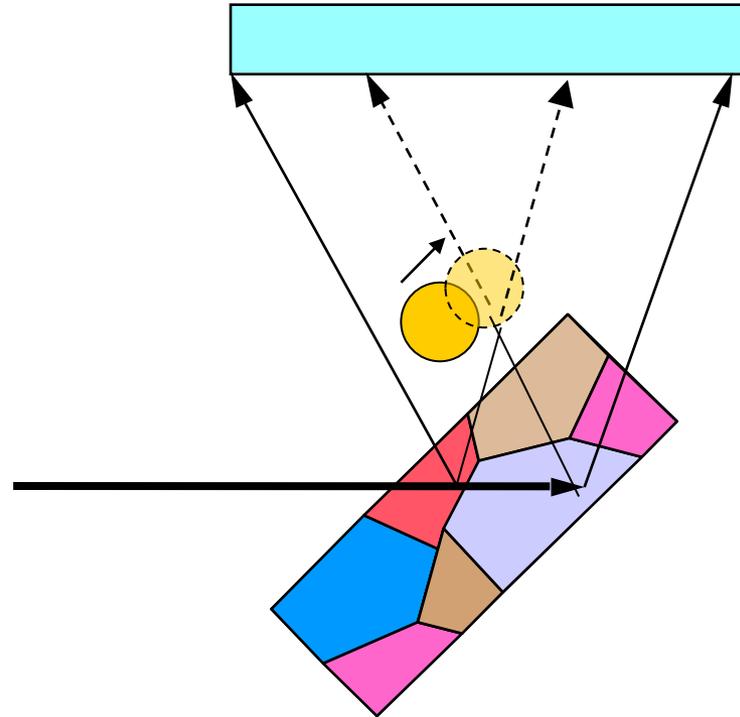
Laue methods essential for some samples



Differential aperture microscopy resolves submicron along incident beam!

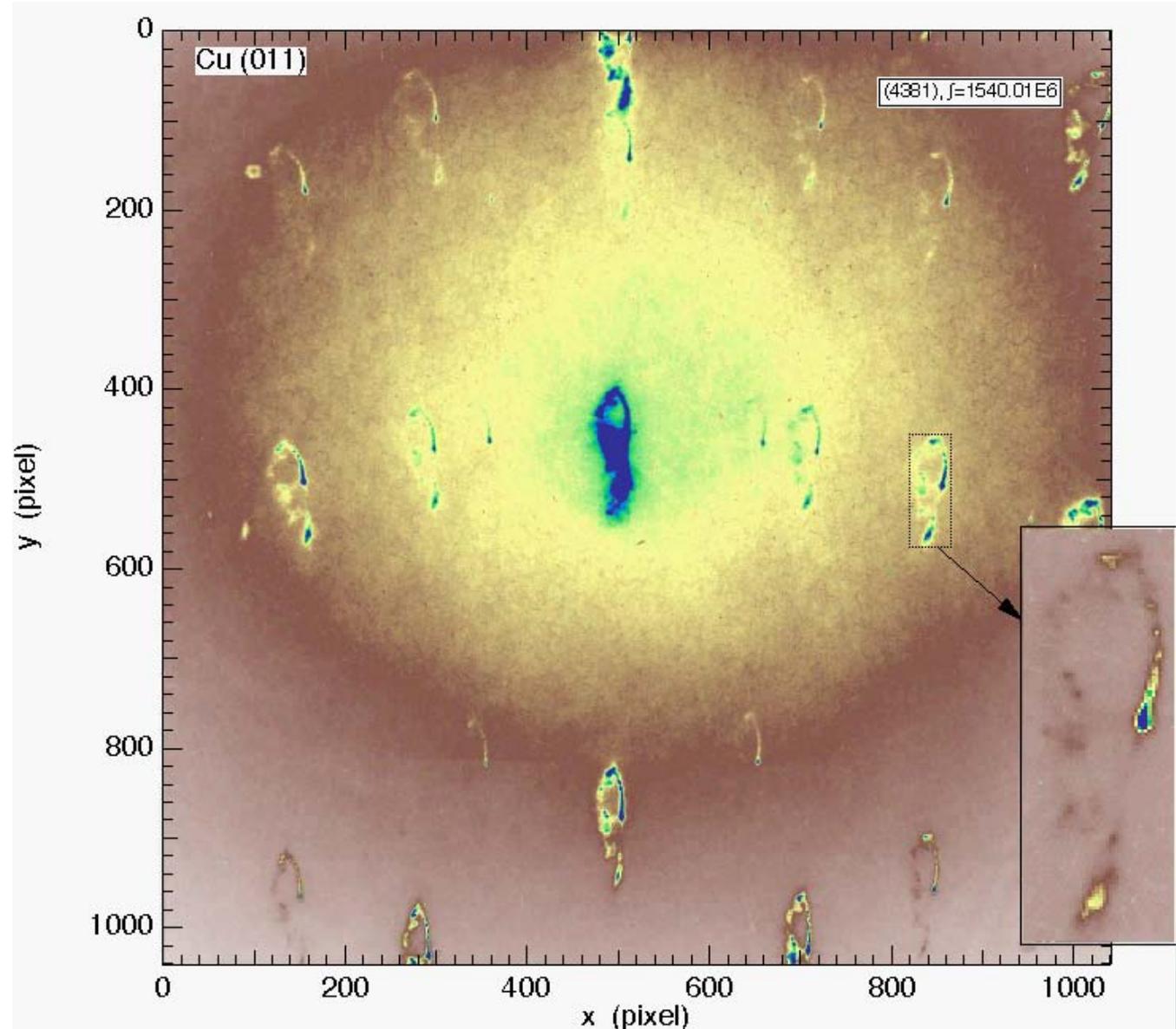


- Simplifies data interpretation
- Submicron Z resolution
- Isolates weak diffraction from strong
- First demonstration by Larson et al. on deformed Cu -

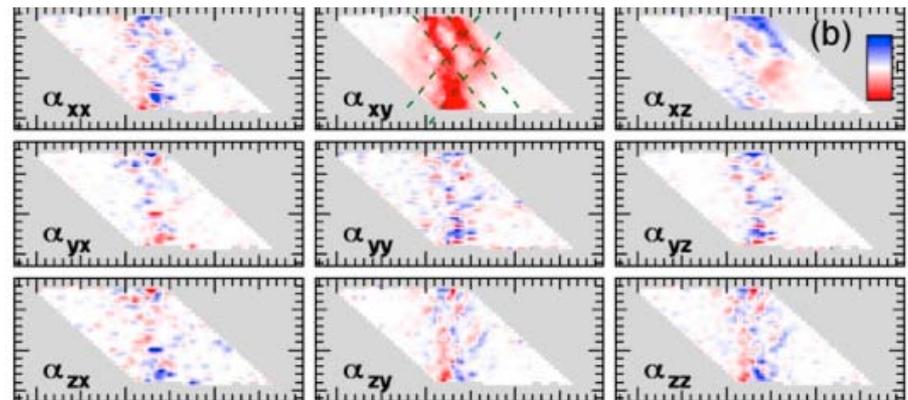
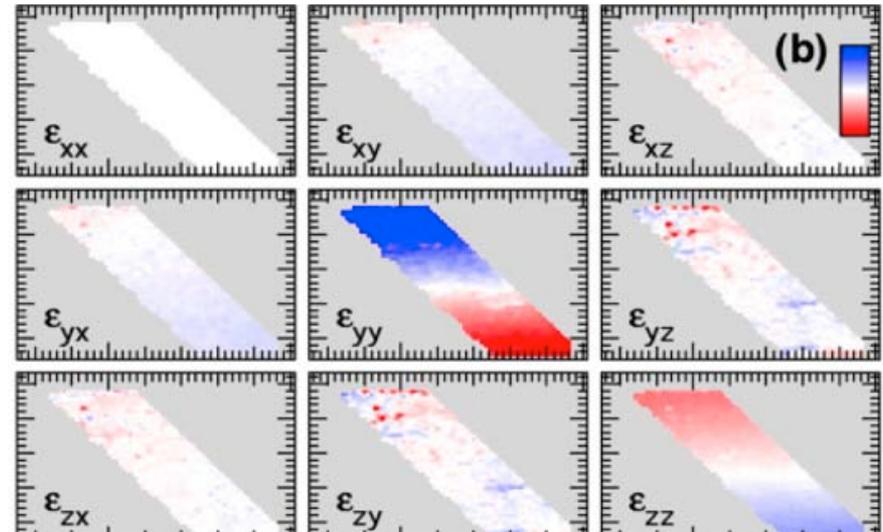
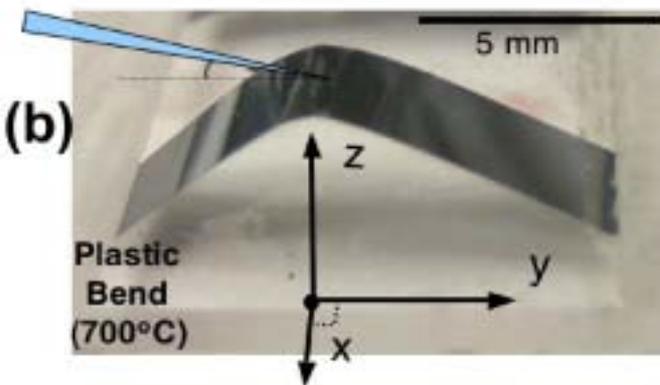
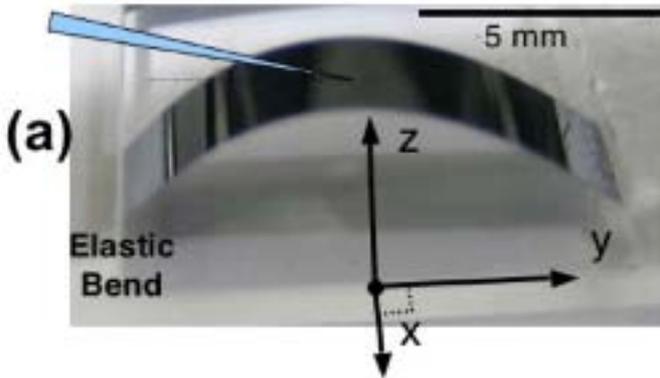


As wire moves its edge cuts through Laue spots

- Near-surface fluorescence provides moving shadow
- Long scans needed for deep penetration



Measurements of elastic strain tensor *inside* bent single crystal Si illustrate power of DAXM

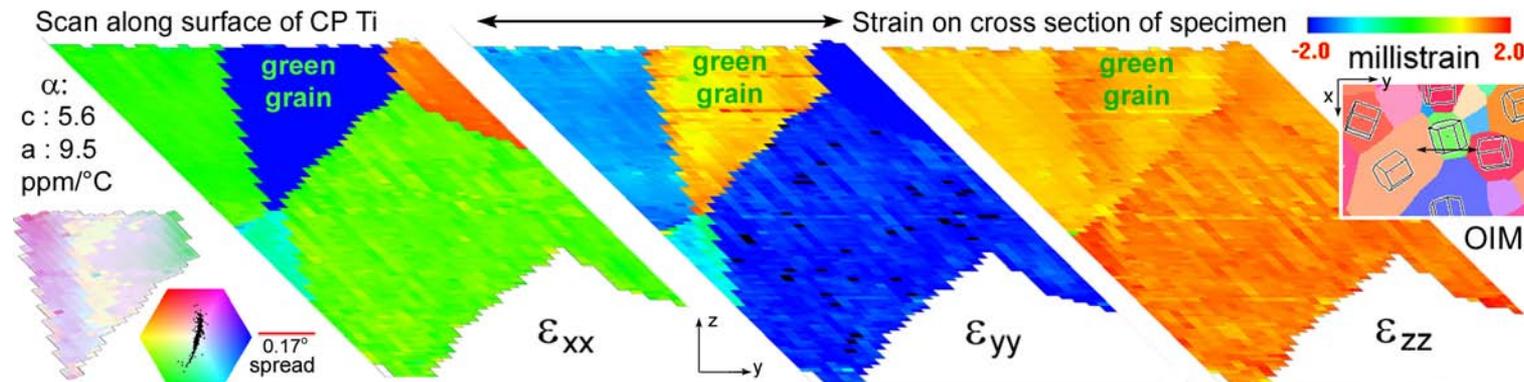
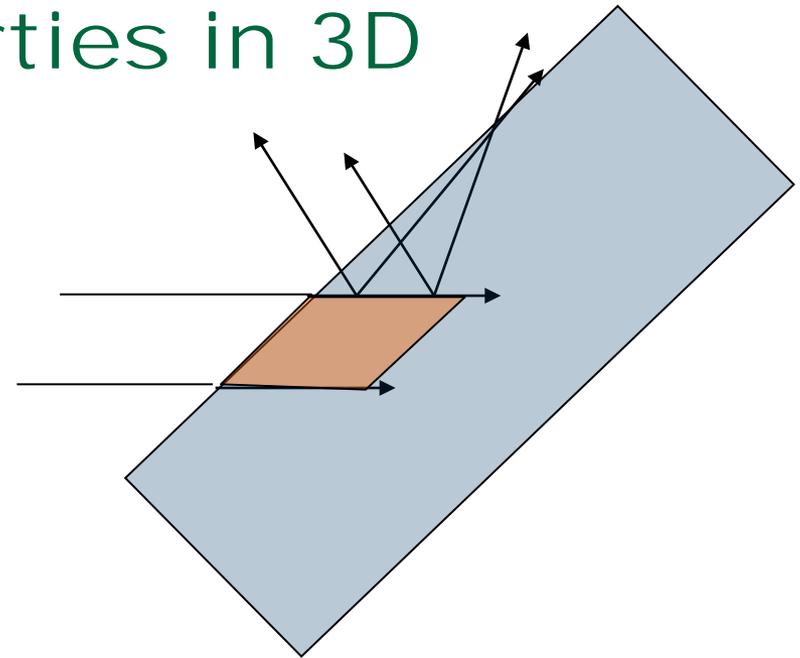


Orientations to 0.001°

Larson et al. J. Eng. Mat. and Tech. 130 021024 (2008) ORR award

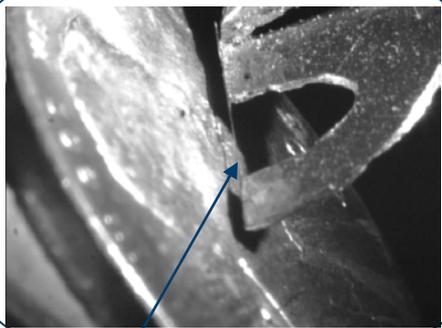
Maps crystal properties in 3D

- Phase
- Texture (orientation)
- Elastic strain tensor
- Nye tensor (deformation)



T. Bieler et al.

Experimental Hutch 34ID-E at UNICAT, Advance Photon Source

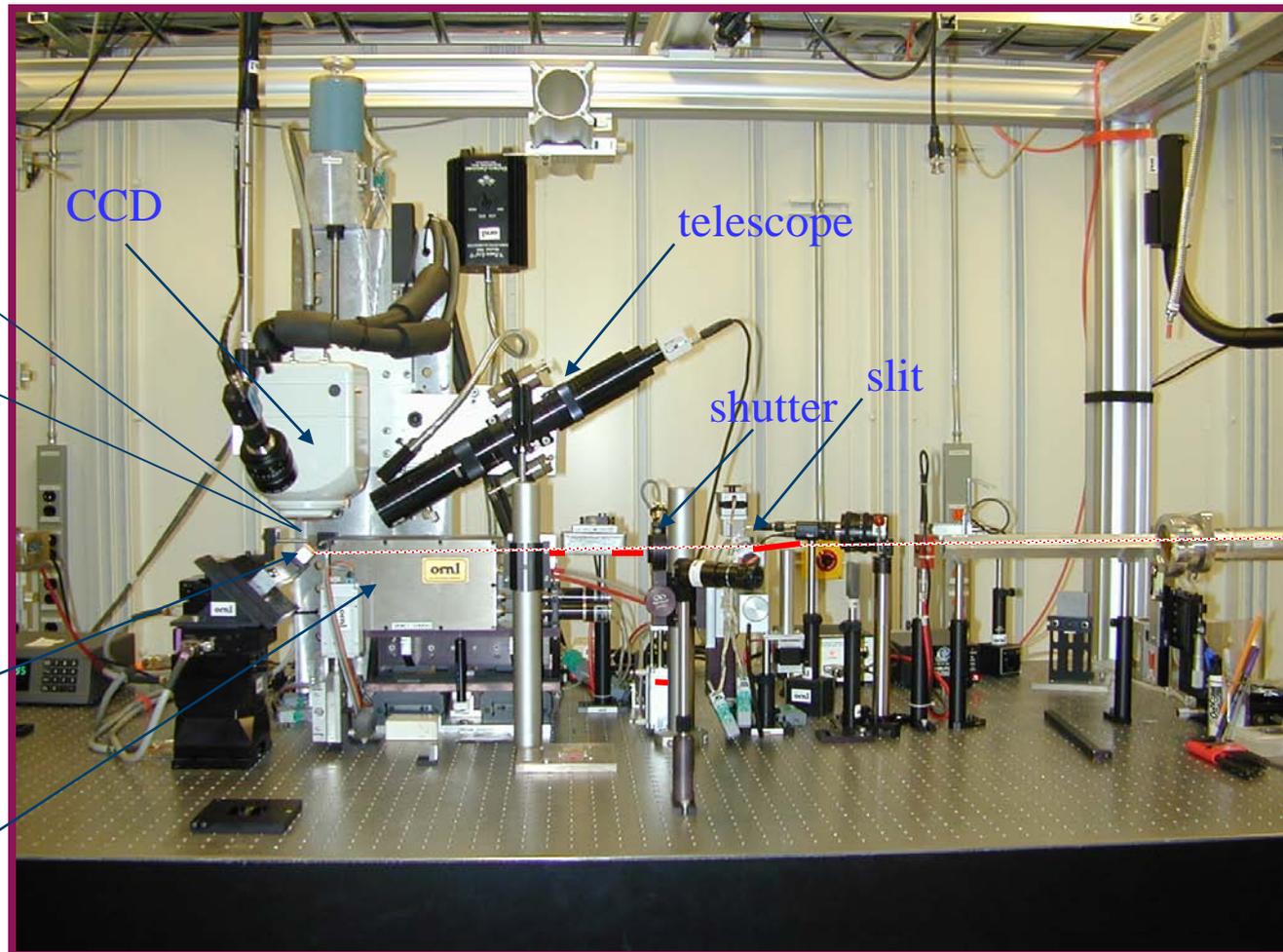


differential aperture

(wire scan, $\sim 200 \mu\text{m}$
above sample surface)

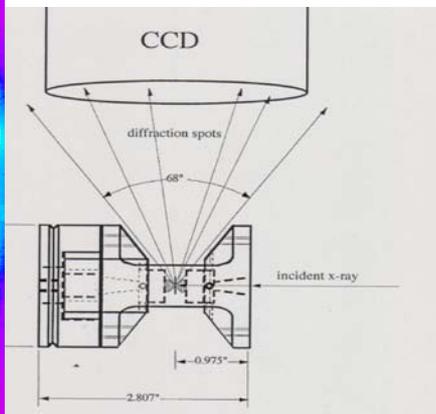
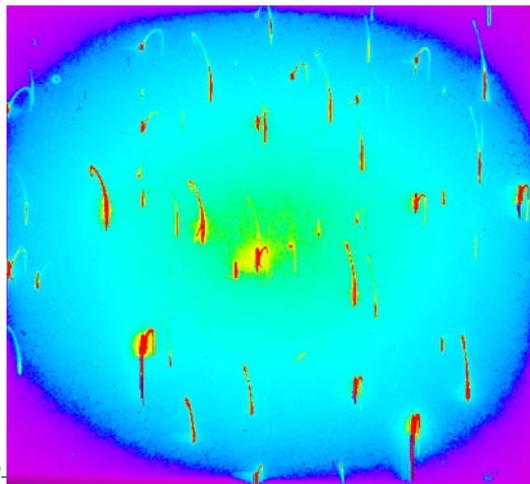
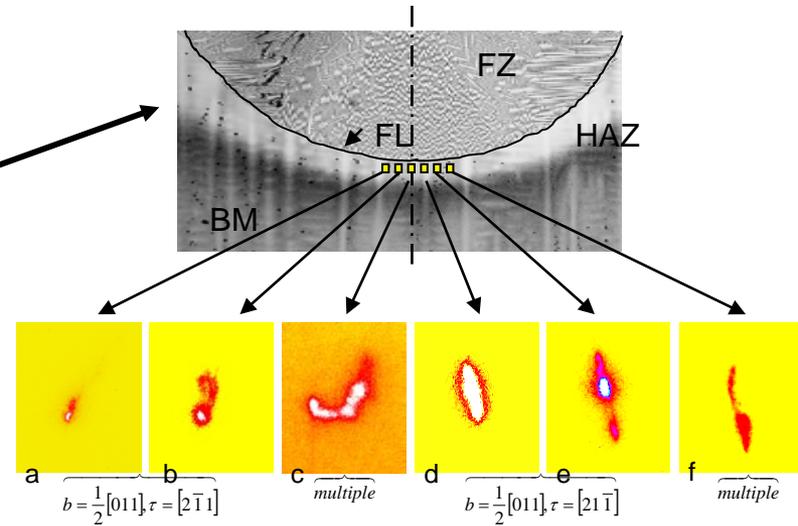
Sample stage

K-B Focusing
mirrors



Ongoing research too extensive to cover

- Fracture/stress localization in thin films
- Residual stresses/ deformation/ grain boundary network near welds
- Complex phase patterned materials
- Extreme environmental chambers



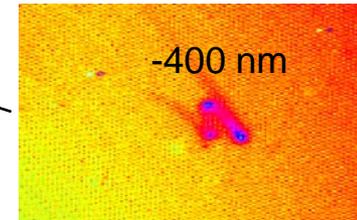
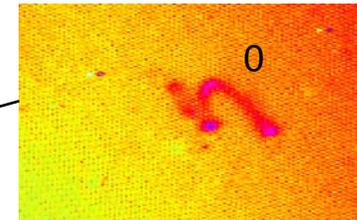
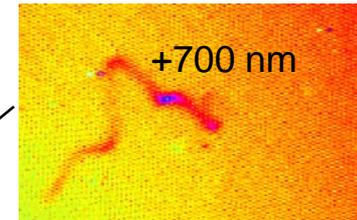
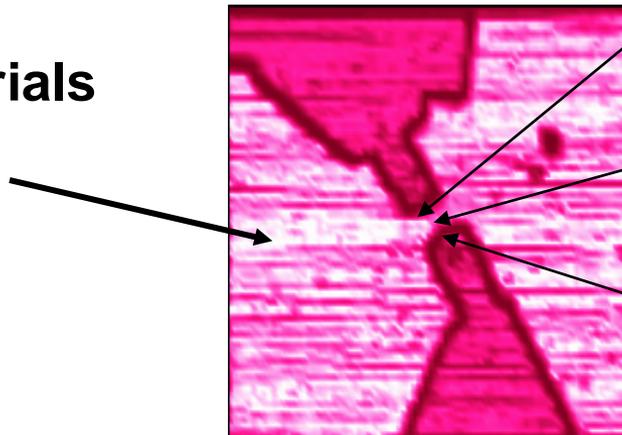
Ongoing too extensive continued..

- Domain wall structure measurements

- Sn whisker growth

- High-performance alloys

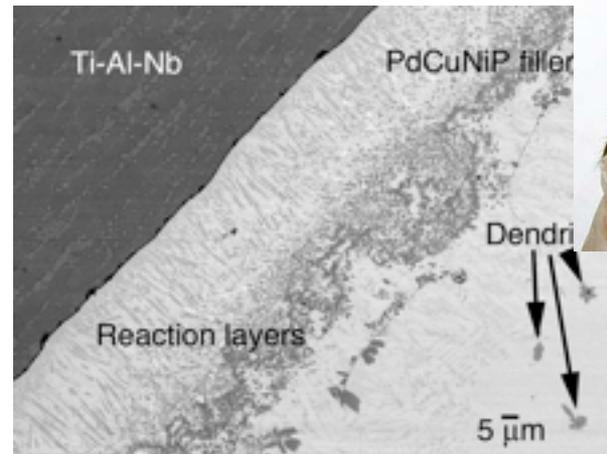
- Nanomaterials



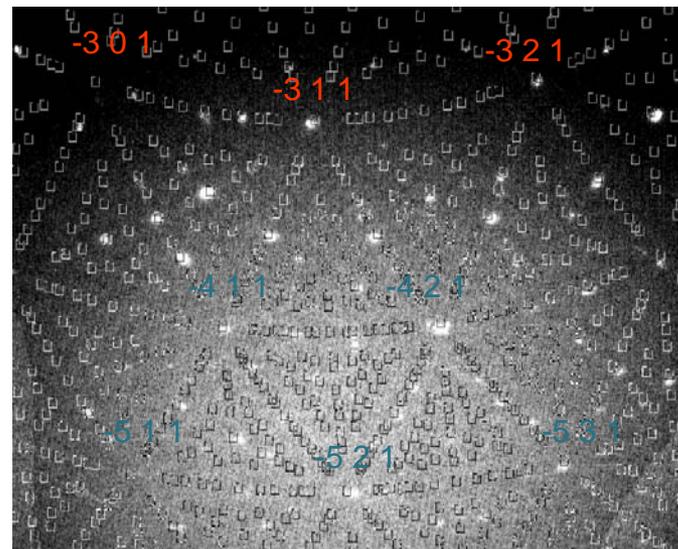
Energy scans allow structure determination

- Generalization of orientation software can identify phases
- Energy scans provide integrated reflectivities.
- Identified two minor crystal phases tetragonal/hexagonal

Cannot be found by powder

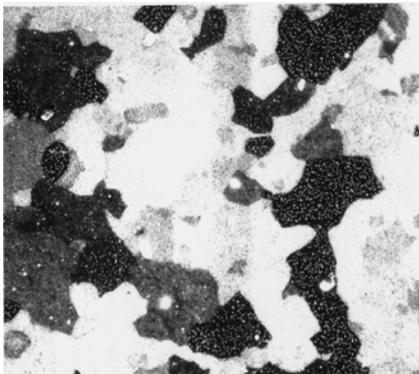


BAM braze $\text{Pd}_{40}\text{Cu}_{30}\text{Ni}_{10}\text{P}_{20}$

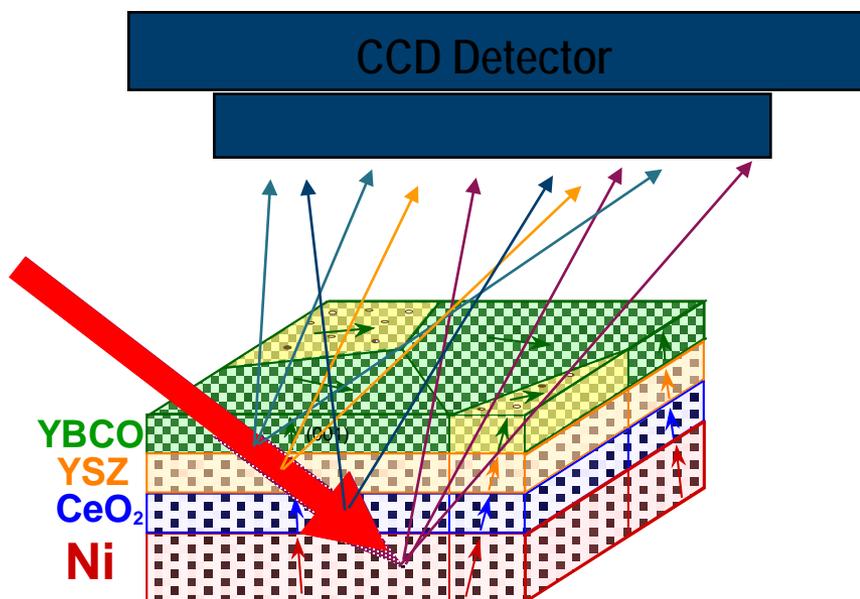
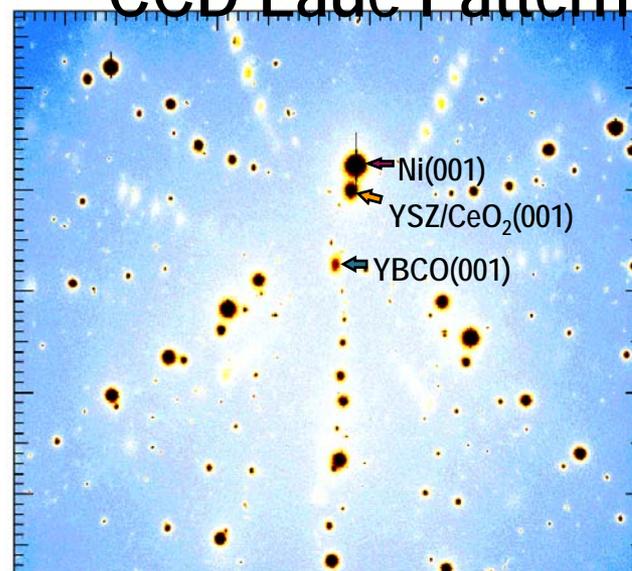


Grain-growth/ Budai et al. characterized epitaxial growth RABiTS

Optical: ~50 μ m grains

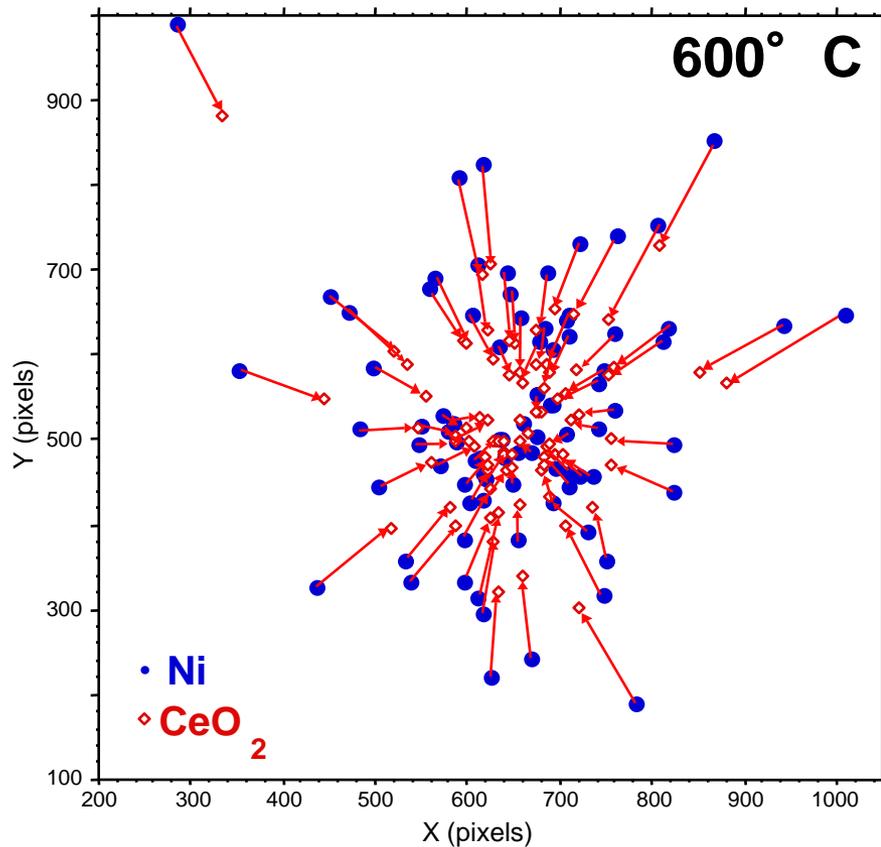


CCD Laue Patterns



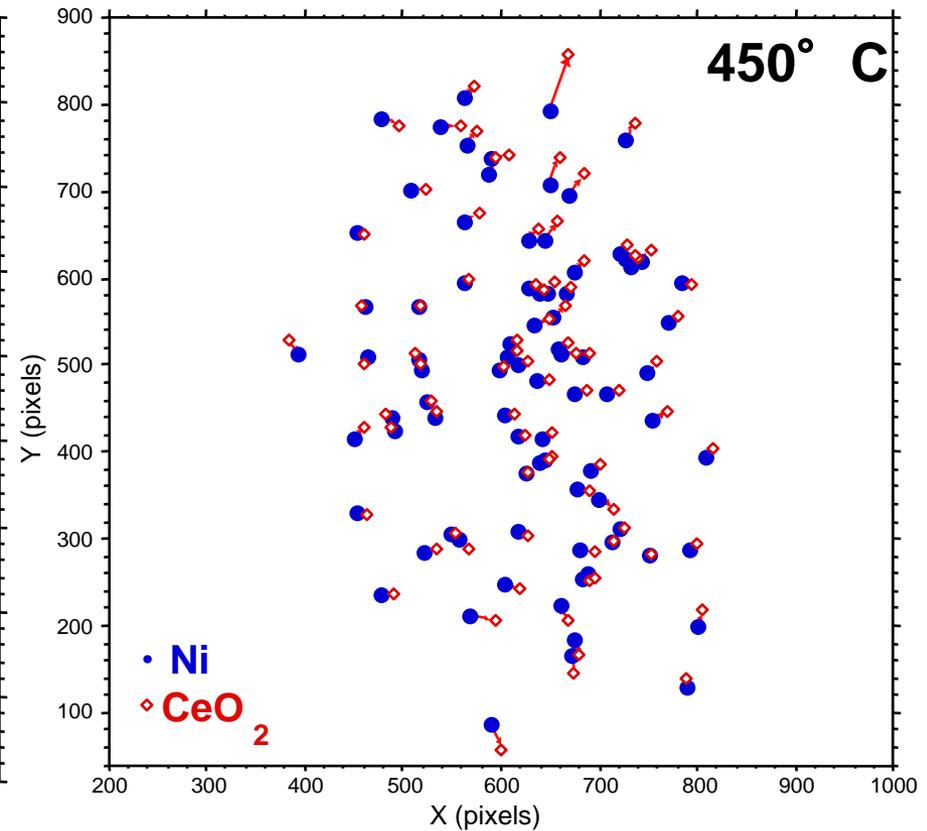
CeO₂ Observation:
Exact epitaxy for growth at low T; lattice tilts at high T

Relative CeO_2 orientation depends deposition temperature



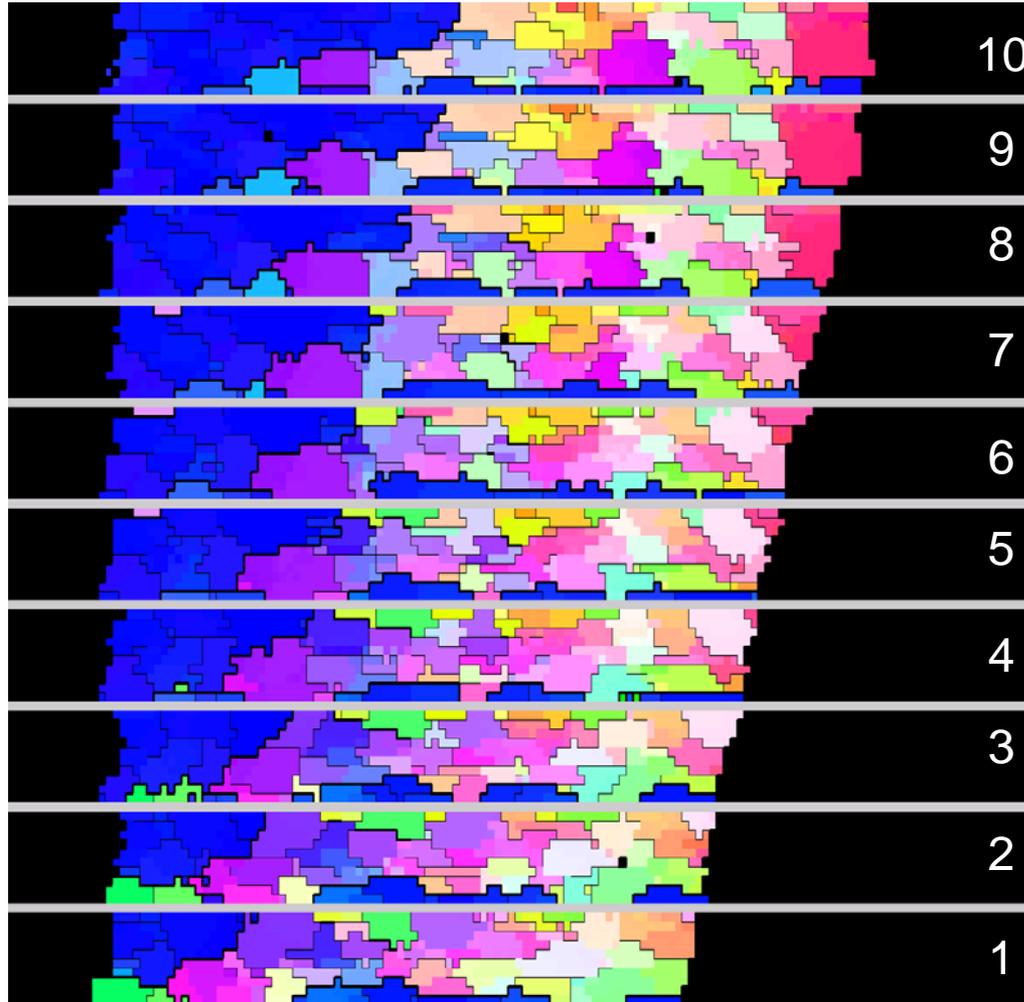
Step edge growth- good:

Crystallographic tilt towards \perp
Tilt increases monotonically with miscut

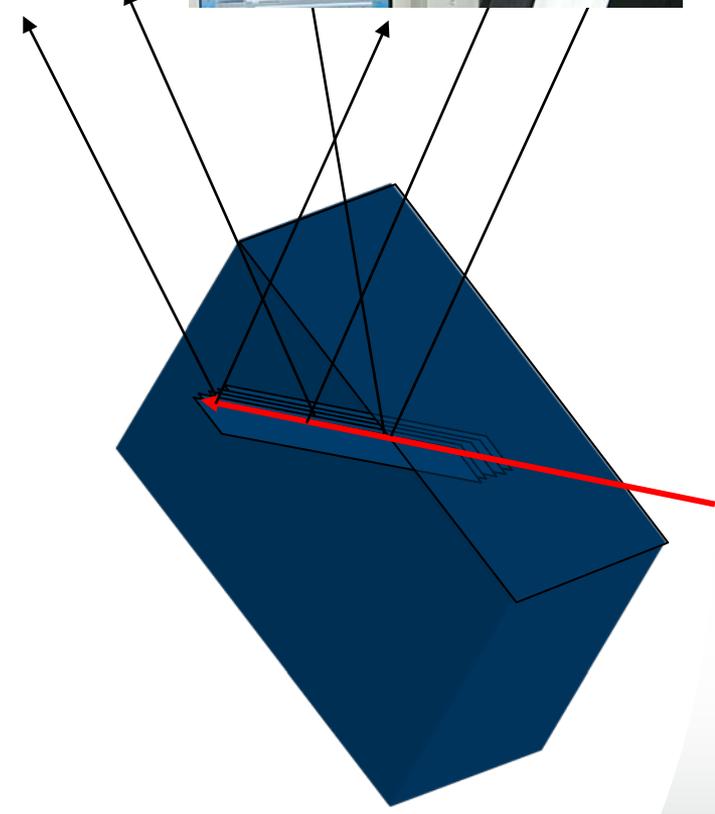


Island growth-bad:

In-situ observations of 3D Grain Growth



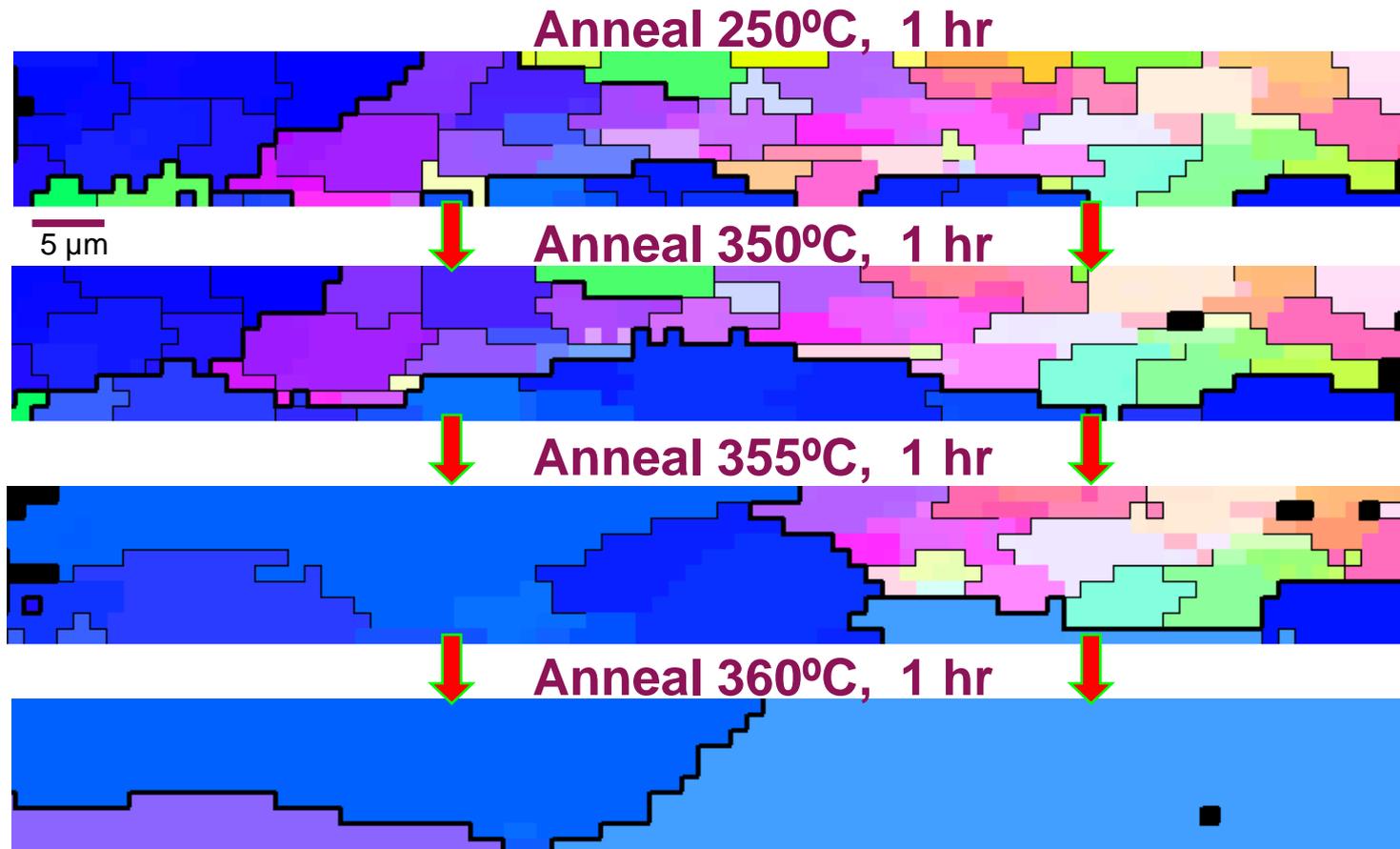
7 microns Tiled [1,1,1] IPF Map Misorientation angle 5 to 18 degrees



Hot-rolled (200° C
1xxx Al (~1%Fe,Si)
Alcoa Polycrystal

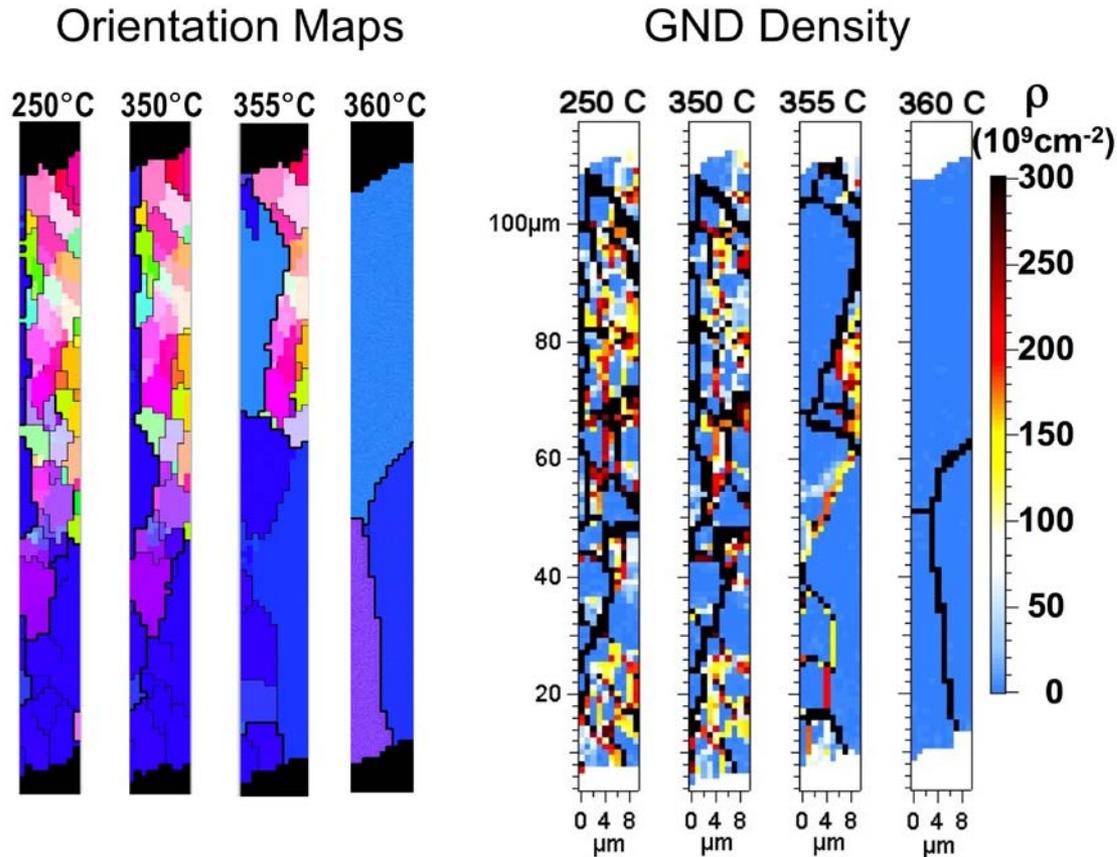
Thermal Grain Growth in Hot-Rolled Aluminum

1 μm pixels, Boundaries: 5° & 20°



- GB motions include both high-angle and low-angle boundaries
- Complete and detailed 3D evolution needed for validation of theories.

Thermal Grain-Growth And Microstructure Refinement in Polycrystalline Al



- 3D X-ray Microscopy Measurements of Dislocation Density Finds Microstructure Refinement to Be Important

Deformation mediated by “dislocations”

- Individual dislocations can be seen with TEM-but...

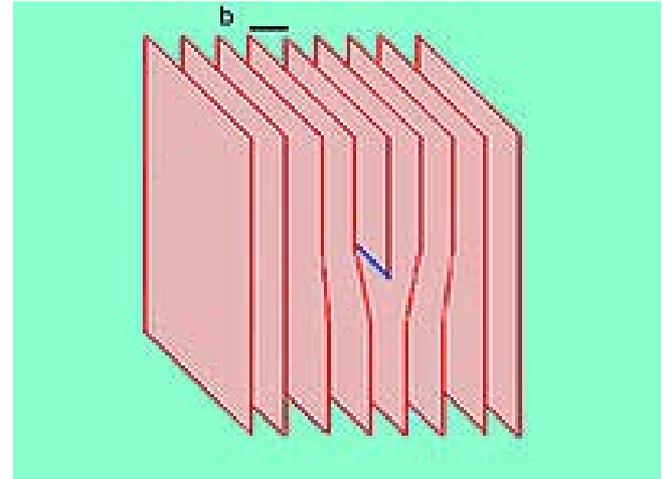


**X-ray people complain
thin electron samples
Fundamentally different**

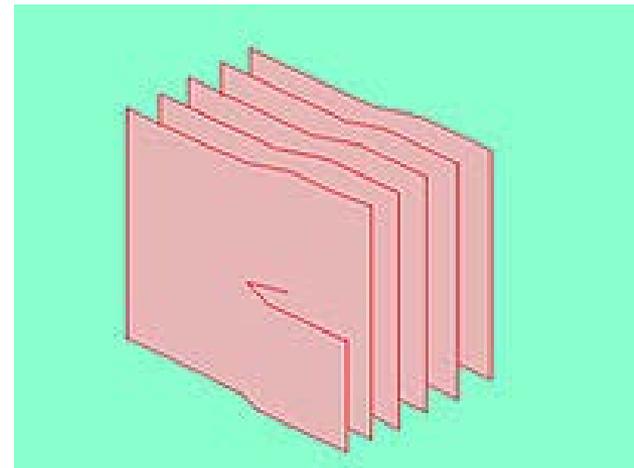


**Neutron people complain
thin X-ray samples
Fundamentally different**

What is “thin” and “bulk”?



Edge dislocation

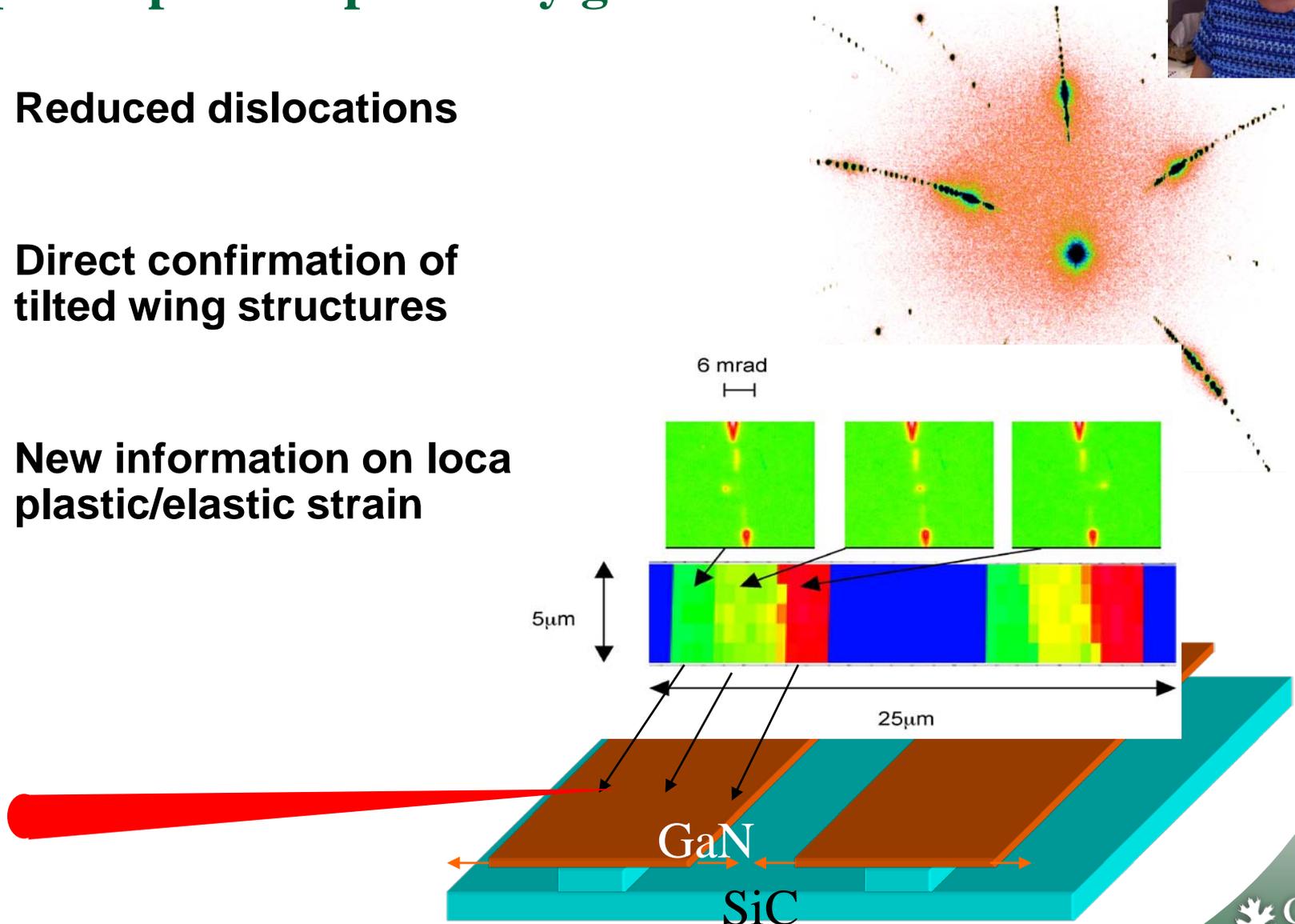


Screw Dislocation

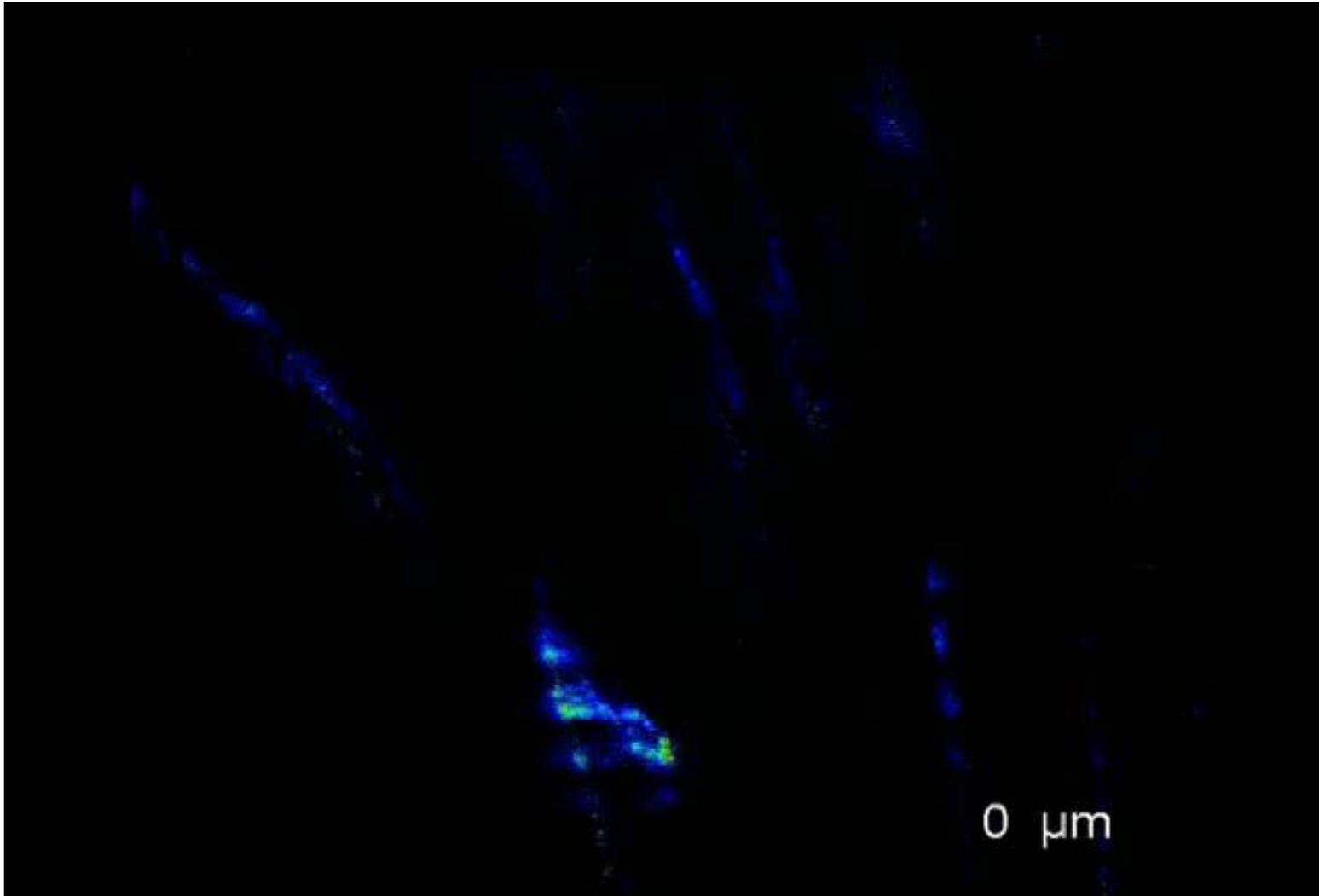


Local orientation and plastic/elastic deformation mapped in pendeoepitaxially grown GaN

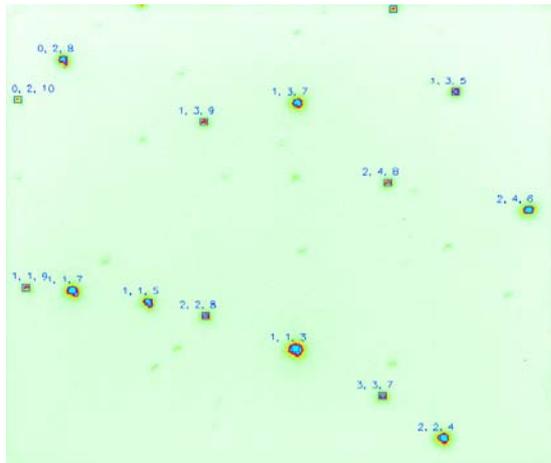
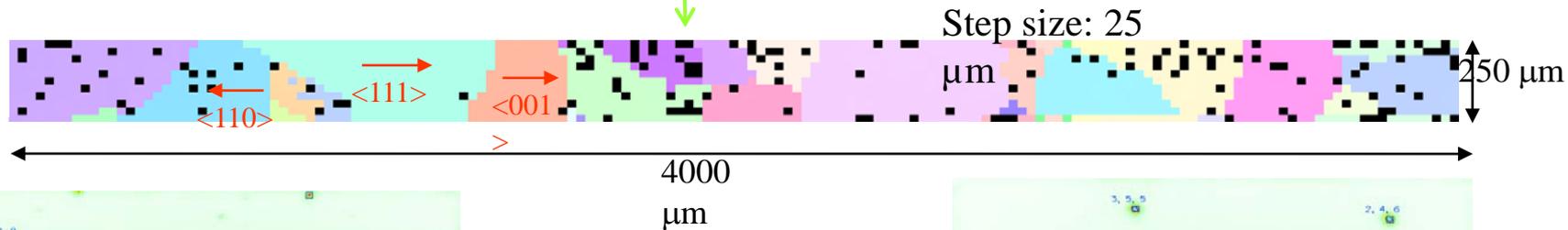
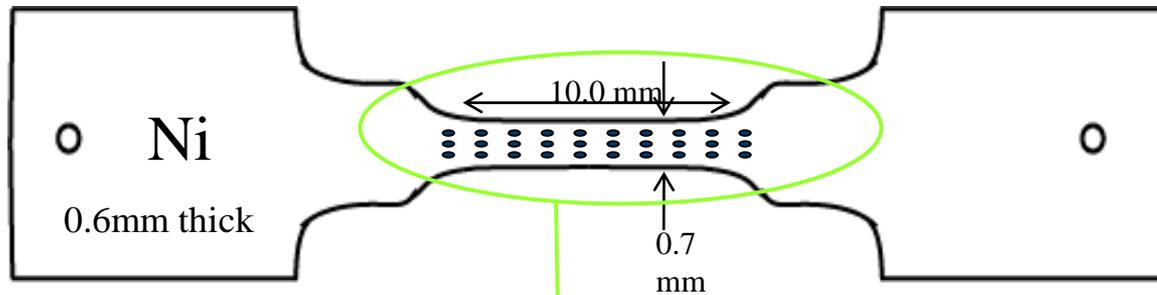
- Reduced dislocations
- Direct confirmation of tilted wing structures
- New information on local plastic/elastic strain



Deformation typically larger near surfaces/grain boundaries



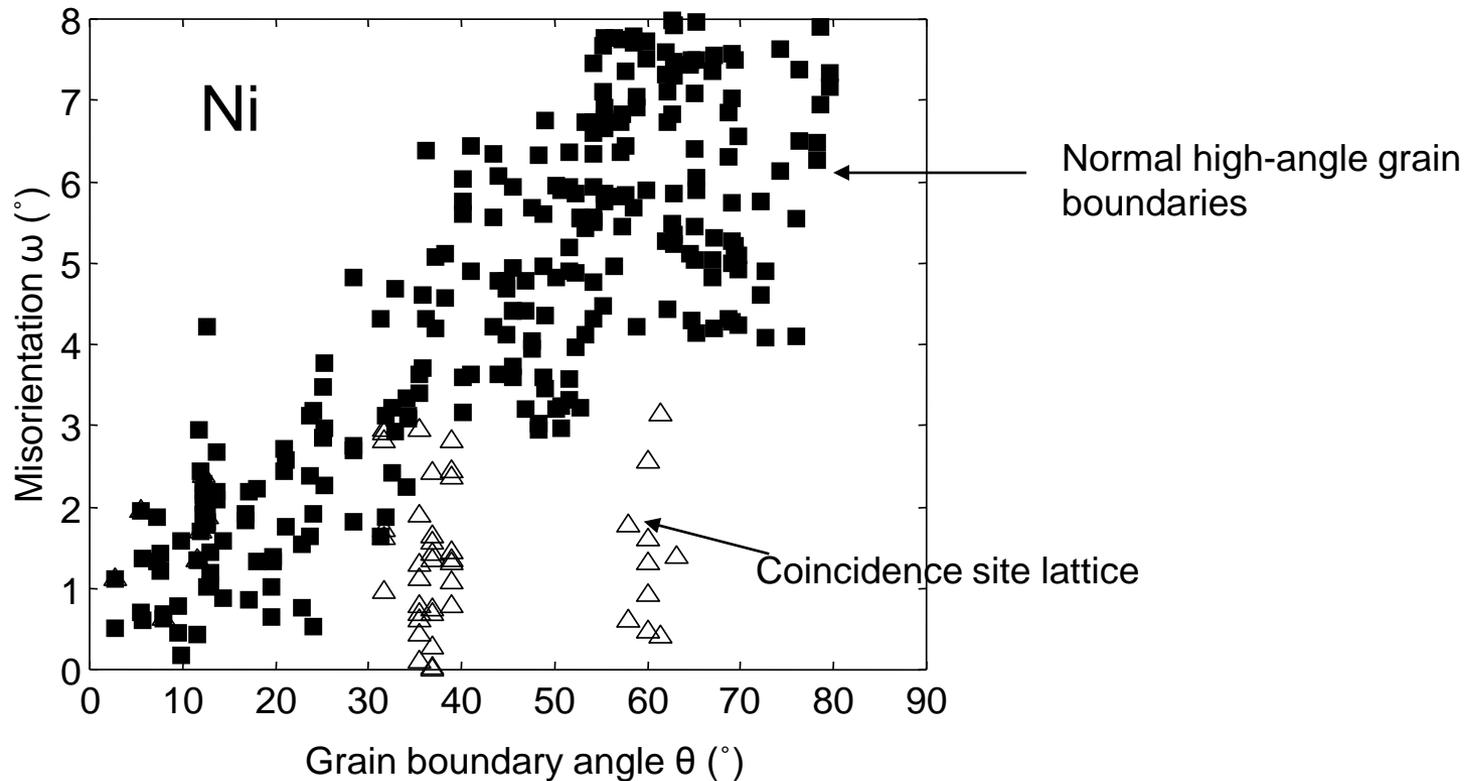
Deformation in polycrystals illustrates grain boundary behavior



Indexation

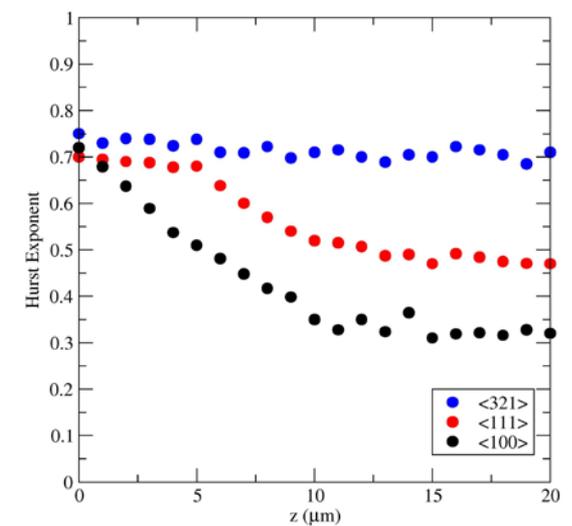


Deformation induced rotations across grain boundaries sensitive to boundary type

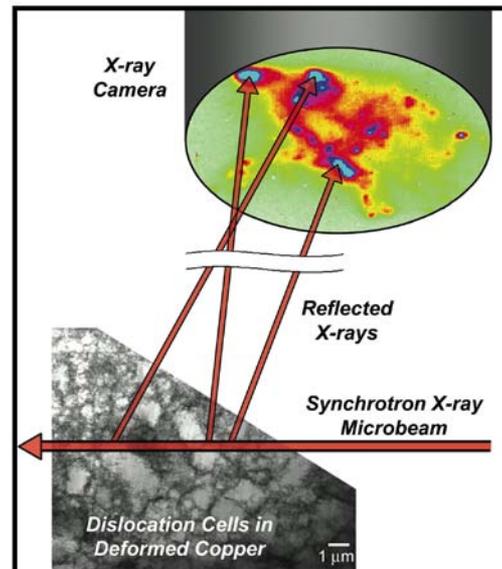
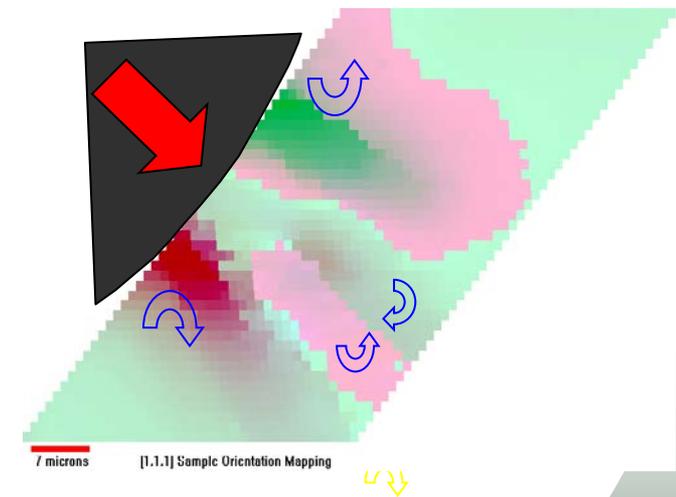


New information about deformation

- Near surfaces and interfaces
- In single and polycrystals
- Organization dynamics of defects (Krivoglaz defects of 2nd kind)

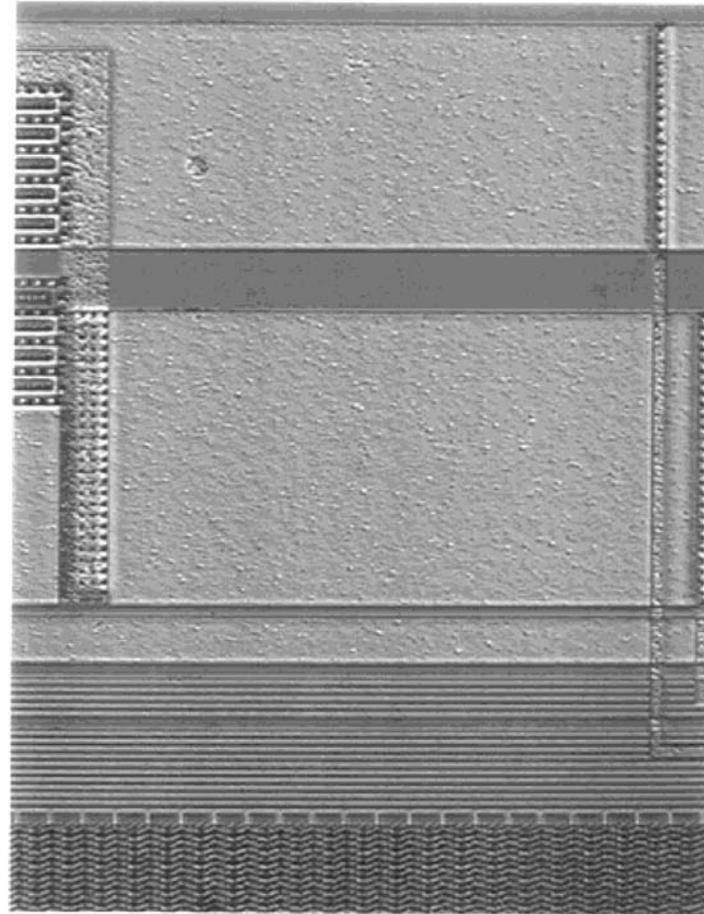


Lattice Rotation Map



Deformation found during electromigration

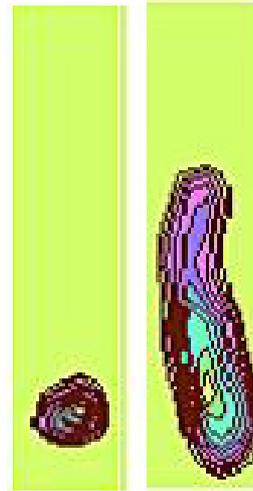
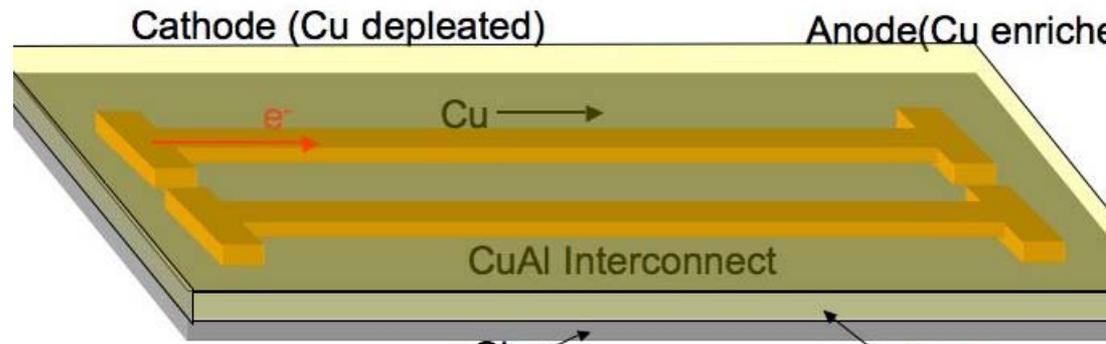
- **Device reliability linked to electromigration- MA/cm^2**
- **Theories assume stress development opposes mass transport**
- **Need to measure stress drove development of polychromatic microdiffraction**



R. I Barabash et al. *J. Appl. Phys* **93** 5701 (2003).

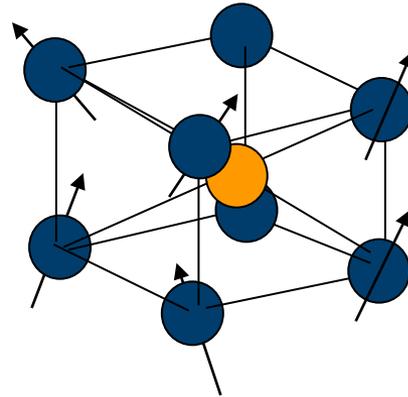
Al (Cu) interconnects studied

- **Deformation big grains.**
- **Small grains rotate.**
- **Deformation preceded Cu diffusion**
- **Unpaired dislocations develop parallel to the electrical field.**
- **Little dislocation activity near the anode end of the wire (Cu enhanced).**

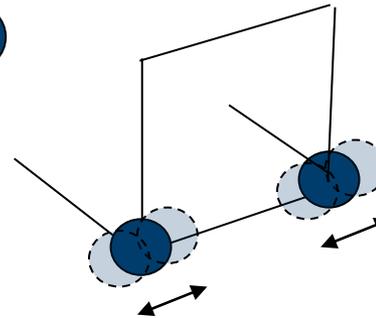


Neutron analog additional opportunities

Magnetism



Atomic motions



Low Z materials

Nobel prize to Shull and Brockhouse

Even the most intense neutron source must be used efficiently

**Neutron sources 10^{12} lower
brilliance than advanced x-ray**

**Neutrons expensive 10^{13} more
expensive!**

10^{-16} \$ /x-ray

10^{-3} \$ /neutron

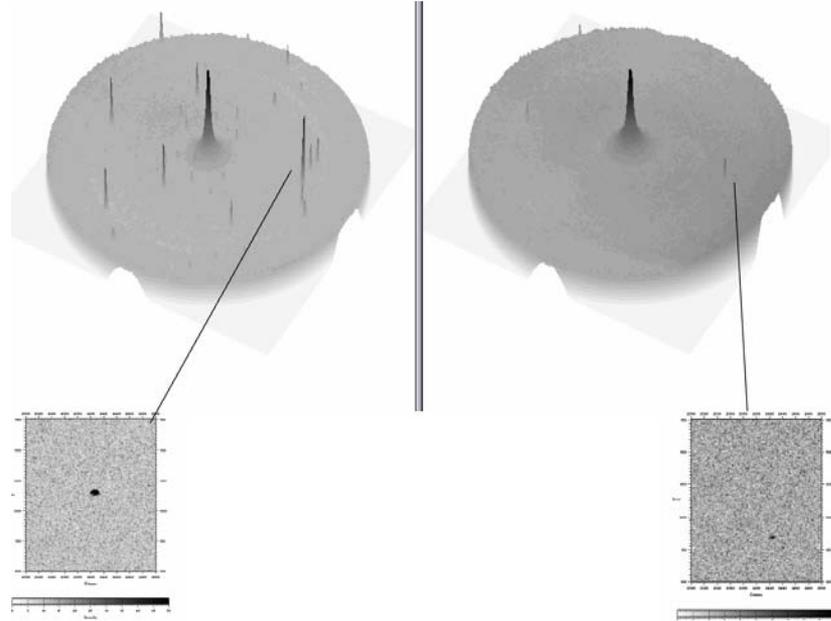
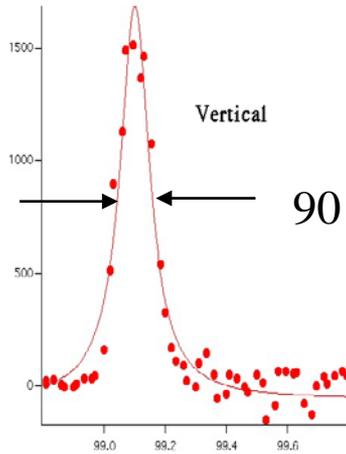
Increase divergence/bandpass

10^{-9} \$/ neutron



Neutron mirrors produce microbeams

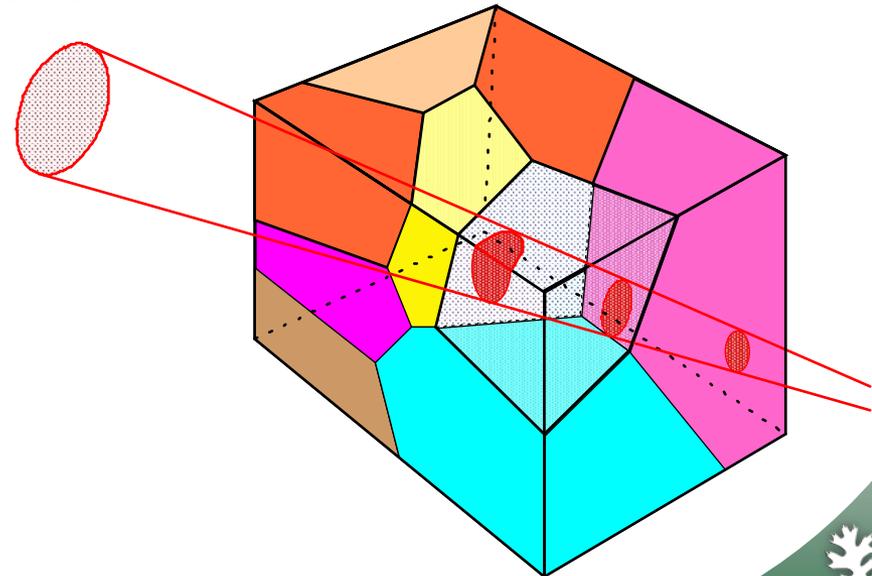
- **Better signal-to-noise**
- **Resolve inhomogeneities**
- **Map crystal distributions**



Useable 25 μm beams?

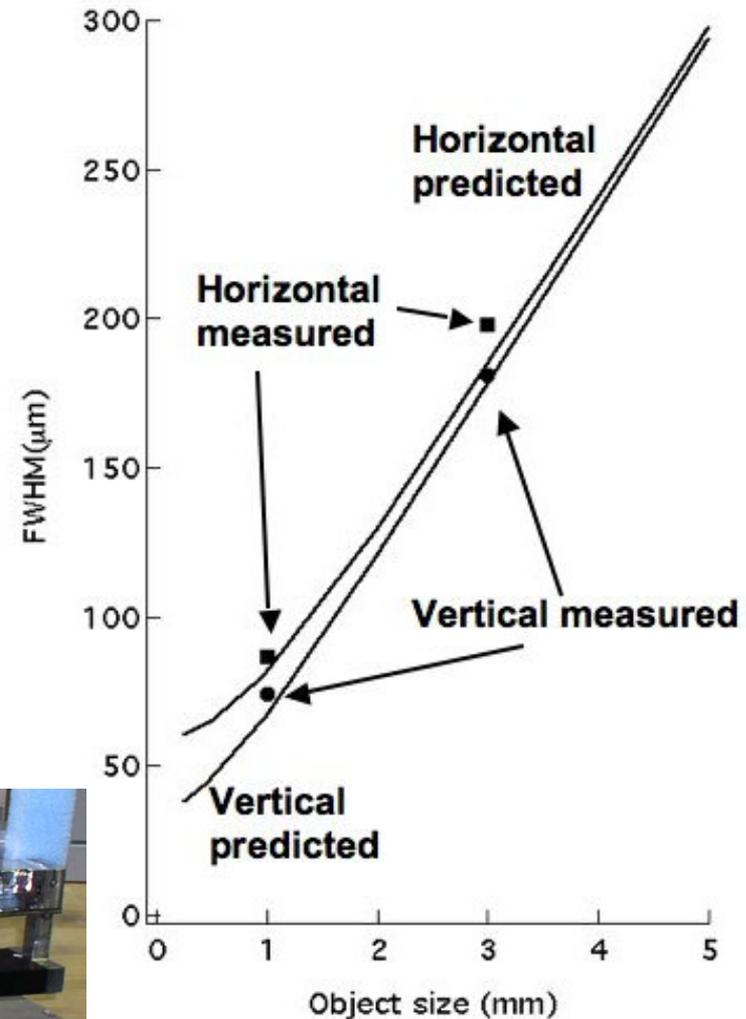
Will extend neutron science

- **Inhomogeneous samples**
- **Small samples in environmental chambers**
- **Spatial resolved distributions deep in samples**



SNAP experiments diffraction high pressure cells

- **Focusing optics work near theoretical limit**
- **Minor improvements should enable 25 micron measurements**



Conclusion: Microdiffraction

- **Addresses long-standing issues materials physics**
- **Techniques and instrumentation rapidly evolving**
- **Answers specific questions about materials systems (Energy materials)**
- **Extend x-ray and neutron characterization to new classes of samples.**
 - **Dangerous**
 - **Inhomogeneous**
 - **Samples in extreme environments**

Advanced materials structures- intrinsically 3D
And spatial resolution- is needed urgently
X-ray and neutron beams- can penetrate to see
Materials crystal structures- and heterogeneity

CHORUS

Nondispersive - optics change what we can see
Mesostructure- resolved by crystallography
Atomic defects quantified - so that we can surmise
Emergent structures origins- at the mesoscopic size

New optics and new methods- extend what we can do
With spatial resolution- time resolution too
Nondestructive lets us watch- materials deep inside
Chambers or complex system - where once they could hide

Emerging applications- I've tried to show a few
Energy materials- have challenges quite new
With x-ray and neutron beams- we now are freed
To study these materials- on the scale that we need

