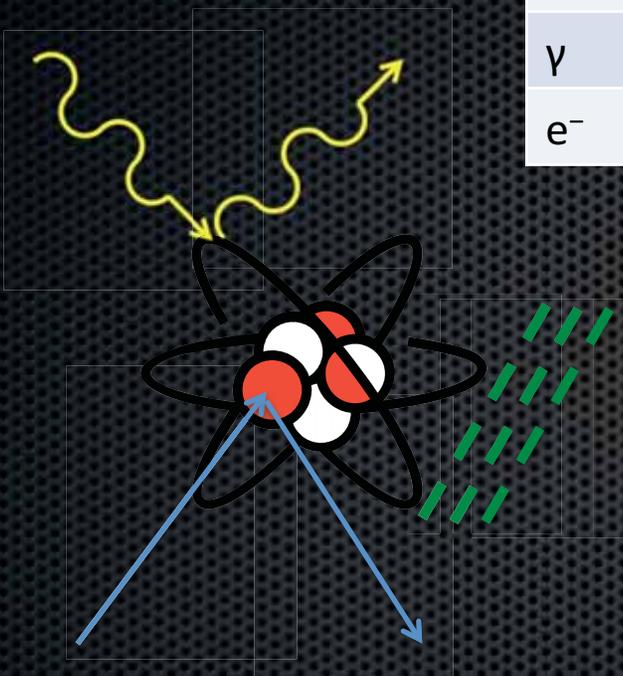


X-ray Detection

	Brightness	Mean Free Path	Absorption Length	Spatial Resolution
	/cm ² /sr/eV	nm	nm	nm
n	10 ¹⁴	10 ⁷	10 ⁸	10 ⁶
γ	10 ²⁶	10 ³	10 ⁵	10 ²
e ⁻	10 ²⁹	10 ¹	10 ³	0.05



x-ray scattering (probe electronic states)
 neutron scattering (probe nuclear states)
 electron microscopy (focus, Coulomb interactions)

Peter Denes
 Lawrence Berkeley National Laboratory
 Engineering Division - *Director (acting)*
 Advanced Light Source - *Deputy for Engineering*
 Integrated Circuit Design Group Leader



Outline

- ◆ Basic concepts
 - ◆ “phenomenological”
 - ◆ Field of “detectors” is a bit more than 100 years old.
 - ◆ Can’t cover everything
 - ◆ Lots of terminology, much of it outdated
 - ◆ *what* can be measured
 - ◆ or so you think!
- ◆ Types of detectors
 - ◆ With emphasis on semiconductor detectors
- ◆ Silicon imaging detectors (what I do)

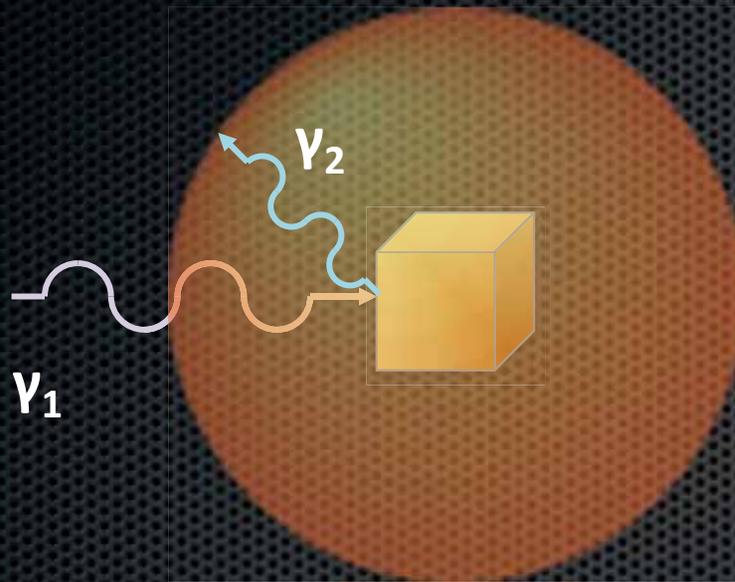


“Detector”



Distinguish between detector systems that fit the picture above (i.e. they have an ~ immediate electronic output) and those that are indirect (or use human processing)

Ideal Detector



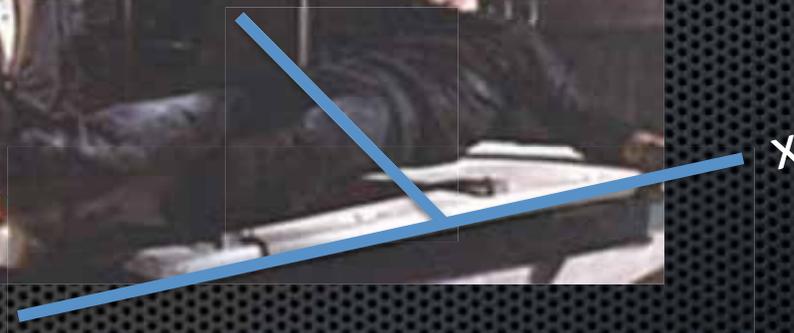
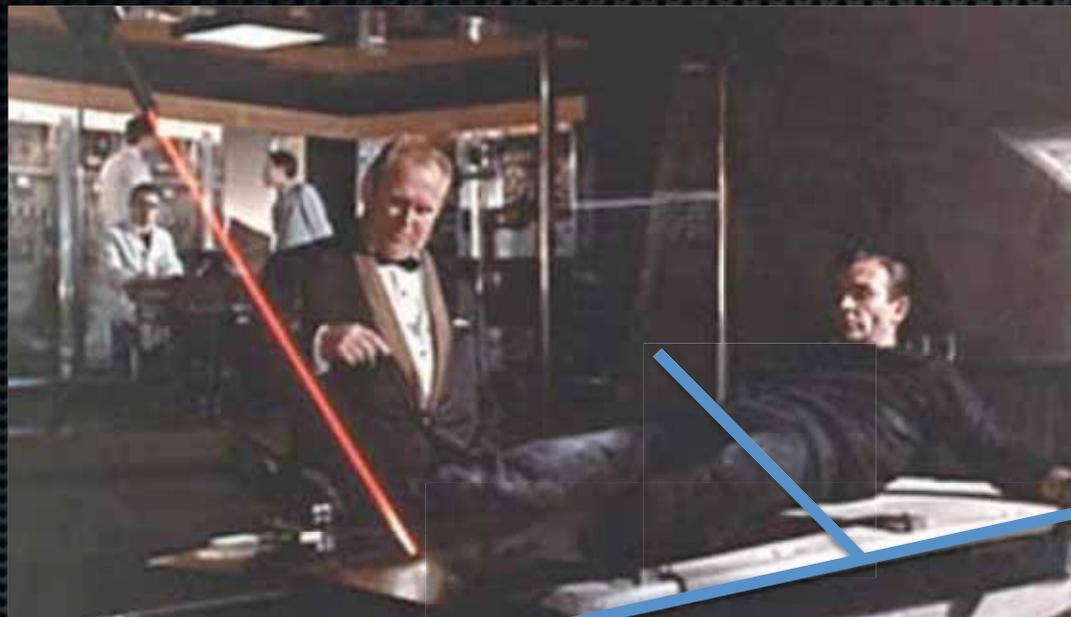
- ◆ Spatial information
 - ◆ $(x, y)_{\gamma_2}$
- ◆ Temporal information
 - ◆ $t(\gamma_2)$
- ◆ Energy information
 - ◆ E_{γ_2}
- ◆ With
 - ◆ High efficiency
 - ◆ $P_{\text{DETECT}}(\gamma_2) = 1$
 - ◆ 4π solid angle
 - ◆ low cost

Calorimetric Photon Detector

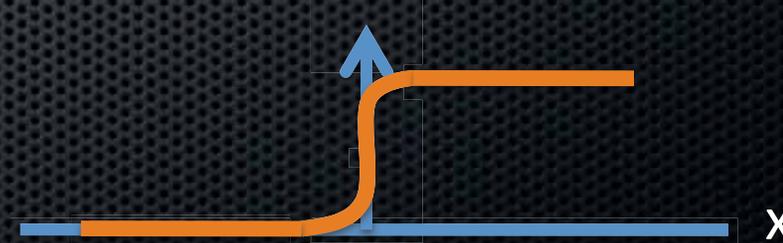


Calorimetric detector: absorbed energy measured by change of temperature (more generally, “calorimeters” measure total absorbed energy)

Detector Behavior



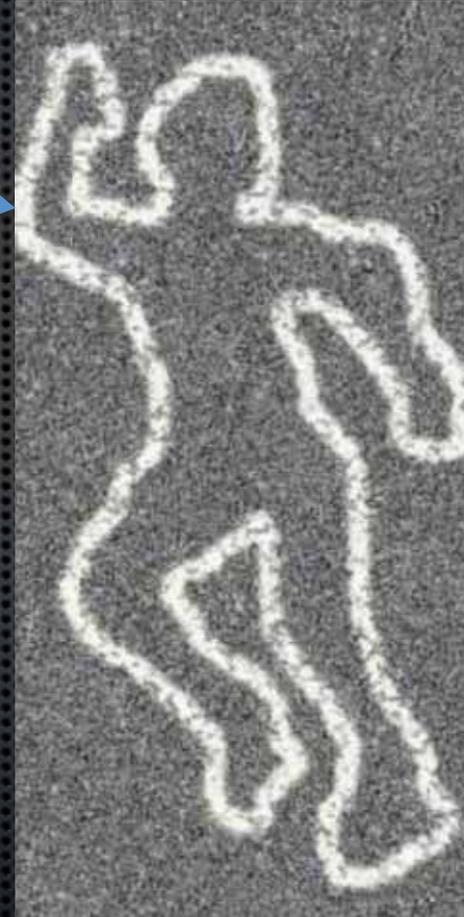
Detector
Response



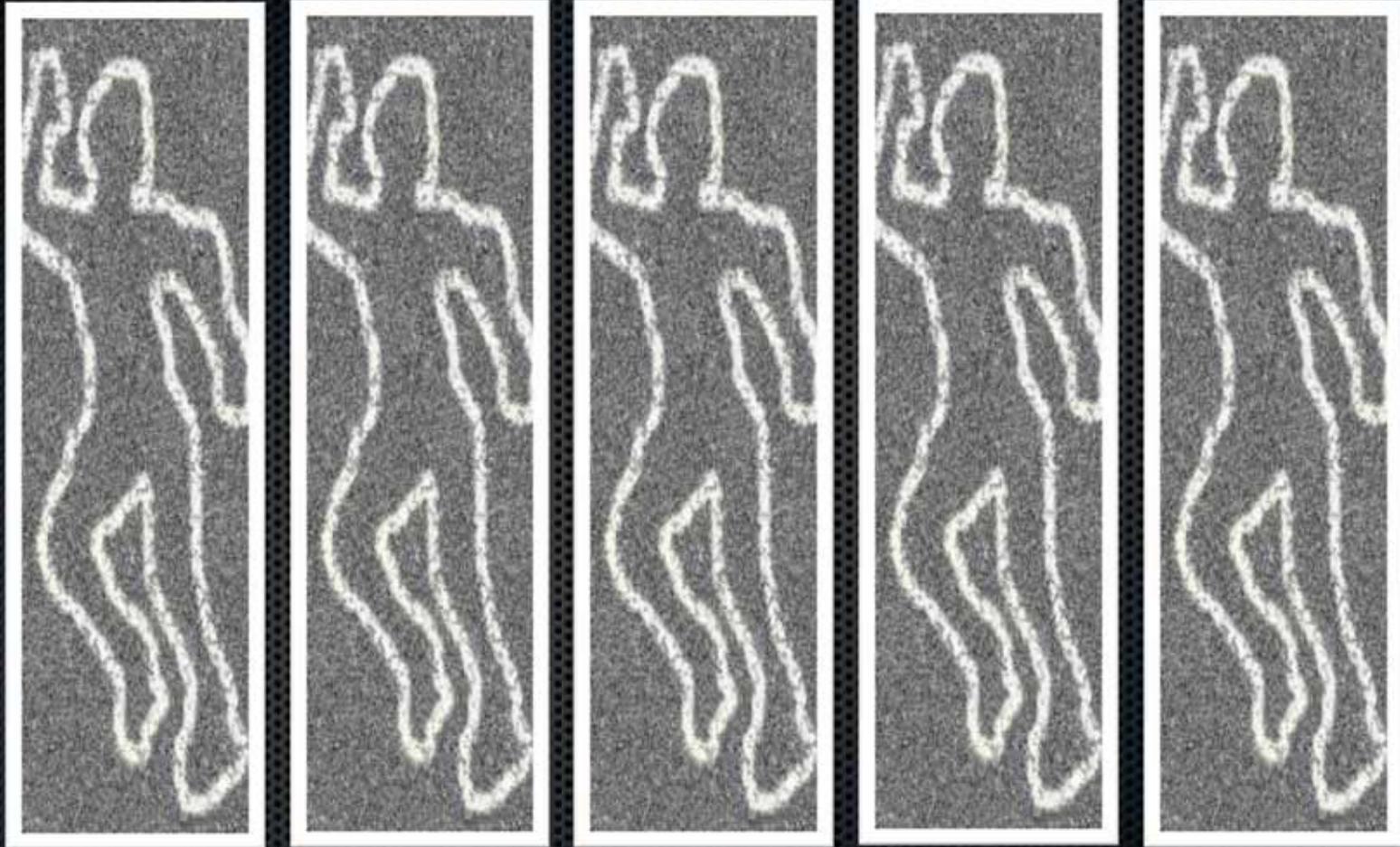
Spatial Detector Properties

A “point” detector (“0D”)
Responds to hits in sensitive area

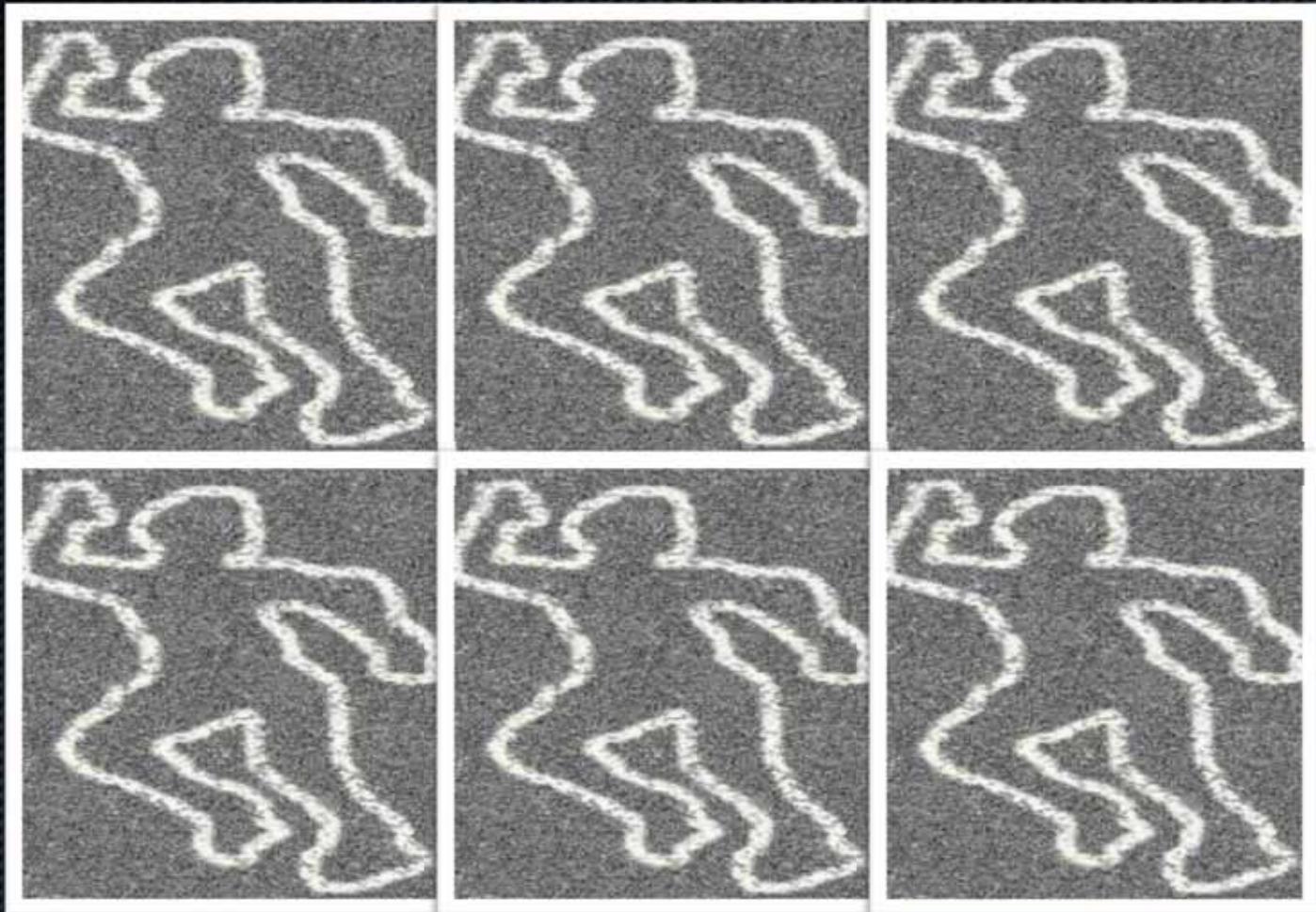
No way to know where in the
sensitive area the hit occurred



1D Detector

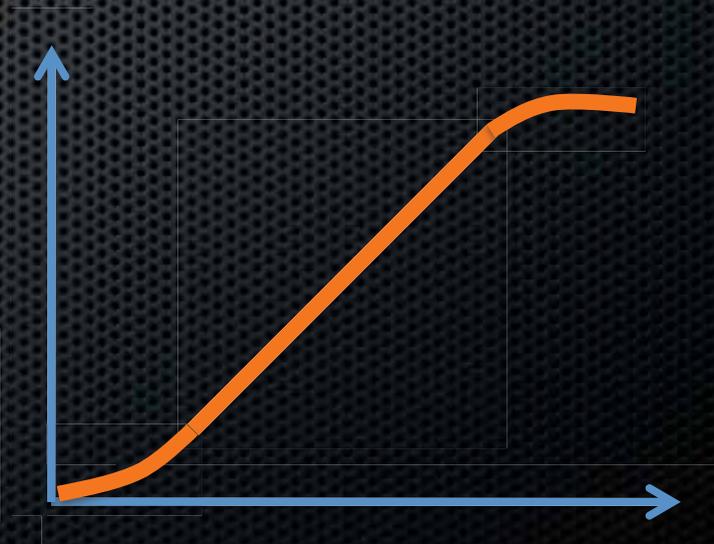
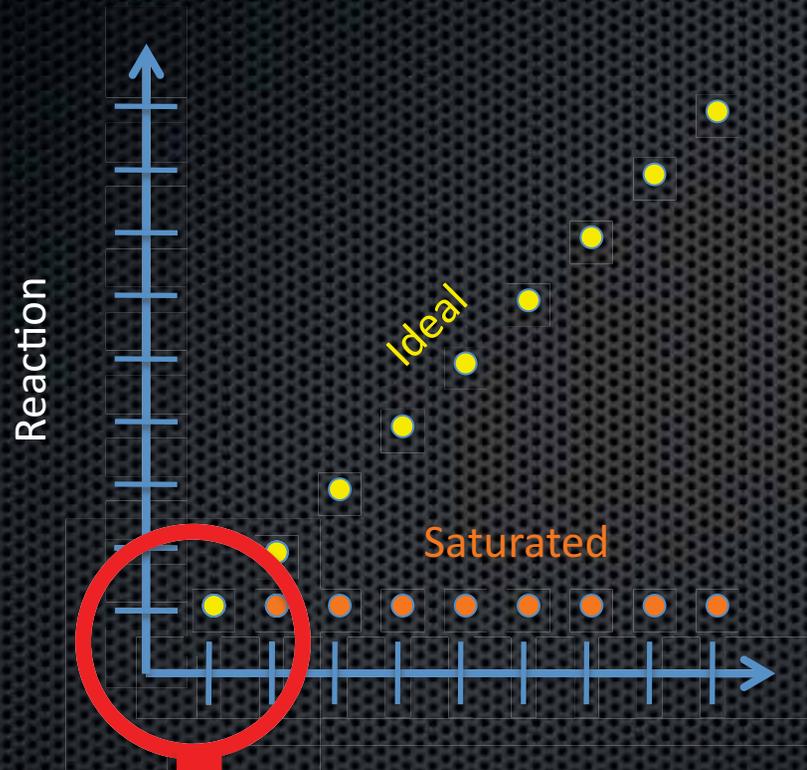


2D Detector



Detector Linearity

e.g. diffraction



An Example 2D Detector



- ◆ 2D arrangement of our 0D detector elements
- ◆ Which are quite non-linear
- ◆ Arranged in random sizes and orientations
- ◆ But with each element very small

Early X-ray Detection

Herr Röntgen

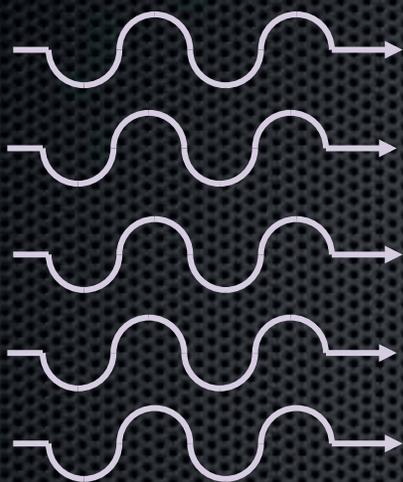


Frau Röntgen



Schematic of Experiment

Incident
Radiation



Variable
Density
Attenuator



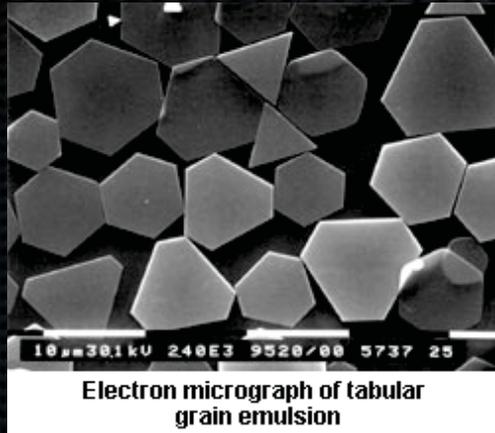
Detector



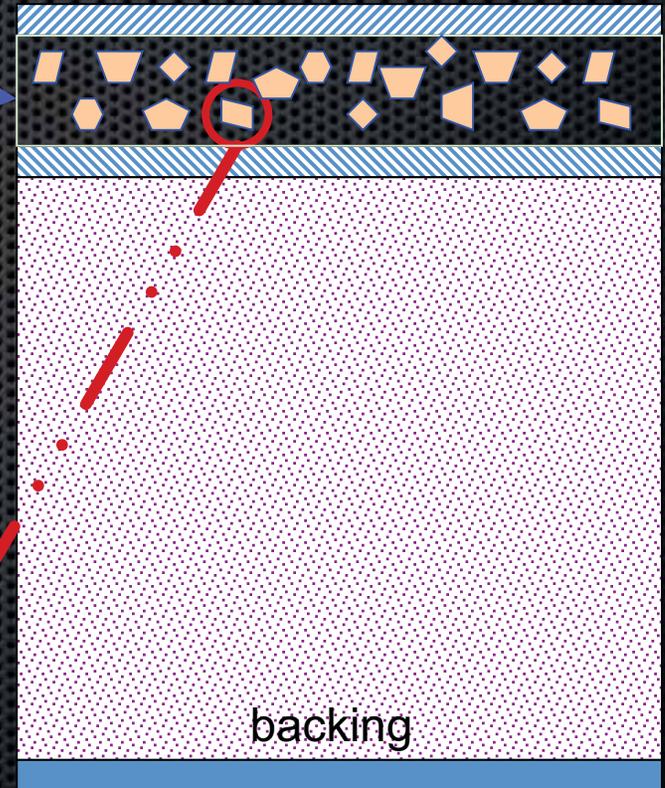
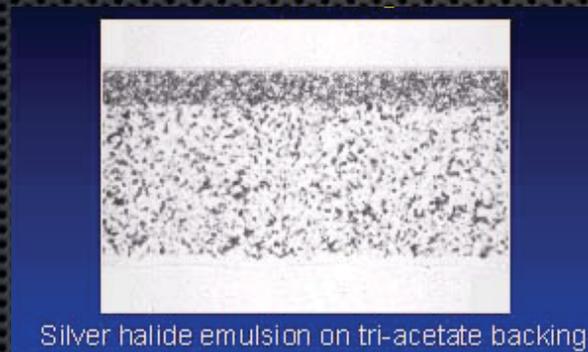
Image



The Detector – Photographic Film*



AgX + gelatin
(emulsion)



sub-micron to few micron grains

*Primitive, but still unbeaten for certain things



How it Works

Incident light



phototelectrons convert Ag^+ sites to Ag^0 – at the same time, thermal fluctuations tend to “erase” the image. Generally, a few (visible) photons are required to leave a “latent” image on a grain

larger grains have larger cross section, so they are more likely to get hit. Thus, larger grains are “faster” but “grainier”

How it Works



“develop” the image so that the sensitized AgX is reduced to black metallic silver

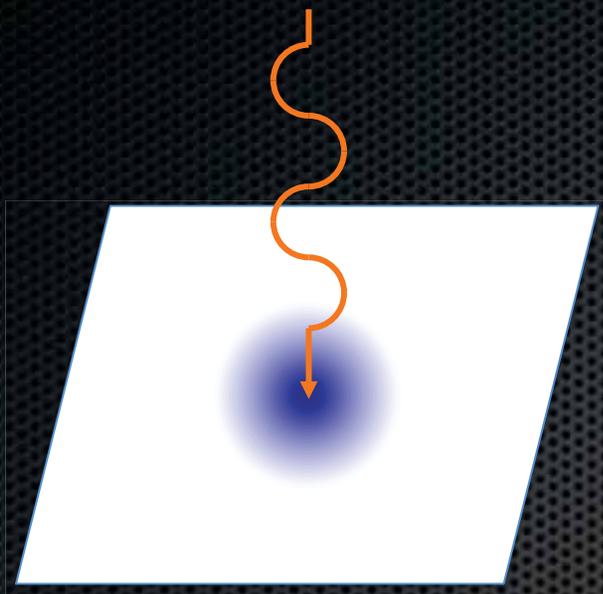


“fix” the image – removing the unexposed AgX

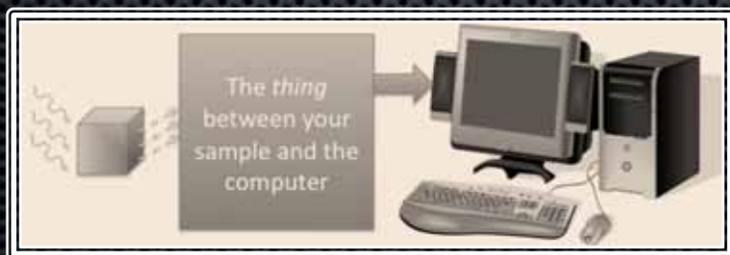
The chemistry and physics of photographic film is not trivial



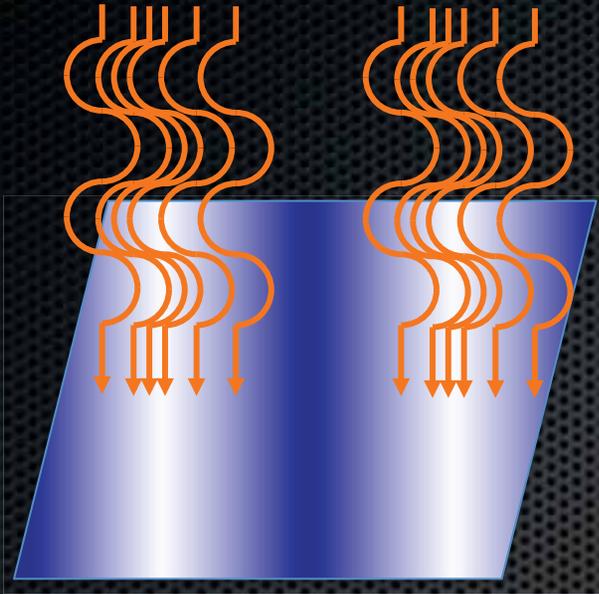
Spatial Imaging Characteristics – PSF



- ◆ Point Spread Function
 - ◆ δ -function input
 - ◆ $\text{PSF}(x_0, y_0, x, y)$
- ◆ Image is convolution of input at PSF
- ◆ “Black box” PSF includes all effects that might broaden or scatter the input



Spatial Imaging Characteristics – MTF



- ◆ Modulation Transfer Function

- ◆ $\sin \omega x$ input

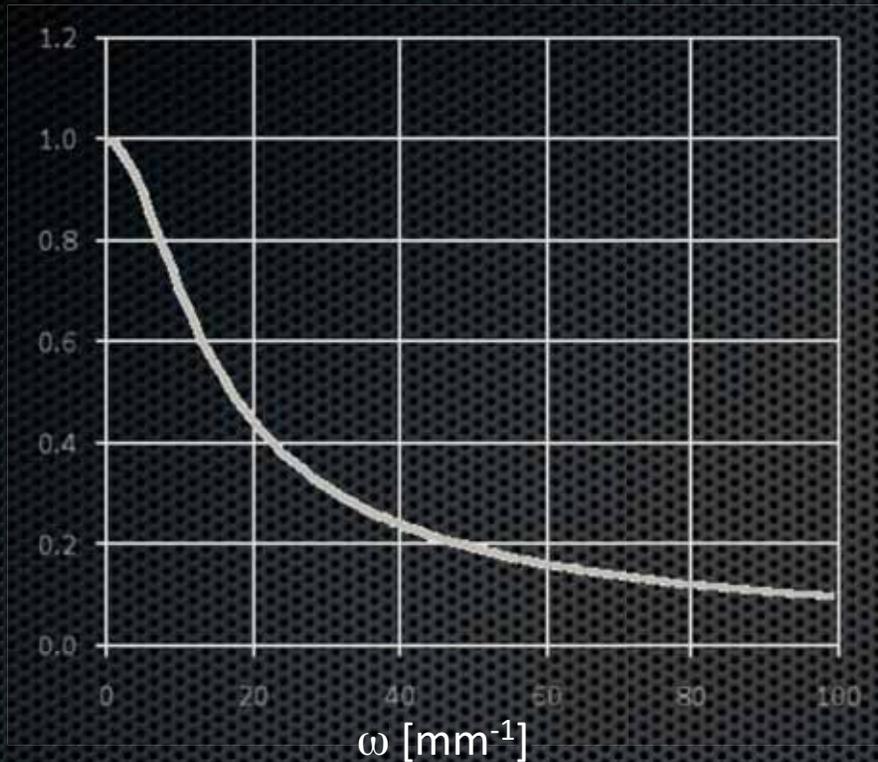
- ◆ $MTF(\omega)$

- ◆ $MTF(\omega_x, \omega_y)$

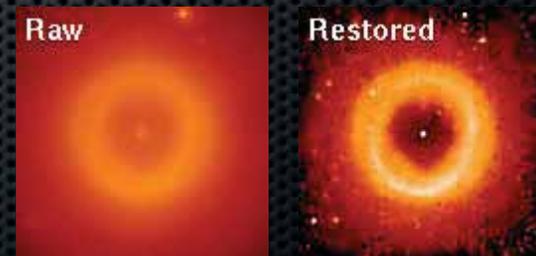
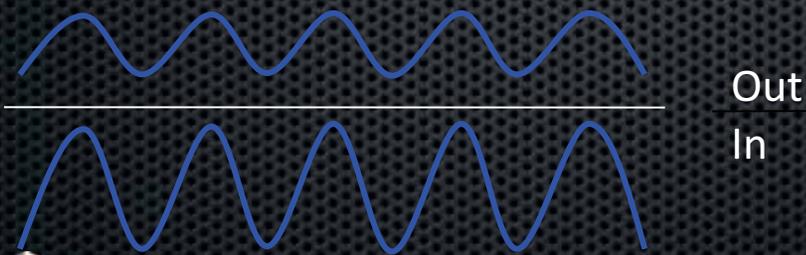
- ◆ $MTF = | FT(PSF) |$

- ◆ Related to **contrast**

MTF



- ◆ Spatial analog to (temporal) frequency response in electronics
 - ◆ “Signal processing” also possible
 - ◆ e.g. early days of Hubble Space Telescope



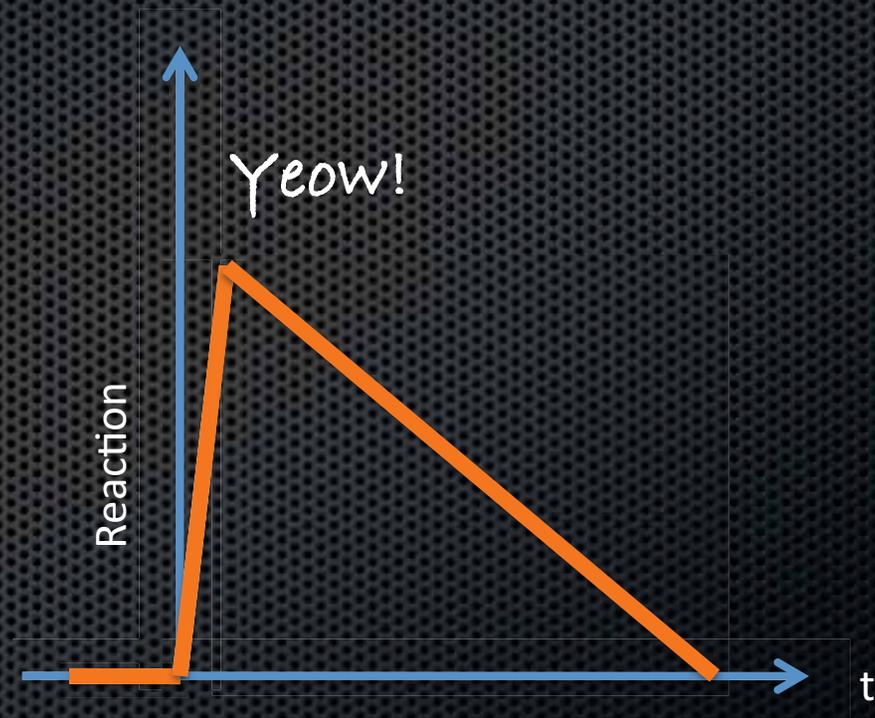
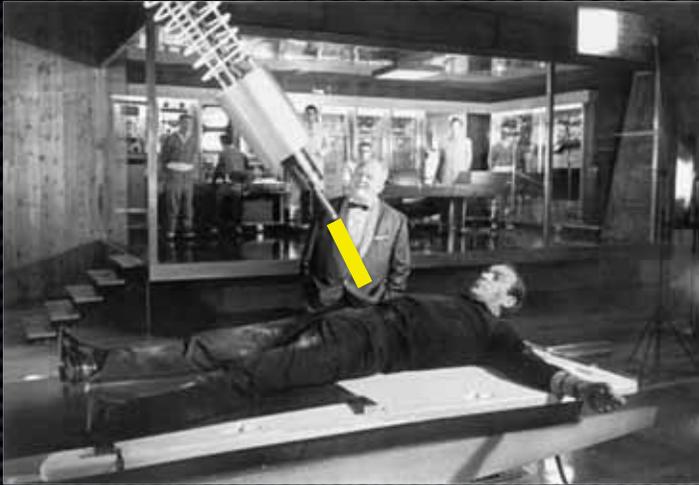
Consider ...

Stepping a knife edge across the film

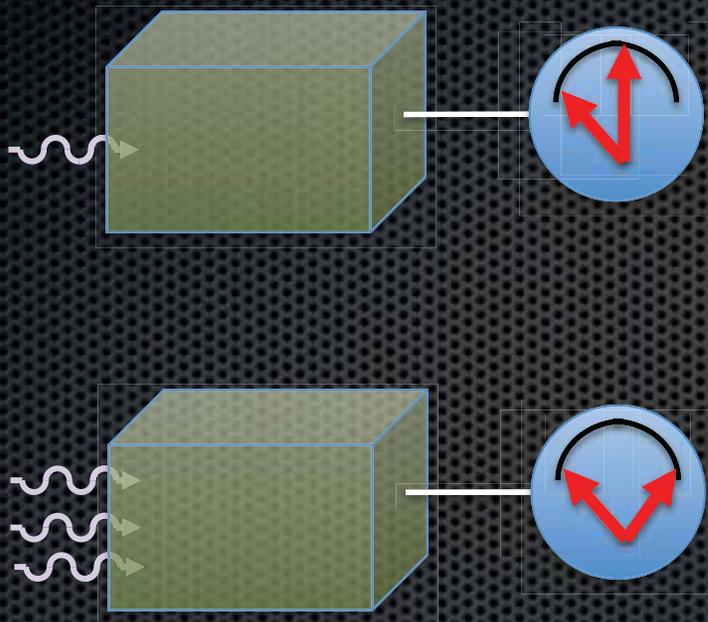


Detector Temporal Response

Pulsed Operation



“Counting” and “Integrating”



Consider temporal characteristics of

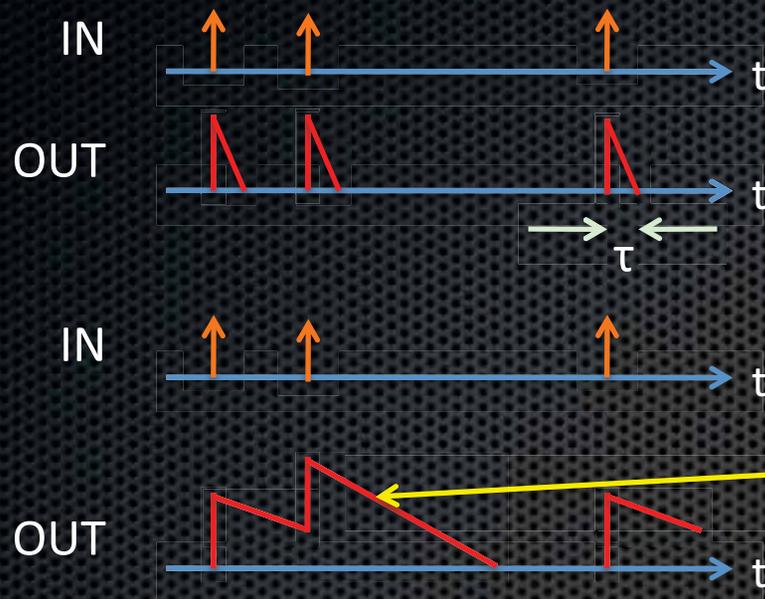
- source
- detector

“Counting” and “Integrating”

- ◆ $\Delta t (\gamma_1, \gamma_2) \gg \tau_{\text{DETECTOR}}$, and $P(N_\gamma > 1) \ll 1$
 - ◆ Detector “counts” single photons
- ◆ $\Delta t (\gamma_1, \gamma_2) \gg \tau_{\text{DETECTOR}}$, and $P(N_\gamma > 1) \ll 1$ and detector can quantize N_γ
 - ◆ Detector “counts” single photons
- ◆ $\Delta t (\gamma_1, \gamma_2) \gg \tau_{\text{DETECTOR}}$
 - ◆ Measure a “current”
- ◆ Example: ALS $\Delta t_{\text{BUNCH}} = 2 \text{ ns}$, LCLS $\Delta t_{\text{BUNCH}} = 8 \text{ ms}$



Pileup, Double Pulse Resolution



Pileup

May or may not be a problem
(can recover with signal
processing)

If photons arrive synchronously, maximum rate $\sim 1/\tau$
If photons arrive at random, maximum rate $\sim 1/10\tau$

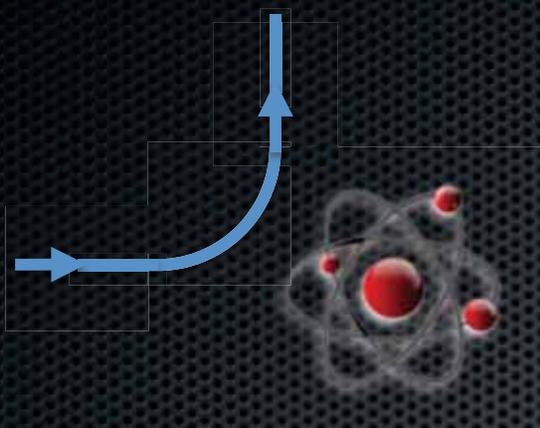
Look Further Into “Detector”

- ◆ *Rarely* does a (practical) photon detector actually detect photons
- ◆ Generally the photon is converted into one (or more) secondary particles
- ◆ Those secondary particles (usually electrons) are then detected, or create tertiary particles which are detected

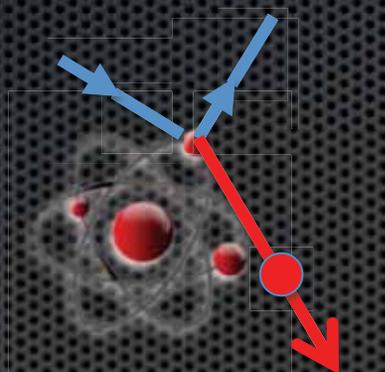


X-ray Interaction in Detector

Practically speaking, 3 possibilities:

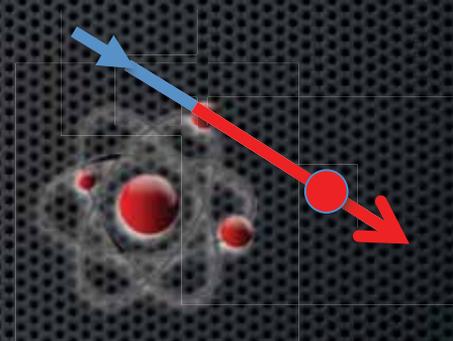


Elastic
Scattering



Compton
Scattering

$$E_e \neq E_\gamma$$



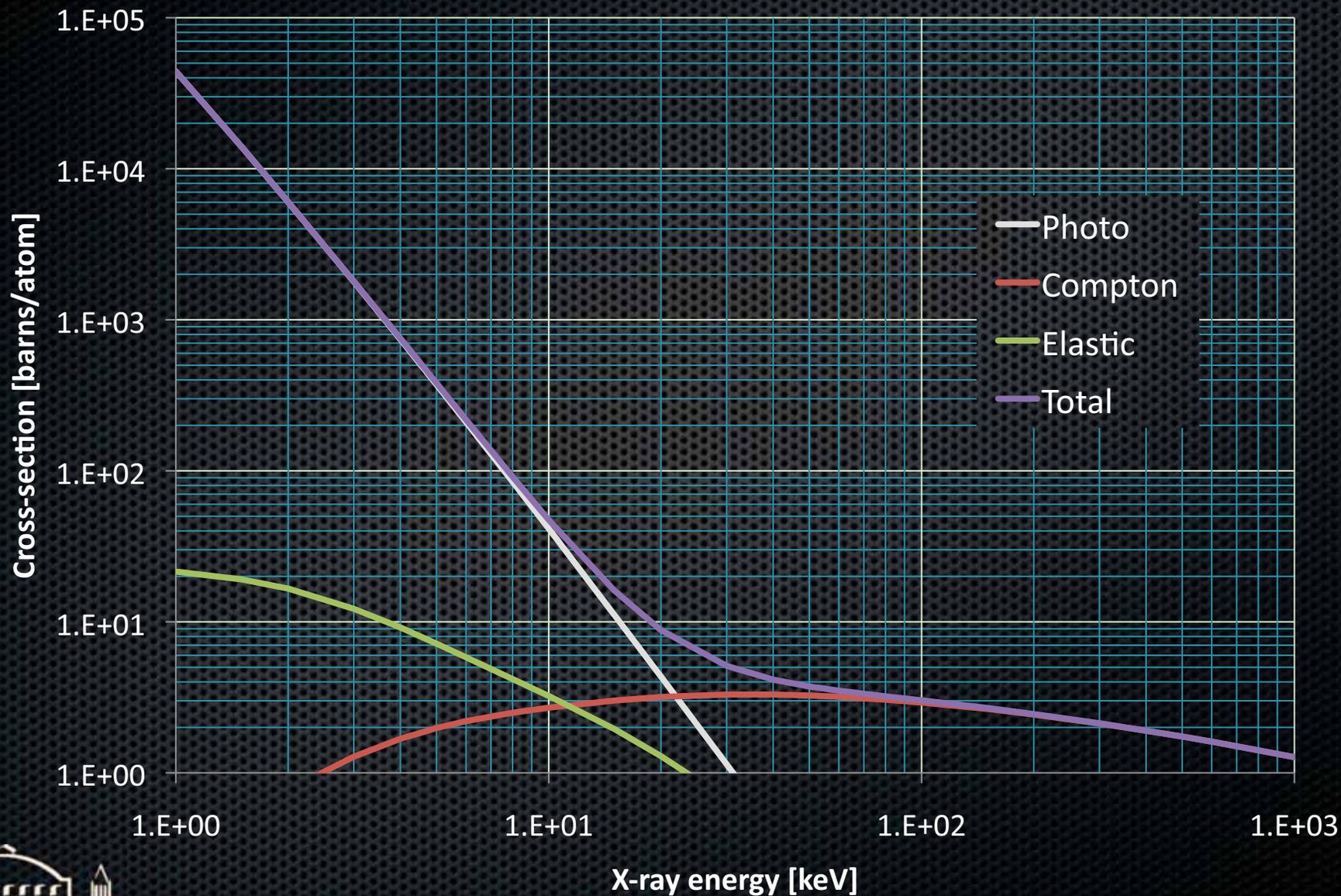
Photoelectric
Absorption

$$E_e = E_\gamma$$

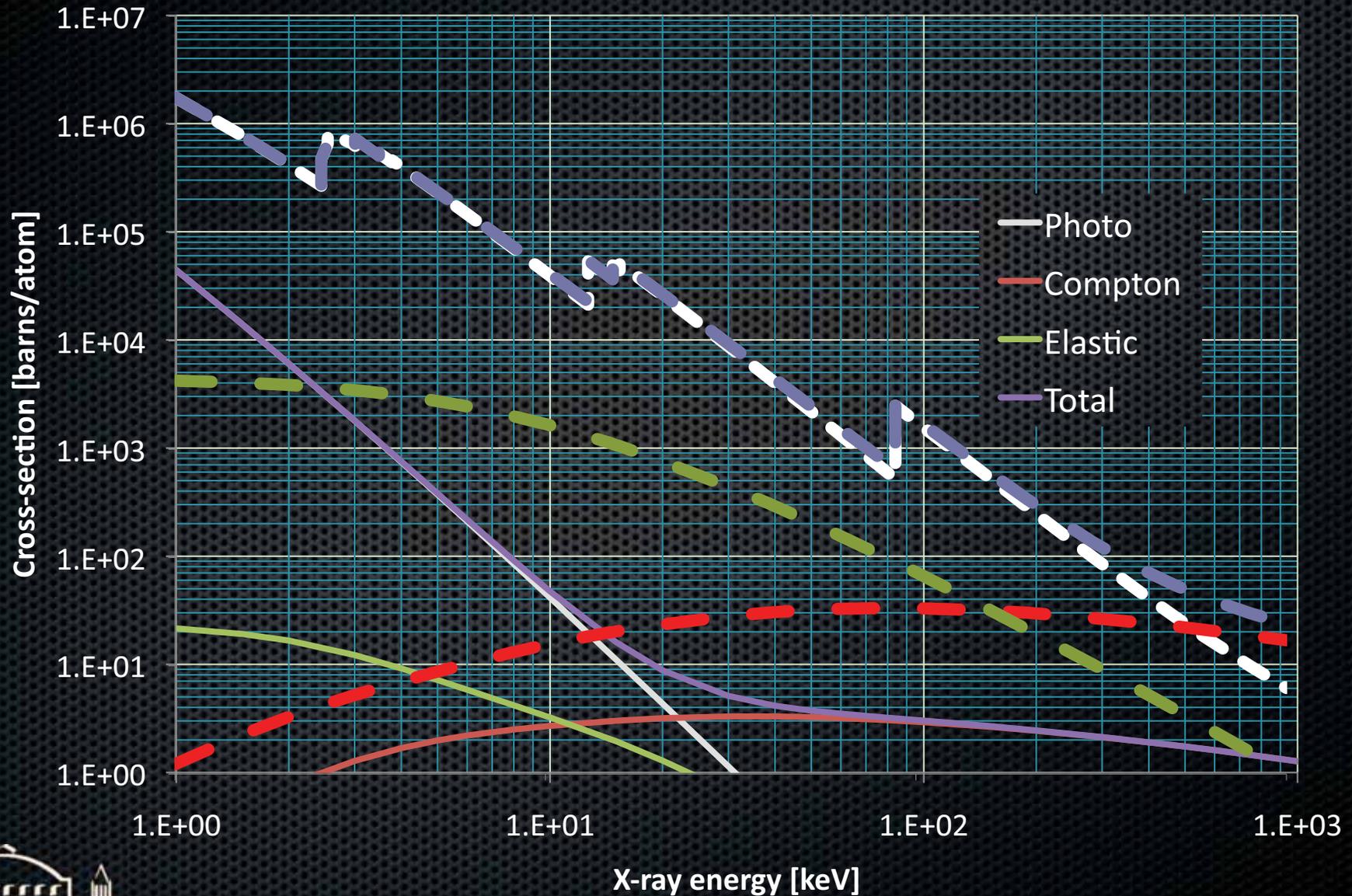
Electron range (very crudely) $R [\mu\text{m}] \approx E [\text{keV}]$



X-ray cross-section in Carbon



X-ray cross-sections in Carbon and Lead



Effect of Z (Detector) and E

The only thing photons are good for is to make electrons

Photoelectric Absorption

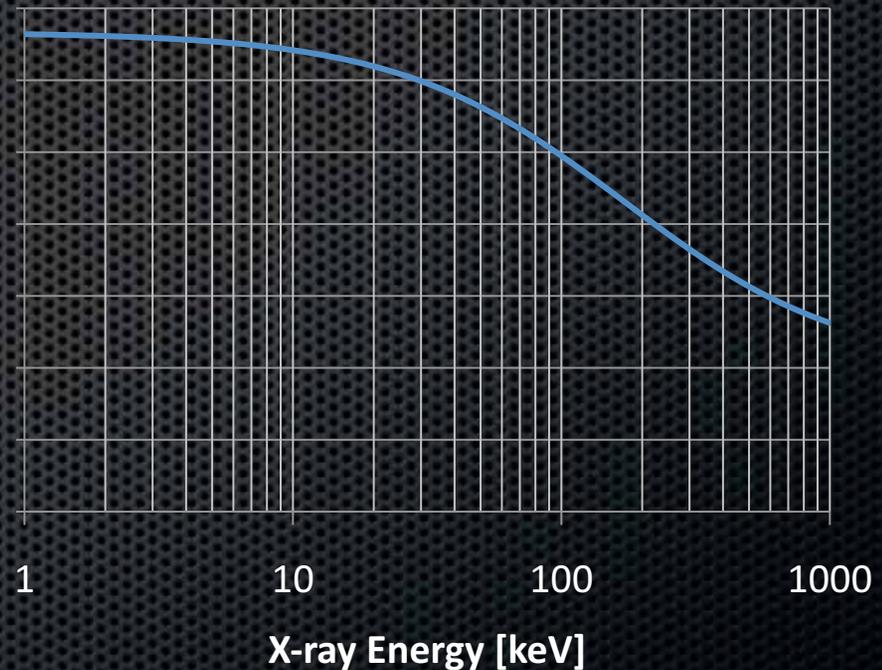
$$\sigma \sim Z^n/E^3$$

$$n \sim 4 - 5$$

$$\sigma \sim Z \lambda$$

Scattering is elastic
(e^- stays in ground state)
or Compton (e^- ejected)

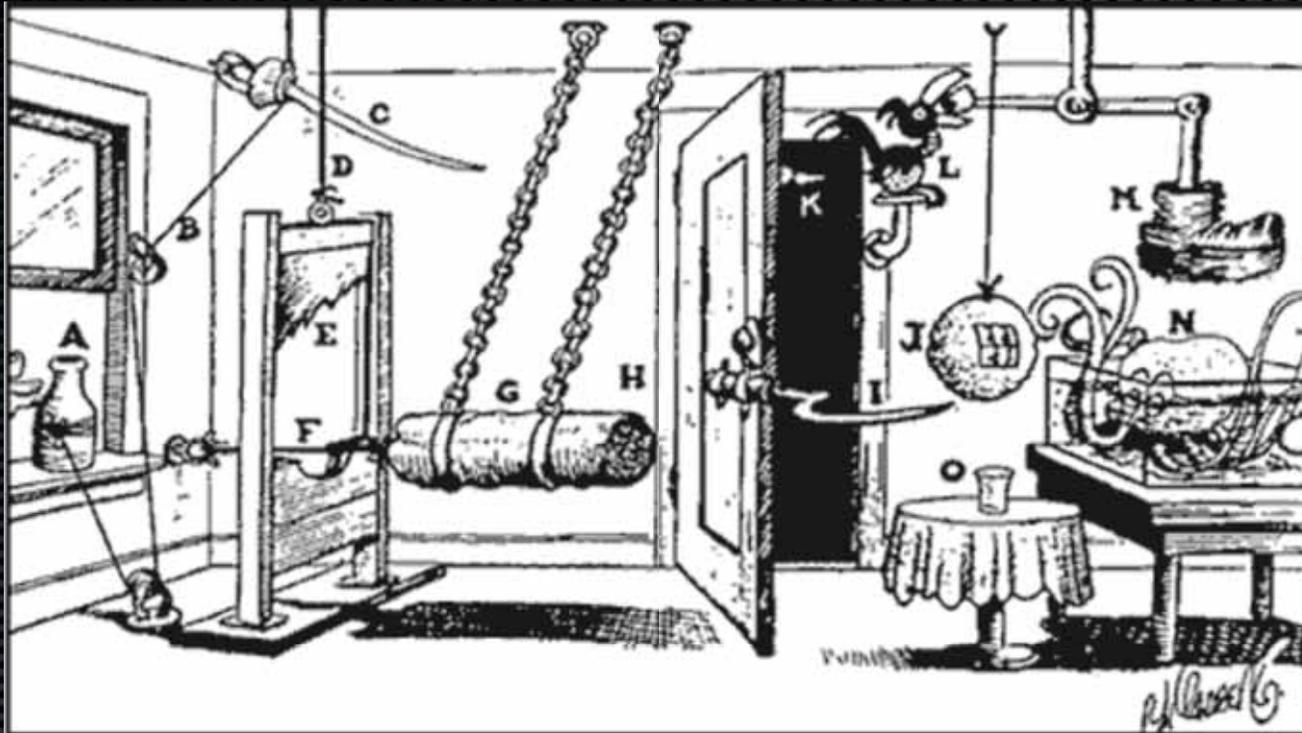
Scattering



$$Z \uparrow \Rightarrow \sigma \uparrow$$



Quantum Efficiency



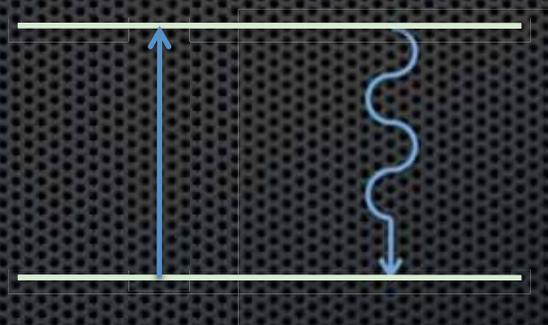
- ◆ Probability of detecting incident photon
- ◆ Photon has to create ionization electron
- ◆ Ionization electron has to be detected

What can the Ionization Electron Do?

Form free charge



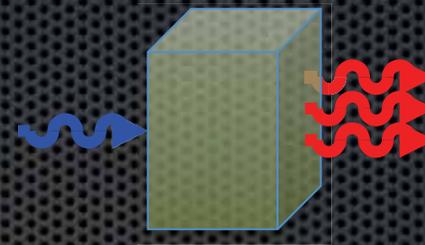
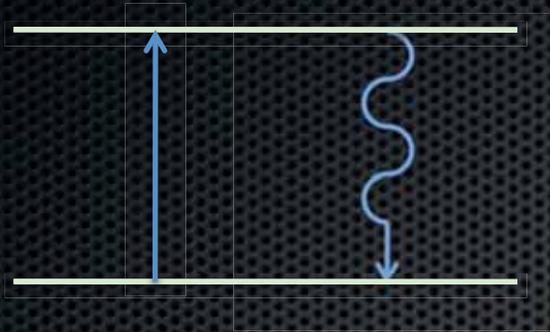
Scintillation
(radiative)



Charge collection
in semiconductor



Scintillator



“Converts” x-ray (or other higher energy particle) into visible light

- ◆ Organic
- ◆ In-organic
- ◆ Mono-crystals
- ◆ Powders
- ◆ Liquids
- ◆ Plastics
- ◆ ...

$\rho, \tau, N_\gamma, \dots$

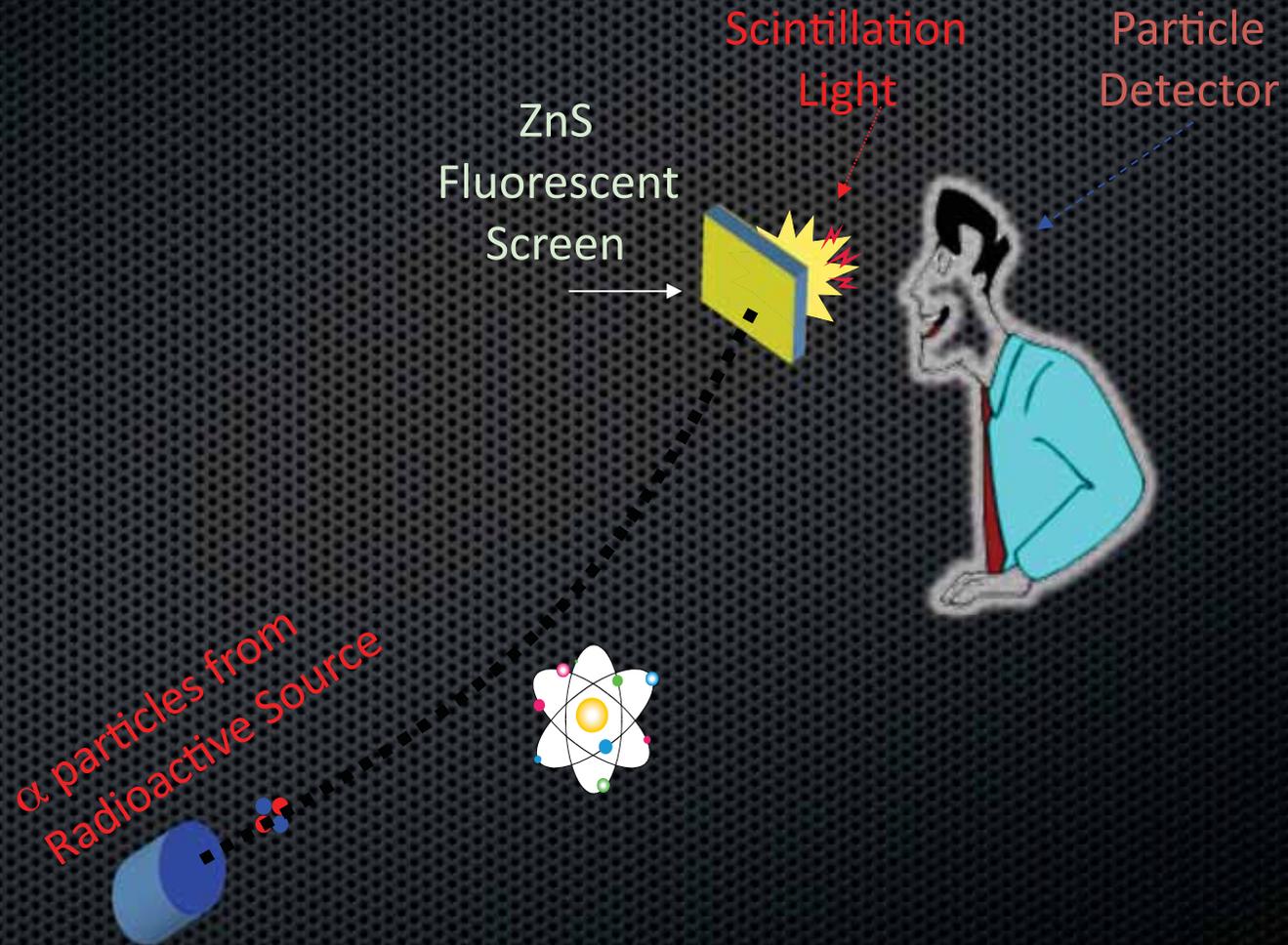
MATERIAL	DENSITY [g/cm ³]	EMISSION MAXIMUM [nm]	DECAY CONSTANT (1)	REFRACTIVE INDEX (2)	CONVERSION EFFICIENCY (3)	HYGRO- SCOPIC
NaI(Tl)	3.67	415	0.23 ms	1.85	100	yes
CsI(Tl)	4.51	550	0.6/3.4 ms	1.79	45	no
CsI(Na)	4.51	420	0.63 ms	1.84	85	slightly
CsI (undoped)	4.51	315	16 ns	1.95	4 - 6	no
CaF₂(Eu)	3.18	435	0.84 ms	1.47	50	no
⁶ LiI (Eu)	4.08	470	1.4 ms	1.96	35	yes
⁶ Li - glass	2.6	390 - 430	60 ns	1.56	4 - 6	no
CsF	4.64	390	3 - 5 ns	1.48	5 - 7	yes
BaF ₂	4.88	315	0.63 ms	1.50	16	no
		220	0.8 ns	1.54	5	
YAP(Ce)	5.55	350	27 ns	1.94	35 - 40	no
GSO (Ce)	6.71	440	30 - 60 ns	1.85	20 - 25	no
BGO	7.13	480	0.3 ms	2.15	15 - 20	no
CdWO ₄	7.90	470 / 540	20 / 5 ms	2.3	25 - 30	no
Plastics	1.03	375 - 600	1 - 3 ms	1.58	25 - 30	no

For more, see <http://scintillator.lbl.gov/>

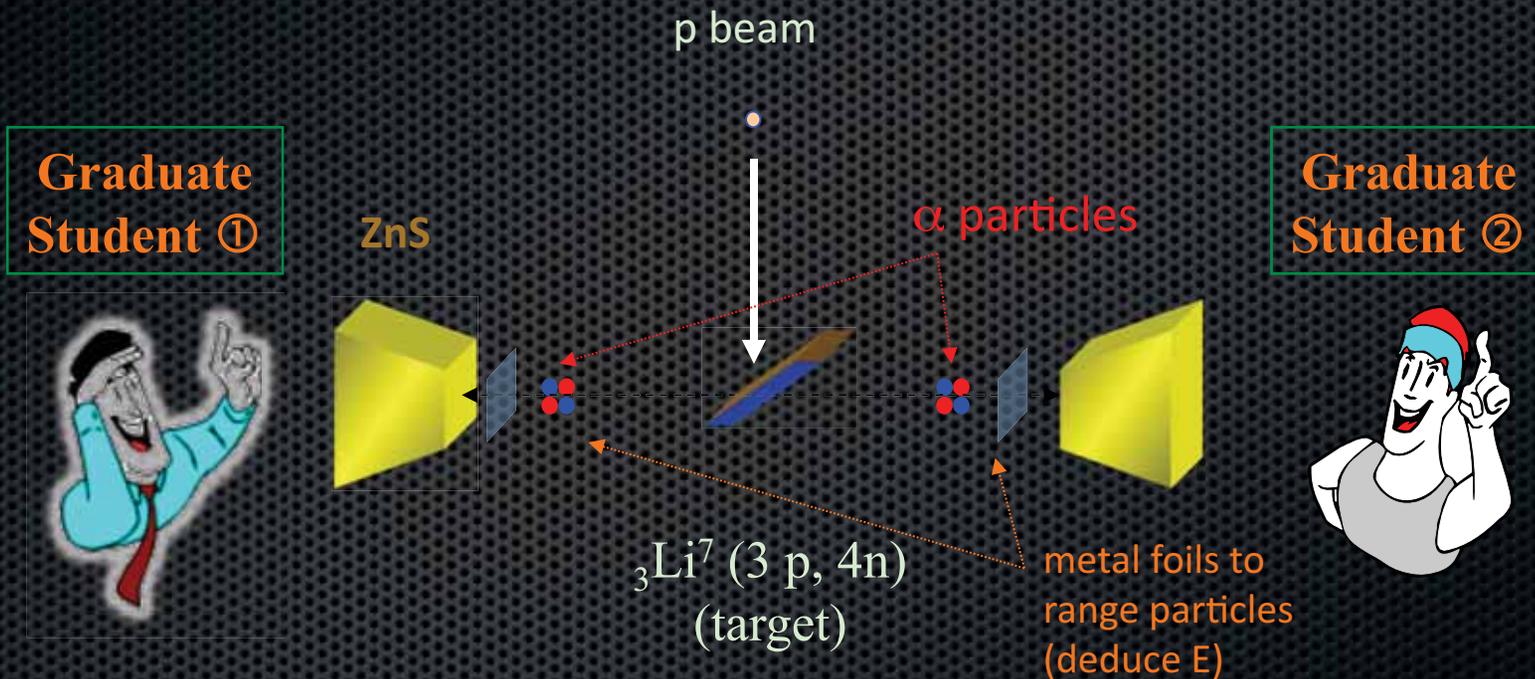


Visible Scintillation Counting

e.g. Rutherford 1911 - Discovery of the nucleus



Coincidence Experiment Cockcroft+Walton, 1932

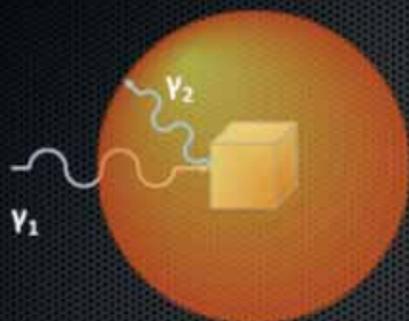


First demonstration that E (from $p + {}_3\text{Li}^7 \rightarrow \alpha + \alpha$) = Δmc^2
(Δm is difference between initial and final nuclei masses)



Detector Properties

Ideal Detector



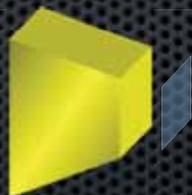
- ◆ Spatial information
 - ◆ $(x, y)_{\gamma_2}$
- ◆ Temporal information
 - ◆ $t(\gamma_2)$
- ◆ Energy information
 - ◆ E_{γ_2}
- ◆ With
 - ◆ High efficiency
 - ◆ $P_{\text{DETECT}}(\gamma_2) = 1$
 - ◆ 4π solid angle
 - ◆ low cost

2 x 0D detectors

Coincidence technique

~Hz data rate

E via attenuation



+ and - of this technique

- Low Power (graduate students don't need much food)
- Low Speed - counting rate limitations ~ 1 Hz
- Threshold sensitivity

(although Marsden could distinguish α and p by brightness)

At $\lambda \sim 500$ nm, Threshold_{TRAINED OBSERVERS} $\sim 17 \gamma$ for $t_{\text{FLASH}} > 40 \mu\text{s}$

- Yield: *"...at one famous laboratory during this period all intending research students were tested in the dark room for their ability to count scintillations accurately. Only those whose eyesight measured up to the standards required were accepted for nuclear research; the others were advised to take up alternative, less exacting, fields of study"*

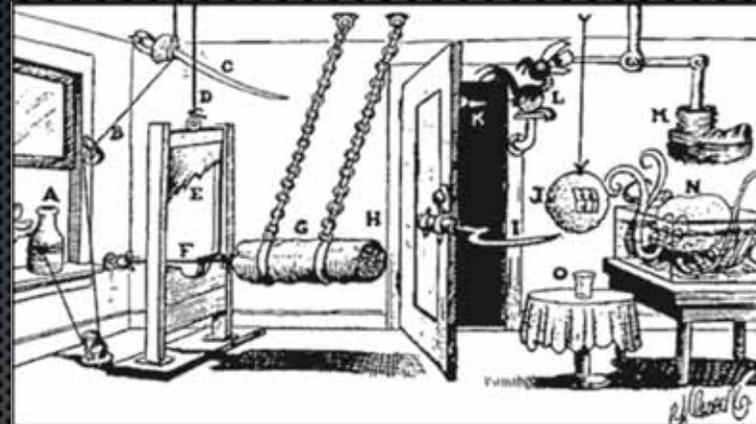
(from Birks)



Typical Scintillation Detector



Photomultiplier



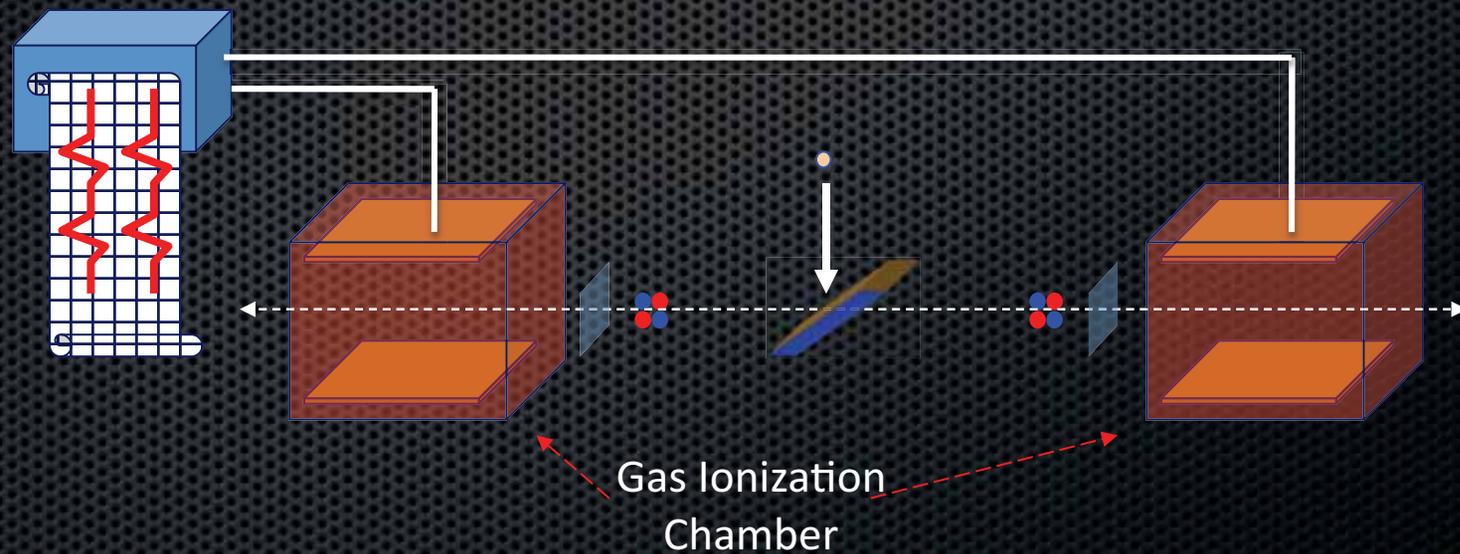
- ◆ Incident photon creates (ionization) electron
- ◆ Ionization generates visible photons
- ◆ Visible photons converted into electrons
- ◆ Electrons “amplified” by secondary emission
- ◆ Output current detected

Coincidence Experiment

Cockcroft+Walton - Electronic Verification

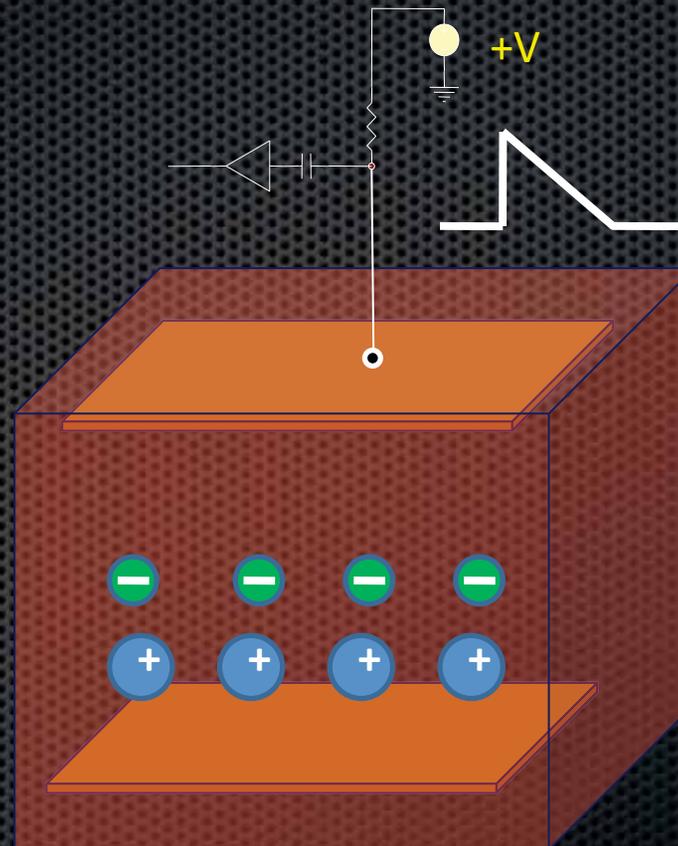
One of the last visual counting experiments
(and one of the first electronic counting experiments)

Oscillograph



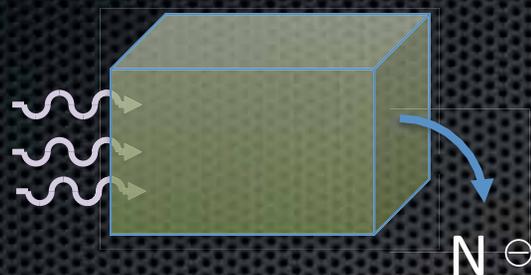
Ionization Chamber

- ◆ Particle passes through chamber and creates an ionization track
 - ◆ Image charge Q_0 appears on positively charged plate
- ◆ Electrons move (with speed = **drift velocity**) towards positively charged plate
 - ◆ As the electrons arrive, they reduce the charge on the plate
- ◆ A current pulse has been created at the same time the particle has passed through the chamber



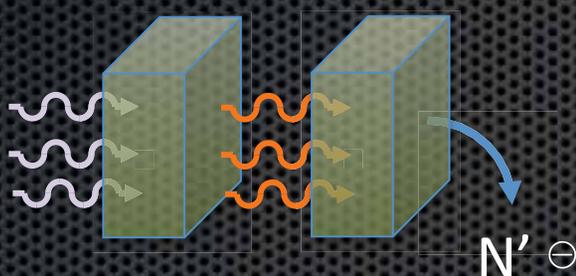
Electronic Detectors

Direct



Incident radiation converted into N charges inside "Sensor"

Indirect



Incident radiation converted into some other form of radiation, which in turn is converted into N' charges inside "Sensor"

*Historical terms
Semi-meaningless*



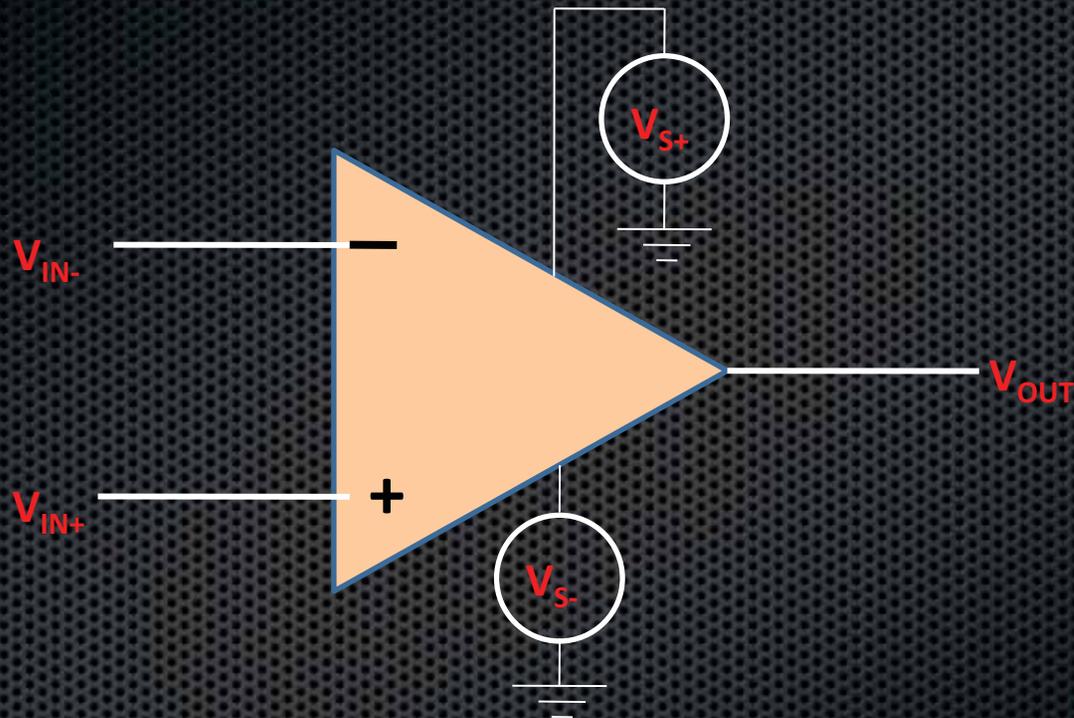
Energy Needed for Detection

“Sensor”	E for secondary quanta	Mechanism
Gas	30 eV	e ⁻ /ion pairs
Scintillator	10 – 1000 eV	optical excitation
Semiconductor	1 – 5 eV	e ⁻ /hole pairs
Superconductor	~meV	breakup of Cooper pairs
Superconducting calorimeters	~meV	phonons



Problem – the current pulse is usually very small

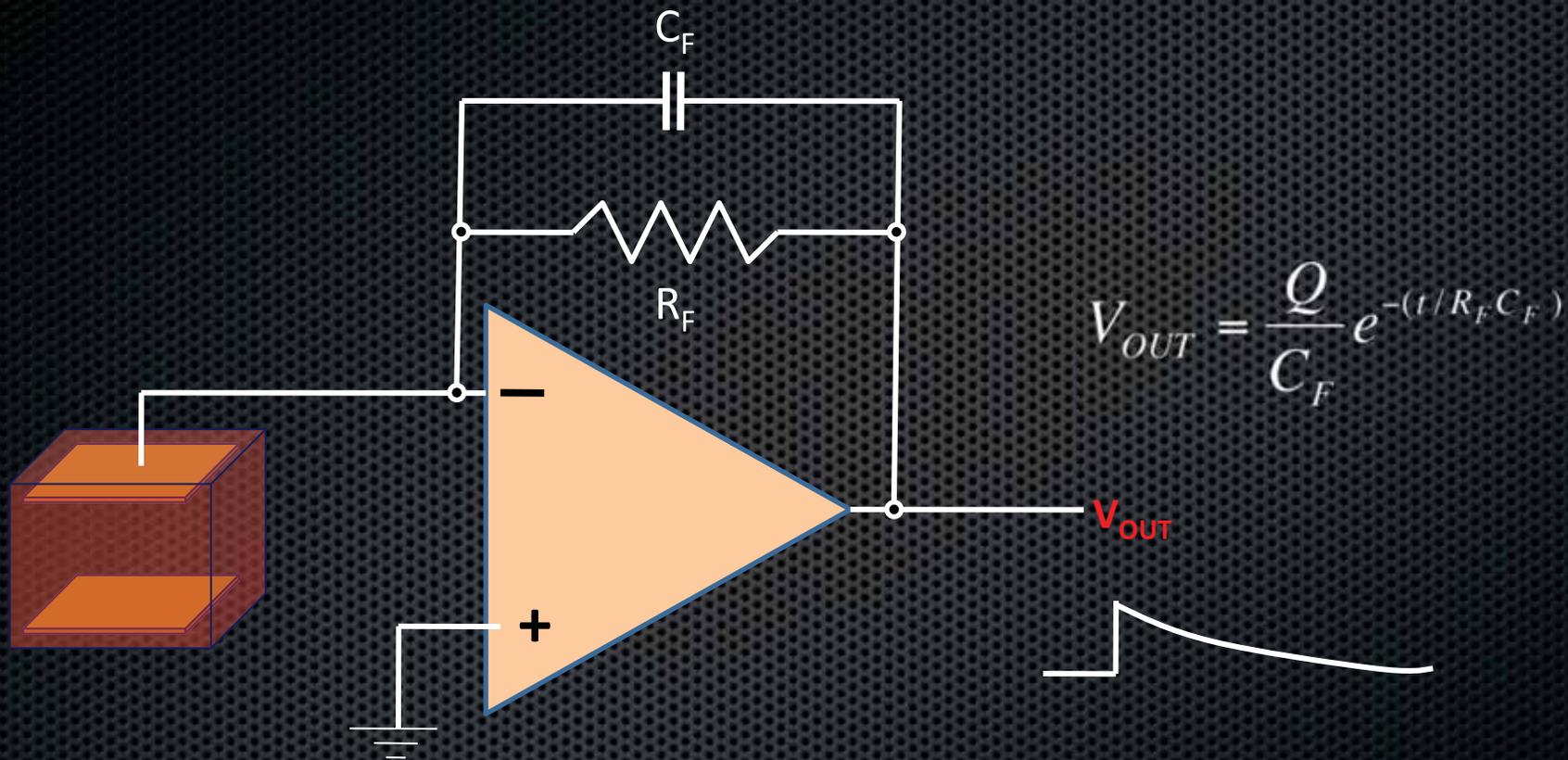
It must be amplified



$$V_{OUT} = \begin{cases} V_{S+} & \text{if } V_{IN+} > V_{IN-} \\ V_{S-} & \text{if } V_{IN+} < V_{IN-} \end{cases}$$

Let's take this further (70 years of electronics in 3 seconds)

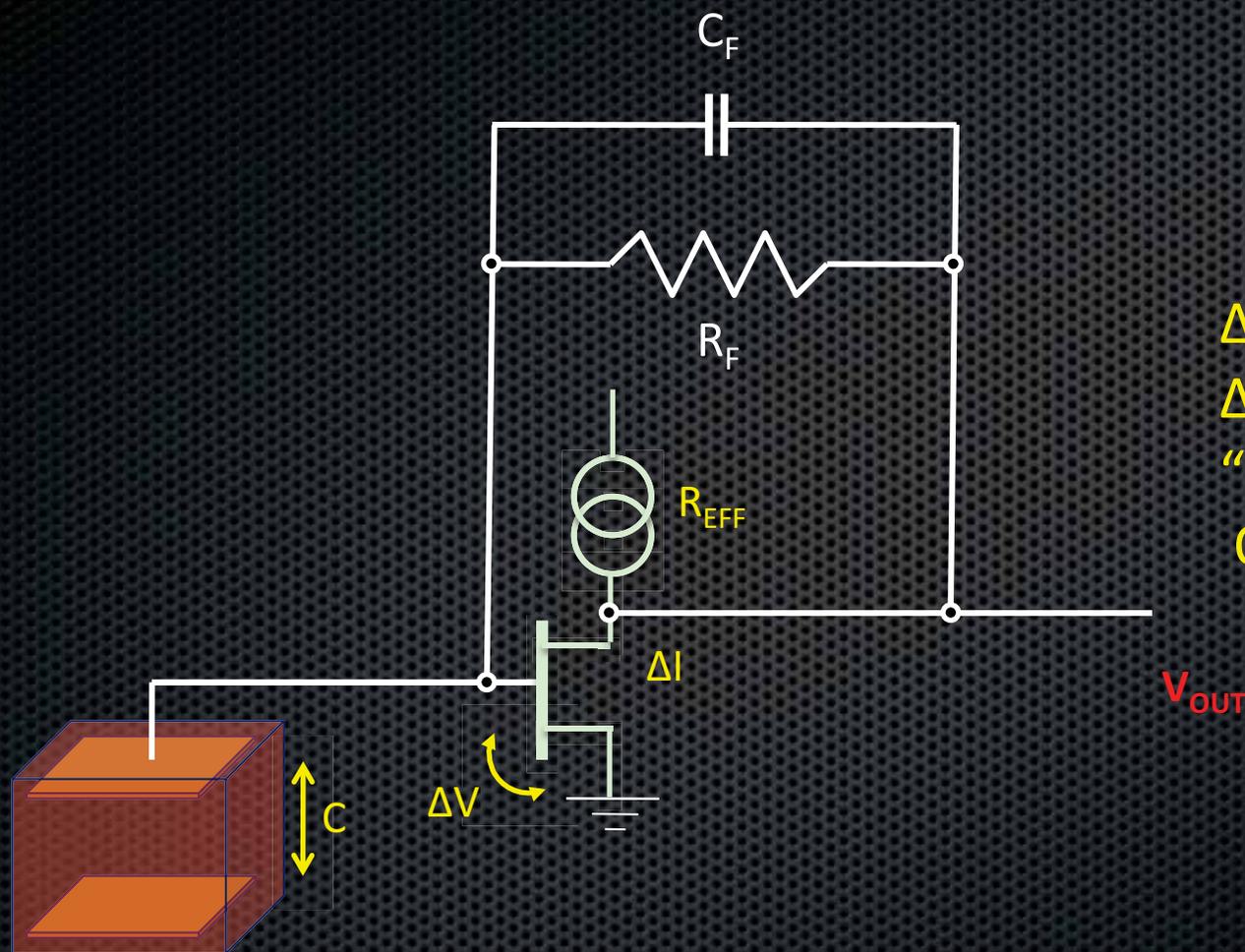
Charge-sensitive pre-amplifier



Charge appears all at once (δ function)



Almost Always Like This



$$\Delta V = Q/C$$

$$\Delta I = g_m \cdot \Delta V$$

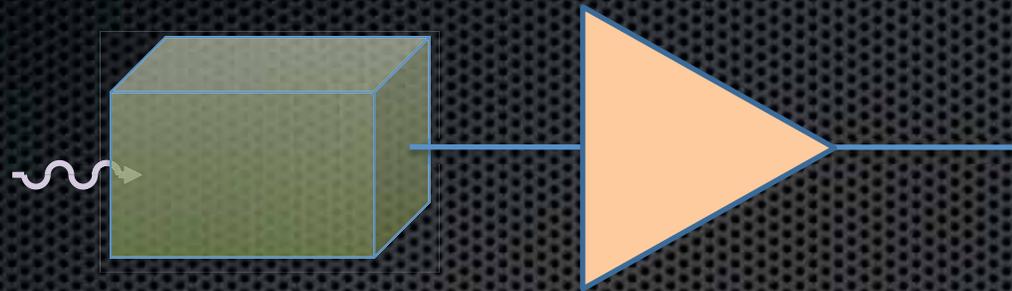
$$\text{"swing"} = \Delta I \cdot R_{EFF}$$

$$Q_{FB} = Q = C_F \cdot V_{OUT}$$



Noise and Statistics

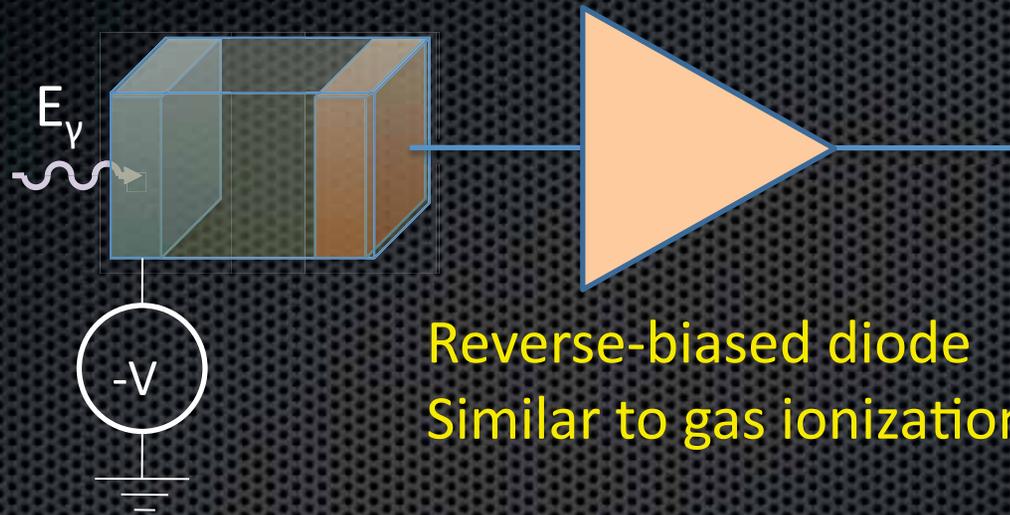
Some terms to get started



- ◆ Incident photon creates electron of energy E_e (photoelectric) or $< E_e$ (Compton) (with probability “QE”)
- ◆ Electron creates **on average** $N = E_e/\epsilon$ e/h pairs
- ◆ Output pulse height = Gain x N Volts
- ◆ Output electronic noise V_N Volts

Semiconductor Detector

p-i-n diode



Reverse-biased diode

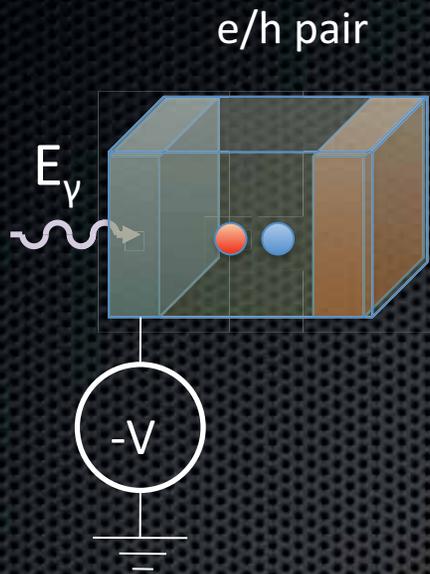
Similar to gas ionization chamber

$$N = E_\gamma / \epsilon$$

$$\sigma_N^2 = F \cdot E_\gamma / \epsilon, \quad F = \text{Fano factor}$$

Material	Si	Ge	GaAs	Diamond
ϵ [eV]	3.6	3.0	4.4	13.1
F	0.12	0.13	0.10	0.08
ρ [g/cm ³]	2.3	5.3	5.3	3.5

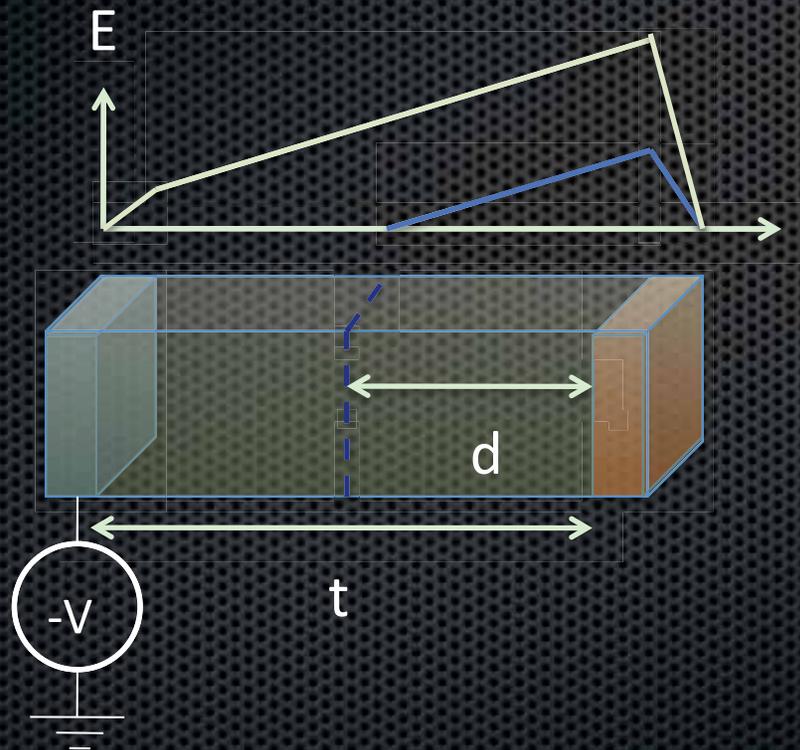
How it Works



- ◆ Recombination
 - ◆ e^- recombination time $\propto 1 / \text{hole concentration}$
- ◆ Diffusion
 - ◆ In field-free region, e^- diffuses (into 4π)
 $D = (kT/q)\mu$ ($\mu = \text{mobility}$)
- ◆ Drift
 - ◆ In non-zero field region e^- moves towards positive plate with velocity $\mu \cdot E$

Depletion

Fully depleted \rightarrow minimize diffusion (and recombination)



Fully depleted
Partially depleted

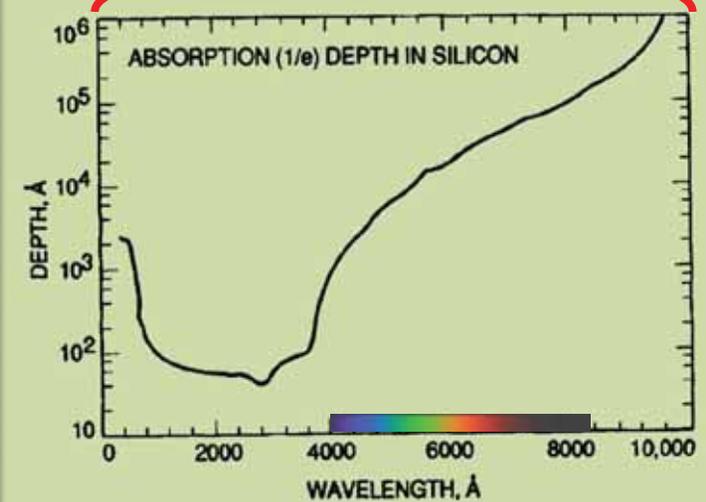
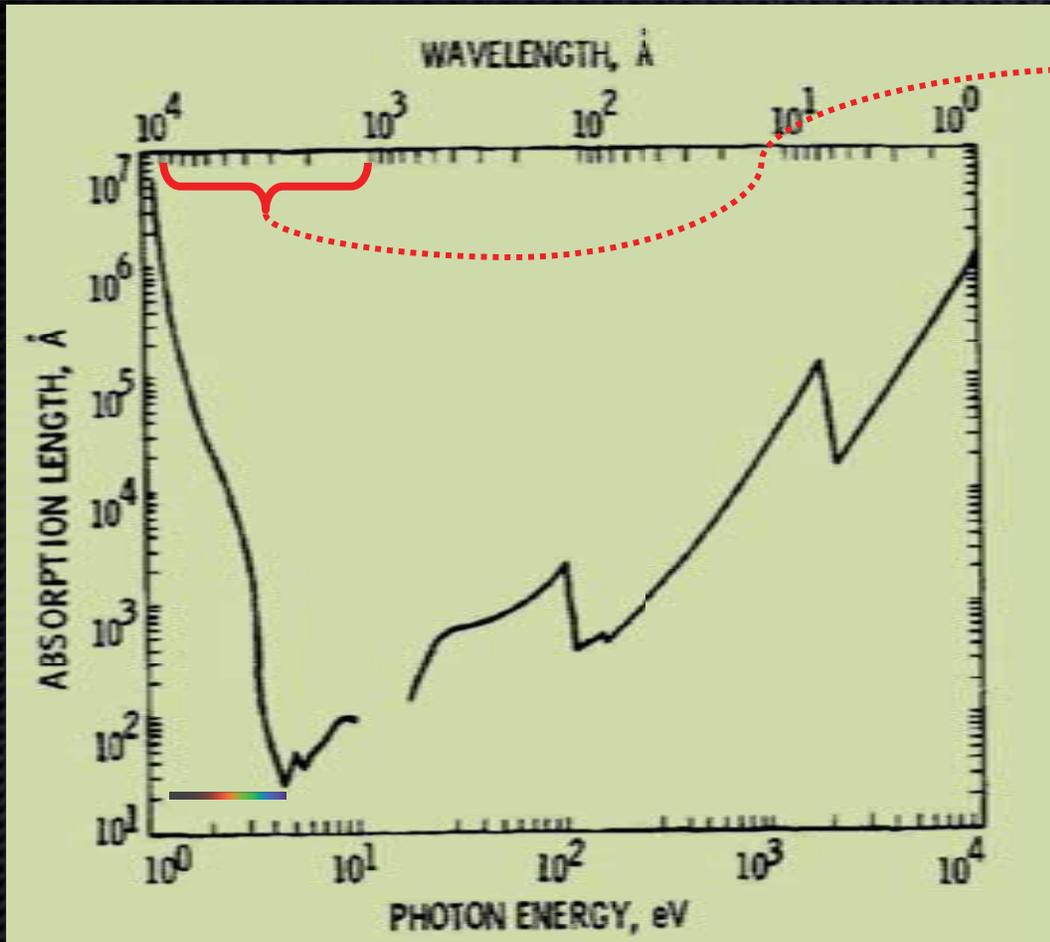
$$C = \frac{\epsilon\epsilon_0}{d}$$

capacitance
per unit area

$$d \approx \sqrt{\frac{2\epsilon\epsilon_0 V}{qN_D}}$$

depletion
depth

Absorption in Si



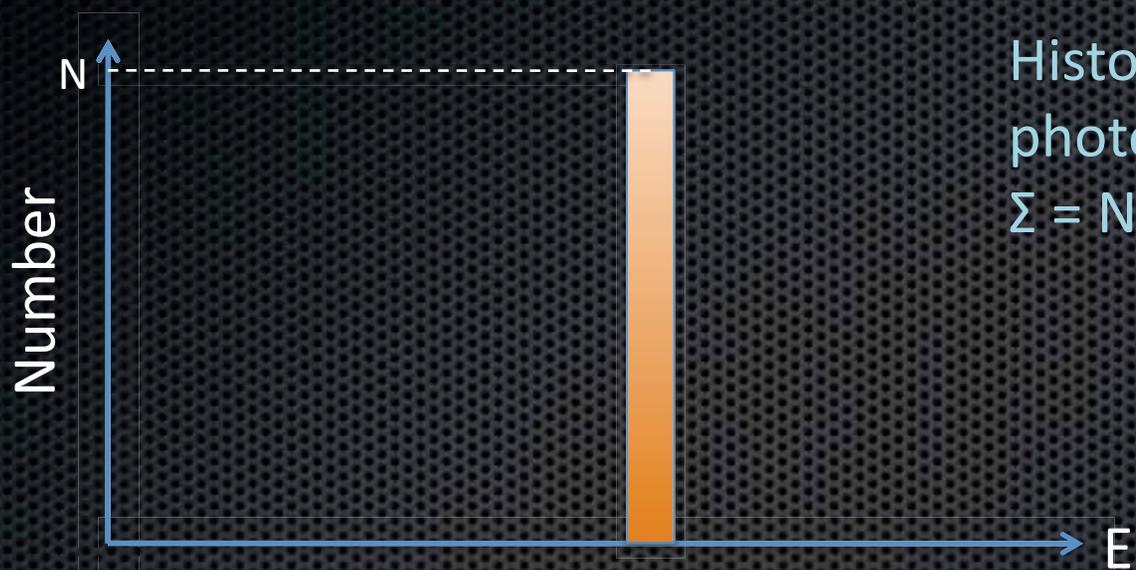
Ignoring reflection ...

Visible light or x-rays:
4-5 orders of magnitude

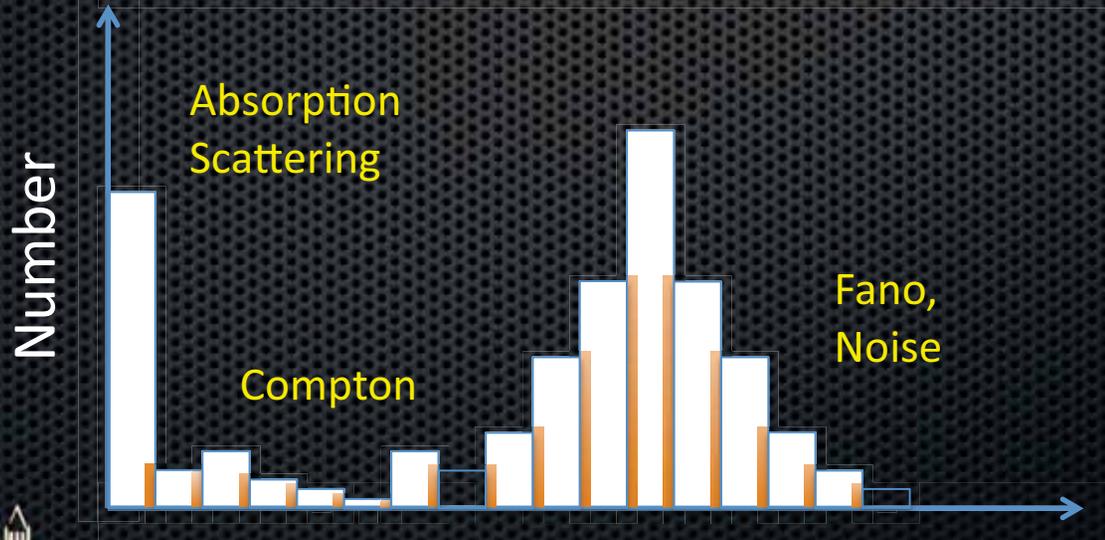
Bandgap of Si at 300K = 1.1 eV
→ pure Si transparent for $\lambda > 1.1 \mu\text{m}$



Send N X-rays (of Energy E) Into Detector



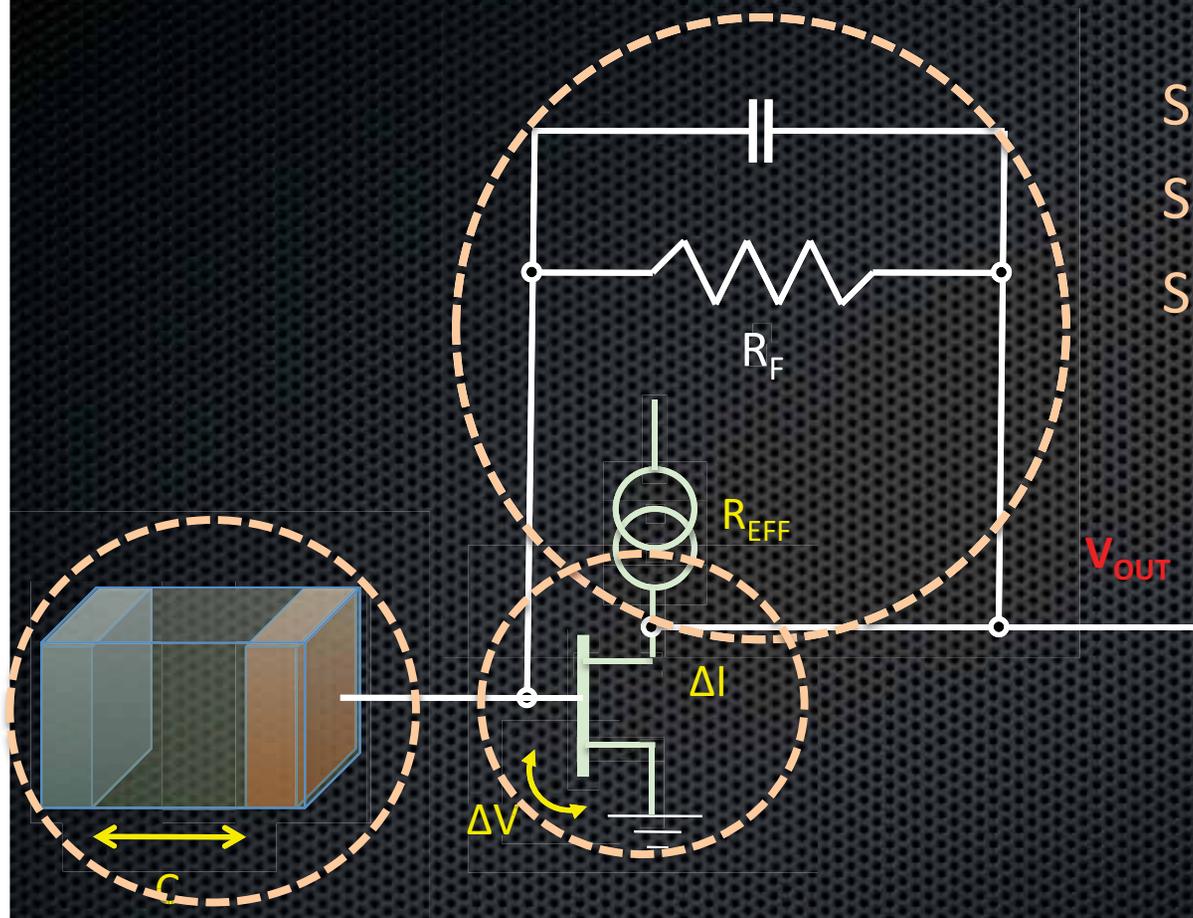
Desired



Measured



Noise



- Source #1 – “input stage”
- Source #2 – the detector
- Source #3 – everything else

The Detector Makes Noise?



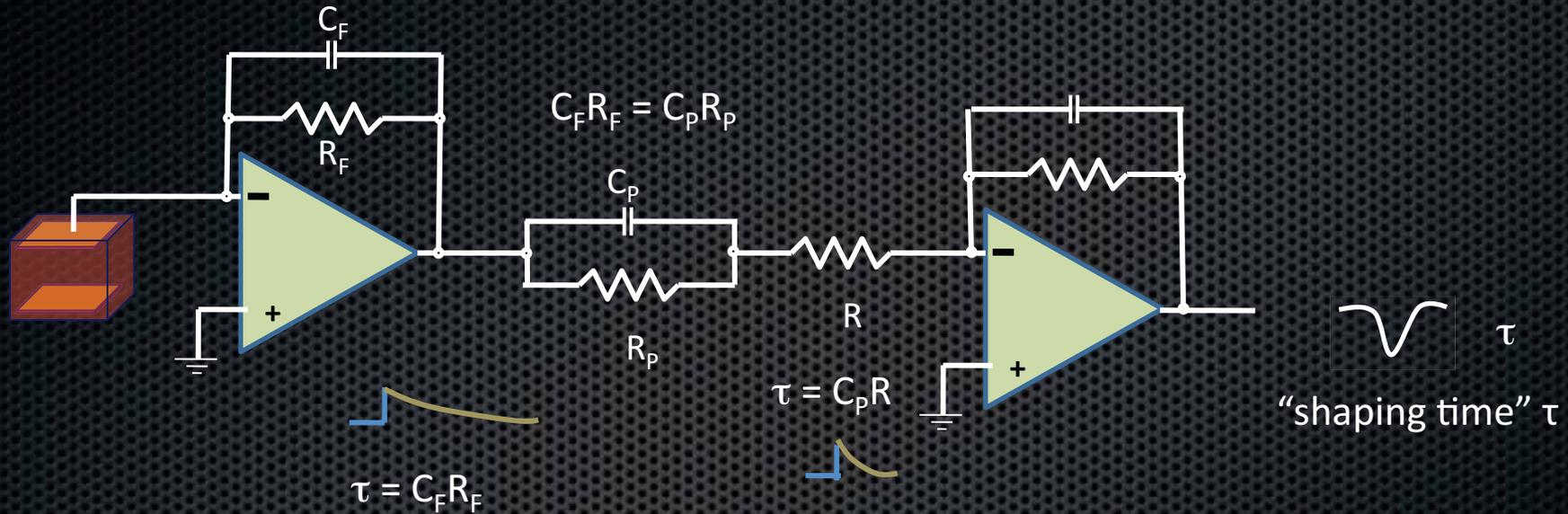
Semiconductor detector
i.e. valence band ~full,
conduction band ~empty

eV band gaps → **thermal
excitation** of carriers

- ◆ Thermal excitation
 - ◆ “leakage” or “dark” current ($I_{\text{LEAK}} e^-/s$)
 - ◆ “looks like” signal
 - ◆ (“shot noise”)
 - ◆ Reduced by cooling
- ◆ Noise, $\propto \sqrt{I_{\text{LEAK}}}$, because leakage is not orderly

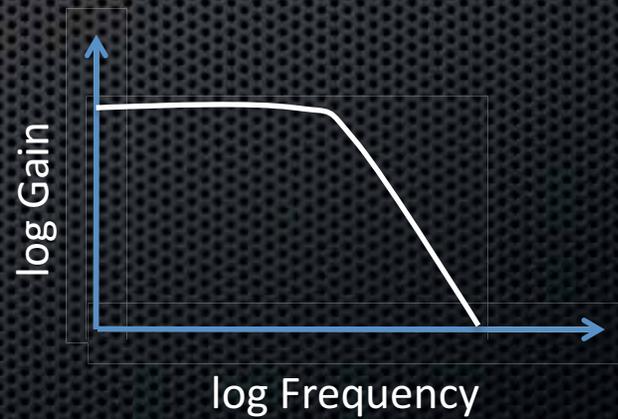


Some More Electronics



Bandwidth = $1 / 2\pi \tau$

In frequency domain:



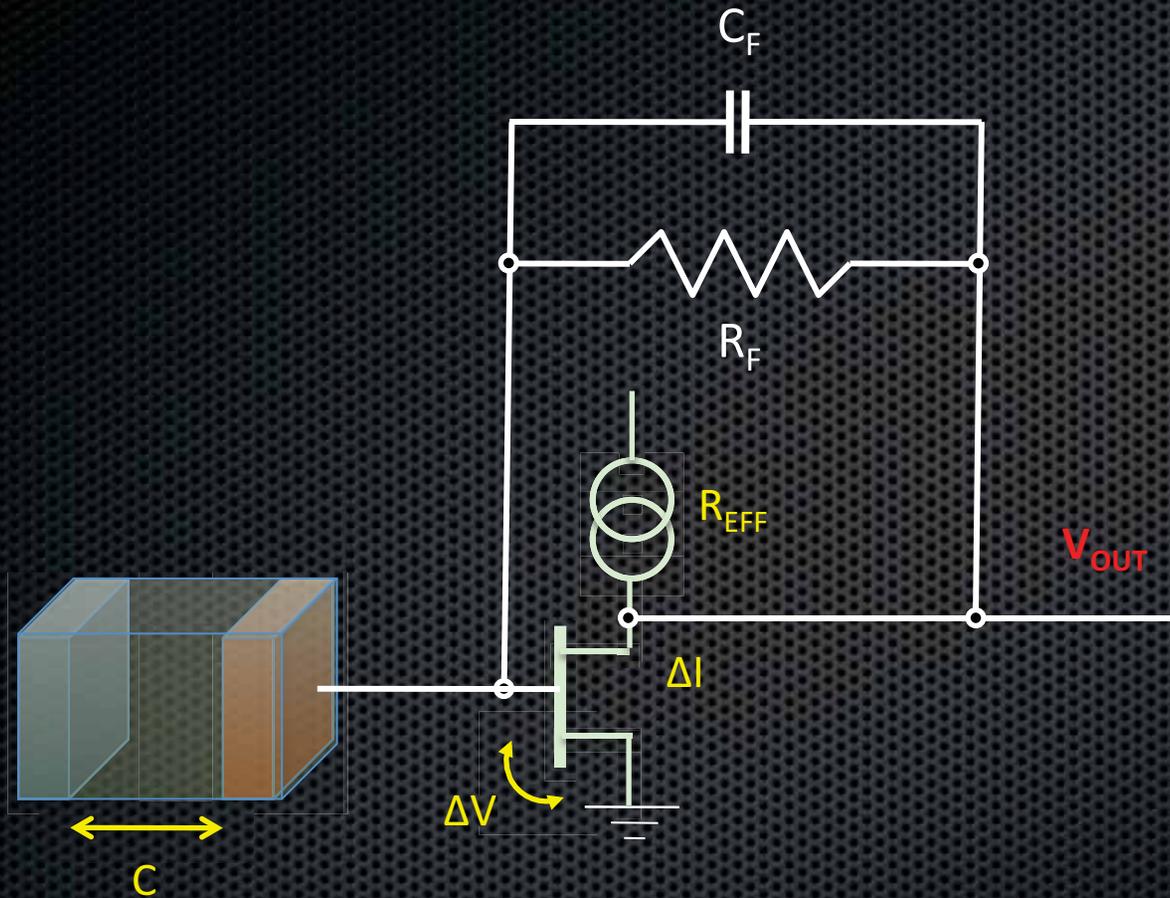
Things $\propto \tau$

- ◆ Double pulse resolution $\propto \tau$
- ◆ Noise due to leakage current \propto
 - ◆ \sqrt{I} – random arrival of leakage charge
 - ◆ $I \sim e^{-T}/T^2$
 - ◆ $\sqrt{\tau}$ – i.e. $\sqrt{[e^-/s] \cdot [s]}$
- ◆ Longer integration time (τ) increases noise due to leakage current

- ◆ Must want short integration time



Electronic Noise

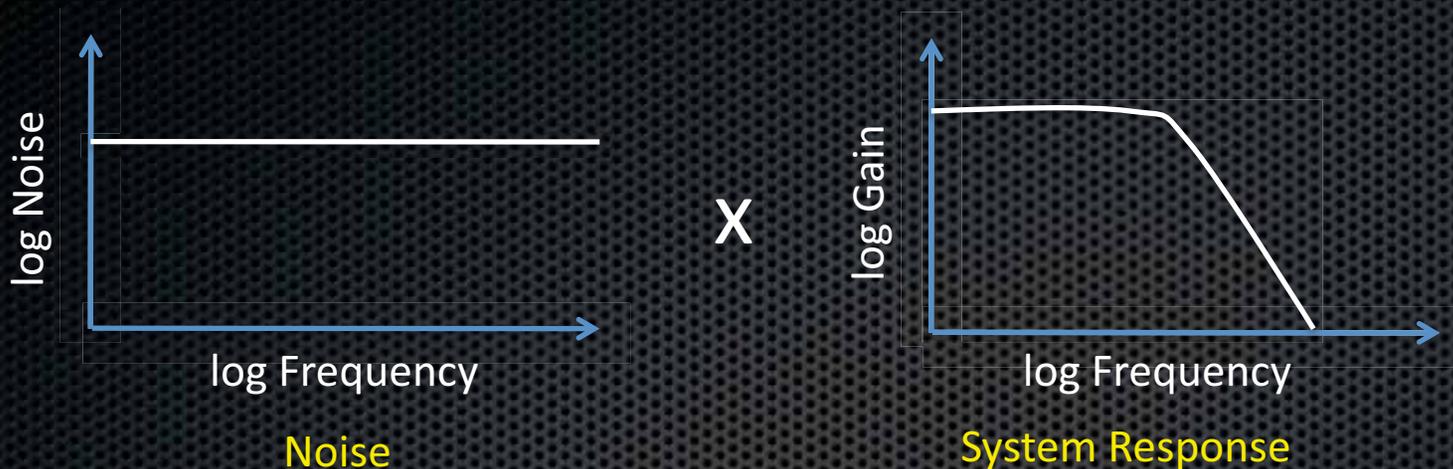


Resistors make noise
(Thermal excitation of
carriers in resistor
means $I \times R = V_{NOISE}$.)

Thermal noise is truly
random, $V_N \sim \sqrt{4kTR}$



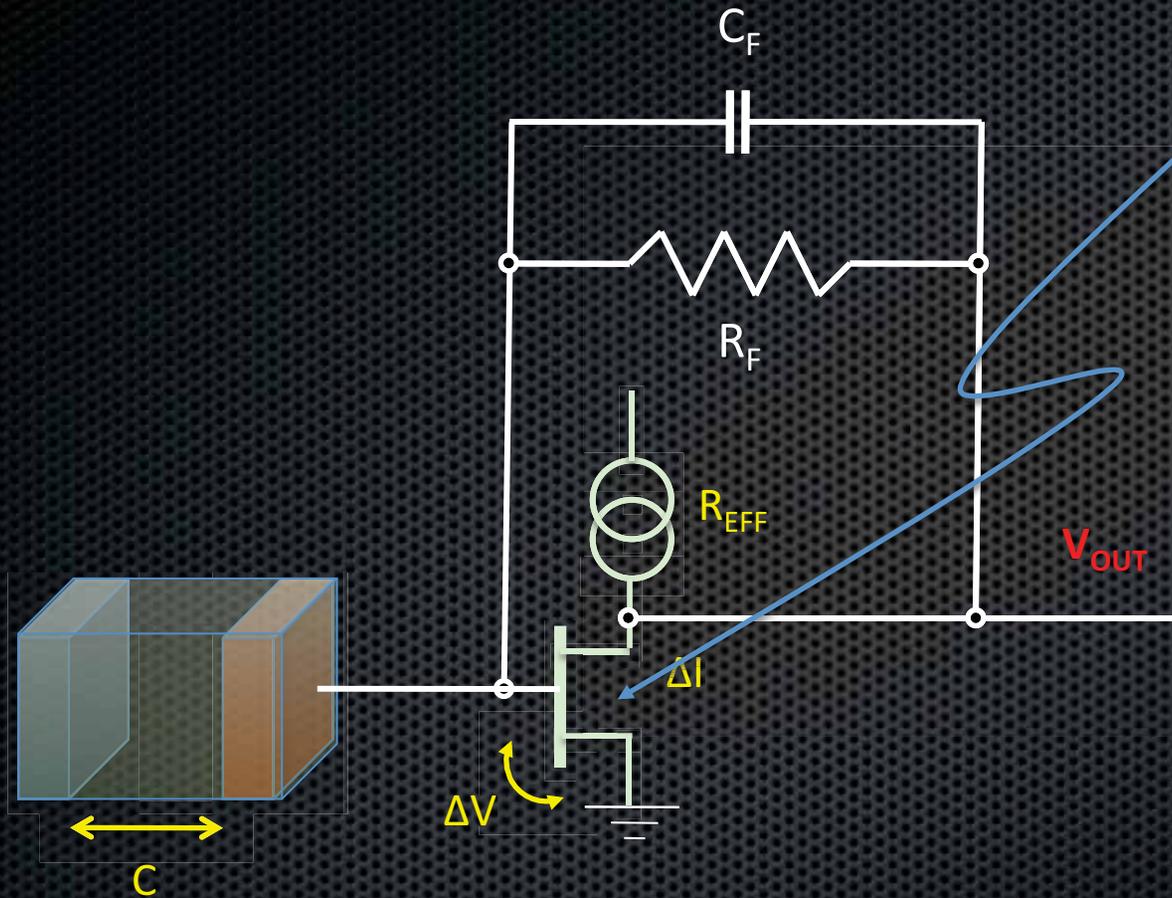
Contribution of Thermal Noise



- ◆ *Noise* is frequency independent
- ◆ So response is $\propto \sqrt{\text{Bandwidth}}$
- ◆ Must want long integration time



It's Worse



Thermal noise $\sqrt{4kT/g_m}$

$\rightarrow \delta V_{OUT}$ (from noise)

Input stage will
"compensate"

Noise "charge" at input

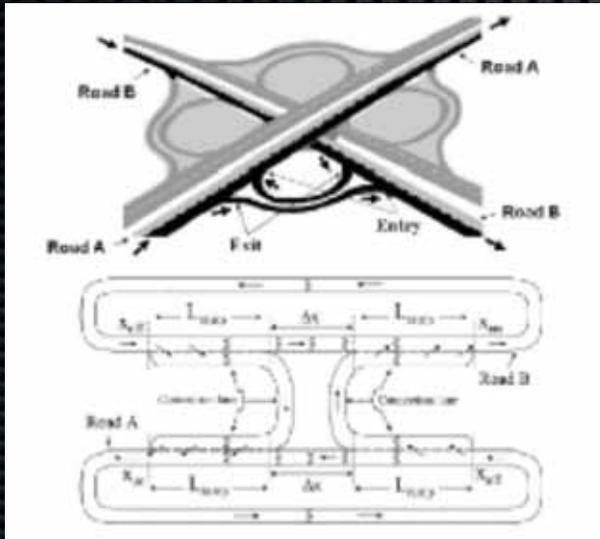
$$\delta Q = C_F \delta V_{OUT}$$

$$\Delta V \text{ (at input)} = \delta Q / C$$

Noise $\propto C$

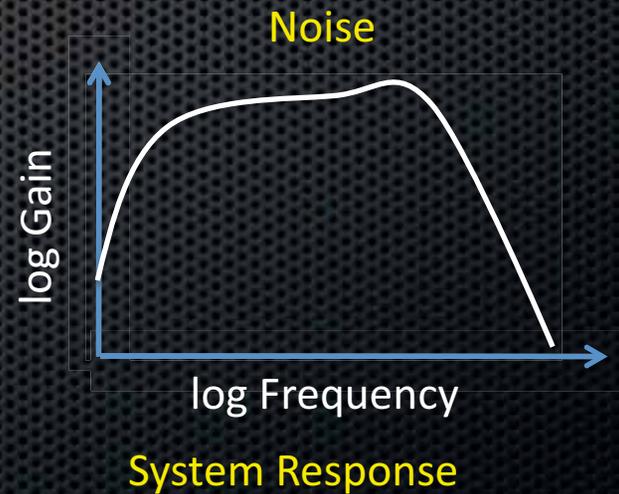
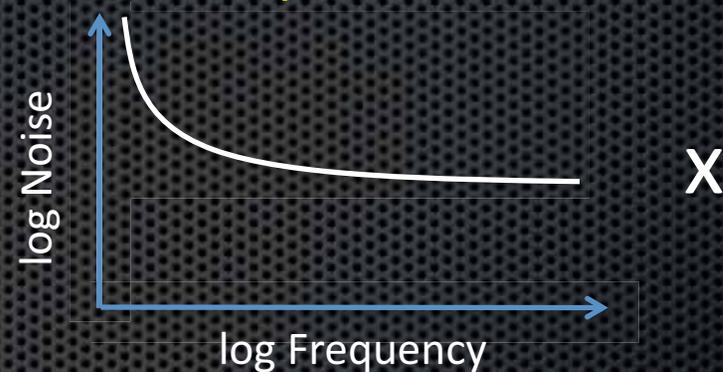
It's Even Worse

Many physical systems are subject to fluctuations $\sim 1/f^\alpha$
You know this from driving:



RMS of time you wait getting onto the freeway $\sim 1/f$

Same with electronics. So there is an optimum



Not so Simple

1. Fluctuations in number of photons
“absorbed”
2. Fluctuations in number of secondary particles created
3. (Fluctuations in number of tertiary particles created)
4. Electronic noise
 - ◆ Energy resolution: 2, 3 and 4
 - ◆ Quantum efficiency: 1 (but maybe 2, 3 and 4)



Detective Quantum Efficiency

- ◆ Combine notion of Quantum Efficiency (probability of detecting a particle) with spatial response (probability of detecting/quantifying $N(x,y)$ particles \rightarrow DQE

- ◆ How faithfully does the detector transfer the (spatially varying) fluctuations of the input signal

- ◆ $DQE(\omega_x, \omega_y)$

- ◆ Many definitions –

most common is $DQE = \frac{(S/N)_{OUT}^2}{(S/N)_{IN}^2}$

- ◆ Example, flat field illumination (flux ϕ) of detector with certain QE

- ◆ $(S/N)_{IN} = \frac{\phi A \tau}{\sqrt{\phi A \tau}}$ (Poisson)

- ◆ $(S/N)_{OUT} = \frac{QE \times \phi A \tau}{\sqrt{QE \times \phi A \tau + \sigma_N^2}}$

for electronic noise σ_N



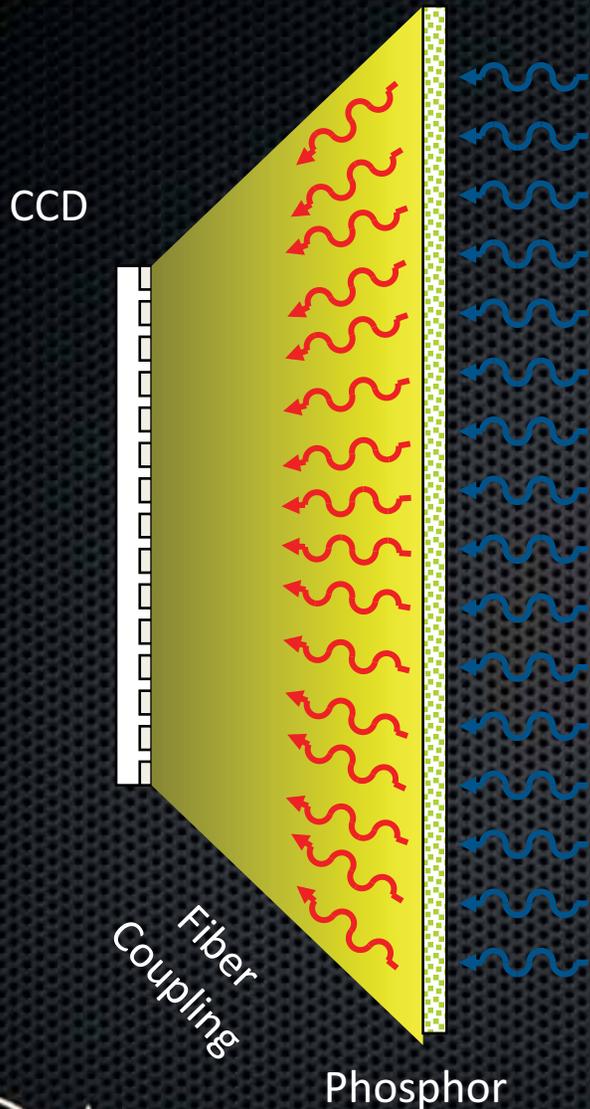
S/N, Dynamic Range, Number of Bits

Usually mis-stated!

- ◆ Si: $\varepsilon = 3.6$ eV. Inject 3.6 keV γ s (generates on average 1,000 e/h pairs) and measure the output pulse height \rightarrow “conversion gain” = Volts / $e^- = V_e$
- ◆ RMS noise at output = V_N
 - ◆ ENC (*Equivalent Noise Charge*) = V_N/V_e
- ◆ If the maximum voltage that the system can measure is V_{MAX} , then the dynamic range is V_{MAX} / V_N
 - ◆ Example: $V_e = 1 \mu\text{V} / e^-$, $V_N = 100 \mu\text{V}$
 - ◆ ENC = $100 e^- = 360$ eV [RMS]
 - ◆ $V_{MAX} = 1\text{V} \rightarrow \text{DR} = 1\text{V} / 100 \mu\text{V} = 10^4$
 - ◆ $N_{BITS} = \ln(\text{DR}) / \ln(2)$
 - ◆ $\ln(10^4) / \ln(2) = 13$ bits (i.e. $2^{13} \approx 10^4$)
- ◆ S/N has specific meanings, that are not any of these!

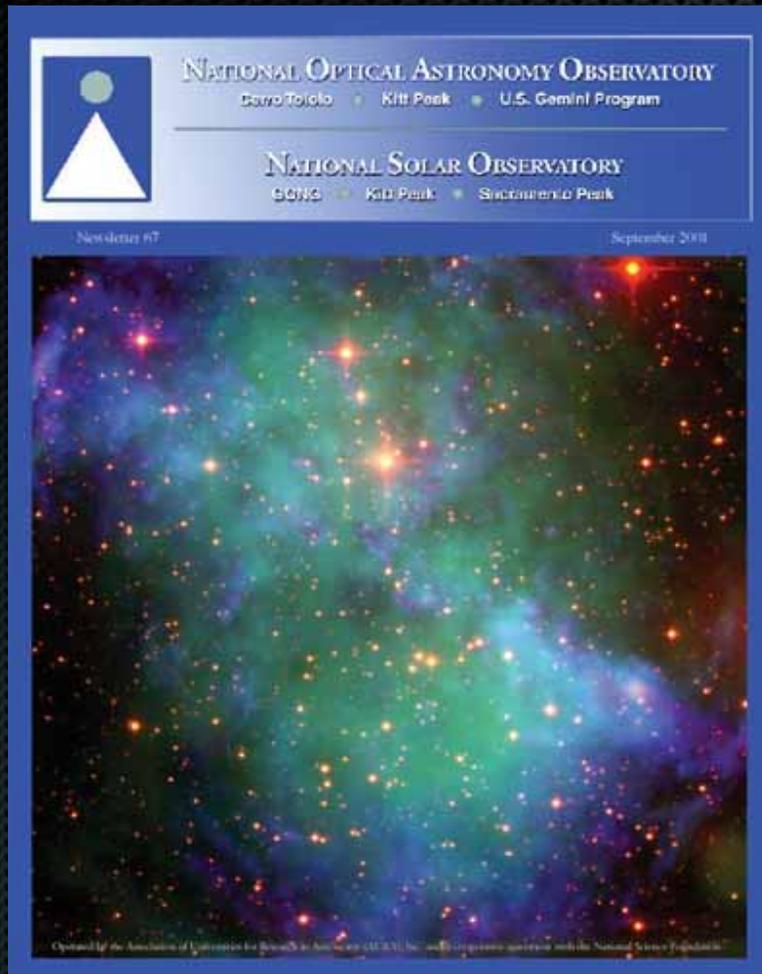


“Classical” X-ray Detector



- ◆ Phosphor (powdered scintillator)
- ◆ Fiber-optically coupled to a CCD (2D solid-state detector) camera
- ◆ + and –
 - ◆ “general purpose”
 - ◆ radiation damage
 - ◆ area
 - ◆ phosphor
 - ◆ fiber-optic

Scientific CCDs (Charge-Coupled Devices)



Dumbbell nebula - LBNL CCD

Blue: H- α at 656 nm

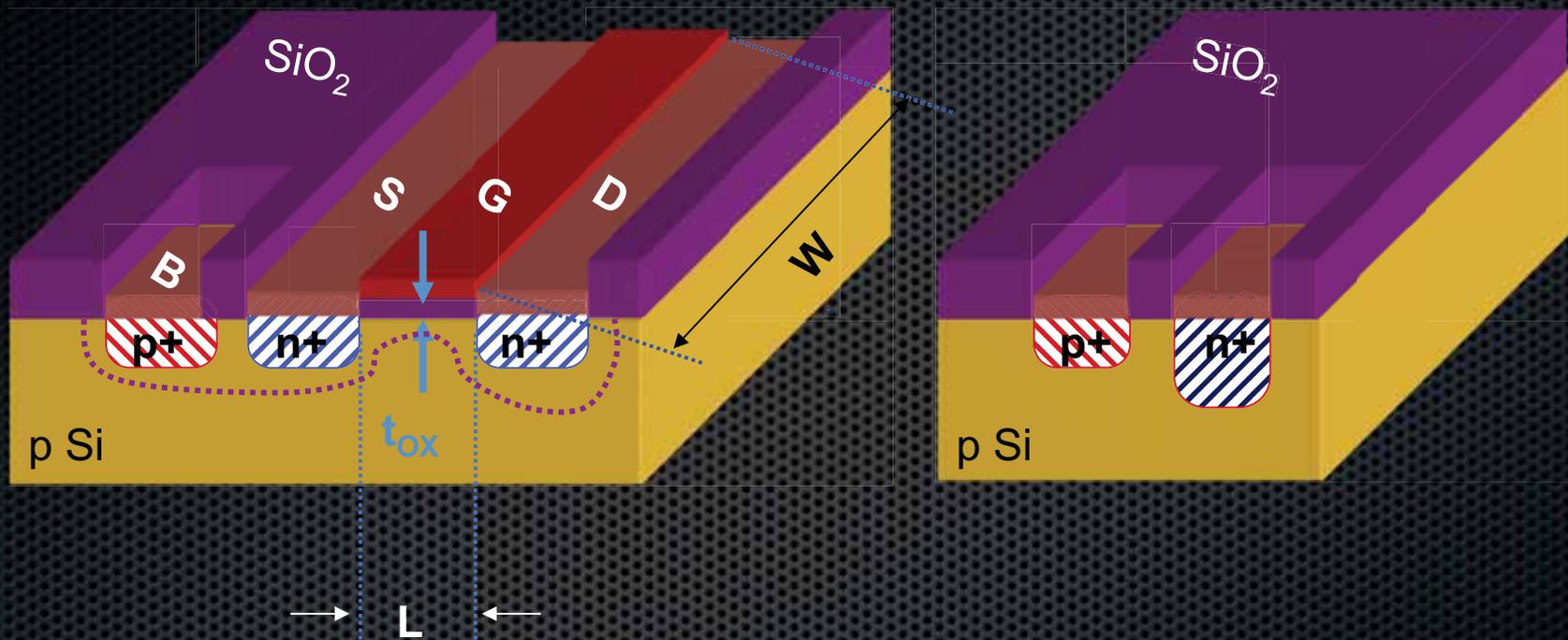
Green: SIII at 955 nm

Red: 1.02 μ m

- ◆ CCD invented in 1969 by Boyle and Smith (Bell Labs) as alternative to magnetic bubble memory storage
- ◆ LST (“Large Space Telescope” – later Hubble) 1965 – how to image?
 - ◆ Film was obvious choice, but - It would “cloud” due to radiation damage in space Changing the film in the camera not so trivial
 - ◆ 1972 CCD proposed



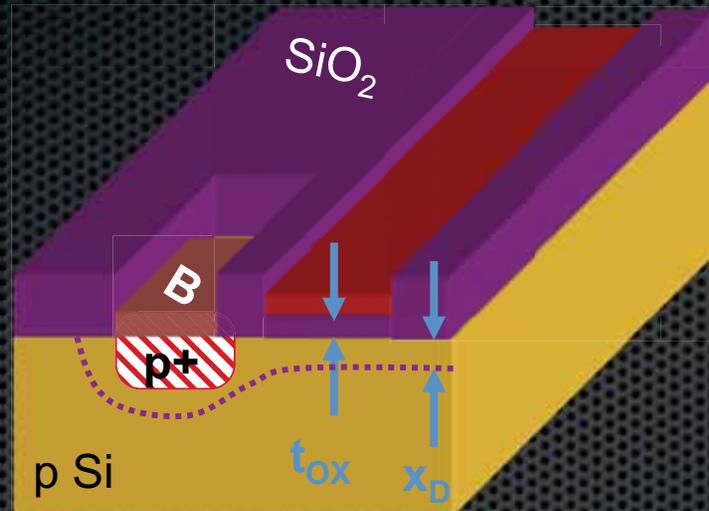
Si Processing: Integrated Circuit Elements



MOS Transistor

pn Diode

Integrated Circuit Elements

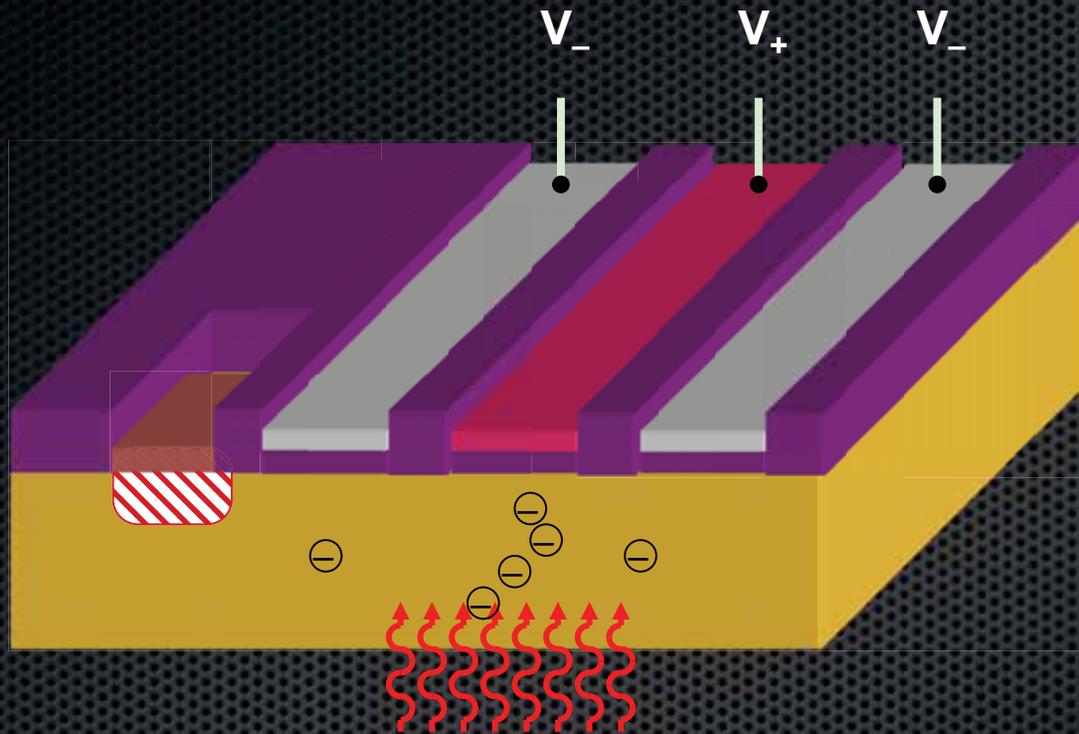


$$C = \frac{1}{\frac{1}{C_{OX}} + \frac{1}{C_{DEP}}}, \quad C_{OX} = \frac{\epsilon_{SiO_2}}{t_{OX}}, \quad C_{DEP} = \frac{\epsilon_{Si}}{x_D}$$

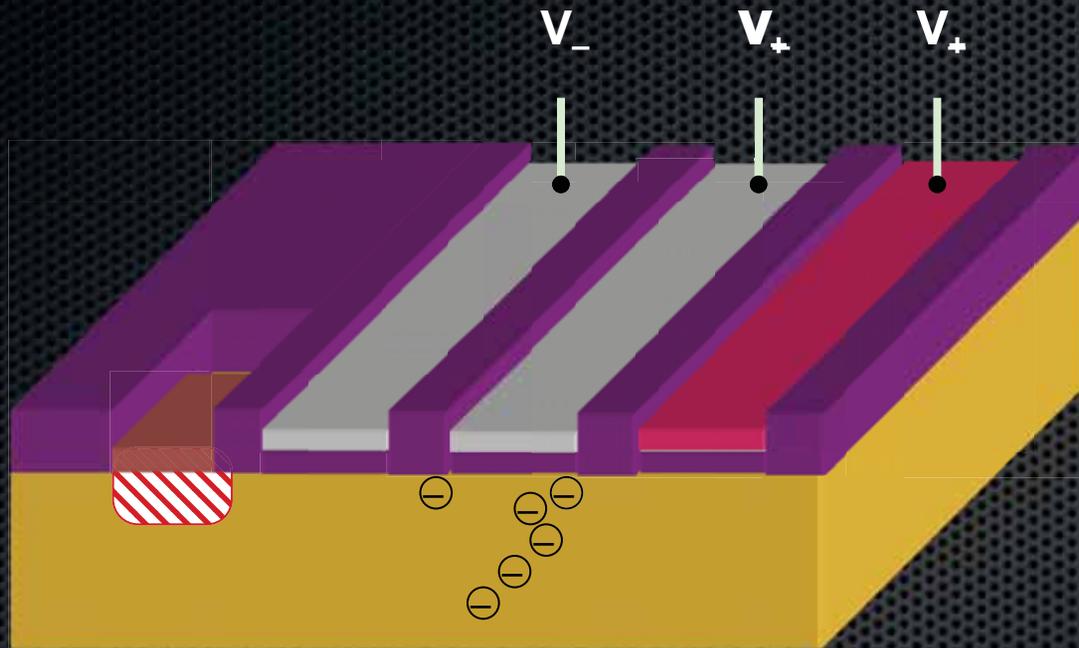
MOS Capacitor



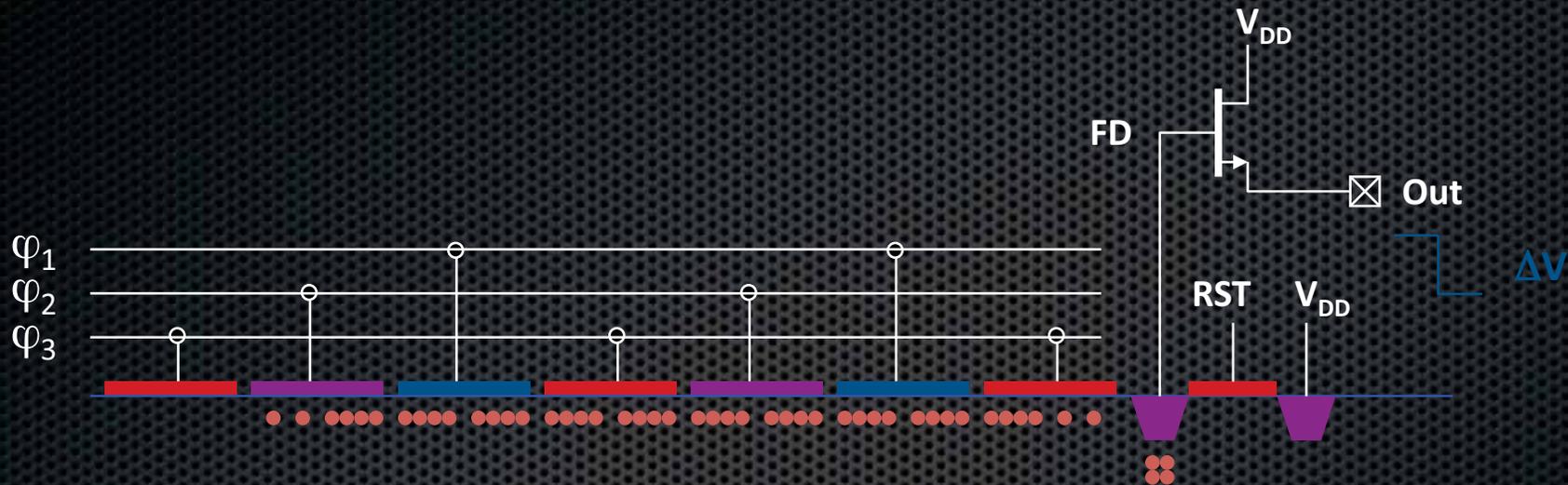
Accumulate Charge



Accumulate and Transfer Charge

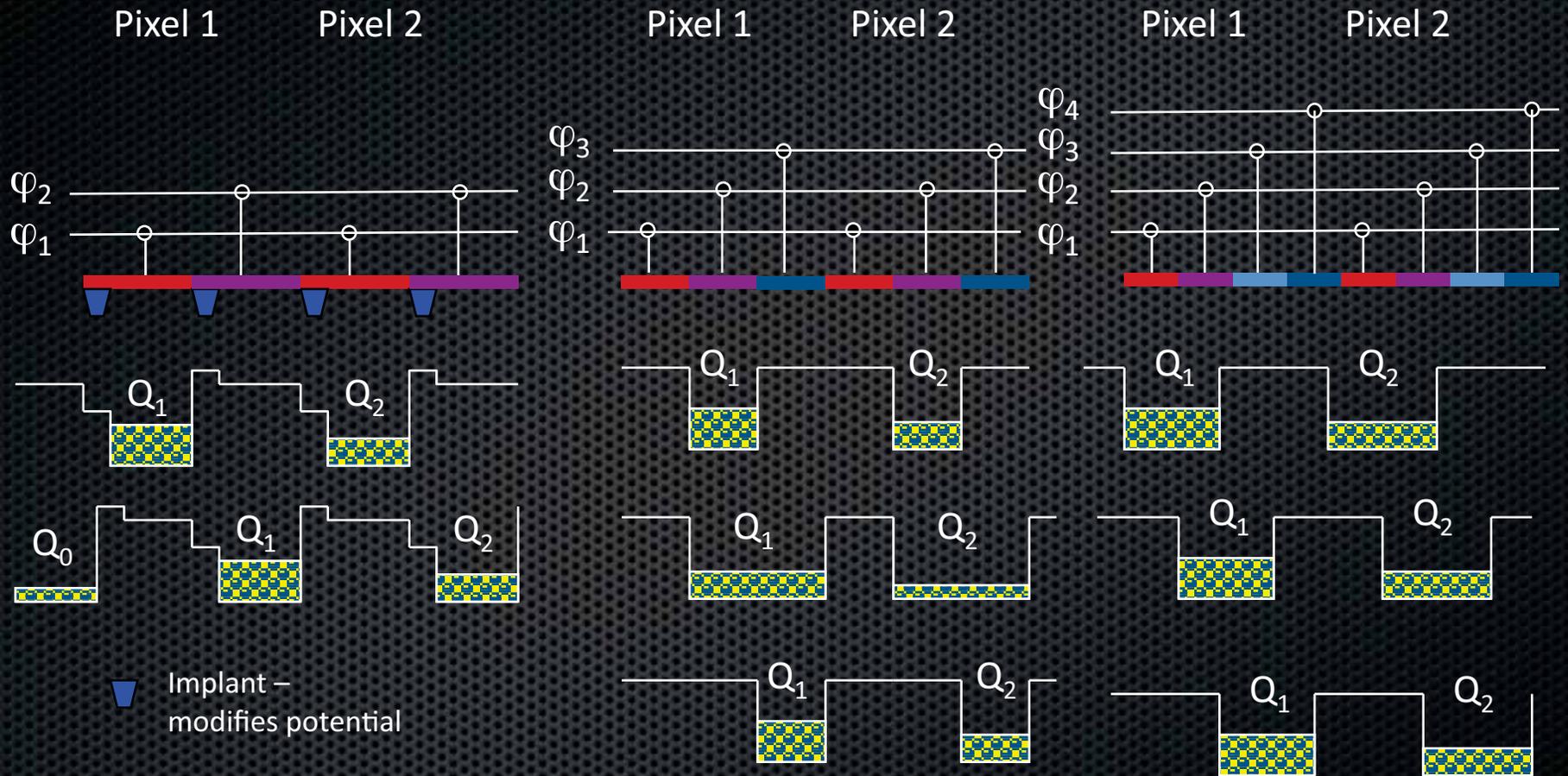


Conventional 3-Phase CCD

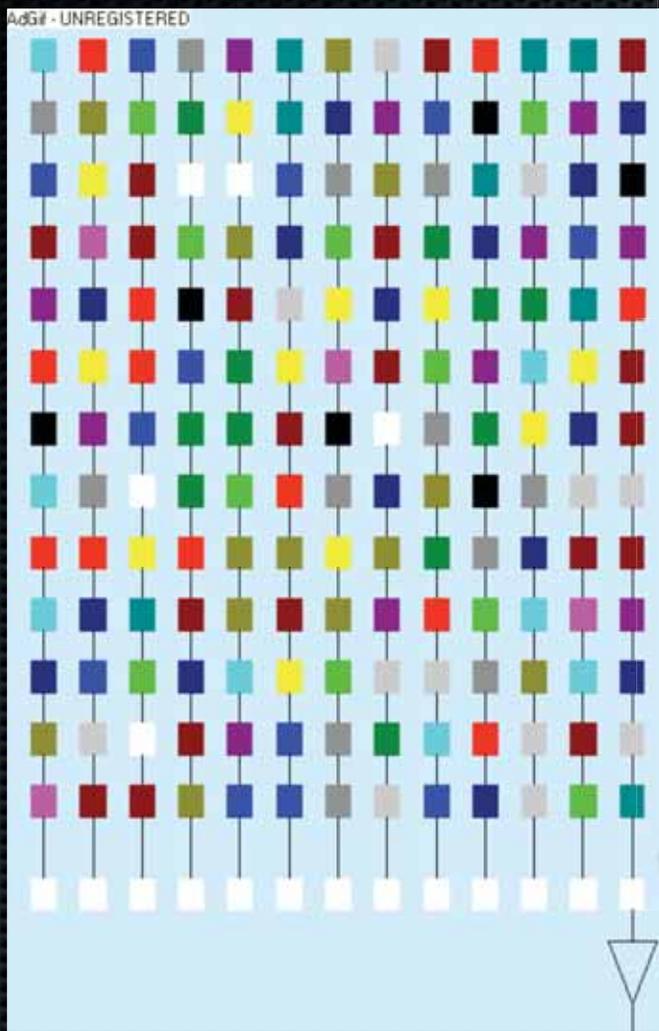


- ◆ Noiseless, ~lossless charge transfer
- ◆ High gain charge-to-voltage conversion $\Delta V = q/C_{FD}$
- ◆ Output amplifier (source follower, or ...) on-chip

Many ways to do this

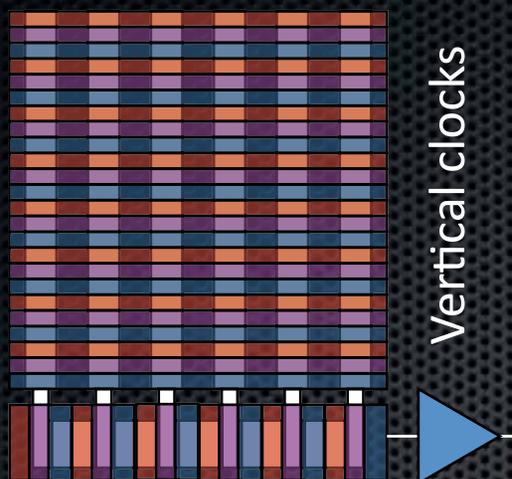


How it Works



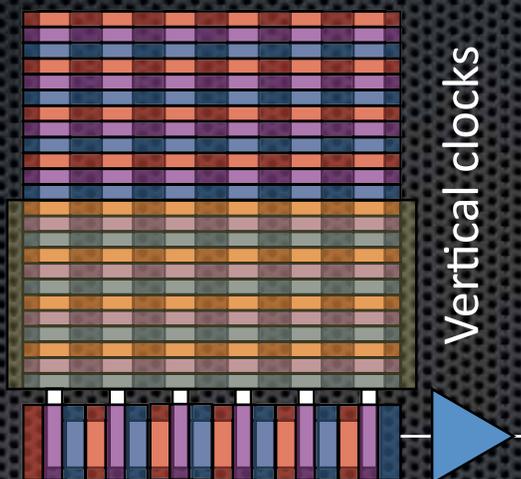
- ◆ Image area – $N_x \times N_y$ pixels
- ◆ Output shift register (N_x pixels)
- ◆ Expose image area
- ◆ Shift one row into output shift register
- ◆ Shift out each pixel
- ◆ Repeat

Several architectures



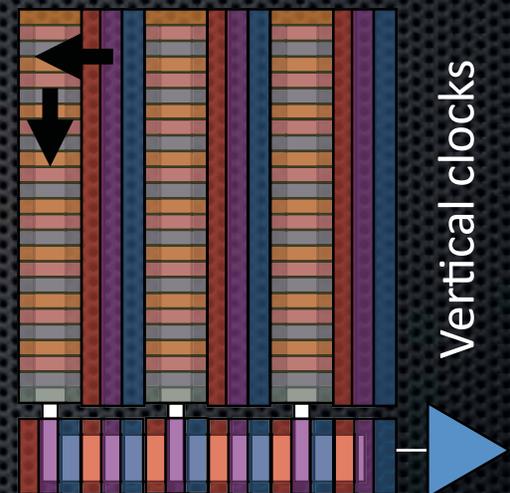
Horizontal clocks

Full frame



Horizontal clocks

Frame transfer
Rapid shift from image
to storage
Slower readout of
storage during integration



Horizontal clocks

Interline

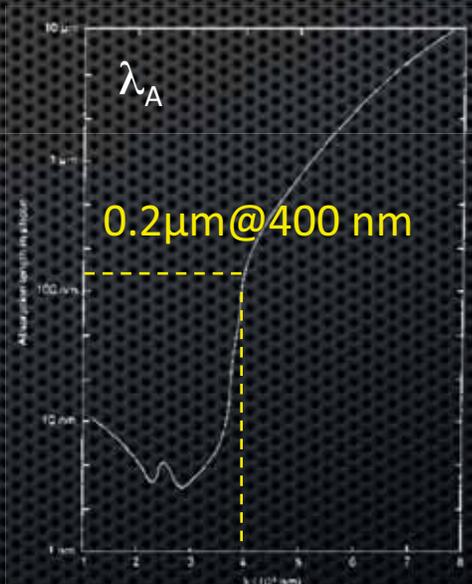


Frontside/Backside Illumination

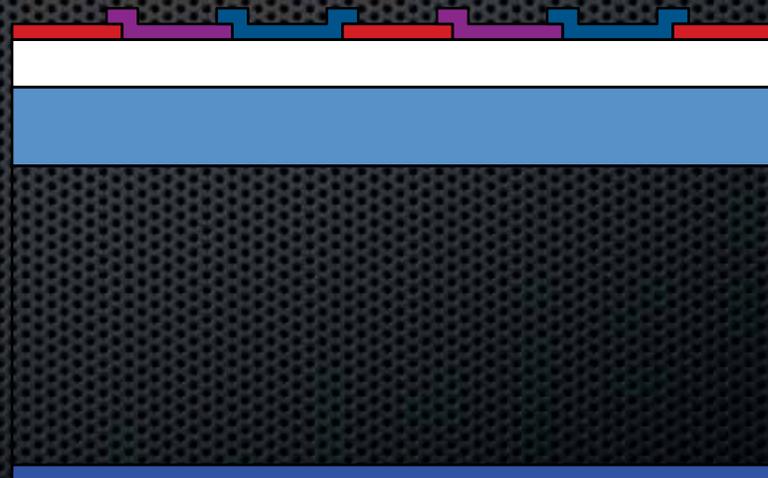
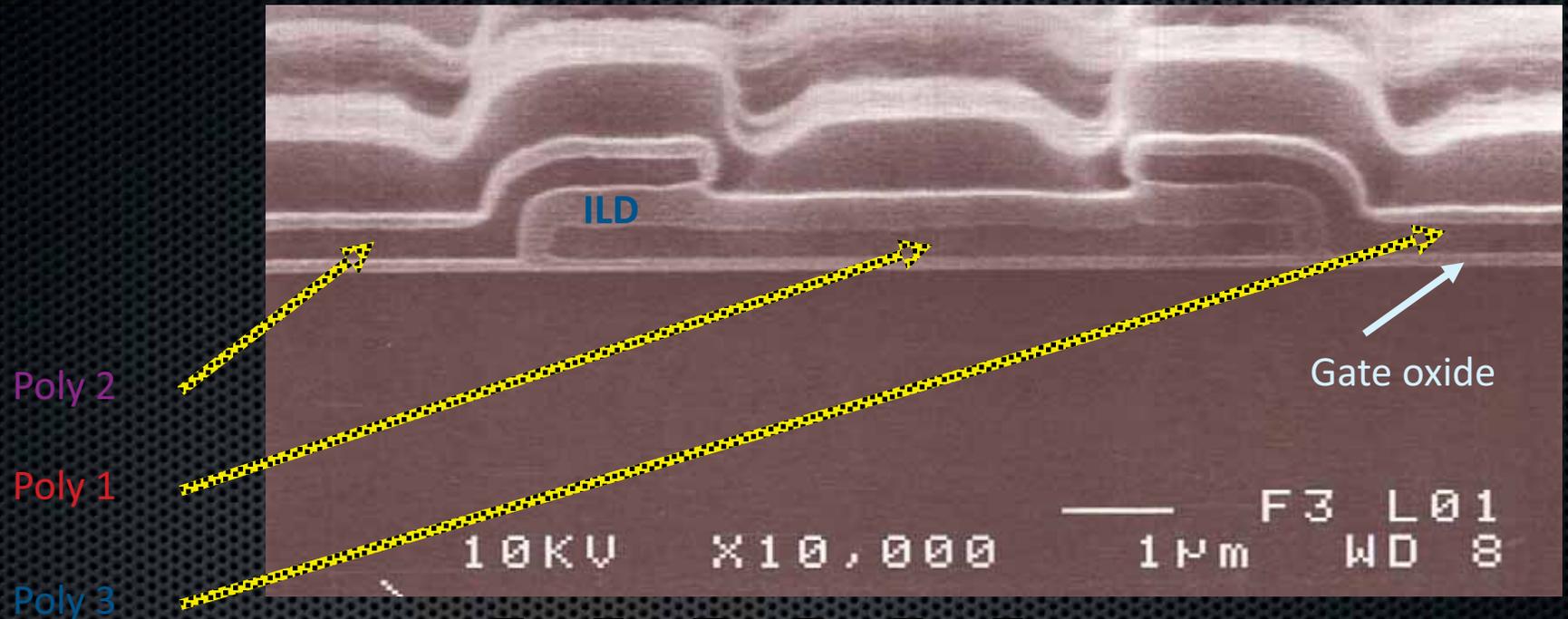


Fill factor <math>< 1</math>

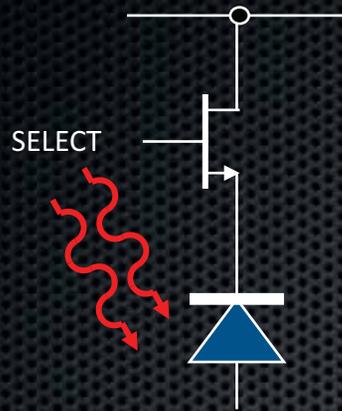
Fill factor = 1



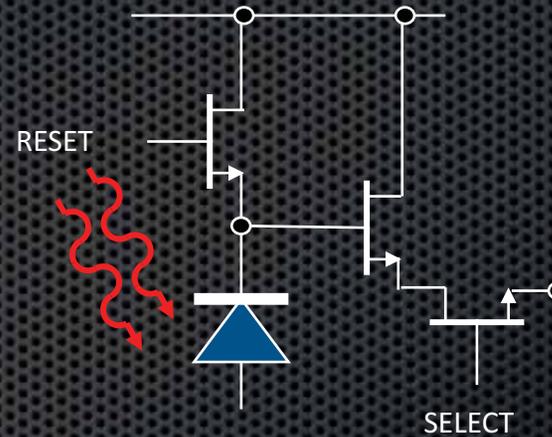
Triple Poly CCD Process



Monolithic Image Sensors



- ◆ Passive Pixel Sensor
- ◆ Proposed 1968
- ◆ No Reset, no in-pixel amplifier

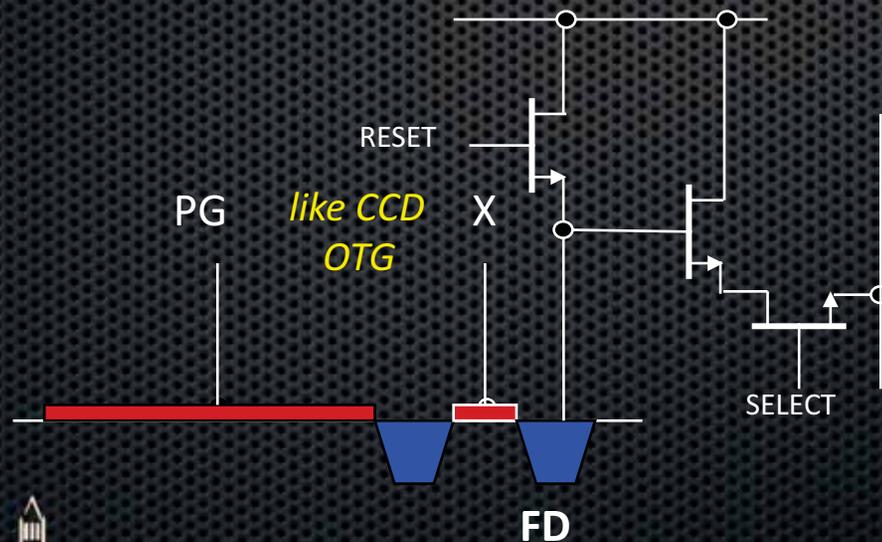


- ◆ Active Pixel Sensor
- ◆ Also proposed 1968
- ◆ Many ways to make the photodiode



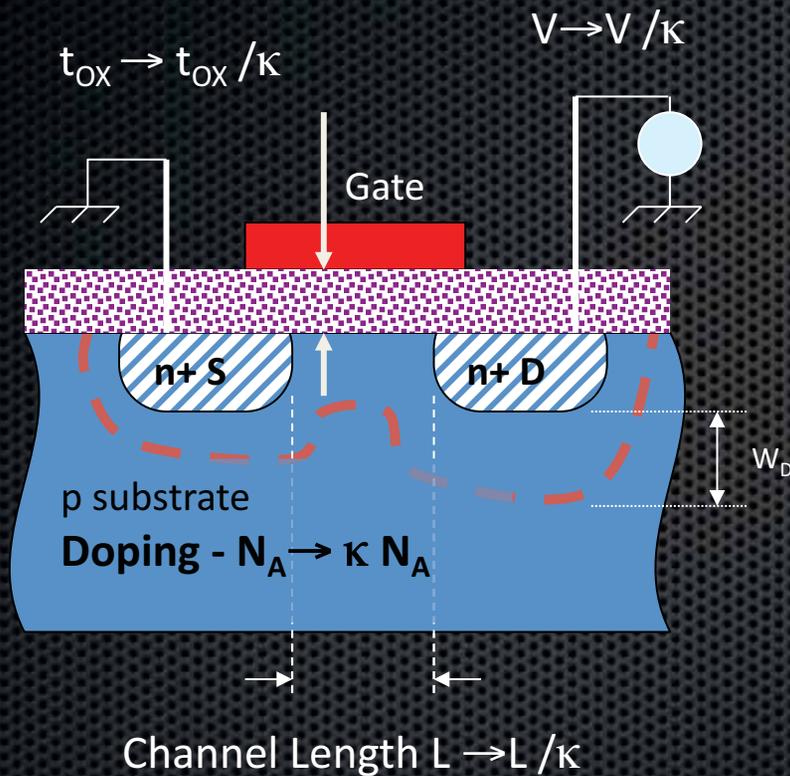
CCD vs APS

- ◆ APS – transfers a *voltage* down the column
- ◆ CCD – (noiselessly) transfers a *charge* down the column
- ◆ APS – can be more sensitive (source follower does not have to drive off-chip)
- ◆ APS – fill factor < 1 in general
- ◆ Photogate APS – like a matrix of individual CCDs
- ◆ Backside illumination – attempted for APS, work-in-progress



CMOS, CMOS “opto” and CCD processes

CMOS driven by constant field scaling



	CCD	CMOS
t_{ox} (Å)	500 - 1000	5-20
Well depth (μm)	2.5	0.5 deeper for RF
Implant (μm)	~1 channel stop	0.1 S/D implants
V	≥10	<3.3 <2.5 <1.x ...
Poly layers	3 (2)	1 2 for analog
Subst. quality	Low leakage	Don't care Except opto

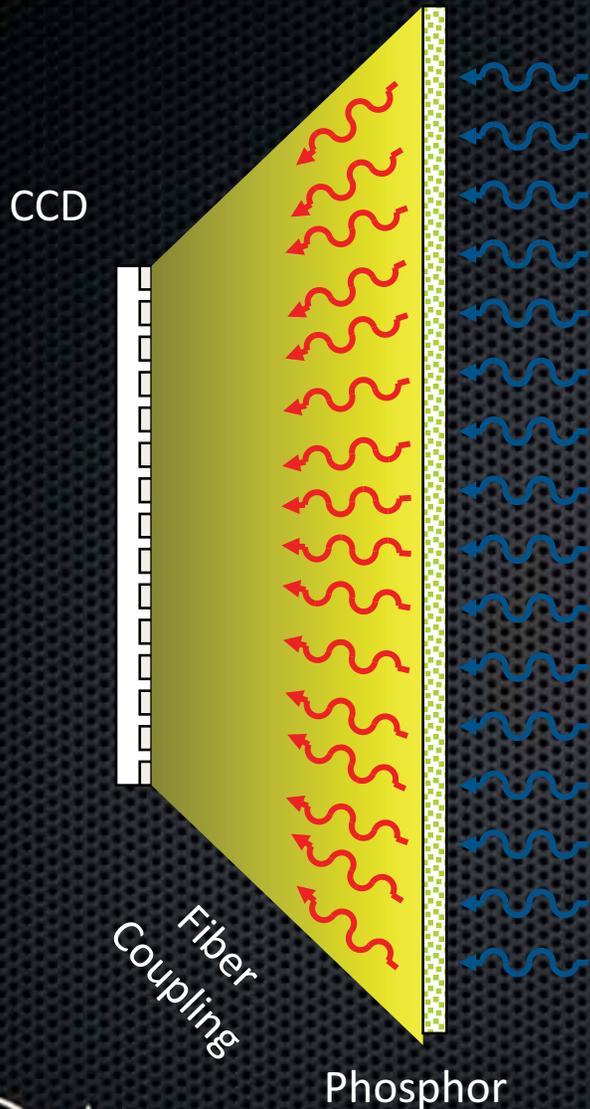


Why CCDs?

- ◆ Low noise (noiseless charge transfer, do everything to make C_{FD} small in order to get large conversion gain)
- ◆ Fill-factor = 1 (for backside illumination)
- ◆ Linear and easy to calibrate
- ◆ **Long history of scientific use**
- ◆ Large area devices easier (cheaper) to develop as CCDs than as state of the art CMOS devices
 - ◆ Readily wafer scale
- ◆ Commercially produced

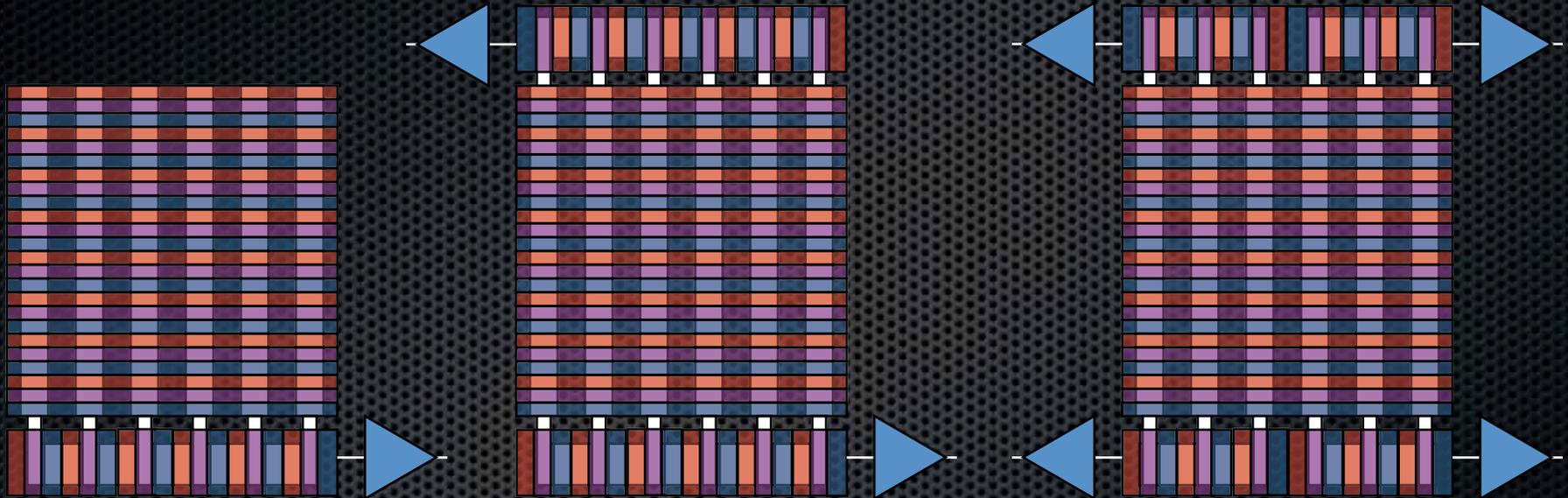


“Classical” X-ray Detector



- ◆ Phosphor (powdered scintillator)
- ◆ Fiber-optically coupled to a CCD (2D solid-state detector) camera
- ◆ + and –
 - ◆ “general purpose”
 - ◆ radiation damage
 - ◆ area
 - ◆ phosphor
 - ◆ fiber-optic

CCDs are Wonderful, but SLOW



Now it gets more difficult

Increase ADC speed

$$T_f = \frac{N_V}{2} \left(T_V + \frac{1}{B_V} \left[B_H T_H + \frac{N_H}{B_H N_{port}} T_{CONV} \right] \right)$$

top+bottom readout

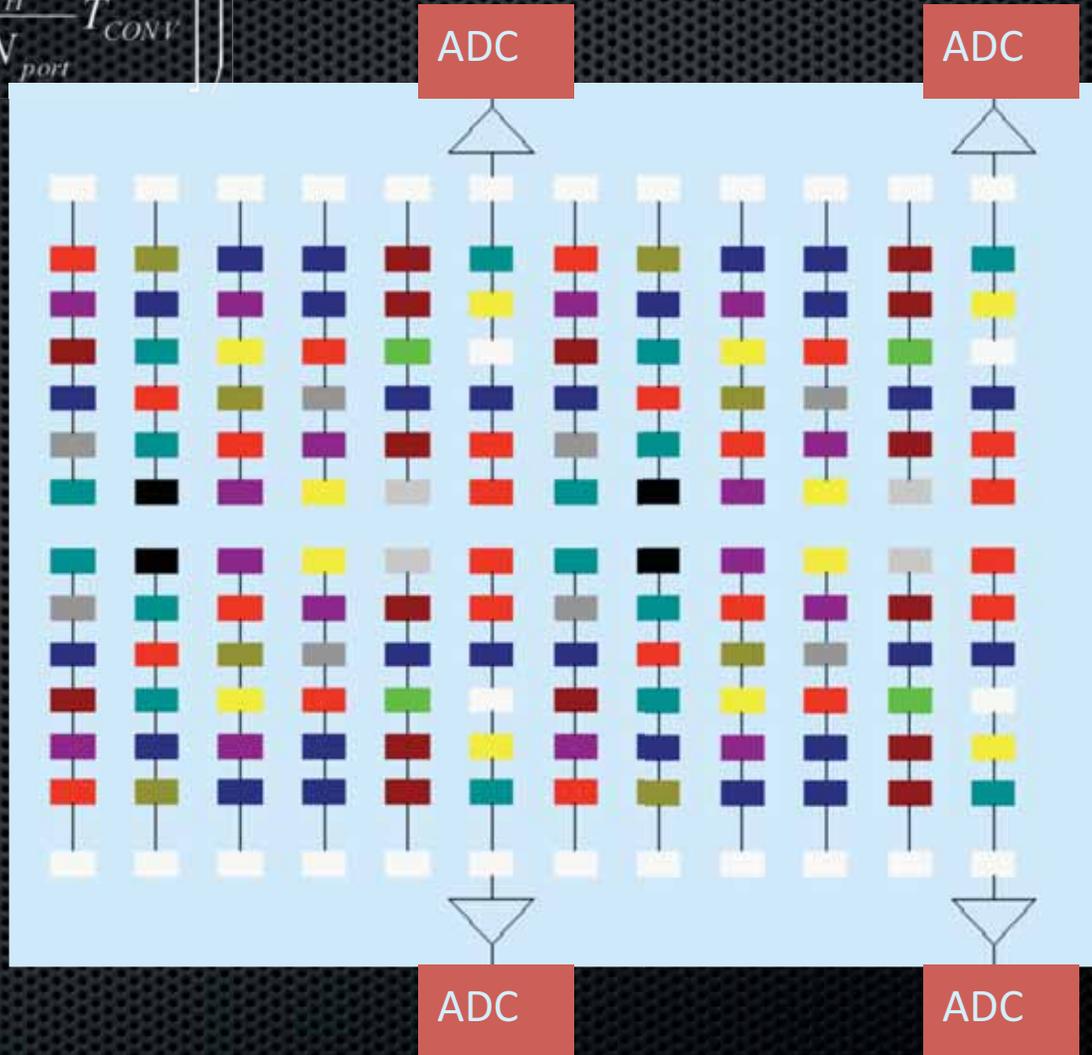
$N_V, N_H = \# H, V$ pixels

$B_V, B_H = H, V$ binning

$T_V, T_H = H, V$ shift time

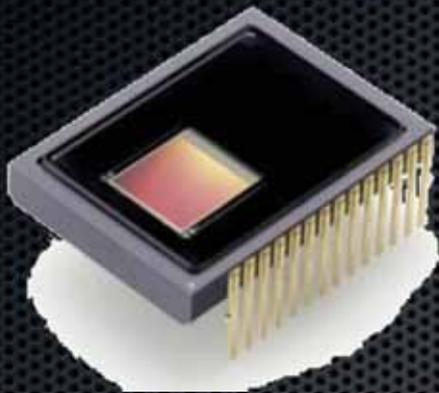
$N_{port} = \#$ ports

$T_{CONV} =$ total conversion time including reset, summing well, ...



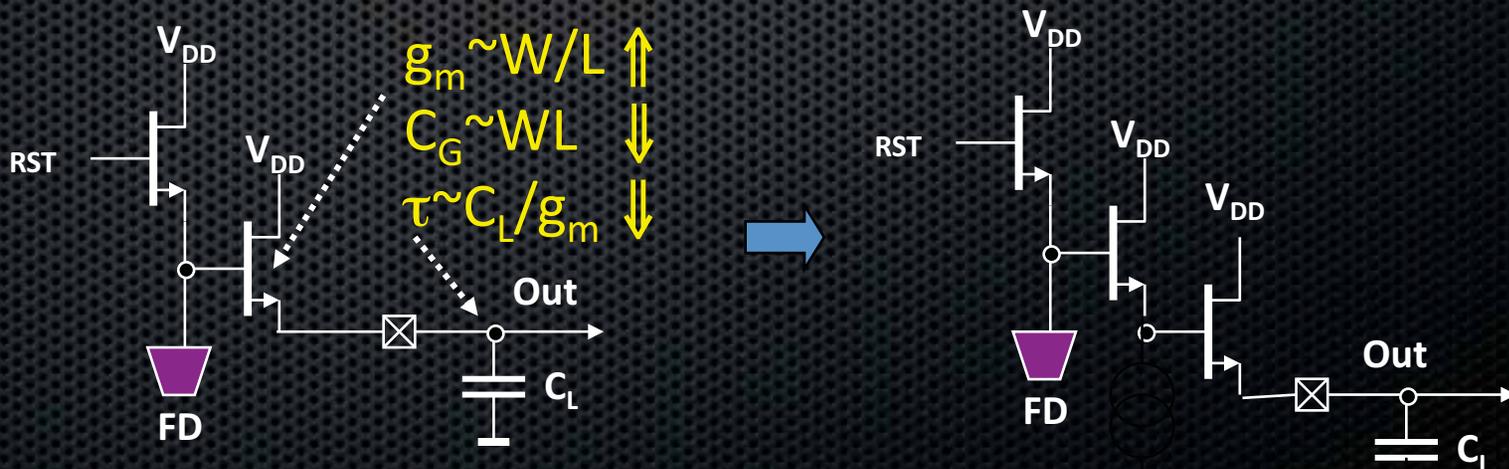
For example

Increase readout/ADC speed

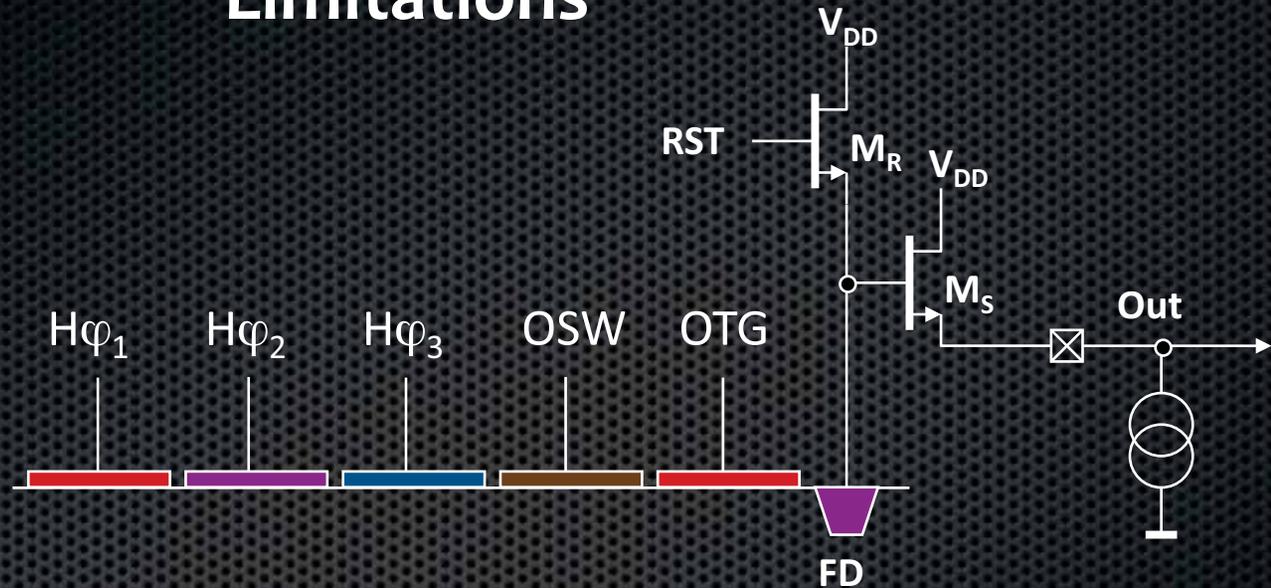


- ◆ Dalsa – FT50M
- ◆ 1024 x 1024 x 5.6 μm pixel
- ◆ Frame transfer / 2 ports
- ◆ 100 fps = 100 MPix/s
- ◆ 11.1 bits [67 dB] at 30/60 fps
- ◆ 10.1 bits [61 dB] at 50/100 fps

S/F Limitations



Limitations



◆ V_{TC} Noise contribution from M_R (reset switch) removed by CDS (correlated double sampling – measure V_R and $V_R + V_S$)

◆ Noise contributions from M_S (source follower)

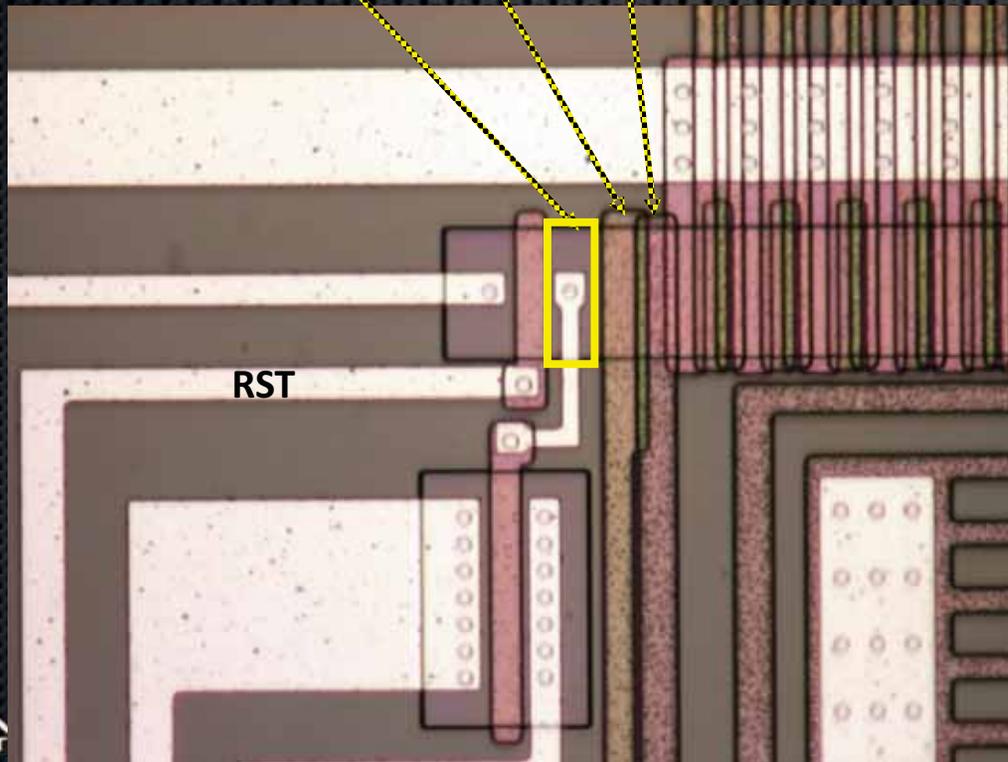
◆ Thermal noise $V_n^2 \sim 4kT\gamma g_m \int H^2(f) df$

◆ 1/f noise $V_n^2 \sim \frac{K}{C_{ox}WL} \int H^2(f) \frac{1}{f} df$

◆ Noise from current source

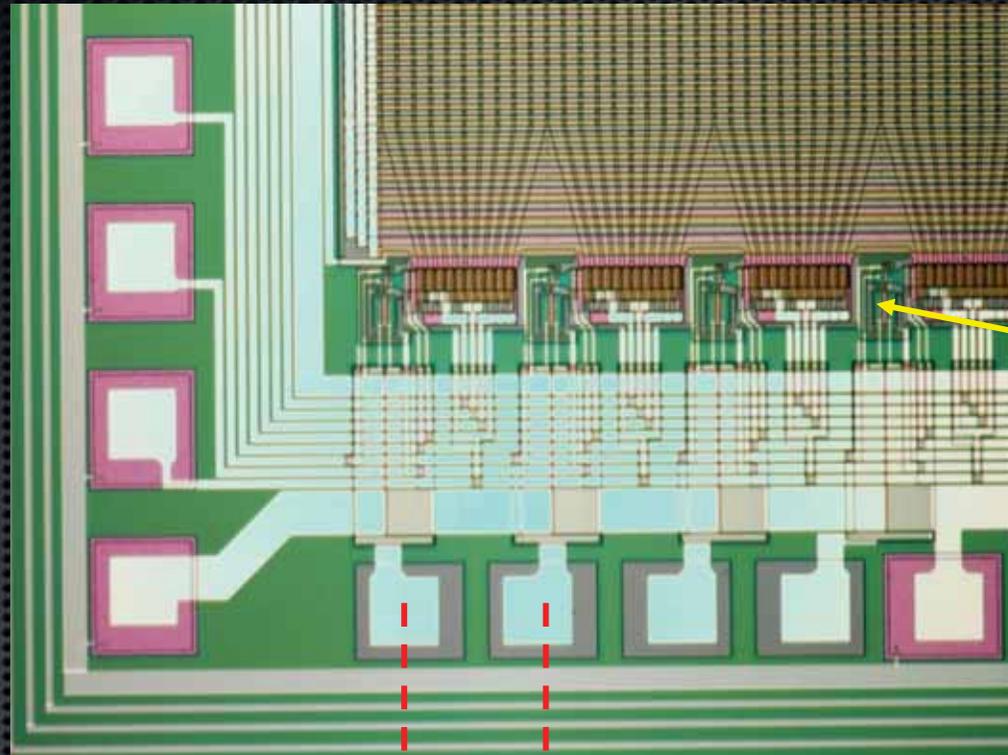
↑ $\sim \sqrt{\text{rate}}$

Add more ports



- ◆ Reset and output transistors need room
- ◆ Want to minimize C_{FD}
- ◆ Need space for the output stage!

(almost) Column-Parallel CCD

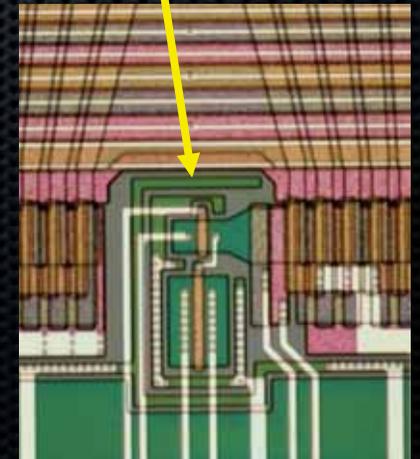


Constant Area
Taper
Mini-shift reg.

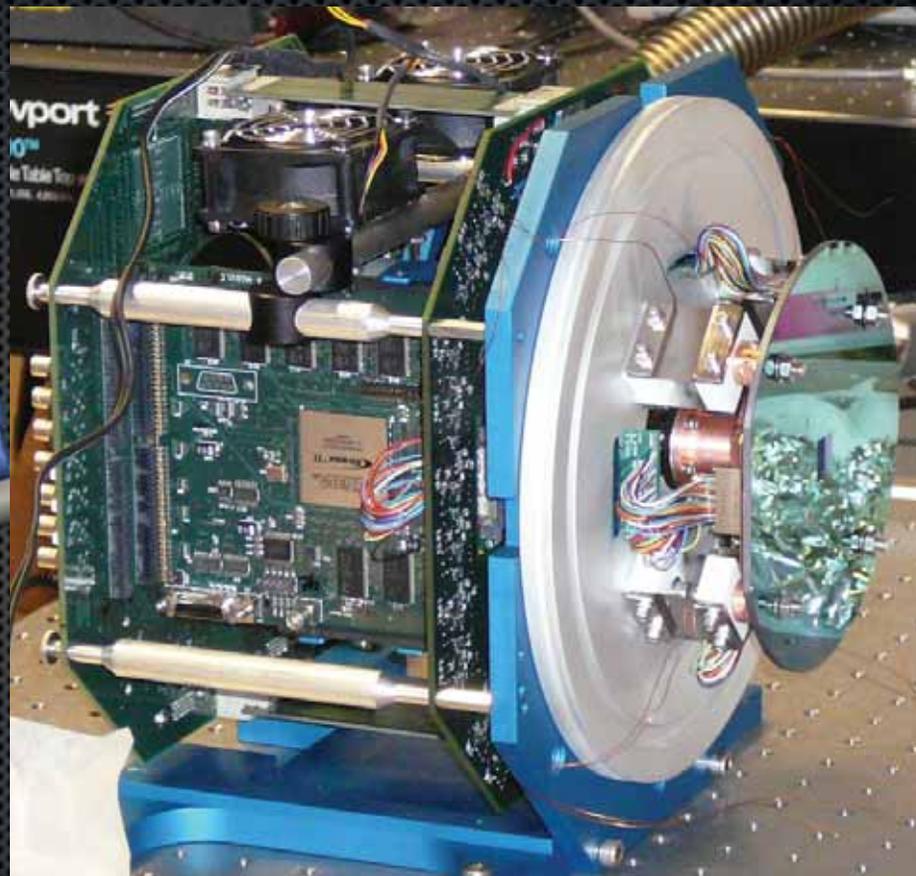
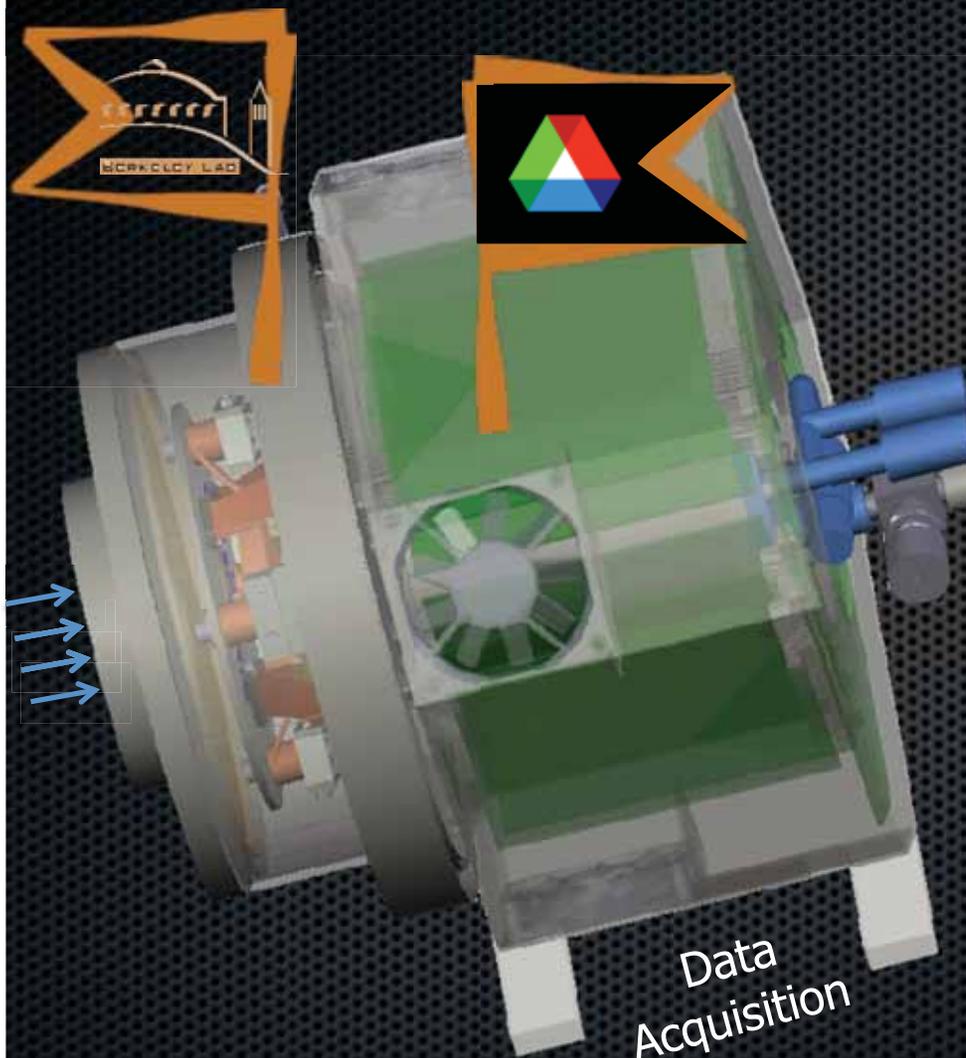
Output stage

Mini-SR with taper
Metal strapping

~300 μm pitch
bond pads
(wire-bondable)



ALS / APS Collaboration



Data Acquisition



Direct Detection

Previous example of CCD usage was for optical photons. What about x-rays?

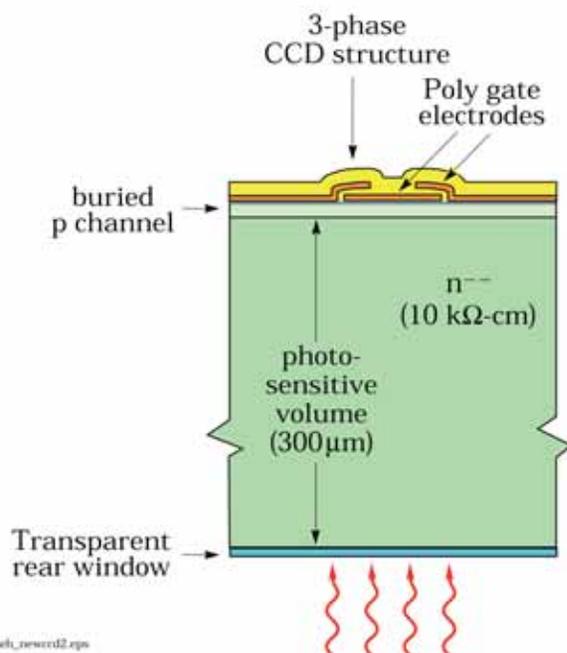


This should be depleted – generally thin with conventional processes

→ add a layer which can be used as an electrode

PROPOSAL:

Make a thick CCD on a high-resistivity n-type substrate, operate fully depleted with rear illumination.



Advantages:

- 1) Conventional MOS processes with no thinning => "inexpensive"
- 2) Full quantum efficiency to $> 1 \mu\text{m}$ => no fringing
- 3) Good blue response with suitably designed rear contact
- 4) No field-free regions for charge diffusion, good PSF

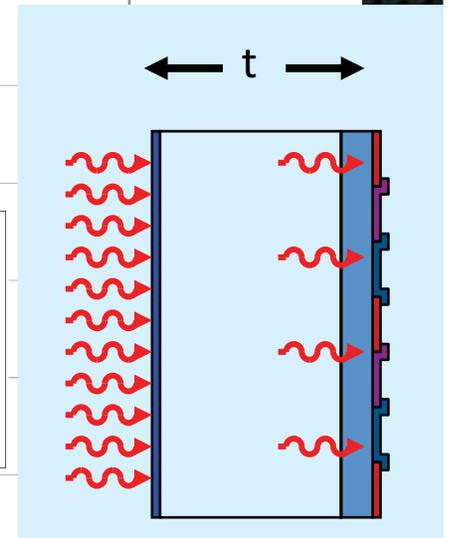
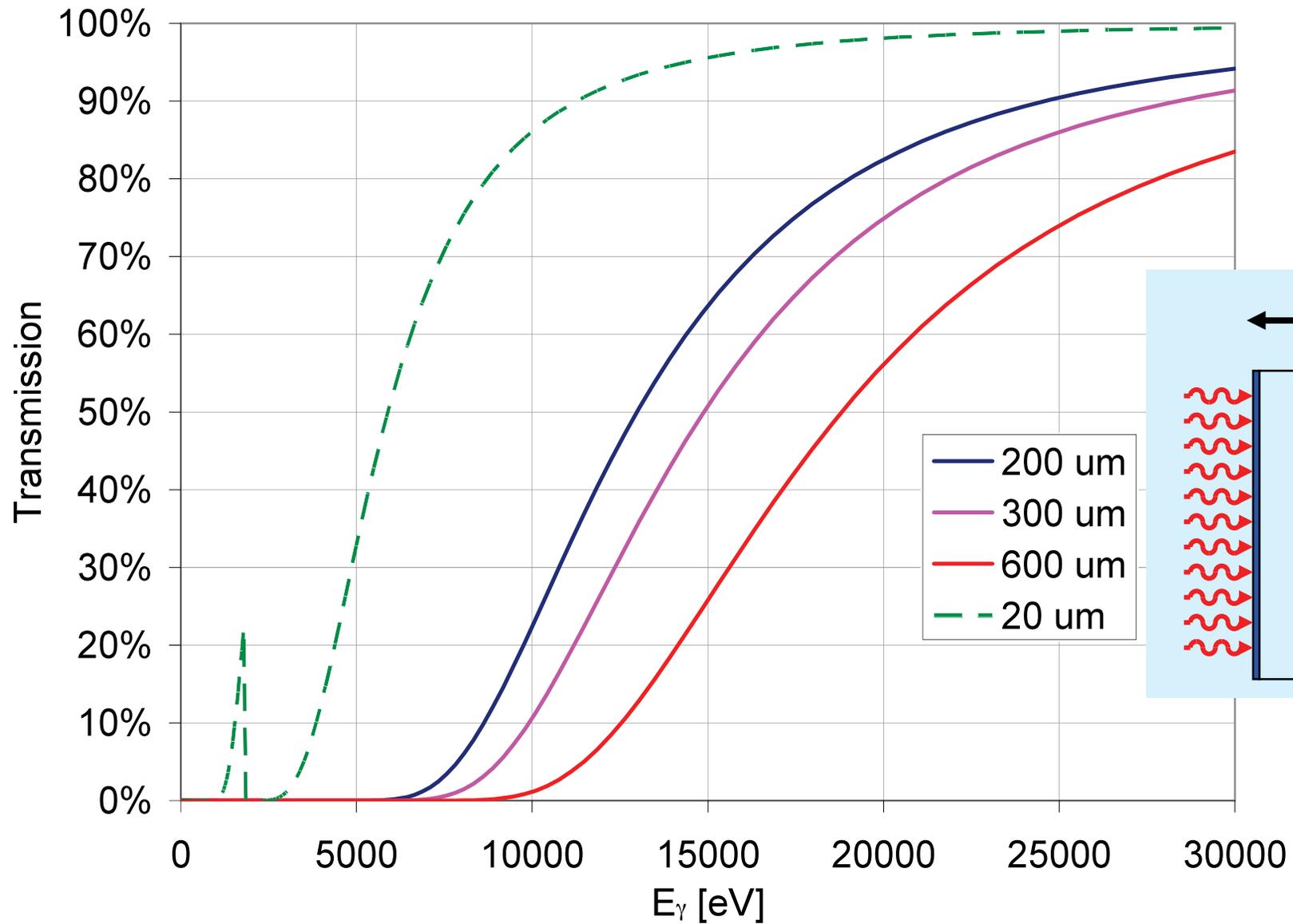
Disadvantages:

- 1) Enhanced sensitivity to radiation (x-rays, cosmic rays, radioactive decay)
- 2) More volume for dark current generation
- 3) Dislocation generation

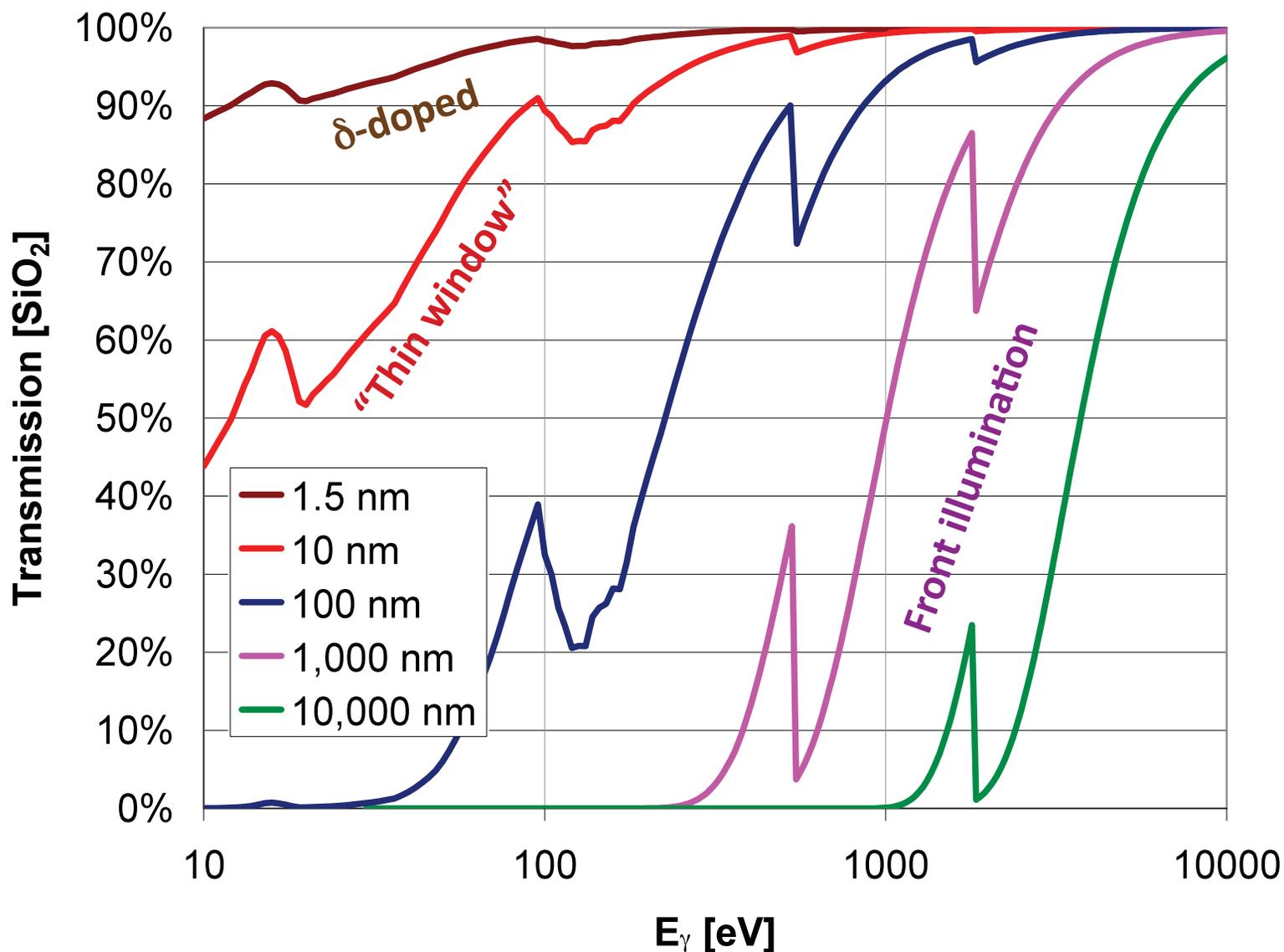
LBL CCD – S. Holland et al.



“Range”

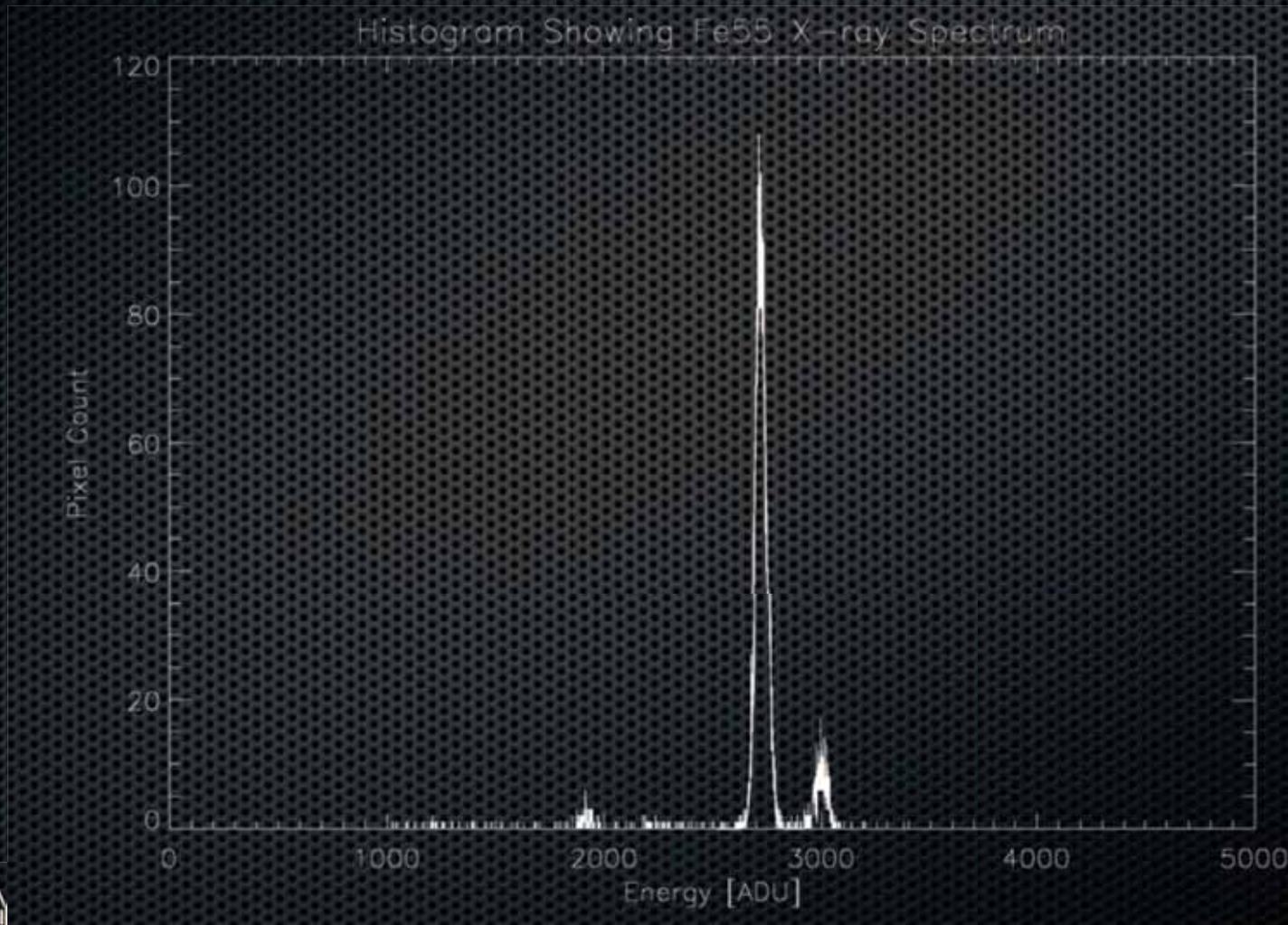


Thin “window” for Soft X-rays



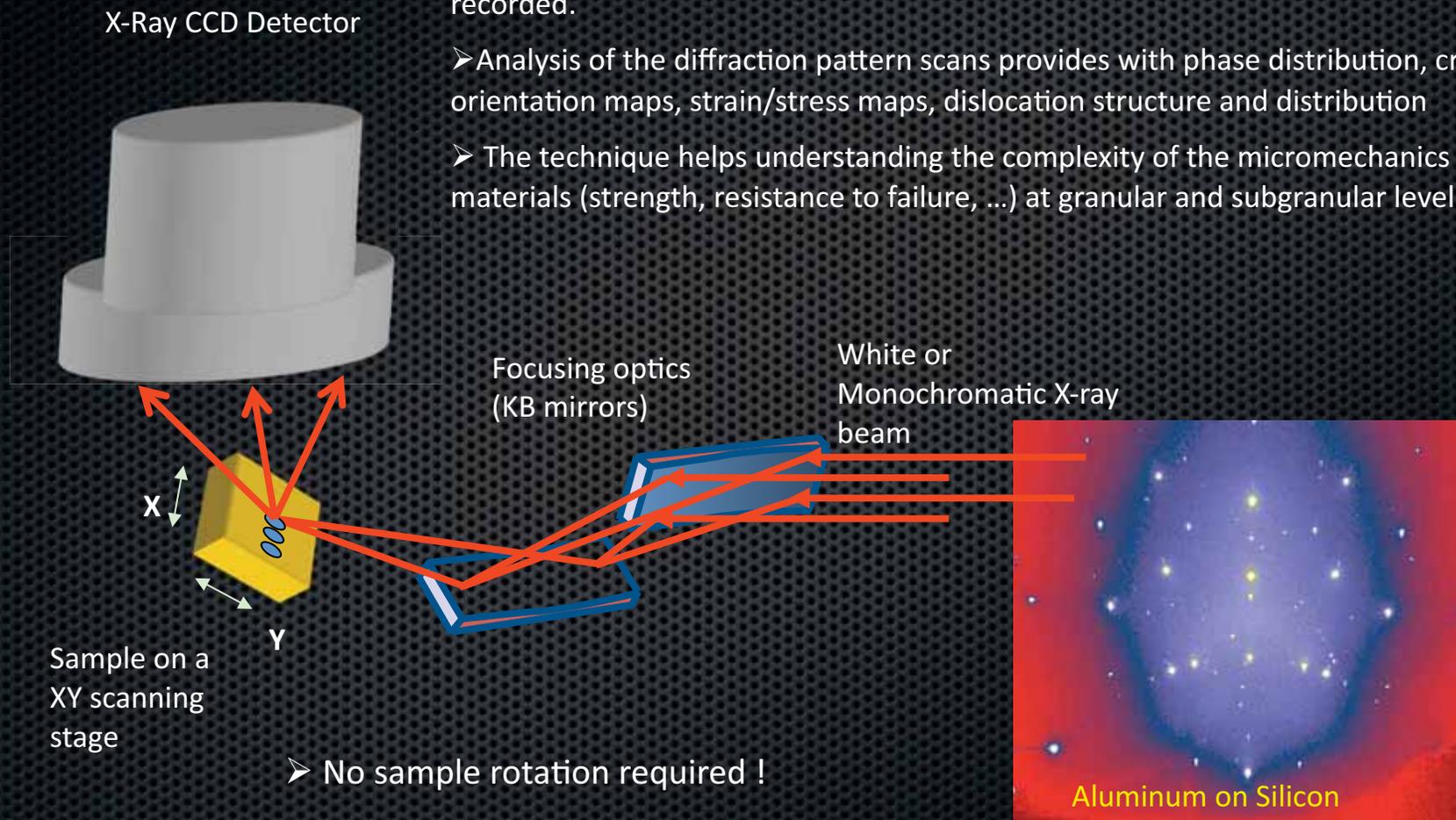
650 μm thick CCD

^{55}Fe K_{α} and K_{β} . Resolution ~ 126 eV at 5.6 keV

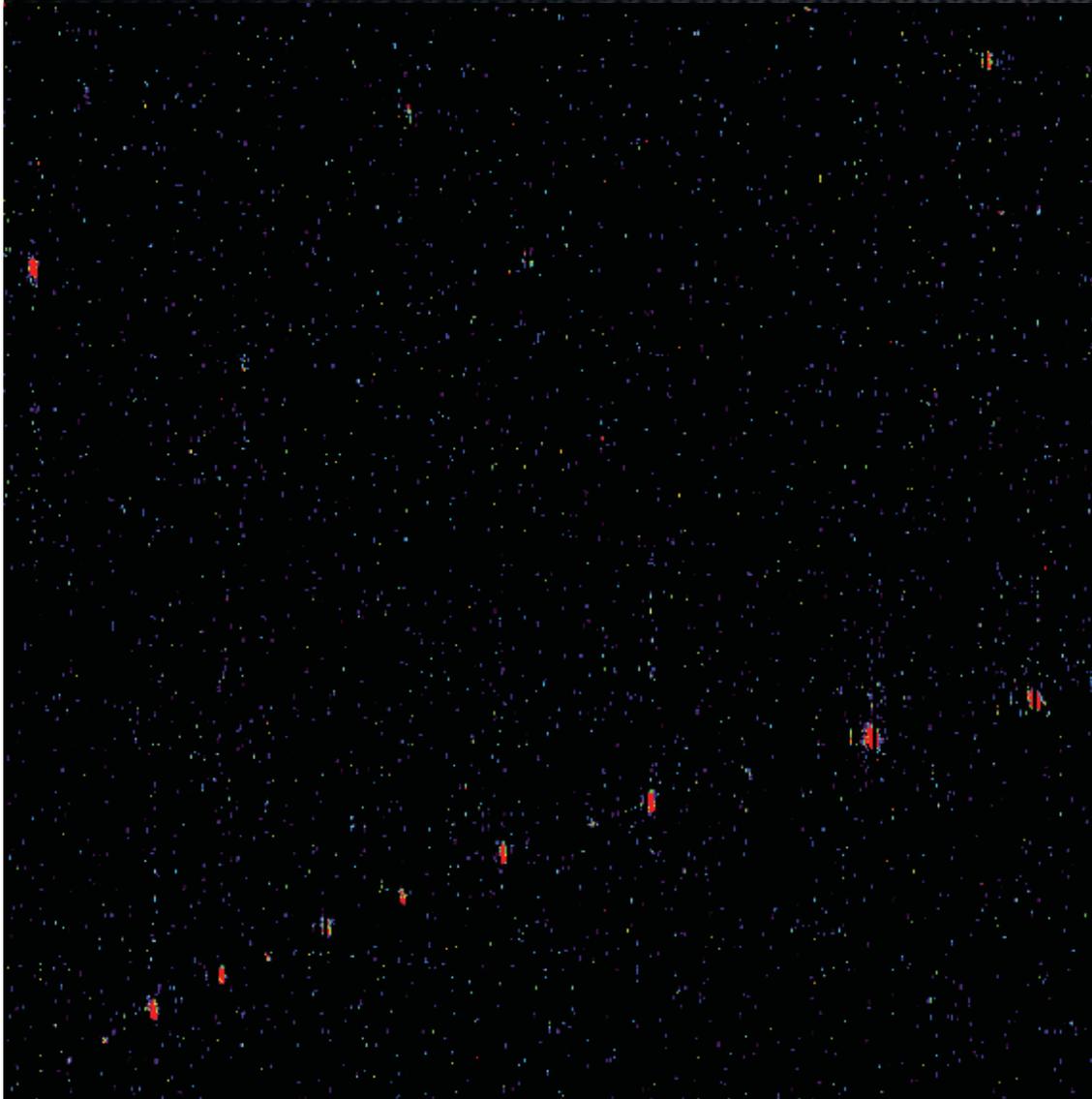


X-Ray microdiffraction at the ALS (BL 12.3.2)

- Sample is raster-scanned under a submicron-sized white (or monochromatic) X-ray beam focused by Kirkpatrick-Baez mirrors. At each step a diffraction pattern is recorded.
- Analysis of the diffraction pattern scans provides with phase distribution, crystal orientation maps, strain/stress maps, dislocation structure and distribution
- The technique helps understanding the complexity of the micromechanics of materials (strength, resistance to failure, ...) at granular and subgranular level



Energy resolving capabilities: toward fast energy-resolved Laue



A fast alternative to
monochromator energy scan

Potassium Titanyl Phosphate
K₂TiOPO₄ (or KTP)

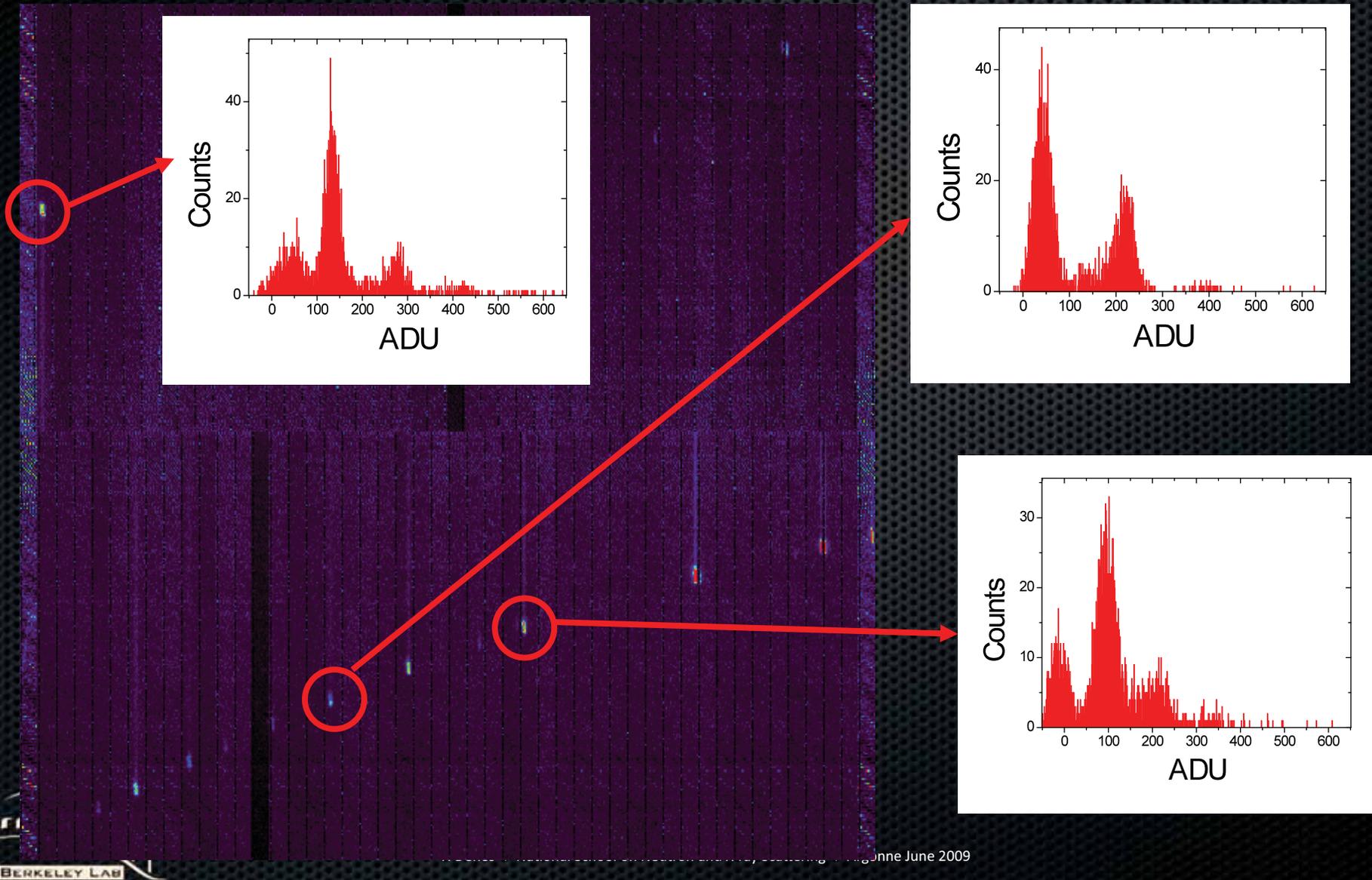
Orthorhombic:

a= 1.28193 nm

b= 0.63991 nm

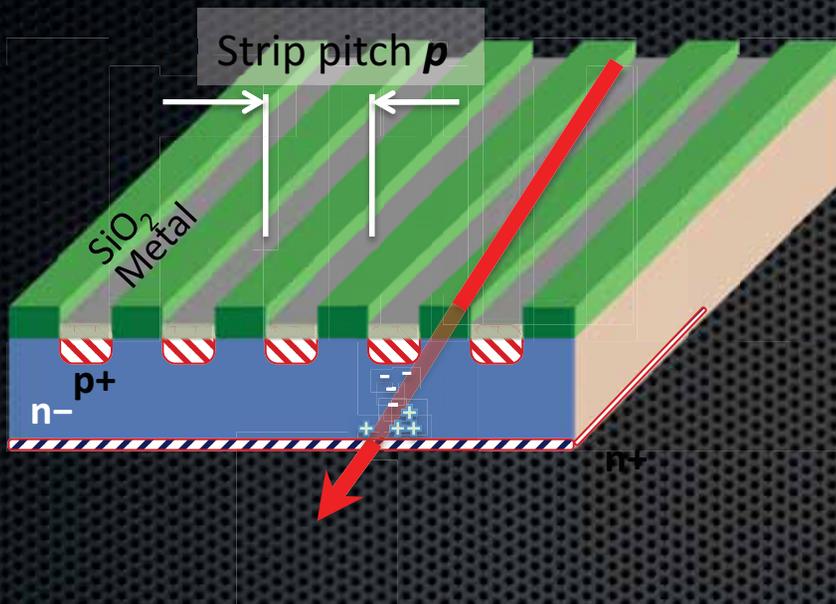
c= 1.05842 nm

Energy resolving capabilities: toward fast energy-resolved Laue

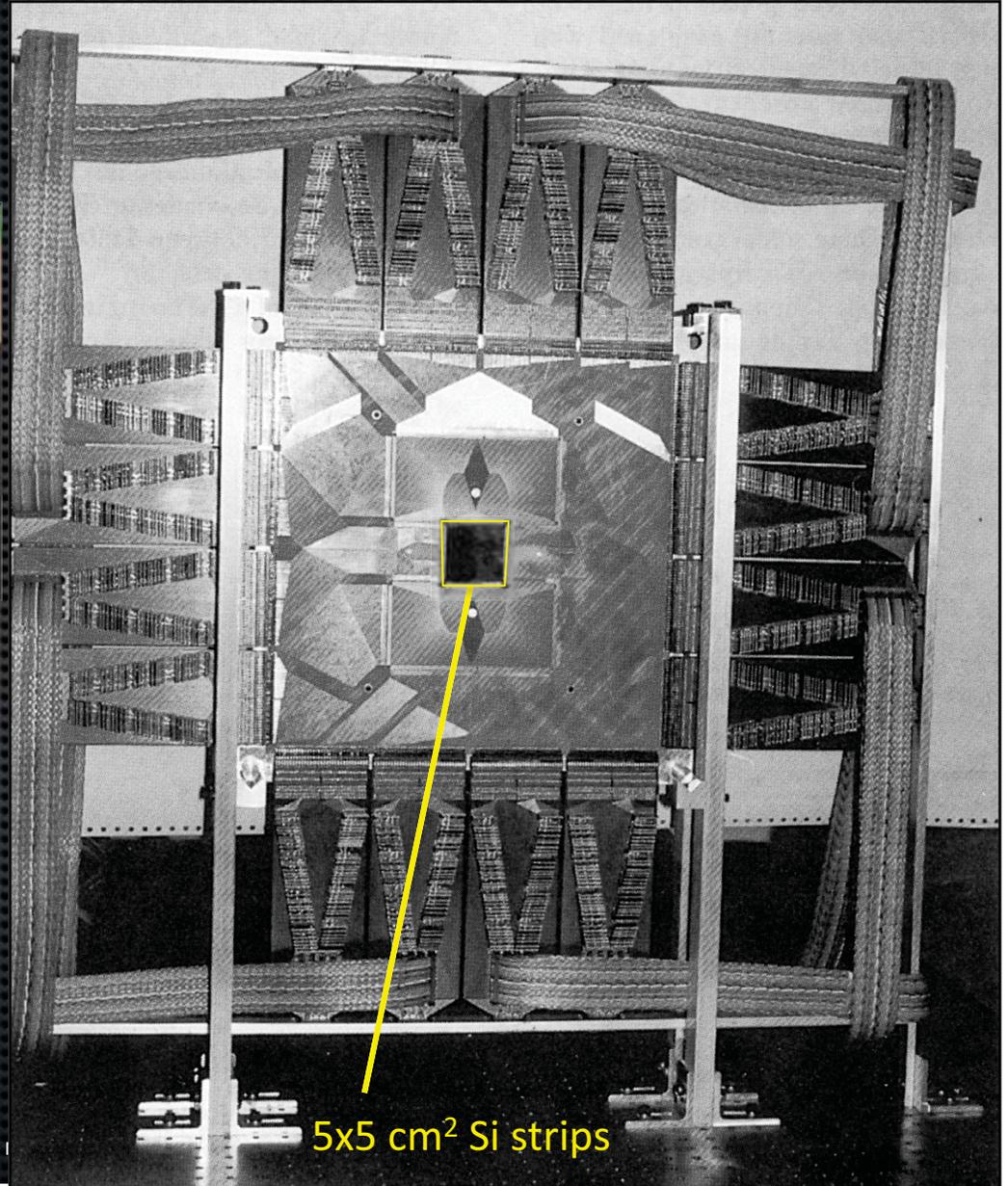


Microelectronics-enabled Detectors

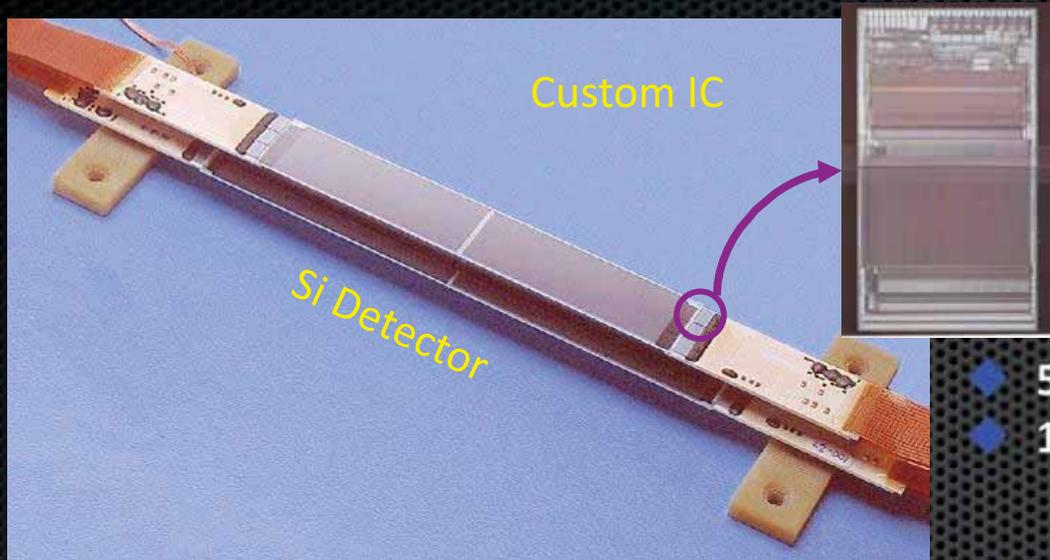
Silicon strip detector



Silicon strip detector (1D)
for particle physics ca. 1984

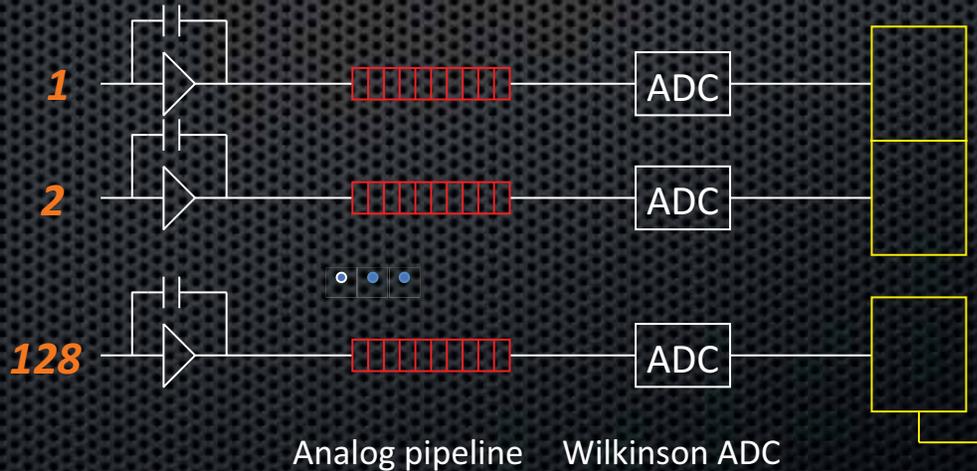


Followed by Custom ICs



- ◆ 50 μm pitch
- ◆ 128 channels

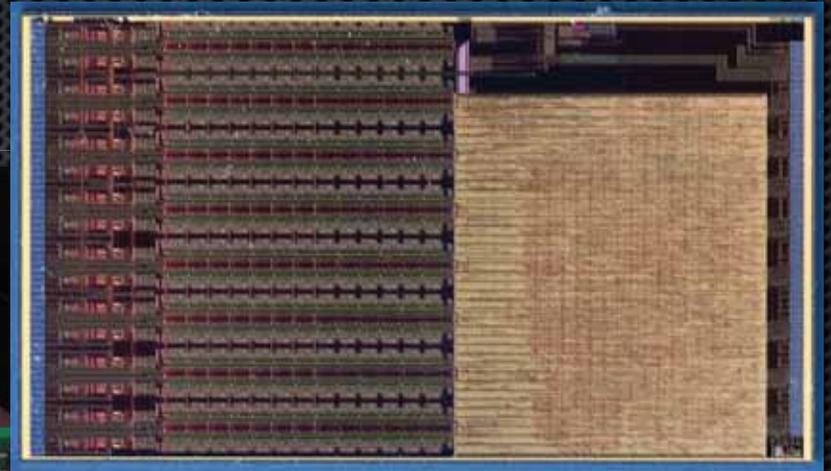
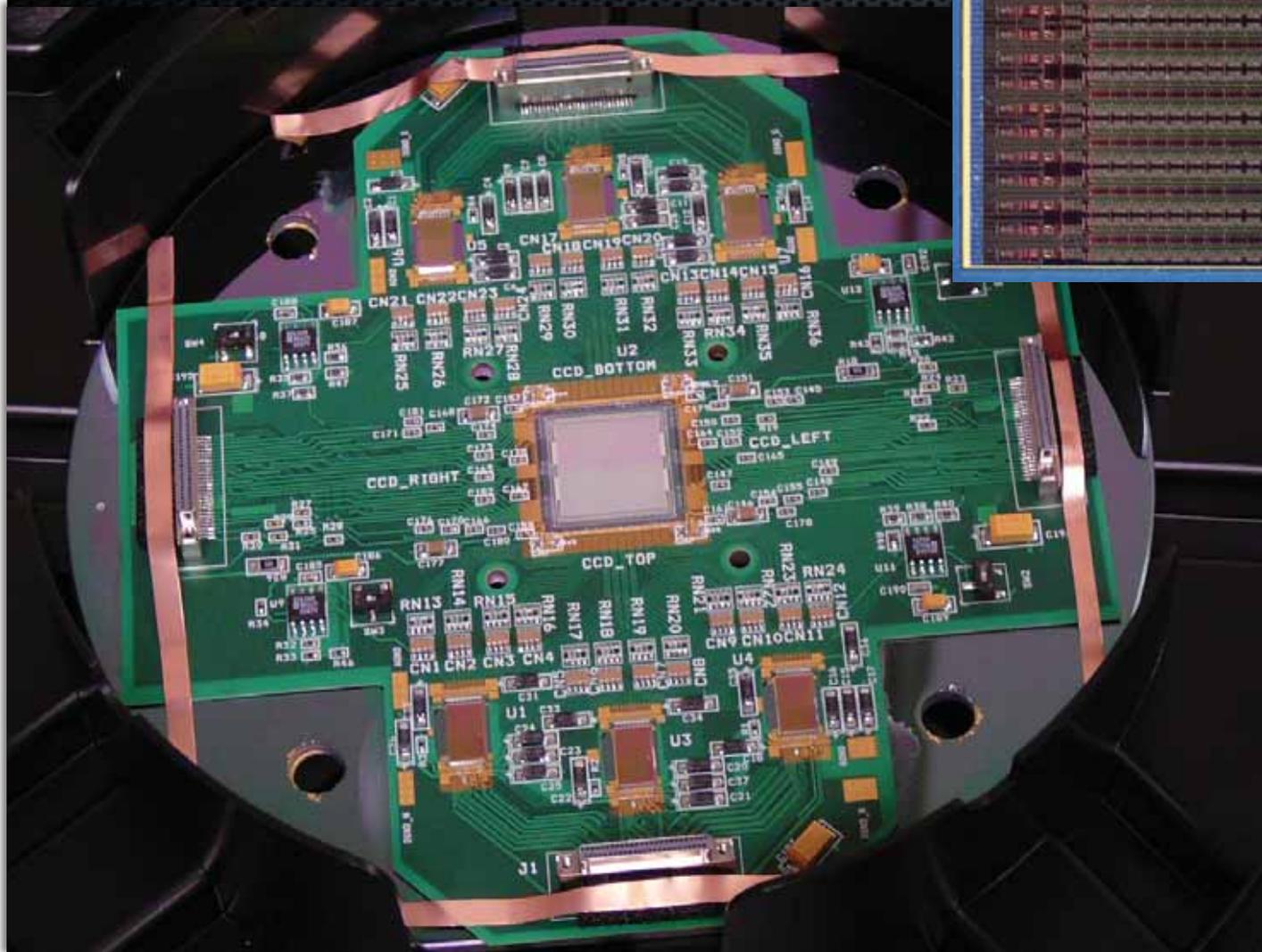
Charge sensitive amplifier with adjustable risetime



8
Zero-suppressed readout on 8-bit parallel bus

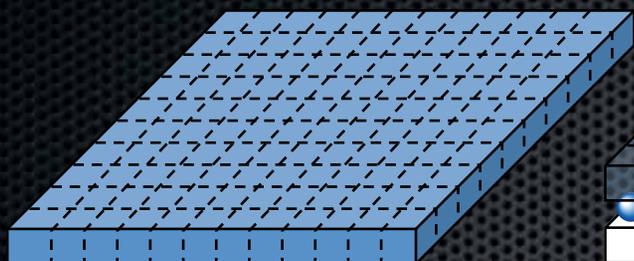


e.g. Custom IC for FastCCD

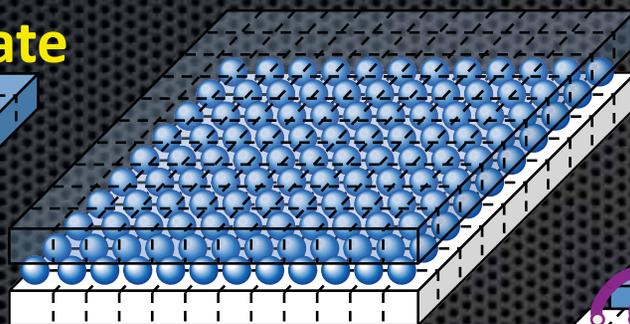


Further Options

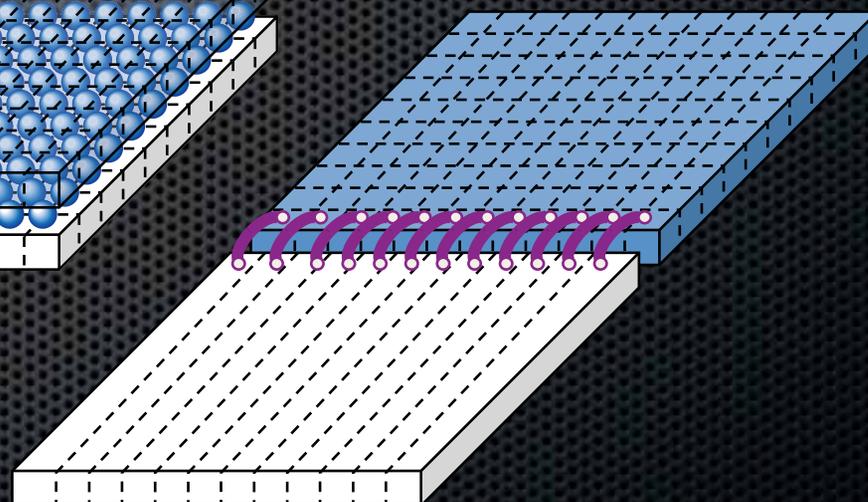
**Monolithic
sensor+readout
on same substrate**



Hybrid



**Sensor
+
Readout**



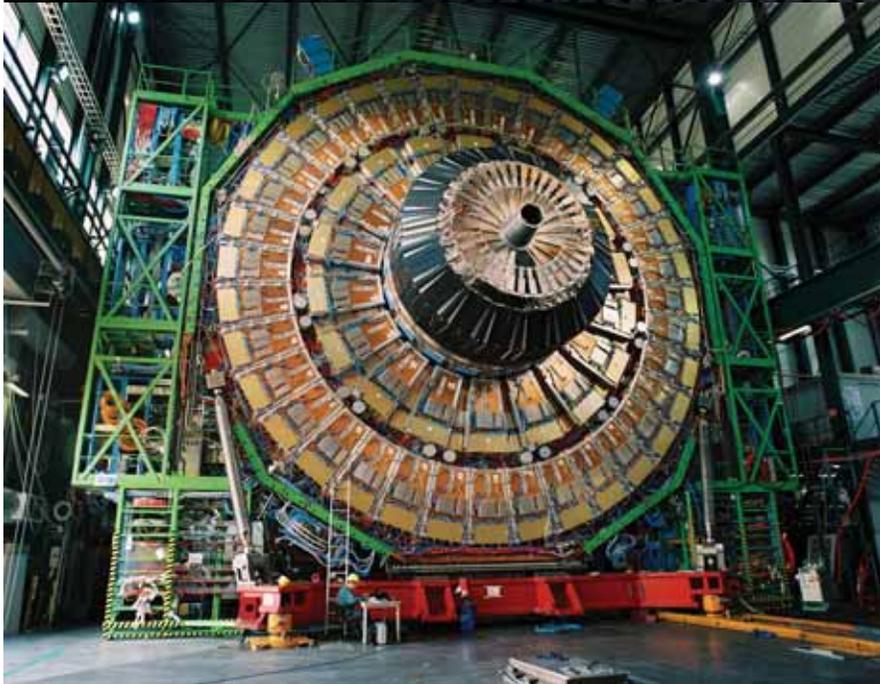
2D segmented Si

2D segmented Si attached
to 2D segmented Si

2D segmented Si attached
to 1D segmented Si
or other electronics



LHC Pixel Detectors



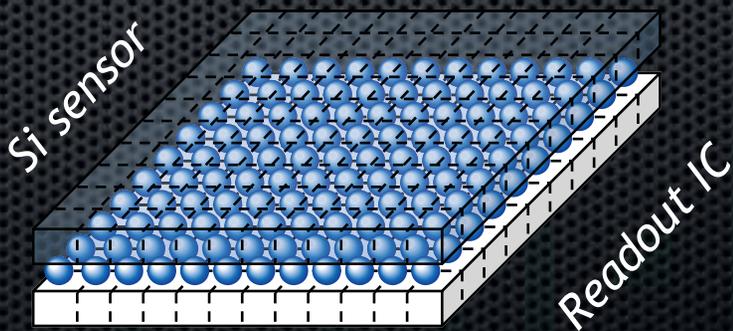
CMS



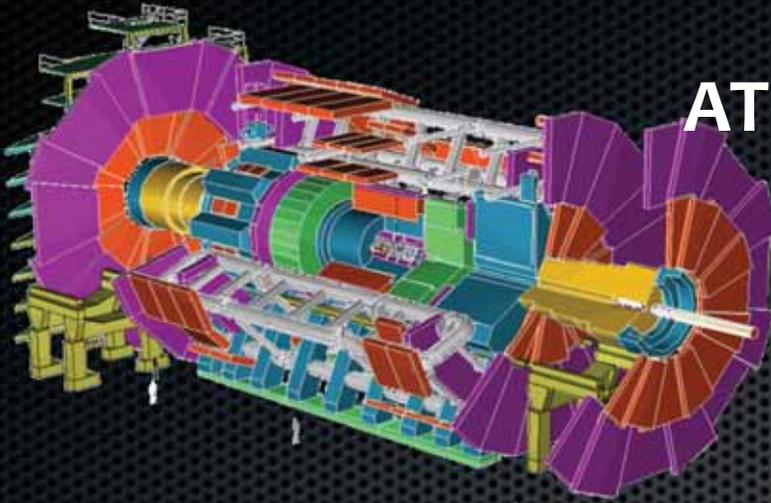
Pilatus - SLS

ATLAS

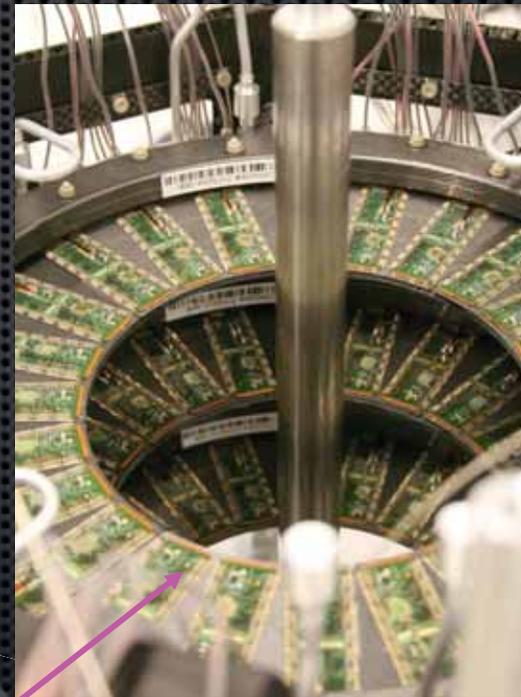
Large projects
to develop
hybrid pixels



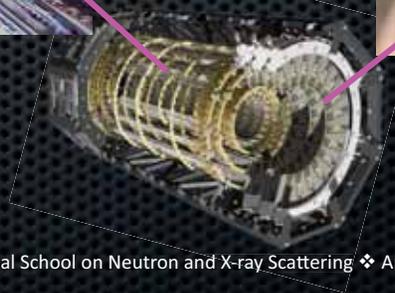
ATLAS

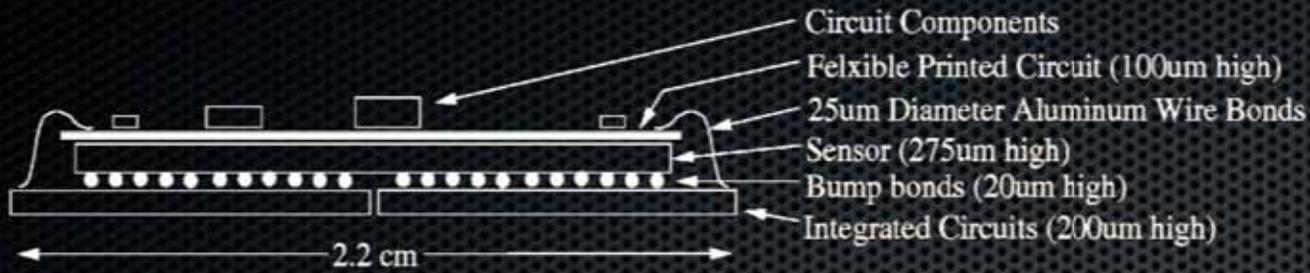


Barrel outer half-layer
336 modules
15.6M pixels

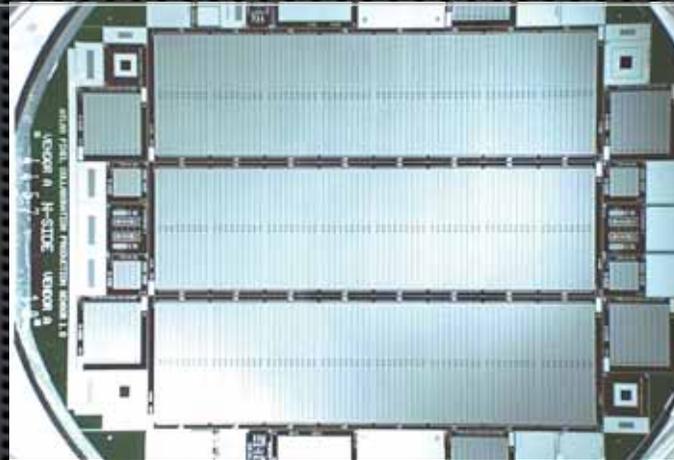


A-side end cap
144 modules
6.6M pixels





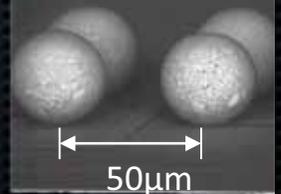
100 mm wafer with 3 Si sensors



Readout ICs
 18x160 pixels
 Readout



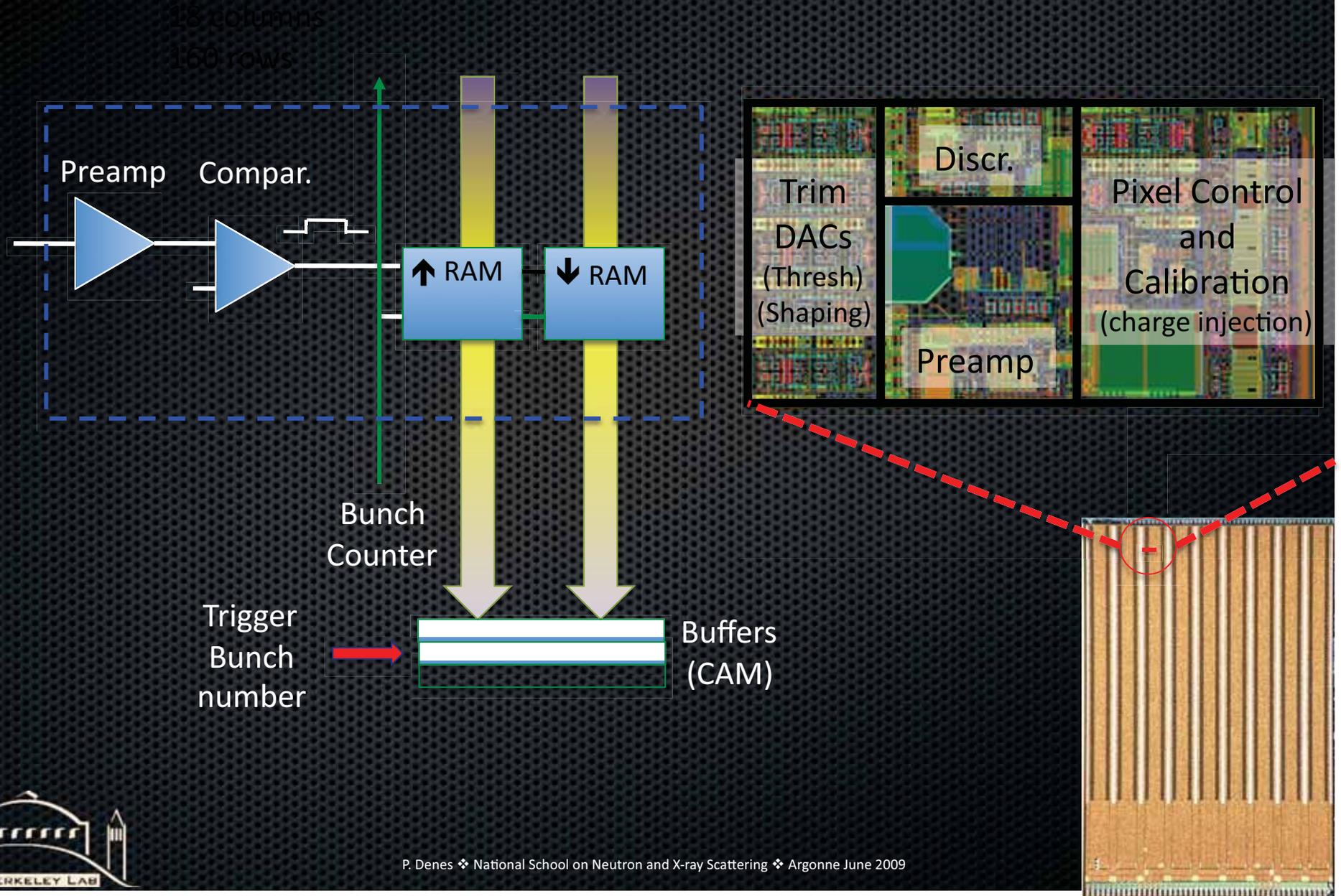
Solder Bumps



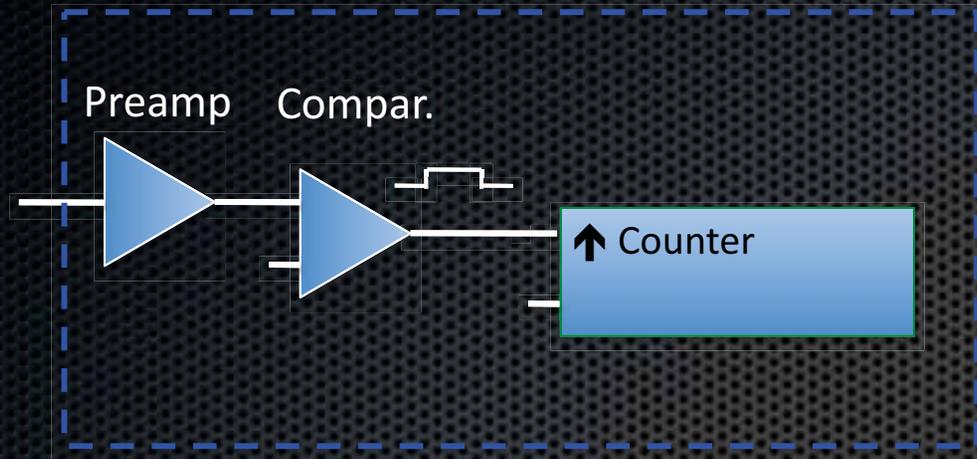
A "module" is 1 sensor with 2x8 bump-bonded chips



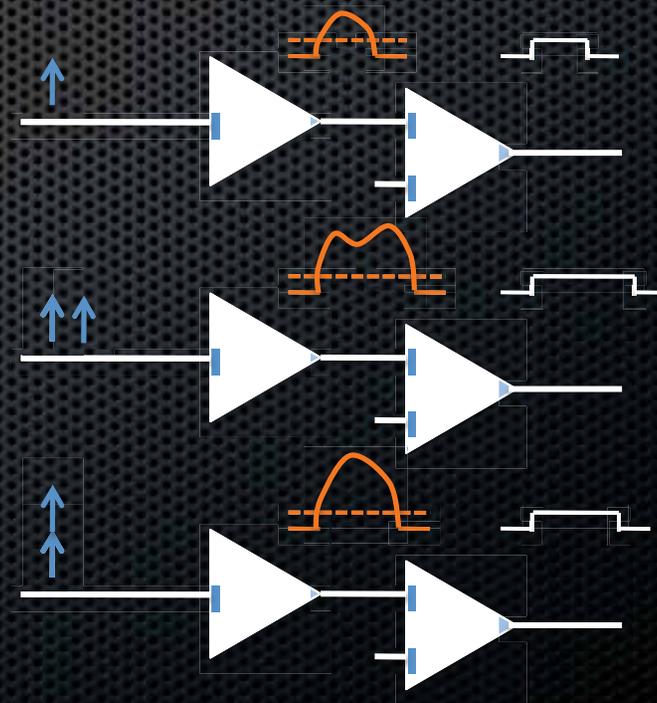
Architecture



For X-rays

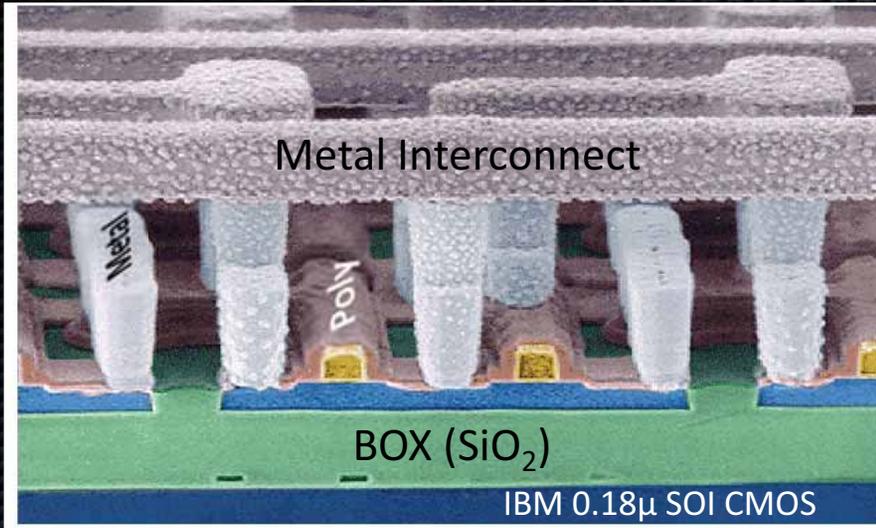


Deadtime:
Each of these cases
counts *one* photon



- ◆ Variants
 - ◆ analog or digital pre-scaling
 - ◆ multiple comparators

R&D: SOI ($I_{Q_{SOI}} > I_{Q_{BULK}}$)



**SU
C
M
A**

SOI Imager - Main Concept

<p>Detector \rightarrow handle wafer</p> <ul style="list-style-type: none"> High resistive 300 μm thick 	<p>Electronics \rightarrow device layer</p> <ul style="list-style-type: none"> Low resistive 1.5 μm thick
--	--

metal 2

PMOS transistor

NMOS transistor

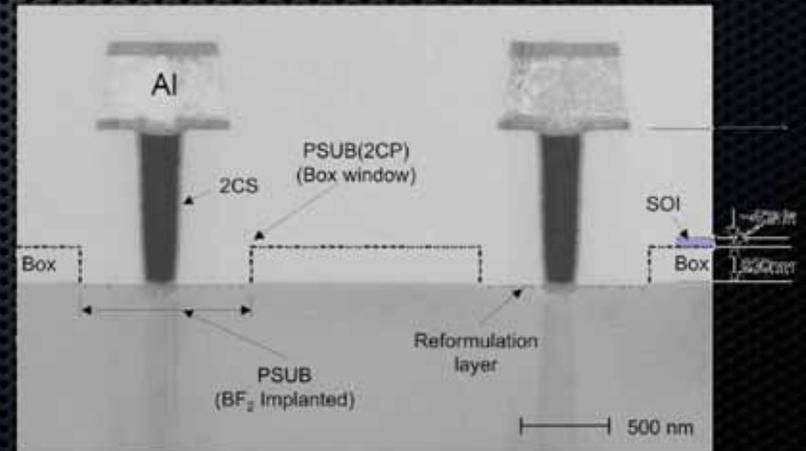
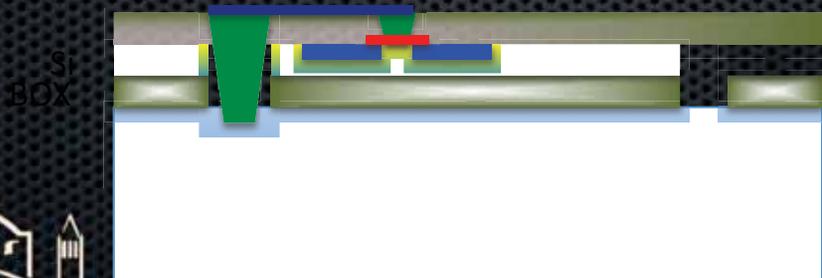
pixel

backside metallization

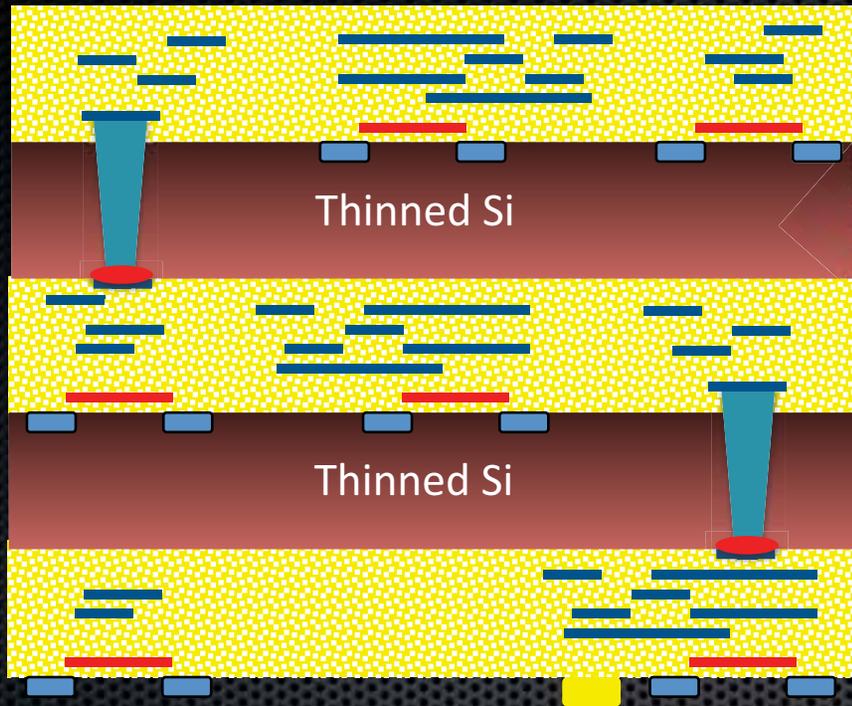
J. Marczewski European project SUCTIMA 3

Silicon-on-high resistivity, thick, fully depleted detector-grade silicon

Oki SOI Process (KEK)



R&D²: 3D Integration



Growing commercial interest – e.g. high density memory (more tunes on your iPod)
Use of disparate technologies still R&D

TSV

Bump (interconnect)

Thick Si

High-resistivity detector wafer



(Direct Detection) Pixel Complexity

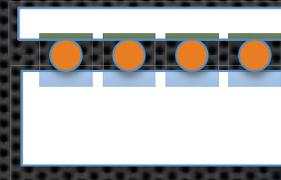
CCD on thick,
high- ρ Si



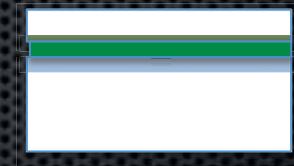
SOI on thick,
high- ρ Si



Hybrid on thick,
high- ρ Si



3D on thick,
high- ρ Si



Size $10^2 - 10^3 \mu\text{m}^2$

$10^2 - 10^3 \mu\text{m}^2$

$10^4 \mu\text{m}^2$

$10^2 \mu\text{m}^2$

 /pix 0

$10^1 - 10^2$

$10^2 - 10^3$

$10^1 - 10^2$

ENC $10^0 - 10^1 e^-$

$10^1 e^-$

$10^2 e^-$

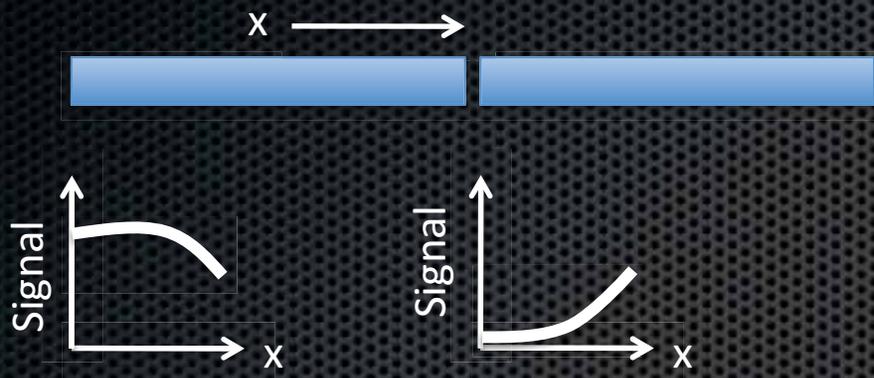
?

Disclaimer: ALS is a soft x-ray facility – ideal for Si (except for noise!)



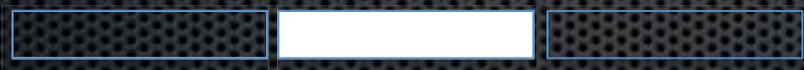
Pixel Size, Diffusion and Analog vs. Digital

Even a fully-depleted detector will have 5 – 10 μm RMS diffusion
(so there will be some charge sharing)



2 “large” digital (counting) pixels

Some region (depending on diffusion σ) where counting is complicated (double count? missed counts?)

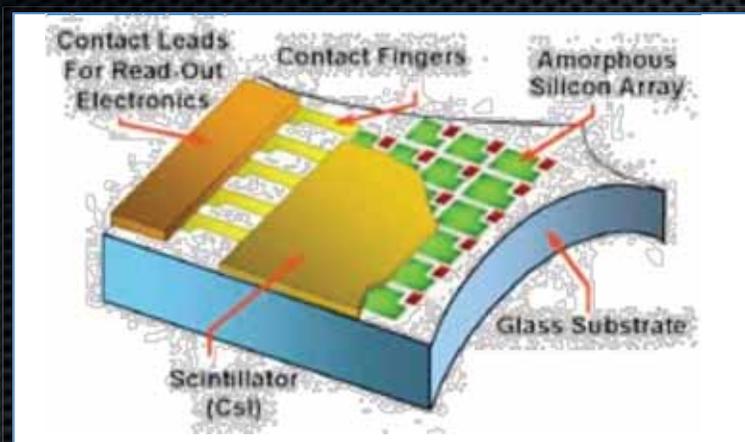


3 “small” analog pixels

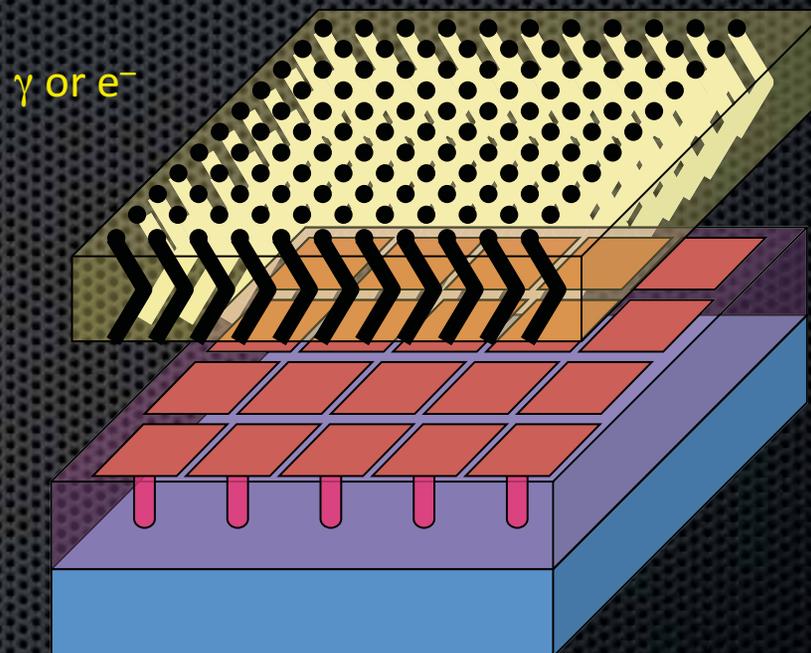


Diffusion spreads charge across pixels – but center-of-gravity can give sub-pixel (μm) position resolution
(But adding noise!)

Other Examples of 2D Detectors



- ◆ Large-area, flat-panel x-ray detector
- ◆ Scintillator [e.g. CsI(Tl)]
- ◆ aSi + TFT Passive Pixel readout



- ◆ MCP
 - ◆ Photocathode
- ◆ Hybrid pixel IC (or CCD)

Summary (1)

- ◆ For a detector, the only useful thing a photon can do is create an electron
 - ◆ Note to accelerator people: the only useful thing an electron can do is create a photon
- ◆ Detection mechanisms
 - ◆ “Direct” (includes film, image plates, ...)
 - ◆ “Indirect” – usually via scintillator
- ◆ Sensor “properties” critical
 - ◆ Density (stopping power, σ_{PE} , ...)
 - ◆ Band gap, light yield, ...



Summary (2)

- ◆ Fluctuations
 - ◆ $0 \leq E_e \leq E_\gamma$ in “detector”
 - ◆ Number ($N \propto E_e$) of secondary (tertiary) particles
 - ◆ Electronic noise
 - ◆ Thermal
 - ◆ Faster is (generally) noisier
- ◆ Spatial resolution (PSF, MTF) (diffusion)
- ◆ Temporal resolution (noise is important)
- ◆ DQE
- ◆ Radiation damage (not discussed, but important)



Summary (3)

- ◆ Like parking spaces, “no lack of detectors, only lack of imagination”
 - ◆ Microelectronics-enabled detector development in particle physics starting to spill over into synchrotron radiation research
 - ◆ Certainly in Europe, but see this at LCLS
- ◆ Semiconductor detectors!
- ◆ Si fantastic for $E < 10$ keV (and benefits from commercial processing)
 - ◆ Other developments, e.g. involving avalanche multiplication, that there was no time to discuss
 - ◆ For higher energies, have candidate materials (GaAs, Ge, CdTe, ...) but need R&D
- ◆ Future will be detectors designed for experiments (not experiments designed for detectors)

