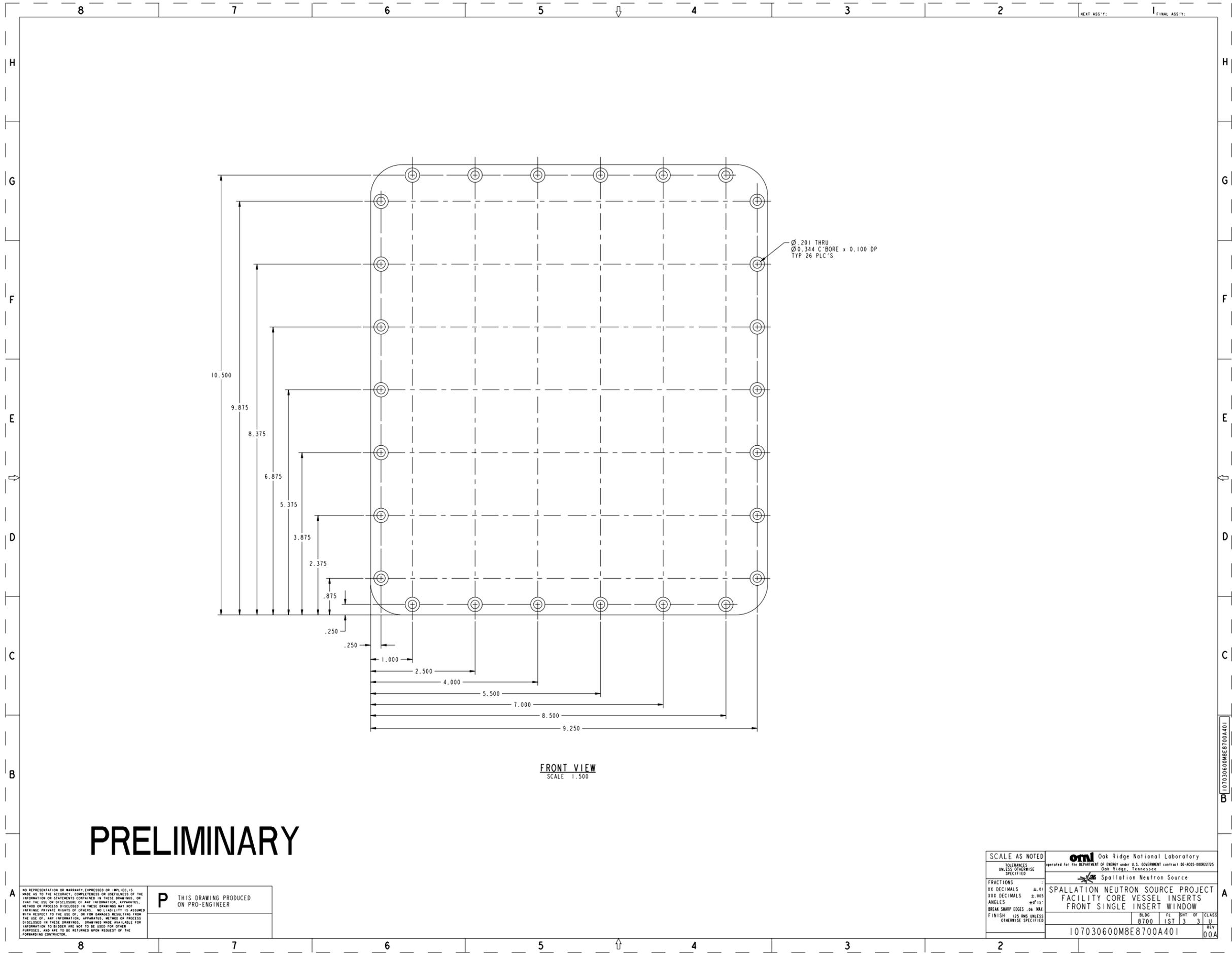


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SCALE AS NOTED	ORNL Oak Ridge National Laboratory operated for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT CONTRACT DE-AC05-00OR22725 Oak Ridge, Tennessee
	Spallation Neutron Source
	SPALLATION NEUTRON SOURCE PROJECT FACILITY CORE VESSEL INSERTS FRONT SINGLE INSERT WINDOW
	BLDG 8700 FL 1ST OF CLASS
	107030600M8E8700A401
	REV 00A

107030600M8E8700A401



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P THIS DRAWING PRODUCED ON PRO-ENGINEER

SCALE AS NOTED	Oak Ridge National Laboratory <small>operated for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 Oak Ridge, Tennessee</small>			
TOLERANCES UNLESS OTHERWISE SPECIFIED	Spallation Neutron Source			
FRACTIONS	±.01	SPALLATION NEUTRON SOURCE PROJECT		
XX DECIMALS	±.005	FACILITY CORE VESSEL INSERTS		
XXX DECIMALS	±0°15'	FRONT SINGLE INSERT WINDOW		
ANGLES	±0°15'	BLDG	FL	ISRT
BREAK SHARP EDGES .06 MAX		8700	1ST	3 3 U
FINISH .125 RMS UNLESS OTHERWISE SPECIFIED		107030600M8E8700A401		REV 00A

107030600M8E8700A401